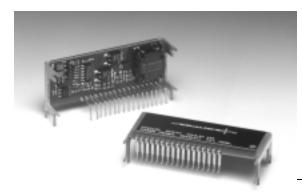
PT6715 Series

13-A 5V/3.3V-Input Adjustable Integrated Switching Regulator



SLTS100B

(Revised 9/5/2002)



Description

The PT6715 series of power modules are a 13-A rated integrated switching regulator (ISR), housed in a 17-pin space saving solderable copper package. These modules will operate off either a 5V or 3.3V input power bus to provide a highperformance low-voltage power source for the industry's latest high-speed, DSPs, µPs, and bus drivers. This allows for the easy integration of these new low-voltage ICs into existing 3.3V or 5V systems without re-designing the central power supply. The series includes the standard output bus voltage options, ranging from 1.0V to 3.3V. Each output voltage option has a limited adjust range.

Features include a Standby (On/Off) function, a differential output Remote Sense, and short circuit protection. The modules are available in both throughhole and surface mount configurations.

Features

- 13-A Output Current
- Single Device: 3.3V/5V Input
- 90% Efficiency (PT6715)
- On/Off Standby Function
- Differential Remote Sense
- Adjustable Output Voltage
- Short Circuit Protection
- 17-pin Space-Saving Package
- Solderable Copper Case

Ordering Information

PT6715	= 3.3 Volts
PT6716 🗖	= 2.5 Volts
† PT6717 🗖	= 1.8 Volts
† PT6718🗖	= 1.5 Volts
† PT6719🗖	= 1.2Volts
† PT6714 🗖	= 1.0Volts

† 3.3V Input Bus Capable

PT Series Suffix (PT1234x)

Case/Pin Configuration	Order Suffix	Package Code *
Vertical	N	(EMD)
Horizontal	Α	(EMA)
SMD	C	(EMC)

* Previously known as package styles 1340/50. (Reference the applicable package code drawing for the dimensions and PC board layout)

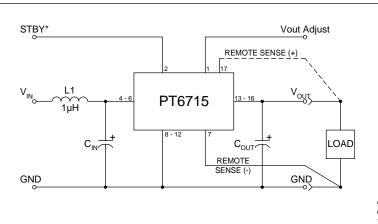
Pin-Out Information

Pin	Function
1	V _o Adjust
2	STBY*
3	Do Not Connect
4	Vin
5	Vin
6	Vin
7	Remote Sense Gnd
8	GND
9	GND
10	GND
11	GND
12	GND
13	Vout
14	Vout
15	Vout
16	Vout
17	Remote Sense Vout

1/ Remote Sense V_{out}

* For further information, see application notes.

Standard Application



 $\begin{array}{ll} C_{in} &= Required \ 1000 \mu F \ electrolytic \\ C_{out} = Required \ 330 \mu F \ electrolytic \\ L1 &= Optional \ 1 \mu H \ input \ choke \end{array}$



13-A 5V/3.3V-Input Adjustable Integrated Switching Regulator

				PT6715 Series			
Characteristic	Symbol	Conditions	Conditions		Тур	Max	Units
Output Current	Io	$T_a = +60^{\circ}C, 200LFM$ $T_a = +25^{\circ}C,$ natural convection		0.1 (1) 0.1 (1)	Ξ	13 13	А
Input Voltage Range	Vin	Over I _o Range	$\begin{array}{l} V_{o} {\geq} 2.5 V \\ V_{o} {\leq} 1.8 V \end{array}$	4.5 3.1	_	5.5 5.5	VDC
Set Point Voltage Tolerance	Votol			—	±1	±1.5 (2)	$%V_{o}$
Temperature Variation	Reg _{temp}	$-40^{\circ} \le T_a \le +85^{\circ}C$, $I_o = I_omin$		_	±0.5	_	$%V_{o}$
Line Regulation	Regline	Over Vin range		_	±5	±10	mV
Load Regulation	Regload	Over I _o range		_	±5	±10	mV
Total Output Voltage Variation	ΔV_0 tot	Includes set-point, line, load, $-40^{\circ} \leq T_a \leq +85^{\circ}C$		_	±2	±3	%Vo
Efficiency	η	I _o =9A	$V_{o} = 3.3V$ $V_{o} = 2.5V$ $V_{o} = 1.8V$ $V_{o} = 1.5V$ $V_{o} = 1.2V$ $V_{o} = 1.0V$	 	91 88 85 83 78 75	 	%
V _o Ripple (pk-pk)	Vr	20MHz bandwidth		_	35	_	mVpp
Transient Response	t _{tr}	5A/µs load step, 50% to 100% Iomax		_	50	_	μs
	ΔV_{tr}	V _o over/undershoot		_	±100	_	mV
Over-Current Threshold	I _{TRIP}	Reset, followed by auto-recovery		_	20	32	А
Switching Frequency	fs	Over Vin and Io range		300	350	400	kHz
Remote On/Off (Pin 2) Input High Voltage Input Low Voltage Input Low Current	V _{IH} V _{IL} I _{IL}	Referenced to -V _{in} (pin 8)		+2.0 -0.1		Open ⁽³⁾ +0.4	V mA
Standby Input Current	I _{in} standby	pins 2 & 8 connected		_	25	35	mA
External Output Capacitance	Cout	See application schematic		330	_	15,000	μF
External Input Capacitance	Cin	See application schematic		1,000	_	_	μF
Operating Temperature Range	Ta	Over V _{in} range		-40 (4)	_	+85 (5)	°C
Storage Temperature	Ts			-40	-	+125	°C
Reliability	MTBF	Per Bellcore TR-332 50% stress, $T_a = 40$ °C, ground benign		5.4	-	—	106 Hı
Mechanical Shock	—	Per Mil-Std-883D, method 2002.3, 1ms, half-sine, mounted to a fixture		—	500	—	G's
Mechanical Vibration	—	Mil-Std-883D, Method 2007.2, 20-2000Hz, soldered in PCB	Suffix A Suffix C	_	15 (6) 20 (6)	_	G's
Weight	—			_	23	_	grams
Flammability	_	Materials meet UL 94V-0					

Specifications (Unless otherwise stated, $T_a = 25^{\circ}$ C, $V_{in} = 5$ V, $C_{in} = 1,000\mu$ F, $C_{out} = 330\mu$ F, and $I_o = I_o max$)

Notes: (1) The ISR will operate at no load with reduced specifications.

(1) The ISR will operate at no load with reduced specifications.
 (2) If the remote sense feature is not being used, connect the Remote Sense Gnd (pin 7) to GND (pin 8) for optimum output voltage accuracy.
 (3) The STBY* control (pin 2) has an internal pull-up and if it is left open circuit the module will operate when input power is applied. The open-circuit voltage is typcially 12.6V, and maybe as high as 15V. Consult the related application note for other interface considerations.
 (4) For operation below 0°C, Cin and Cout must have stable characteristics. Use either low ESR tantalum or Oscon® capacitors.
 (5) See Safe Operating Area curves or contact the factory for the appropriate derating.
 (6) The case pins on through-bole package types (suffixes N & A) must be soldered. For more information consult the applicable package outline drawing.

Input/Output Capacitors: The PT6715 series requires a 1,000µF electrolytic (or tantalum) capacitor at the input and 330µF at the output for proper operation in all applications. In addition, the input capacitance, Cin, must be rated for a minimum of 2Arms of ripple current. For transient or dynamic load applications additional capacitance may be necessary. For more information consult the related application note on capacitor recommendations.

Input Inductor: An input filter inductor is optioinal for most applications. The inductor must be sized to bandle 10ADC with a typical value of 1µH.



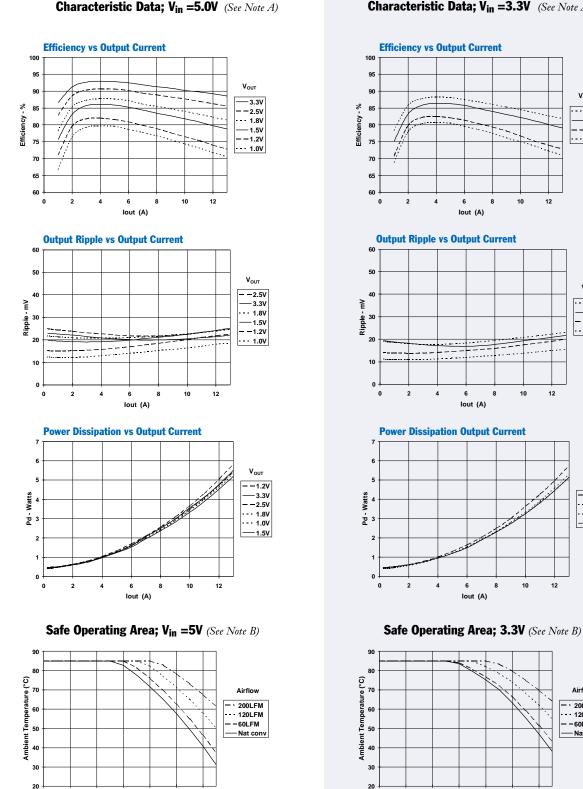
2

4

lout (A)

0

13-A 5V/3.3V-Input Adjustable Integrated Switching Regulator



Characteristic Data; V_{in} =3.3V (See Note A)

Vout

-- 1 8V

— — 1.2V

--- 1.0V

Vout

• • • 1.5V

-1.8V

--- 1.0V

Vout

-- 1.8V

Airflow

- 200LFM

-- 120LFM

-60LFM

- Nat conv

-1.5V

1.5V

Note A: Characteristic data has been developed from actual products tested at 25°C. This data is considered typical data for the Converter. Note B: SOA curves represent the conditions at which internal components are at or below the manufacturer's maximum operating temperatures

0 2

10 12



10 12

6

lout (A)

Using the On/Off Standby Function on the PT6705/6715 Excalibur™ Series of ISRs

The PT6705 and PT6715 regulator series are nonprogrammable (preset voltage) versions of the PT6701, PT6702, and PT6703 products.

The PT6705/6715 series of products incorporate an on/ off 'standby' function, which may be used disable the regulator output. The standby function is provided by the *STBY** control, pin 2. If pin 2 is left open-circuit the regulator operates normally, and provides a regulated output when a valid supply voltage is applied to V_{in} (pins 4–6) with respect to GND (pins 8–12). If pin 2 is connected to ground, the regulator output is disabled and the input current drawn by the ISR typically drops to its idle value ¹. The standby control may also be used to hold-off the regulator output during the period that input power is applied.

Pin 2 is ideally controlled with an open-collector (or open-drain) discrete transistor (See Figure 1-1²). The open-circuit voltage will be approximately 12.0V. Table 1-1 gives the circuit parameters for this control input.

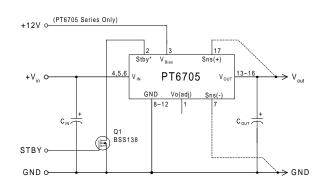
Table 1-1	Standby	Control	Requirements	(3,	4
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Parameter	Min	Тур	Max
Enable (VIH)	_		Open Circuit
Disable (V _{IL})	-0.2V		0.4V
I _{stby} (pin 2 =ground)		-0.5mA	
Vstby (open circuit)		12.0V	15.0V

Notes:

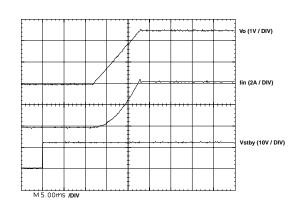
- 1. When the regulator output is disabled the current drawn from the $+V_{in}$ input source is typically reduced to 25mA for the PT671x series, and to less than 100µA for the PT670x series.
- Figure 1-1 is an application schematic for the PT670x models. This shows the requirement for an external +12V bias supply. The +12V bias is not required for the PT671x models. For more details, consult the applicable product data sheet.
- The standby control input <u>requires no external pull-up</u> <u>resistor</u>. The open-circuit voltage of the STBY* pin is approximately 12.0V.
- 4. The standby control input is <u>Not</u> compatible with TTL devices that incorporate a totem-pole output drive. Use only a true open-collector device, preferably a discrete bipolar transistor (or MOSFET). To ensure the regulator output is disabled, the control pin must be pulled to less than 0.4Vdc with a low-level 0.5mA sink to ground.
- 5 After Q_1 in Figure 1-1 is turned off and before the output begins to rise, the regulator output will assert a low impedance to ground. If an external voltage is applied to the output it will sink current and possibly over-stress the part.

Figure 1-1



Turn-On Time: In the circuit of Figure 1-1, turning Q_1 on applies a low voltage to pin 2 and disables the regulator output. Correspondingly, turning Q_1 off removes the low-voltage signal and enables the output ⁵. Once enabled, the output will typically experience a 10–15ms delay followed by a predictable ramp-up of voltage. The regulator provides a fully regulated output within 40ms. The waveforms of Figure 1-2 show the rise of both the output voltage and input current for a PT6706 (2.5V). The turn off of Q_1 corresponds to the rise of V_{stby} . The waveform was measured with a 5-Vdc input voltage and an 8-ADC load.







Adjusting the Output Voltage of the PT6705 and PT6715 Excalibur™ Series of Regulators

Both the PT6705 and PT6715 series ISRs are nonprogrammable versions of the PT6700 ExcaliburTM family of converters. The output voltage of these regulators have a fixed output voltage, which may be adjusted higher or lower than the factory pre-set voltage using a single external resistor. Table 2-1 gives the adjustment range for each model in the series as V_a (min) and V_a (max).

Adjust Up: An increase in the output voltage is obtained by adding a resistor R_2 , between pin 1 (V_oAdjust) and pin 7 (Remote Sense GND).

Adjust Down: Add a resistor (R_1) , between pin 1 (V_o Adjust) and pin 17 (Remote Sense V_{out}).

Refer to Figure 2-1 and Table 2-2 for both the placement and value of the required resistor, either (R_1) or R_2 as appropriate.

Notes:

- 1. Use only a single 1% resistor in either the (R_1) or R_2 location. Place the resistor as close to the regulator as possible.
- Never connect capacitors from V_o Adjust to either GND, V_{out}, or the Remote Sense pins. Adding capacitance to the V_o Adjust pin will affect the stability of the ISR.
- 3. If the Remote Sense feature is not being used, pin 7 must be connected to pin 8 for optimum output voltage accuracy. Correspondingly the resistors (R_1) and R_2 may be then be connected from V_o Adjust to either V_{out} or GND respectively.

4. The PT6705 series requires a 12V external bias voltage in order to operate (see data sheet). An external bias voltage is not required for the PT6715 series.

5. Adjusting the output voltage of the PT6705 and PT6715 (3.3V output) higher than the factory pre-set voltage may require an increase in the minimum input voltage. These two models must comply with the following requirements for $V_{in}(min)$.

PT6705:

 $V_{in}(min) = (V_a + 1)V$

PT6715:

 $V_{in}(min) = (V_a + 1)V \text{ or } 4.5V, \text{ whichever is greater.}$

The values of (\mathbf{R}_1) [adjust down], and \mathbf{R}_2 [adjust up], can also be calculated using the following formulas.

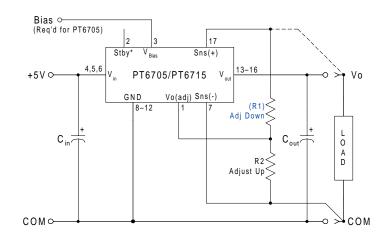
$$(\mathbf{R}_{\mathbf{l}}) = \frac{\mathbf{R}_{\mathbf{o}} (\mathbf{V}_{\mathbf{a}} - \mathbf{V}_{\mathbf{r}})}{\mathbf{V}_{\mathbf{o}} - \mathbf{V}_{\mathbf{a}}} - \mathbf{R}_{\mathbf{s}} \quad \mathbf{k}\Omega$$

$$R_2 = \frac{R_0 \cdot V_r}{V_a - V_o} - R_s \qquad k\Omega$$

 $V_a = Adjusted output voltage$

- V_r = Reference voltage (Table 2-1)
- R_o = Resistance constant (Table 2-1)
- R_s = Internal series resistance (Table 2-1)

Figure 2-1





PT6705/PT6715 Series

Table 2-1

ADJUSTMENT RANGE AND FORMULA PARAMETERS									
Series Pt #									
12V Bias (4)	_	—	PT6708	PT6707	PT6706	PT6705			
No Bias	PT6714	PT6719	PT6718	PT6717	PT6716	PT6715			
V _o (nom)	1.0	1.2	1.5	1.8	2.5	3.3			
V _a (min)	0.94	1.09	1.47	1.75	2.25	2.75			
V _a (max)	1.32	1.52	1.73	2.0	2.85	3.75			
V _r (V)	0.8	0.8	1.27	1.27	1.27	1.27			
R₀ (kΩ)	10.0	10.0	10.2	10.0	10.0	10.0			
R _s (kΩ)	24.9	24.9	49.9	49.9	33.2	24.9			

Table 2-2

Series Pt #	RESISTOR VAL				Series Pt #		
12V Bias (4)			PT6708	PT6707	12V Bias (4)) PT6706	PT670
No Bias	PT6714	PT6719	PT6718	PT6717	No Bias	PT6716	PT671
V _o (nom)	1.0V	1.2V	1.5V	1.8V	V _o (nom)	2.5V	3.3V
V _a (req'd)	1.0 V	1.2 V	1.5 V	1.0 V	Va (req'd)	2.5 V	5.5 4
0.950	(5.1)kΩ				2.25	(6.0)kΩ	
0.975	(45.1)kΩ				2.3	(18.3)kΩ	
1.000	(2.35	(38.8)kΩ	
1.025	295.0kΩ				2.4	(79.8)kΩ	
1.050	135.0kΩ				2.45	(203.0)kΩ	
1.075	81.8kΩ				2.5		
1.100	55.1kΩ	(5.1)kΩ			2.55	221.0kΩ	
1.125	39.1kΩ	(18.4)kΩ			2.6	93.8kΩ	
1.150	28.4kΩ	(45.1)kΩ			2.65	51.5kΩ	
1.175	20.8kΩ	(125.0)kΩ			2.7	30.3kΩ	
1.200	15.1kΩ				2.75	17.6kΩ	
1.225	10.7kΩ	295.0kΩ			2.8	9.1kΩ	
1.250	7.1kΩ	135.0kΩ			2.85	3.1kΩ	
1.275	4.2kΩ	81.8kΩ			2.75		(2.0)kΩ
1.300	1.8kΩ	55.1kΩ			2.80		(5.7)kΩ
1.325		39.1kΩ			2.85		(10.2)kΩ
1.350		28.4kΩ			2.90		(15.9)kΩ
1.375		20.8kΩ			2.95		(23.1)kΩ
1.400		15.1kΩ			3.00		(32.8)kΩ
1.425		10.7kΩ			3.05		(46.3)kΩ
1.450		7.1kΩ			3.10		(66.6)kΩ
1.475		4.2kΩ	(32.1)kΩ		3.15		(100.0)kΩ
1.50		1.8kΩ			3.20		(168.0)kΩ
1.55			204.0kΩ		3.25		(371.0)kΩ
1.60			77.1kΩ		3.30		
1.65			34.8kΩ		3.35		229.0kΩ
1.70			13.6kΩ		3.40		102.0kΩ
1.75				(46.1)kΩ	3.45		59.8kΩ
1.80					3.50 ((Note 5)	38.6kΩ
1.85				204.0kΩ	3.55		25.9kΩ
1.90				77.1kΩ	3.60		17.4kΩ
1.95				34.8kΩ	3.65		11.4kΩ
2.00				13.6kΩ	3.70		6.9kΩ
					3.75		3.3kΩ

 $R_1 = (Blue)$ $R_2 = Black$

V Texas Instruments

PT6701/PT6702/PT6703, PT6705 & PT6715 Series

Capacitor Recommendations for the Non-Isolated 13-A Excalibur™ Series of Regulators

Input Capacitors

The recommended input capacitor(s) is determined by the 2 ampere (rms) minimum ripple current rating and 1,000 μ F minimum capacitance. Ripple current and ≤ 100 m Ω ESR (Equivalent Series Resistance) values are the major considerations, along with temperature, when selecting the proper capacitor. Tantalum capacitors have a recommended minimum voltage rating of 2× the input voltage; 10V for +5V operation.

Output Capacitors

The minimum required output capacitance is 330μ F with a maximum ESR ≤ 100 m Ω . Failure to observe this requirement may lead to regulator instability or oscillation. Electrolytic capacitors have poor ripple performance at frequencies greater than 400kHz, but excellent low frequency transient response. Above the ripple frequency ceramic decoupling capacitors are necessary to improve the transient response and reduce any high frequency noise components apparent during higher current excursions. Preferred low ESR type capacitor part numbers are identified in Table 3-1 below.

Tantalum Characteristics

Tantalum capacitors with a minimum 10V rating are recommended for the input bus, but only the AVX TPS, Sprague 594/595, or Kemet T495/T510 series. These types are recommended over many others due to their higher surge current, power dissipation and ripple current capability. As a caution, the TAJ series by AVX is <u>not</u> recommended. This series exhibits considerably higher ESR, reduced power dissipation and lower ripple current capability. The TAJ Series is also less reliable compared to the TPS series when determining power dissipation capability. Tantalum capacitors are highly recommended in applications where ambient temperatures fall below 0°C.

Capacitor Table

Table 3-1 identifies the characteristics of capacitors from a number of vendors with acceptable ESR and ripple current (rms) ratings. The suggested minimum quantities per regulator for both the input and output buses are identified.

This is not an extensive capacitor list. Capacitors from other vendors are available with comparable specifications. Those listed are for guidance. The RMS ripple current rating and ESR (Equivalent Series Resistance at 100kHz) are the critical parameters to insure both optimum regulator performance and long capacitor life.

Capacitor Vendor Series			Capacitor	Qua	ntity			
	Working Voltage	Value(µF)	(ESR) Equivalent Series Resistance	85°C Maximum Ripple Current(Irms)	Physical Size(mm)	Input Bus	Output Bus	Vendor Number
Panasonic FC/FK (Surface Mount)	25V 35V	1000 330	0.038Ω 0.080Ω	2000mA 850mA	18×16.5 10×10.2	1	1 1	EEVFC1E102N EEVFK1V331P
FC (Radial)	25V 25V	330 1200	$\begin{array}{c} 0.090\Omega \\ 0.038\Omega \end{array}$	755mA 2000mA	10×12.5 18×15	1	1 1	EEUFC1E331 EEUFC1E122S
United Chemi-Con LXV (Radial)	25V 35V 16V	330 1200 2700	0.084Ω 0.028Ω 0.028Ω	825mA 2070mA 2070mA	10×16 16×25 16×25	1 1	1 1 1	LXV25VB331M10X16LL LXV35VB122M16X25LL LXV16VB272M16X25LL
FX (Surface Mount)	10V	680	0.015Ω ÷2 = 0.007Ω	>7000mA	10×10.5	2	1	10FX680M (Os-con)
Nichicon PL Series	25V 25V	330 2200	0.095Ω 0.028Ω	750mA 2050mA	10×15 18×20	1	1 1	UPL1E331MPH6 UPL1E222MHH6
PM Series	25V	330	0.095Ω	750mA	10×15		1	UPM1E331MPH6
Os-con: SS SVP (Surface Mount)	10V 10V	330 330	0.025Ω÷3 =0.008Ω 0.025Ω÷3 =0.008Ω	>7000mA >7000mA	10×10.5 10.3×11	3 3	1 1	10SS330M 10SVP330
AVX Tanatalum TPS Series (Surface Mount)	10V 10V	330 330	0.100Ω÷3 =0.034Ω 0.060Ω÷3 =0.020Ω	>3500mA >3500mA	7.0 L ×5.97 W ×3.45 H	3 3	1 1	TPSV337M010R0100 TPSV337M010R0060
Vishay/Sprague Tantalum 595D/594D Series	10V	330	0.045Ω ÷3 = 0.015Ω	>4600mA	7.2 L ×6.0 W	3	1	594D337X0010R2T
(Surface Mount)	10V	680	0.090Ω ÷4 = 0.023Ω	>2500mA	×3.5 H	2	1	595D687X0010R2T
Kemet Tantalum T510/T495 Series	10V	330	0.035Ω÷3 =0.012Ω	>5000mA	7.3 L ×4.3 W	3	1	T510X337M010AS
(Surface Mount)	10V	220	0.070Ω ÷5 = 0.035Ω	>3000mA	×4.3 W ×4.0 H	5	2	T495X227M010AS
Sanyo Poscap TPB (surface Mount)	10V	220	0.040Ω÷5 =0.008Ω	>3000mA	7.2 L ×4.3 W ×3.1 H	5	2	10TPB220M

Table 3-1 Capacitors Characteristic Data





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PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
PT6715A	NRND	SIP MODULE	EMA	17	10	TBD	Call TI	Level-1-215C-UNLIM	
PT6715C	NRND	SIP MODULE	EMC	17	10	TBD	Call TI	Level-3-215C-168HRS	
PT6715N	NRND	SIP MODULE	EMD	17	10	TBD	Call TI	Level-1-215C-UNLIM	
PT6717A	NRND	SIP MODULE	EMA	17	10	TBD	Call TI	Level-1-215C-UNLIM	
PT6718A	NRND	SIP MODULE	EMA	17	10	TBD	Call TI	Level-1-215C-UNLIM	
PT6718C	NRND	SIP MODULE	EMC	17	10	TBD	Call TI	Level-3-215C-168HRS	
PT6719C	OBSOLETE	SIP MODULE	EMC	17		TBD	Call TI	Call TI	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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