

### 1 Product Description

The RC1882-IPM is a sub-1 GHz programmable ultra-low power module for RIIM (Radiocrafts Industrial IP Mesh). It is based on the open radio standard IEEE802.15.4 g/e, and implements IPv6 internet addressing with support for UDP, CoAP and encryption. The RC1882-IPM is used to implement all the nodes in the network including Leaf nodes, Mesh Router nodes and Border Router nodes.



The module works together with RIIM SDK (Software Development Kit) and ICI (Intelligent C-programmable Interface). The RIIM SDK includes all the tools and documentation needed to work with the module. ICI allows the user to program his own intelligent sensor/actuator interface, or any other application with minimal effort. The programming capability of the module makes it possible to interface to any sensor/actuator or combination of sensors/actuators, thereby removing the need for an additional MCU to reduce overall cost and power consumption.

### 2 Applications

- Coin cell battery systems
- IIoT applications
- Smart Sensor Technologies
- Energy Management and Sustainability
- Green House Monitoring and control
- Elderly Care
- Fire Detection
- Home Security
- Indoor Air Quality Monitoring
- Industrial Temperature Control
- Medical Climate Control
- Predictive Maintenance
- Tank Level/Flow Monitoring
- Facilities and Infrastructure Management
- Radiation and Leak Detection
- Irrigation monitoring and control

### 3 Features

- Internet interoperability via IPv6 / IPv4 addressing, UDP packet transmission, DTLS encryption and CoAP protocol.
- Multi-hop mesh technology
- Self-building and self-healing network
- Over The Air (OTA) updates
- Very high node count mesh
- Long RF range, several hundred meters LOS
- Many electrical interfaces: 9 programmable GPIOs, I2C bus, SPI bus, UART and 2 ADC inputs
- Intelligent C-Programmable Interface (ICI) easy to use C-based SDK to directly interface any sensor/actuator
- Ultra-low power for coin cell battery or energy harvesting
- Pre-certified radio
- Based on open radio standards IEEE 802.15.4 g/e
- Automatic acknowledge and retransmission
- Support for external power amplifier and LNA via control signals

### 4 Quick Reference Data (typical at 3.6V, 868 MHz, 50 kb/s)

| Parameter  | RC1882-IPM | Unit |
|--|------------|------|
| Frequency band   | 862-930    | MHz  |
| Max output power   | 14         | dBm  |
| Sensitivity (BER 1%) @50kb/s                               | -110       | dBm  |
| Supply voltage   | 2.3 - 3.6  | V    |
| Current consumption, RX/TX                                 | 6.0 / 25   | mA   |
| Current consumption, Sleepy node<br>- connected to network | 2.7        | µA   |
| User application flash memory                              | 32         | kB   |
| User application RAM                                       | 8          | kB   |
| Internal EEPROM (optional)                                 | 4          | kB   |
| Internal SPI Flash   | 1024       | kB   |
| Operating Temperature                                      | -30 to +85 | °C   |

### 5 RIIM overview

The RIIM network consists of these key elements.

- The RIIM SDK
  - o Software development kit with ICI application frameworks and tools for creating and uploading end ICI applications to the RC1882-IPM.
- The RC1882-IPM module
  - o The RC1882-IPM module can be configured as Border Router node, Mesh Router node or Leaf node.
    - As a Border Router it acts as the base of the mesh network. It can connect to an external network via ethernet or custom user ICI application on other interfaces such as UART.
    - As a Mesh Router, it will be able to transport packets in the RIIM mesh network.
    - As a Leaf, it is not able to transport packets to other nodes except its parent. This mode uses the least amount of energy.
  - o All node configurations require an ICI application for RF and interface configuration and the user application. The same RIIM Software Development Kit (SDK) is used to create the ICI application for all node configurations.

Below is an illustration of the different elements and the documentation available.

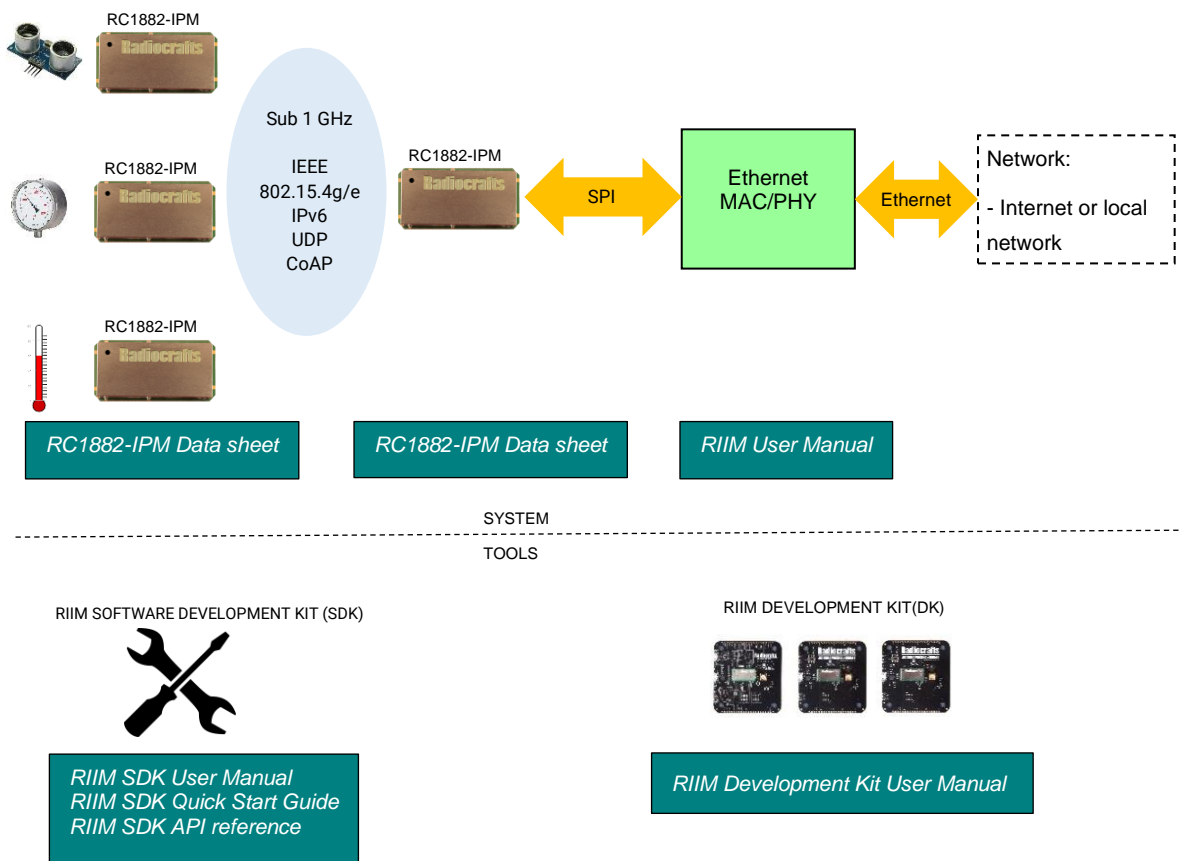
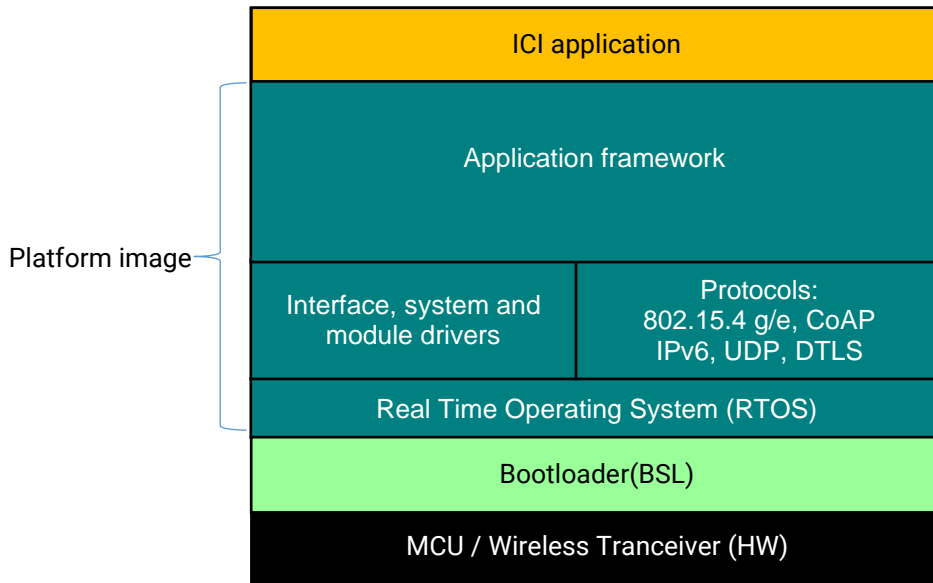


Figure 1. RIIM network – system and documentation overview

### 6 Firmware structure

The RIIM module's program memory is divided into 3 different segments.

- The bootloader
- The platform images
- ICI application image



**Figure 2. System overview**

The bootloader is preloaded from Radiocrafts. It allows user to upload new platform image or unique application image generated by the customer. The bootloader also allows the user to program unique encryption keys into the device. These keys are not possible to read out. The bootloader uses the standard UART port and operates at 115200 baud.

Note that the bootloader also leaves all GPIO in tristate mode at power up. If a specific application requires controlled high or low level during start up, an external pull-up/pull-down is mandatory.

The platform image is the main firmware part and includes operating system, network stacks, drivers and application framework. The newest revision will be available from Radiocrafts SDK download as an encrypted image. When downloading a new platform image through the bootloader, the image will be decrypted internally in the module.

The application code space has available 32 kB of flash space and 8 kB of RAM.

### 7 Software Development Kit (SDK)

The RIIM SDK is needed to work with the RC1882-IPM module. The SDK can be downloaded from [www.radiocrafts.com](http://www.radiocrafts.com). The SDK includes its own separate documentation.

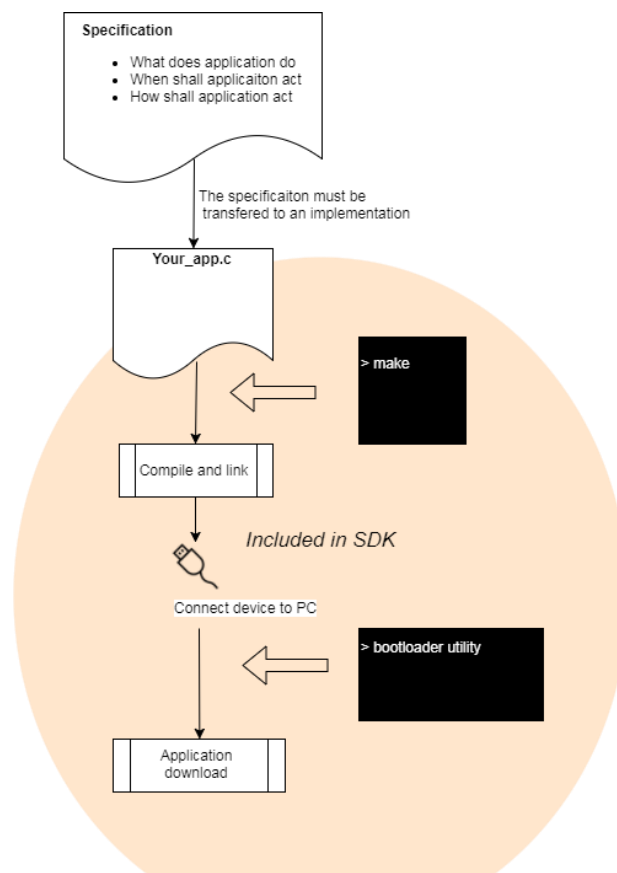


Figure 3. Workflow using RIIM SDK

### 8 Intelligent C-programmable interfaces (ICI)

The ICI application is written in a high-level C-language, using a powerful API that is available in the SDK. The API removes the need for the developer to understand the underlying architecture and resources in the module. In its simplest form, the ICI application is just configuring the radio network, the modules hardware interfaces and defining when to read and write to those interfaces. This can typically be done with less than 100 lines of code and within a few hours. Examples included in SDK are normally a good starting point.

And the ICI application also has the capability of including complex data processing and advanced features, such as averaging and threshold detection using one or many sensors in combination or to create complex sensor interfaces. The flash space available for the ICI application is 32 kB

See the *RIIM SDK User Manual*, *RIIM SDK API Reference* and the *RIIM SDK Quick Start* documents for more information.

#### Example : ICI code

```
#include "RIIM_UAPI.h"

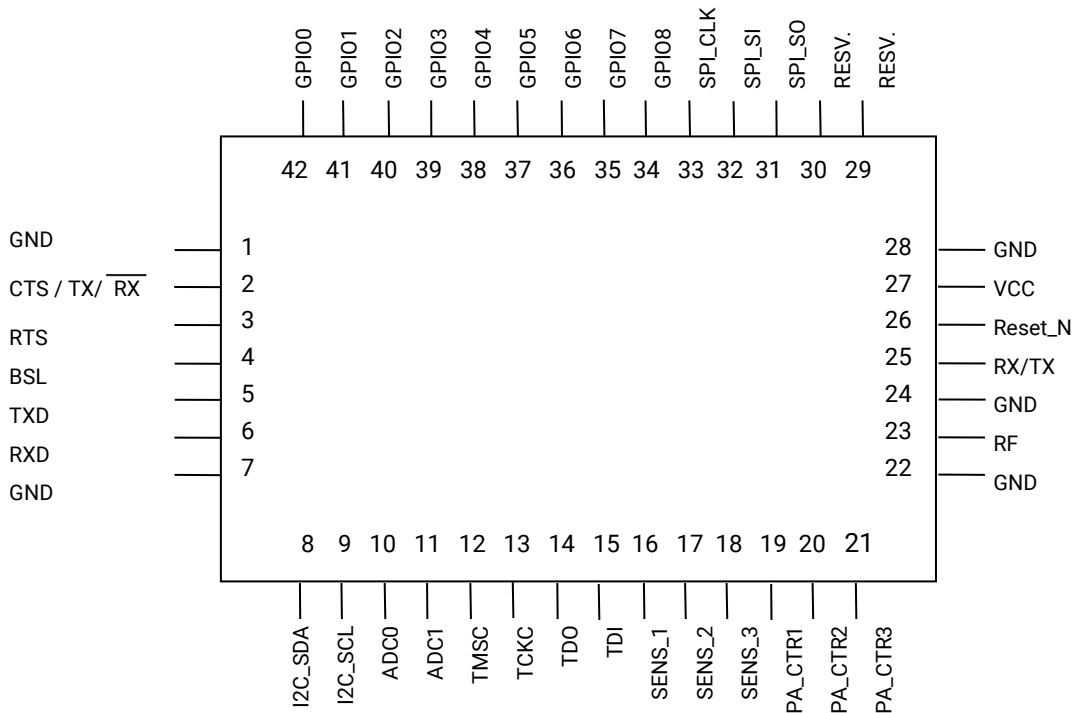
const uint8_t IP_Addr[4]={0,0,0,0};
const uint8_t IP_Mask[4]={255,255,255,0};
const uint8_t IP_GW[4]={192,168,150,1};

RIIM_SETUP ()
{
    Util.printf("Starting RIIM Root Node\n");

    // Setup network and RF
    Network.startBorderRouter (NULL, IP_Addr, IP_Mask, IP_GW) ;

    return UAPI_OK;
}
```

### 9 Pin Assignment



### 10 Pin Description

| Pin no | Pin name                         | Description  |
|--------|----------------------------------|--|
| 1      | GND                              | System ground  |
| 2      | CTS / TX/ $\overline{\text{RX}}$ | UART flow control ;TX/ $\overline{\text{RX}}$ for RS485 direction                              |
| 3      | RTS                              | UART flow control  |
| 4      | BSL                              | Enable boot strap loader (Keep low during reset/power up to force module into bootloader mode) |
| 5      | TXD                              | Configurable I/O pin   |
| 6      | RXD                              | Configurable I/O pin   |
| 7      | GND                              | System ground  |
| 8      | I2C SDA                          | I2C SDA, internal 4.7k pullup  |
| 9      | I2C SCL                          | I2C SCL, internal 4.7k pullup  |
| 10     | ADC0                             | Analog input   |
| 11     | ADC1                             | Analog input   |
| 12     | TMSC                             | JTAG interface   |
| 13     | TCKC                             | JTAG interface   |
| 14     | TDO                              | JTAG interface   |

|    |          |  |
|----|----------|--|
| 15 | TDI      | JTAG interface   |
| 16 | SENS_1   | Reserved for future use  |
| 17 | SENS_2   | Reserved for future use  |
| 18 | SENS_3   | Reserved for future use  |
| 19 | PA_CTR1  | Power Amplifier Control – High when radio is active. Low when idle.  |
| 20 | PA_CTR2  |  |
| 21 | PA_CTR3  | Power Amplifier Control – High when radio is active and transmitting. Low when receiving.  |
| 22 | GND      | System ground  |
| 23 | RF       | RF I/O connection to antenna   |
| 24 | GND      | System ground  |
| 25 | RX/TX    | Not connected  |
| 26 | RESET_N  | Reset (Active low)   |
| 27 | VCC      | Supply voltage   |
| 28 | GND      | System ground  |
| 29 | RESV.    | Reserved for future use  |
| 30 | SPI_CS_I | SPI CS for internal flash - DO NOT CONNECT   |
| 31 | SPI_SO   | SPI bus  |
| 32 | SPI_SI   | SPI bus  |
| 33 | SPI_CLK  | SPI bus  |
| 34 | GPIO_8   | General purpose I/O pin. Pin is tri-stated by module during boot loading. Add pull-up if used as SPI chip select(CS) for external SPI devices. |
| 35 | GPIO_7   |  |
| 36 | GPIO_6   |  |
| 37 | GPIO_5   |  |
| 38 | GPIO_4   |  |
| 39 | GPIO_3   |  |
| 40 | GPIO_2   |  |
| 41 | GPIO_1   |  |
| 42 | GPIO_0   |  |

Note 1: Pins 8 and 9 are suggested as I2C interface. They can be configured otherwise, but are connected to an optional internal EEPROM with I2C address = 0x50. It is recommended to leave these pins as I2C. Sensors and actuators or any other I2C device can be connected to these pins and accessed from the module.

## 11 ADC Parameters

| Parameter   | Value | Description |   |
|---|-------|-------------|---|
| # bits  | 12    | Bits        |   |
| Input impedance                                     | >1    | Mohm        |   |
| Internal reference                                  | 4.3   | V           | By scaling down input. Input must follow <a href="#">Absolute Maximum Ratings</a> . |
| External reference voltage                          | VDD   | V           |   |
| ENOB Effective number of bits                       | 10.0  |             | Internal reference, 200ksamples/s 9.6 kHz tone                                      |
| THD Total harmonic distortion                       | -65   | dB          |   |
| SINAD and SNDR Signal-to-noise and distortion ratio | 62    | dB          |   |
| SFDR Spurious-free dynamic range                    | 74    | dB          |   |



### 12 SPI Parameters

| Parameter          | Value                     | Description   |
|--------------------|---------------------------|---|
| SPI clock rate max | 12 MHz                    |   |
| SPI mode           | Master                    |   |
| Modes supported    | 0,1,2 and 3               |   |
| SPI chip select    | SW chip select (GPIO 0-8) | <b>Note</b> that when using an SPI device, the CS must have external pull-up, since the bootloader uses SPI BUS vs internal flash |

### 13 I2C Parameters

| Parameter                | Value       | Description        |
|--------------------------|-------------|--------------------|
| I2C clock rate           | 100/400 kHz |                    |
| Pull up resistor         | 4.7 kΩ      | Embedded in module |
| Clock stretching support | Yes         |                    |

### 14 GPIO parameters

| Parameter                  | Value          | Description/Comment   |
|----------------------------|----------------|---|
| Number of GPIO             | 9              |   |
| Pull up resistor           | 25 kΩ          | Typical   |
| Pull down resistor         | 85 kΩ          | Typical   |
| Source/sink current        | 2 mA           | Max   |
| VIH                        | 0.8*VCC        | Minimum input voltage to be reliable read as high   |
| VIL                        | 0.2*VCC        | Maximum input voltage to be reliable read as low  |
| Status during boot loading | Tri-state      |   |
| PWM frequency              | 0 Hz to 12 MHz | Main clock frequency is 48 MHz, so to retain a duty cycle accuracy of 1% or better, the PWM frequency must be below 480 kHz |

### 15 Timers

| Parameter   | Value                         | Description  |
|-------------|-------------------------------|--|
| Resolution  | 7 ms                          | User can set a timer with 1 ms resolution, but actual resolution the time the event is handled is 7 ms |
| Max length  | 2 <sup>32</sup> ms = ~49 days |  |
| Timer types | One-shot<br>Periodic          |  |

### 16 Current consumption

Current consumption on the module will depend on which role it has in the network and what function it is setup to perform.

| <i>Role</i>             | <i>Typical default current consumption(@3.6V)</i> |   |   |
|-------------------------|---|---|---|
|                         | Single channel CSMA                               | TSCH / Frequency hopping<br>( <i>TSCH_HIGH_THROUGHPUT</i><br><i>_SENSOR_DATA</i> setting) | Sleeping mesh TSCH<br>( <i>TSCH_LOW_POWER</i><br><i>setting</i> ) |
| Border router           | 9 mA  | 6 mA  | 1.3 mA  |
| Mesh Router             | 9 mA  | 1.3 mA  | 75 $\mu$ A <sup>1</sup>   |
| Sleeping leaf node      | 2.7 $\mu$ A                                       |   |   |
| Deep-sleep <sup>2</sup> | 2.5 $\mu$ A                                       |   |   |

These number include the network maintenance functions, but actual current consumption depends on the application running on the node. See the RIIM User Manual for detailed examples on how to estimate current consumption.

### 17 Timing, Latency and Throughput

See the RIIM User Manual for details and examples on how to calculate these for real world applications.

| <i>Parameter</i>                | <i>Value</i>        |                             | <i>Description</i>                      |
|---------------------------------|---------------------|-----------------------------|---|
|                                 | Single channel CSMA | TSCH /Frequency hopping     |   |
| On-air time                     | 160 $\mu$ s / Byte  | 160 $\mu$ s / Byte          | Time for transmitting 1 byte at 50 kbps |
| Neighbor acknowledgement        | < 1 ms              | < 1 ms                      |   |
| Routing processing time per hop | Typ. 45 ms          | Average 425 ms <sup>3</sup> |   |
| Node response time              | Typ. 40 ms          | Average 420 ms              |   |

As with all radio these are not 100% predictable. For instance, the radio includes listen-before-talk to increase robustness and reduce interference. Also packet loss and the automatic retransmission will cause an extra delay.

<sup>1</sup> This is for 50 kb/s and standard low power TSCH settings for a mesh router connected to a mesh router. Broadcast rate set to 128. Lower power consumptions are possible down to 30  $\mu$ A which is a limit.

<sup>2</sup> Node not part of network or trying to join network

<sup>3</sup> See RIIM User Manual for details on how routing delay can be calculated for TSCH

### 18 Wake-on timing/response time

For a device sleeping (leaf node in Single channel or mesh router in TSCH), they can be woken by an external interrupt on GPIO or UART. The wake up is defined as the time from an event (e.g. negative flank on a pin) to the event handler runs in the operating system. If a device is already awake, this is called a response time.

| <i>Parameter</i> | <i>Mode</i>                    |                         |                             |
|------------------|--------------------------------|-------------------------|-----------------------------|
|                  | Single channel CSMA (Sleeping) | TSCH /Frequency hopping | Single channel CSMA (Awake) |
| Wake on time     | 160 $\mu$ s (typ)              | 250 $\mu$ s (typ)       | 90 us (typ response time)   |

### 19 RF channels

The RF channels in are configured through the ICI application and follow IEEE802.15.4g standard for MR-FSK operating mode #1.

The channels in the 863-870 MHz are given below

**Table 1 Channels in 863-870 MHz band**

| <i>Channel</i> | <i>Center frequency [MHz]</i> |
|----------------|-------------------------------|
| 0              | 863.125                       |
| 1              | 863.325                       |
| 2              | 863.525                       |
| 3              | 863.725                       |
| 4              | 863.925                       |
| 5              | 864.125                       |
| 6              | 864.325                       |
| 7              | 864.525                       |
| 8              | 864.725                       |
| 9              | 864.925                       |
| 10             | 865.125                       |
| 11             | 865.325                       |
| 12             | 865.525                       |
| 13             | 865.725                       |
| 14             | 865.925                       |
| 15             | 866.125                       |
| 16             | 866.325                       |
| 17             | 866.525                       |
| 18             | 866.725                       |
| 19             | 866.925                       |
| 20             | 867.125                       |
| 21             | 867.325                       |
| 22             | 867.525                       |
| 23             | 867.725                       |
| 24             | 867.925                       |
| 25             | 868.125                       |
| 26             | 868.325                       |
| 27             | 868.525                       |
| 28             | 868.725                       |
| 29             | 868.925                       |
| 30             | 869.125                       |
| 31             | 869.325                       |
| 32             | 869.525                       |
| 33             | 869.725                       |

Hopping channels for India/WPC  
(*RF\_BAND\_866\_IND*)

Hopping channels for Europe CE/RED  
(*RF\_BAND\_868*)

For the 902-928 MHz frequency band IEEE 802.15.4g defines 129 channel  $902.2 + 0.2 * N$  MHz

When used as frequency hopping radio in the 868 MHz band it utilizes 16 channels. (These are shaded grey in Table 1). With Adaptive Frequency Agility (AFA), all channels might not be utilized all the time.

For frequency hopping (TSCH) radio in 915 MHz band, 50 channels are used to comply with FCC. These are 903.0-913.8 MHz (28 channels with 400kHz channel spacing) and 914.4-927 MHz (22 channels with 600 kHz spacing). All channels are used equally over time. This ensures compatibility vs FCC.

The module can also be set to operate in the Australia/New Zealand band(*RF\_BAND\_920\_AUS*) from 915 -928 MHz. This is done by frequency hopping on 919.4 – 927.0 MHz (20 channels with 400 kHz spacing). This is according to requirements in AS/NZS 4268-2012.

The module can operate in frequency hopping mode for Vietnam at 918.8-921.8 MHz (*RF\_BAND\_920\_VNM*). This mode includes 16 hopping channels and conforms to Circular 46/2016/TT-BTTTT.

## 20 Regulatory Compliance Information

The use of RF frequencies and maximum allowed transmitted RF power is limited by national regulations. The RC1882 have been designed to comply with regulations (RED directive 2014/53/EU in Europe).

The module follows the requirements for Polite Spectrum Access given in EN300 220 for RED directive. This ensures that TX duty cycle can be as high 37% while still complying with RED.

Final approval needs to be done with the end product embedded firmware. RC1882 is also designed to be compliant to FCC §15.247 with frequency hopping on 50 channels.

The RC1882 has been designed to comply to FCC/IC requirement for US/Canada and ACMA requirement in Australia operating in conjunction with any other antenna or transmitter. For approval of end product as portable device, separate SAR tests and approval are required for end product.

To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (EIRP) is not more than that required for successful communication.

### Regulatory Compliance Information FCC

The RC188x-IPM device complies with Part 15 of the FCC Rules.

| Part number | FCC ID        |
|-------------|---------------|
| RC1882-IPM  | Y2NRC188x-IPM |

Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications to the equipment not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Host manufacturer needs to ensure that end user cannot change the frequency band / regulatory domain in order to comply with FCC regulations.

If a detachable RF connector is introduced in the RF path it must be a non-standard type such as RP-SMA, U.FI.

All monopole quarter wave whip antenna with directional gain of < 1.8 dBi can be used. (Ref FCC §15.204 c.4). Any use of antenna with gain > 3 dBi is strictly forbidden without further testing and approval.

| Part number         | Manufacturer                      | Specified gain[dBi] | Connection |
|---------------------|-----------------------------------|---------------------|------------|
| ANT-916-JJB-HT-T    | Linx Technologies                 | -12,3               | solder     |
| ILA.09              | Taoglas Limited                   | -3                  | solder     |
| ANT-916-CW-RCL      | Linx Technologies                 | -2                  | RP-SMA     |
| ANT-916-CW-RH       | Linx Technologies                 | -1,3                | RP-SMA     |
| 0915AT43A0026E      | Johanson Technologies Inc         | -1                  | solder     |
| H2U66J1K2C0100      | Unictron Technologies Corporation | -0,98               | solder     |
| ANT-916-JJB-RA      | Linx Technologies                 | -0,5                | solder     |
| W3100C              | PulseLarsen Antennas              | -0,5                | solder     |
| W3014               | PulseLarsen Antennas              | -0,5                | solder     |
| ANT-916-PML-UFL     | Linx Technologies                 | -0,4                | solder     |
| ANT-916-PML         | Linx Technologies                 | -0,4                | u.fl       |
| ANT-916-CW-HD       | Linx Technologies                 | -0,3                | RP-SMA     |
| ANT-916-USP         | Linx Technologies                 | 0,3                 | Solder     |
| 7488910915          | Würth Elektronik                  | 0,5                 | solder     |
| SRFI068V-100        | Antenova                          | 0,7                 | u.fl       |
| SRFI068H-100        | Antenova                          | 0,7                 | u.fl       |
| ANT-915-USP410      | Linx Technologies                 | 0,9                 | solder     |
| S331AH-915          | Nearson                           | 1                   | RP-SMA     |
| ILA.01              | Taoglas Limited                   | 1                   | Solder     |
| SZK-C-0M02-01       | Synzen                            | 1,2                 | u.fl       |
| ANT-916-CW-HWR-RPS  | Linx Technologies                 | 1,2                 | RP-SMA     |
| ANT-916-CW-HW       | Linx Technologies                 | 1,2                 | RP-SMA     |
| ANT-916-ID-2000-RPS | Linx Technologies                 | 1,6                 | RP-SMA     |
| NN01-105            | Linx Technologies                 | 1,7                 | solder     |
| 2161960011          | Molex                             | 1,7                 | RP-SMA     |
| ANT-916-CW-QW       | Linx Technologies                 | 1,8                 | RP-SMA     |
| 0600-00024          | TE Connectivity Laird             | <u>2</u>            |            |

Warning: This device complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. The antenna used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter. For approval of end product as portable device, separate SAR tests and approval are required for end product. End users must follow the specific operating instructions for satisfying RF exposure limits. This transmitter must not be co-located or operating with any other antenna or transmitter.

To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (EIRP) is not more than that required for successful communication

### *End product marking FCC*

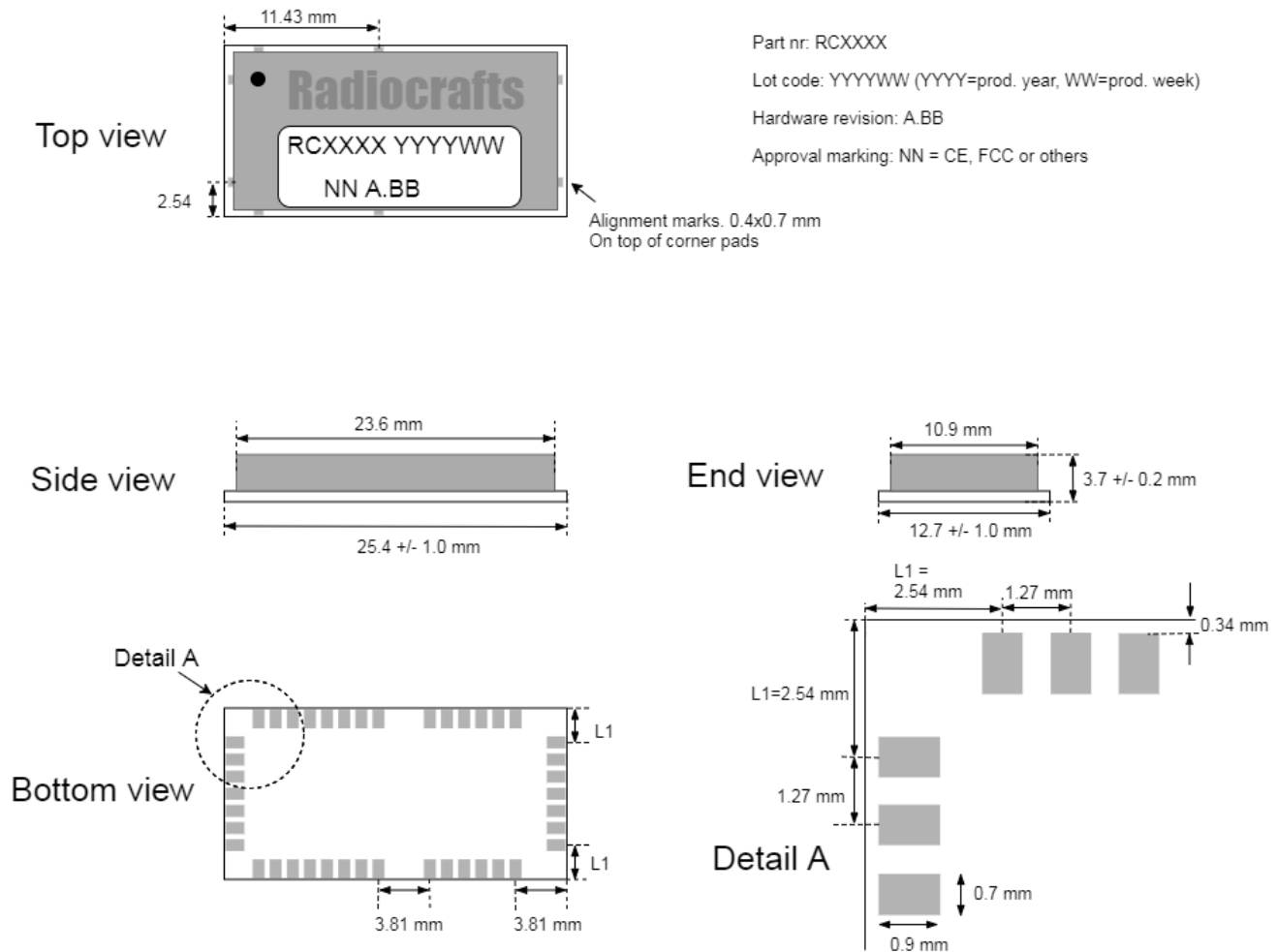
The end product including RC1882-IPM must include the following text on a visible label:

Contains Transmitter Module FCC ID: Y2NRC188x-IPM

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

The module is certified for FCC as a single modular transmitter. This module carries a modular grant. Any changes or modifications not expressly approved by Radiocrafts could void the users authority to operate the equipment.

### 21 Mechanical Drawing



### 22 Mechanical Dimensions

The module size is 12.7 x 25.4 x 3.7 mm.

### 23 Carrier Tape and Reel Specification

Carrier tape and reel is in accordance with EIA Specification 481.

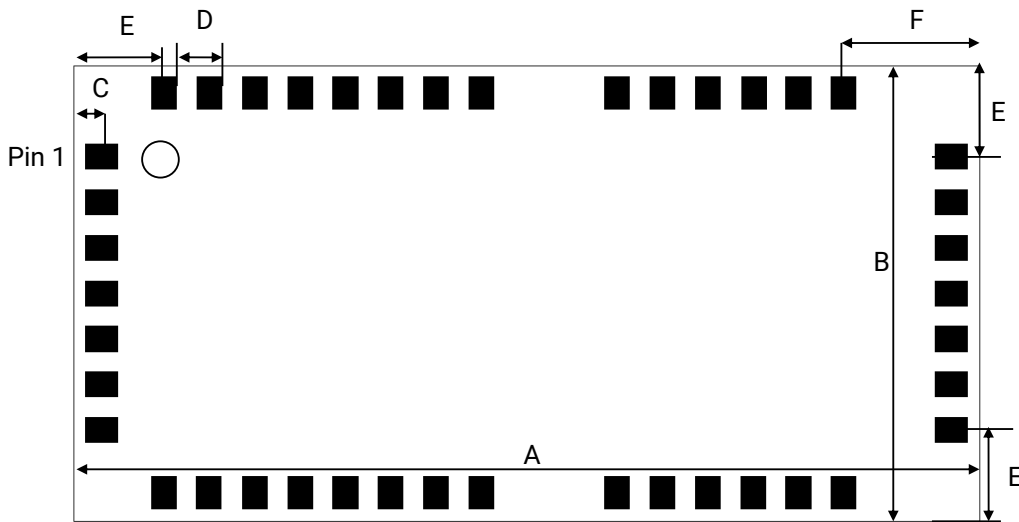
| Tape width | Component pitch | Hole pitch | Reel diameter | Units per reel |
|------------|-----------------|------------|---------------|----------------|
| 44 mm      | 16 mm           | 4 mm       | 13"           | Max 1000       |

### 24 PCB Layout Recommendations

The recommended layout pads for the module are shown in the figure below.

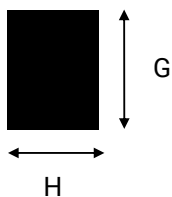
The circle in upper left corner is an orientation mark only and should not be a part of the copper pattern.





| <i>Dimension</i> | <i>Length [mm] (mil)</i> | <i>Comment</i>                                    |
|------------------|--------------------------|---|
| A                | 25.4 (1000)              | Length of module                                  |
| B                | 12.7 (500)               | Width of module                                   |
| C                | 0.79 (31)                | Module edge vs centre of pad (Valid for all pads) |
| D                | 1.27 (50)                | Pad to pad distance                               |
| E                | 2.54 (100)               | Modul edge to pad (centre)                        |
| F                | 3.81 (150)               | Modul edge to pad (centre)                        |
| G                | 0.9 (35.4)               | Length of pad/recommend footprint pad             |
| H                | 0.7 (27.6)               | Width of pad/recommend footprint pad              |

Recommended pad design is shown below.



The recommended footprint for solder soldering is a one-to-one mapping between the LGA pad on module and the footprint.

For prototype building a solder hot plate is recommended. If the prototype is soldered manually by soldering iron, it is recommended to extend the pads of the footprint out from the module to make it accessible for a soldering iron.

A PCB with two or more layers and with a solid ground plane in one of the inner- or bottom layer(s) is recommended. All GND-pins of the module shall be connected to this ground plane with vias with shortest possible routing, one via per GND-pin.

Routing or vias under the module is not recommended as per IPC-recommendation. If any routing or vias is required under the module, the routing and vias must be covered with solder resist to prevent short circuiting of the test pads. It is recommended that vias are tented.

Reserved pins should be soldered to the pads, but the pads must be left floating electrically (no connection).

Note that Radiocrafts technical support team is available for free-of-charge schematic- and layout review of your design.

## 25 Soldering Profile Recommendation


JEDEC standard IPC/JEDEC J-STD-020D.1 (page 7 and 8), Pb-Free Assembly is recommended.

The standard requires that the heat dissipated in the "surroundings" on the PCB is considered. The peak temperature should be adjusted so that it is within the window specified in the standard for the actual motherboard.

Aperture for paste stencil is normally areal reduced by 20-35%, please consult your production facility for best experience aperture reduction. Nominal stencil thickness of 0.1-0.12 mm recommended.

### 26 Absolute Maximum Ratings

| Parameter             | Min  | Max                    | Unit |
|-----------------------|------|------------------------|------|
| Supply voltage, VCC   | -0.3 | 4.1                    | V    |
| Voltage on any pin    | -0.3 | VCC + 0.3<br>(Max 4.1) | V    |
| Input RF level        |      | 10                     | dBm  |
| Storage temperature   | -40  | 150                    | °C   |
| Operating temperature | -30  | 85                     | °C   |



**Caution ! ESD sensitive device.**  
Precaution should be used when handling the device in order to prevent permanent damage.

Under no circumstances the absolute maximum ratings given above should be violated. Stress exceeding one or more of the limiting values may cause permanent damage to the device.

### 27 Electrical Specifications

T=25°C, VCC = 3.3V, 868 MHz, 50 ohm if nothing else stated.

| Parameter                           | Min | Typ.      | Max                        | Unit              | Condition / Note   |
|-------------------------------------|-----|-----------|----------------------------|-------------------|--|
| Operating frequency                 | 863 |           | 928                        | MHz               |  |
| Input/output impedance              |     | 50        |                            | Ohm               |  |
| Data rate                           |     | 50<br>150 |                            | kbit/s<br>kbit/s  |  |
| Frequency stability                 |     |           | +/- 10<br>+/-15<br>+20/-26 | Ppm<br>ppm<br>ppm | Initially<br>Temperature drift -30°-85°<br>Temperature drift -40°-85°<br>Other stability option available on request |
| Transmit power                      | -10 |           | 14                         | dBm               | Programmable from firmware   |
| Harmonics                           |     |           |                            |                   | @ max output power   |
| 2 <sup>nd</sup> harmonic            |     | -44       |                            | dBm               |  |
| 3 <sup>rd</sup> harmonic            |     | -43       |                            | dBm               |  |
| Spurious emission, TX, 868 MHz      |     |           |                            |                   |  |
| 30 – 1000 MHz                       |     |           | -54                        | dBm               | EN 300 220 restricted band   |
| 30 – 1000 MHz                       |     |           | -36                        | dBm               | EN 300 220 un-restricted band  |
| 1-12.75 GHz                         |     |           | -30                        | dBm               |  |
| Sensitivity                         |     | -110      |                            | dBm               | BER = 1%, 50 kbps 2 FSK, IEEE 802.15.4g mandatory settings   |
| Saturation                          |     | 10        |                            | dBm               |  |
| Spurious emission, RX               |     |           |                            |                   |  |
| 1-12.75 GHz                         |     | -59       |                            | dBm               | Complies with EN 300 220 CRF47 Part 15 and ARIB STD-T66  |
| Supply voltage                      |     |           |                            |                   |  |
| Recommended operating voltage       | 2.3 |           | 3.6                        | V                 |  |
| Current consumption, RX             |     | 6.0       |                            | mA                | VCC = 3.6V   |
| Current consumption, TX             |     | 25<br>18  |                            | mA                | Output power 14 dBm,<br>VCC = 3.6V<br>Output power 12 dBm.   |
| Current consumption, Deep Sleep     |     | 2.5       |                            | µA                | Node not in network  |
| Current consumption, Active Sleep   |     | 2.7       |                            | µA                | Node maintaining network connection  |
| RAM memory                          |     | 88        |                            | kB                |  |
| RAM available for ICI application   |     | 8         |                            | kB                |  |
| SoC internal Flash memory           |     | 352       |                            | kB                |  |
| Flash available for ICI application |     | 32        |                            | kB                |  |
| SPI Flash memory                    |     | 1024      |                            | kB                | Optional   |
| I2C EEPROM                          |     | 4         |                            | kB                | Optional   |

| Parameter                 | Min | Typ.   | Max | Unit | Condition / Note |
|---------------------------|-----|--------|-----|------|------------------|
| MCU clock frequency       |     | 48     |     | MHz  |                  |
| MCU low frequency crystal |     | 32.768 |     | kHz  | Optional         |
| Antenna VSWR              |     | <2:1   | 3:1 |      |                  |

### 28 Ordering number

| Ordering number | Definition   |
|-----------------|--|
| RC1882CEF-IPM * | Standard product<br>Includes<br>-C 32 kHz RTC crystal<br>-E 2 kBI2C EEPROM<br>-F 1024 kB SPI flash for OTA |

\*Other variant available for turn-key projects

### 29 Product Status and Definitions

| Current Status | Data Sheet Identification       | Product Status  | Definition   |
|----------------|---------------------------------|---|--|
|                | Advance Information             | Planned or under development  | This data sheet contains the design specifications for product development. Specifications may change in any manner without notice.  |
|                | Preliminary                     | Engineering Samples and First Production                                    | This data sheet contains preliminary data, and supplementary data will be published later. Radiocrafts reserves the right to make changes at any time without notice to improve design and supply the best possible product. |
| <b>X</b>       | <b>No Identification Noted</b>  | <b>Full Production</b>  | <b>This data sheet contains final specifications. Radiocrafts reserves the right to make changes at any time without notice to improve design and supply the best possible product.</b>                                      |
|                | Not recommended for new designs | Last time buy available   | Product close to end of lifetime   |
|                | Obsolete                        | Not in Production<br>Optionally accepting order with Minimum Order Quantity | This data sheet contains specifications on a product that has been discontinued by Radiocrafts. The data sheet is printed for reference information only.  |

### Document Revision History

| Document Revision | Changes  |
|-------------------|--|
| 1.0               | Preliminary Information  |
| 1.2               | Updated example, added PA control  |
| 1.3               | Added more info on frequencies and active sleep current.<br>Aligned some terms with other document for clarity.  |
| 1.4               | Added timing, update current consumptions.<br>Corrected figure showing pin logical names. ISC_SDA and I2C_SCL were wrong in figure but correct in table. Now it is correct in both.<br>Added info on TCSH frequency hopping            |
| 1.41              | Corrected pin assignment figure offsets  |
| 1.5               | Updates on channels set for different regions and regulatory information.<br>Added TSCH active and passive mode current consumptions   |
| 1.6               | Added India hopping channels and Vietnamese hopping channels<br>Updated TSCH mesh router current consumption based on RIIM SDK 3.0.0   |
| 1.7               | Renaming ADC pin to match SDK documentation  |
| 1.8               | Added PWM  |
| 1.8.1             | Minor formatting changes<br>Changed operating voltage range. The new range is only limited during FW OAD or FW via UART uploading. In normal operation the module still can operated 1.8-3.8V.<br>Added Deep-sleep current consumption |
| 1.8.2             | Added FCC approval documentation.  |
| 1.9.0             | Updated based on SDK 4.0.0, which include lower current consumption and 150 kb/s mode.   |

### Disclaimer

Radiocrafts AS believes the information contained herein is correct and accurate at the time of this printing. However, Radiocrafts AS reserves the right to make changes to this product without notice. Radiocrafts AS does not assume any responsibility for the use of the described product; neither does it convey any license under its patent rights, or the rights of others. The latest updates are available on the Radiocrafts website or by contacting Radiocrafts directly.

As far as possible, major changes of product specifications and functionality will be stated in product specific Errata Notes published at the Radiocrafts website. Customers are encouraged to check regularly for the most recent updates on products and support tools.

### Trademarks

All trademarks, registered trademarks and product names are the sole property of their respective owners.

### Life Support Policy

This Radiocrafts product is not designed for use in life support appliances, devices, or other systems where malfunction can reasonably be expected to result in significant personal injury to the user, or as a critical component in any life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness. Radiocrafts AS customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Radiocrafts AS for any damages resulting from any improper use or sale.

### Radiocrafts Webpage

For more info go to our web page : <https://radiocrafts.com/>

There you can find Knowledge base and Document Library that includes Application notes, Whitepapers, Declaration of Conformity, User Manuals, Data Sheet and more.

### Contact Information

Web site: [www.radiocrafts.com](http://www.radiocrafts.com)

Email: [radiocrafts@radiocrafts.com](mailto:radiocrafts@radiocrafts.com)

Address:

Radiocrafts AS  
Sandakerveien 64  
NO-0484 OSLO  
NORWAY

Tel: +47 4000 5195

Fax: +47 22 71 29 15

E-mail: [sales@radiocrafts.com](mailto:sales@radiocrafts.com)

© 2023, Radiocrafts AS. All rights reserved.