



MOISTURE SEALED LITEPIPE® ASSEMBLY

SPECIFICATIONS

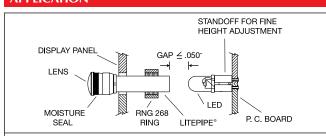
MATERIAL	LITEPIPE® - Acrylic (Clear optical grade) CLIPLITE® Lens - Polycarbonate, Seal - J-Von Retaining Ring - Polypropylene (black) (U.L. Listed Materials)
DESIGN	Low profile lens assembly with moisture seal and LITEPIPE®.
MOUNTING	Mounts in .281" (7.2mm) hole on 3/8" centers. Panel thickness 1/32" to 1/8". Compression of the seal is accomplished by pressing the retaining ring into place.
STANDOFF	Use standoff to adjust height of standard LED above the PCB in order to maintain a maximum .050" clearance between LITEPIPE® and LED. See STD Series data sheet on page 28.



U.S. & Foreign Patents Issued and Pending

SEE PAGE 29-31

APPLICATION



Pass lens through panel opening. Press on retaining ring. Air gap .050″ maximum between LED and LITEPIPE $^{\$}$. Use standoff to adjust LED height.

VERSATILITY

The LITEPIPE® assembly provides a method of transmitting the light from PCB mounted LEDs to the front display panel while providing moisture protection. Both styles of LEDs, surface mount, 3mm and 5mm standard packages can be displayed in this manner.

LITEPIPE® increases the apparent brightness and viewing angle of a PCB mounted LED. LITEPIPE® transmits the light from the source to the lens, which in turn disperses the light up to 180 degrees.

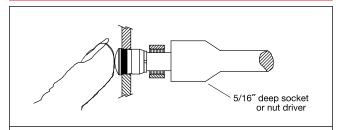
APPLICATION

The LITEPIPE® assembly meets NEMA 3 conditions for moisture and dust. Because there is no physical connection between the lightpipe and PCB mounted LED, the circuit board can be installed or removed without disturbing the panel display.

INSTALLATION

The LITEPIPE® and CLIPLITE® lens assembly is easily installed. Pass assembly through the panel opening and press on retaining ring to secure unit to the panel. Slide PCB into position aligning LED with the end of the LITEPIPE® unit.

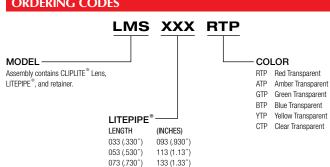
PANEL ASSEMBLY



Hold lens tightly to panel, careful not to mar lens surface. Use 5/16" nut driver or deep socket to press on retaining ring, compressing seal.

XXX (XX.XXmm)

ORDERING CODES



OUTLINE DRAWING RECOMMENDED LEDs LMS LITEPIPE®/Lens Assembly **RNG 268** .130 DIA. MOISTURE SEAL 3mm .36 DIA. .230 DIA.