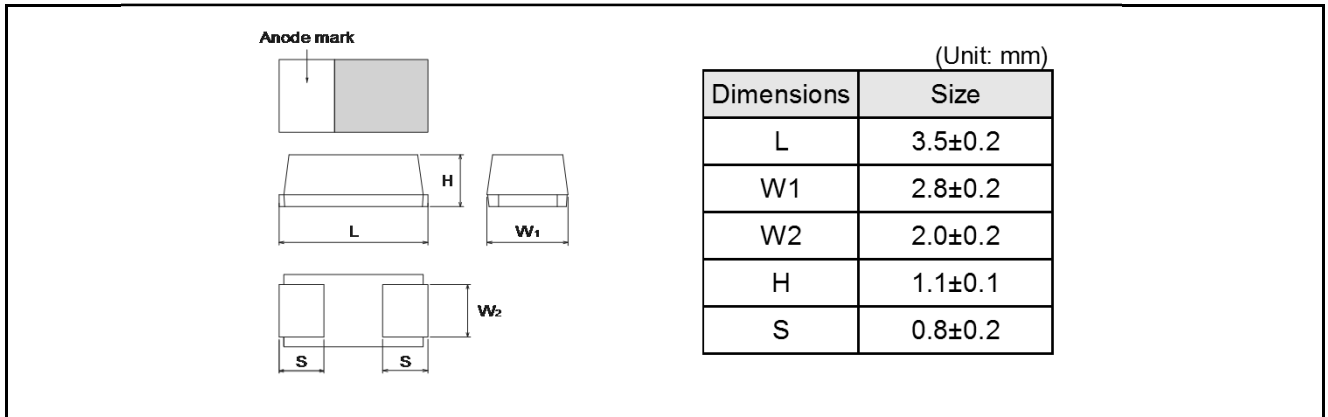


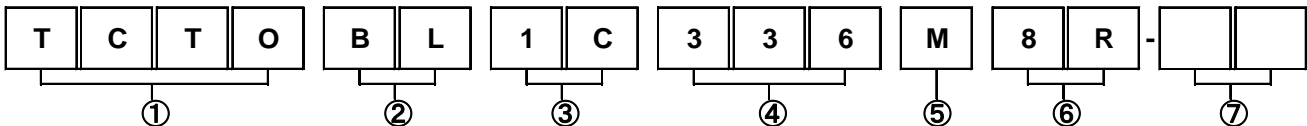
●Features

- 1) Conductive polymer used at the cathode for ultra-low ESR.
- 2) Bottom electrode configuration results in the largest capacitance.
- 3) Compact, low profile, high capacitance contribute to smaller, thinner sets with greater functionality.
- 4) Conductive polymer has a self-healing function that prevents failure, resulting in safe, high reliability operation.

●Dimensions



●Part No. Explanation



① Series name
TCTO

② Case style
BL : 3528-12 (1411) size

③ Rated voltage

Rated voltage (V)	2	2.5	4	6.3	10	16	25	35
CODE	0D	0E	0G	0J	1A	1C	1E	1V

④ Nominal capacitance
Nominal capacitance in pF in 3 digits:
2 significant figures followed by the figure representing the number of 0's.

⑤ Capacitance tolerance
M : ±20%

⑥ Taping
8: Tape width
R: Positive electrode on the side opposite to sprocket hole

⑦ Discrimination code

*This specification has possibility of charge, due to underdevelopment product.
Please ask for latest specification to our sales.

●Rated table

(ESR : mΩ)

Capacitance (μF)	Rated voltage (V.DC)							
	2	2.5	4	6.3	10	16	25	35
6.8 (685)								150
10 (106)							☆100	☆150
15 (156)							100	
22 (226)							☆100	
33 (336)						70		
47 (476)					☆70	☆70		
100 (107)				☆25/☆35				
150 (157)				25 / 35				
220 (227)				☆25/☆35				
330 (337)		☆15	☆25/☆35/ ☆45					
470 (477)	☆15							

☆Under development

●Marking

The indications listed below should be given on the surface of a capacitor.

- (1) Polarity: The polarity should be shown by bar. (on the anode side)
- (2) Rated DC voltage: A voltage code is shown as below table.
- (3) Capacitance: A capacitance code is shown as below table.

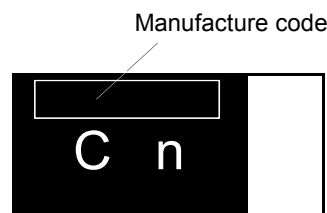
Voltage Code	Rated DC Voltage (V)
d	2
e	2.5
g	4
j	6.3
A	10
C	16
E	25
V	35

Capacitance Code	Nominal Capacitance (μF)
W	6.8
a	10
e	15
j	22
n	33
s	47
\overline{a}	100
\overline{e}	150
\overline{j}	220
\overline{n}	330
\overline{s}	470

[A case]

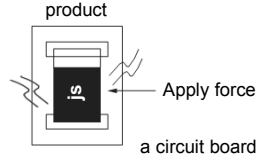
EX.) $\frac{C}{(1)}$ $\frac{n}{(2)}$

(1) voltage code (2) capacitance code



●Characteristics

Item		Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)															
Operating Temperature		-55°C to +105°C	Voltage reduction when temperature exceeds +85°C															
Maximum operating temperature with no voltage derating		+85°C																
Rated voltage (V.DC)		2 2.5 4 6.3 10 16 25 35	at 85°C															
Category voltage (V.DC)		1.6 2 3.2 5 8 12.8 20 25	at 105°C															
Surge voltage (V.DC)		2.6 3.2 5 8 13 20 29 40	at 85°C															
DC Leakage current		Shall be satisfied the value on "Standard list "	As per 4.9 JIS C 5101-1 As per 4.5.1 JIS C 5101-3 Voltage : Rated voltage for 5min															
Capacitance tolerance		Shall be satisfied allowance range. ±20%	As per 4.7 JIS C 5101-1 As per 4.5.2 JIS C 5101-3 Measuring frequency : 120 ± 12Hz Measuring voltage : 0.5Vrms + 1.5V.DC Measuring circuit : DC Equivalent series circuit															
Tangent of loss angle (Df, tan δ)		Shall be satisfied the value on "Standard list "	As per 4.8 JIS C 5101-1 As per 4.5.3 JIS C 5101-3 Measuring frequency : 120 ± 12Hz Measuring voltage : 0.5Vrms + 1.5V.DC Measuring circuit : DC Equivalent series circuit															
ESR		Shall be satisfied the value on "Standard list "	As per 4.10 JIS C 5101-1 As per 4.5.4 JIS C 5101-3 Measuring frequency : 100 ± 10kHz Measuring voltage : 0.5Vrms or less Measuring circuit : DC Equivalent series circuit															
Resistance to Soldering heat	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.14 JIS C 5101-1 As per 4.6 JIS C 5101-3 Dip in the solder bath Solder temp : 240 ± 5°C Duration : 10 ± 0.5s Repetition : 1 After the specimens, leave it at room temperature for over 24h and then measure the sample.															
	L.C.	Less than 150% of initial limit																
	ΔC / C	Within ±20% of initial value																
	Df (tan δ)	Less than 150% of initial limit																
Temperature cycle	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.16 JIS C 5101-1 As per 4.10 JIS C 5101-3 Repetition : 5 cycles (1 cycle : steps 1 to 4) without discontinuation. <table border="1" data-bbox="842 1317 1404 1480"> <thead> <tr> <th></th> <th>Temp.</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55±3°C</td> <td>30±3min.</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>3min. or less</td> </tr> <tr> <td>3</td> <td>105±2°C</td> <td>30±3min.</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>3min. or less</td> </tr> </tbody> </table> After the specimens, leave it at room temperature for over 24h and then measure the sample.		Temp.	Time	1	-55±3°C	30±3min.	2	Room temp.	3min. or less	3	105±2°C	30±3min.	4	Room temp.	3min. or less
		Temp.		Time														
	1	-55±3°C		30±3min.														
	2	Room temp.		3min. or less														
	3	105±2°C		30±3min.														
4	Room temp.	3min. or less																
L.C.	Less than 500% of initial limit																	
ΔC / C	Within ±20% of initial value																	
Df (tan δ)	Less than 150% of initial limit																	
Moisture resistance	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.22 JIS C 5101-1 As per 4.12 JIS C 5101-3 After leaving the sample under such atmospheric condition that the temperature and humidity are 40±2°C and 90 to 95% RH, respectively, for 500±12h leave it at room temperature for over 24h and then measure the sample.															
L.C.	Less than 150% of initial limit																	
ΔC / C	Within +30/-20% of initial value																	
Df (tan δ)	Less than 150% of initial limit																	

Item	Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)
Temperature Stability	Temp.	-55°C
	$\Delta C / C$	Within 0/-20% of initial value
	Df (tan δ)	Shall be satisfied the value on " Standard list "
	L.C.	-
	Temp.	+105°C
	$\Delta C / C$	Within +80/0% of initial value
	Df (tan δ)	Shall be satisfied the value on " Standard list "
Surge voltage	L.C.	Less than 1,000% of initial limit
	Appearance	There should be no significant abnormality.
	L.C.	Less than 150% of initial limit
	$\Delta C / C$	Within $\pm 20\%$ of initial value
Loading at High temperature	Df (tan δ)	Less than 150% of initial limit
	Appearance	There should be no significant abnormality. The indications should be clear.
	L.C.	Less than 200% of initial limit
	$\Delta C / C$	Within $\pm 20\%$ of initial value
Terminal strength	Capacitance	The measured value should be stable.
	Appearance	There should be no significant abnormality.
Adhesiveness	The terminal should not come off.	<p>As per 4.34 JIS C 5101-1 As per 4.8 JIS C 5101-3 Apply force of 5N in the two directions shown in the figure below for 10 \pm1s after mounting the terminal on a circuit board.</p> 
Dimensions	Refer to "External dimensions"	Measure using a caliper of JIS B 7507 Class 2 or higher grade.
Resistance to solvents	The indication should be clear.	As per 4.32 JIS C 5101-1 As per 4.18 JIS C 5101-3 Dip in the isopropyl alcohol for 30 \pm 5s, at room temperature.
Solderability	3/4 or more surface area of the solder coated terminal dipped in the soldering bath should be covered with the new solder.	As per 4.15.2 JIS C 5101-1 As per 4.7 JIS C 5101-3 Dip speed=25 \pm 2.5mm / s Pre-treatment (accelerated aging): Leave the sample on the boiling distilled water for 1h. Solder temp. : 245 \pm 5°C Duration : 3 \pm 0.5s Solder : M705 Flux : Rosin 25% IPA 75%
Vibration	Capacitance	Measure value should not fluctuate during the measurement.
	Appearance	There should be no significant abnormality.

●Standard products list

Part No.	Rated voltage	Category voltage	Surge voltage	Cap. 120Hz	Tolerance	Leakage current 25°C 1WV.5min (μA)	Df 120Hz (%)			ESR 100kHz (mΩ)
	85°C (V)	105°C (V)	85°C (V)				-55°C	25°C	105°C	
* TCTO BL 0D 477 M8R-ZE1	2	1.6	2.6	470	±20	94	30	15	20	15
* TCTO BL 0E 337 M8R-ZE1	2.5	2	3.2	330	±20	82.5	30	15	20	15
* TCTO BL 0G 337 M8R-ZK1	4	3.2	5	330	±20	132	30	15	20	25
* TCTO BL 0G 337 M8R-ZN1	4	3.2	5	330	±20	132	30	15	20	35
* TCTO BL 0G 337 M8R-ZS1	4	3.2	5	330	±20	132	30	15	20	45
* TCTO BL 0J 107 M8R-ZK1	6.3	5	8	100	±20	63	8	8	12	25
* TCTO BL 0J 107 M8R-ZN1	6.3	5	8	100	±20	63	8	8	12	35
TCTO BL 0J 157 M8R-ZK1	6.3	5	8	150	±20	94.5	30	15	20	25
TCTO BL 0J 157 M8R-ZN1	6.3	5	8	150	±20	94.5	30	15	20	35
* TCTO BL 0J 227 M8R-ZK1	6.3	5	8	220	±20	139	30	15	20	25
* TCTO BL 0J 227 M8R-ZN1	6.3	5	8	220	±20	139	30	15	20	35
* TCTO BL 1A 476 M8R-ZW1	10	8	13	47	±20	47	8	8	12	70
TCTO BL 1C 336 M8R-ZW1	16	12.8	20	33	±20	52.8	10	10	15	70
* TCTO BL 1C 476 M8R-ZW1	16	12.8	20	47	±20	75.2	10	10	15	70
* TCTO BL 1E 106 M8R-ZB1	25	20	29	10	±20	50	10	10	15	100
TCTO BL 1E 156 M8R-ZB1	25	20	29	15	±20	75	10	10	20	100
* TCTO BL 1E 226 M8R-ZB1	25	20	29	22	±20	110	10	10	20	100
TCTO BL 1V 685 M8R-ZF1	35	25	40	6.8	±20	47.6	10	10	15	150
* TCTO BL 1V 106 M8R-ZF1	35	25	40	10	±20	70	10	10	15	150

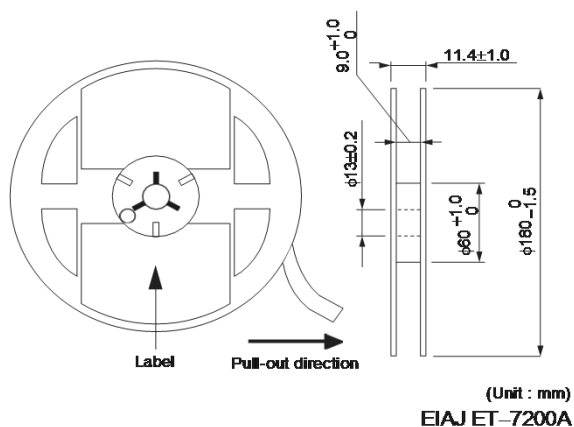
* Under development

●Packaging specifications

Diagram illustrating the packaging specifications for the component on a reel. The diagram shows a cross-section of the component being loaded and a top view of the reel with sprocket holes. Dimensions are labeled: A (width of component), B (height of component), W (width of reel), E (height of reel), F (height of sprocket hole), P1, P2, P0 (pitch between sprocket holes), D0 (sprocket hole diameter), t1 (thickness of component), and t2 (thickness of reel). The pull-out direction is indicated by an arrow.

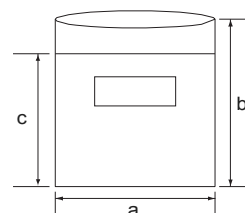
A	B	W	E	F	P1	P2	P0	D0	t1	t2	standard packaging quantity
3.20±0.10	3.80±0.10	8.00±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	4.00±0.10	1.55±0.05	0.25±0.05	1.4±0.10	3,000pcs

●Reel dimensions



●Damp proof package

- ①One reel is packed in aluminum bag.
The size of aluminum bag is 240(a) x 250(b)mm.
The size up to 230(c)mm is to zipper.
- ②A desiccant is packed with a reel.
- ③The aluminum bag is heat-sealed.
- ④The label of the same as the label on the reel is placed on the aluminum bag.



Notice

Precaution on using ROHM Products

- Our Products are designed and manufactured for application in ordinary electronic equipment (such as AV equipment, OA equipment, telecommunication equipment, home electronic appliances, amusement equipment, etc.). If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment ^(Note 1), transport equipment, traffic equipment, aircraft/spacecraft, nuclear power controllers, fuel controllers, car equipment including car accessories, safety devices, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA
CLASS III	CLASS III	CLASS II b	CLASS III
CLASS IV		CLASS III	

- ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
 - Installation of protection circuits or other protective devices to improve system safety
 - Installation of redundant circuits to reduce the impact of single or multiple circuit failure
- Our Products are designed and manufactured for use under standard conditions and not under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc. prior to use, must be necessary:
 - Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
 - Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
 - Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - Sealing or coating our Products with resin or other coating materials
 - Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.) ; or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - Use of the Products in places subject to dew condensation
- The Products are not subject to radiation-proof design.
- Please verify and confirm characteristics of the final or mounted products in using the Products.
- In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

- When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

Precautions Regarding Application Examples and External Circuits

1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
 - [a] the Products are exposed to sea winds or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

Precaution for Product Label

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

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