RAYCHEM Tubing Products

SFR

Very Flexible, Flame-Retardant, Silicone Elastomer **Tubing**

Product Facts

- Outstanding low-temperature flexibility
- Resistance to hydraulic fluids, fuel, and lubricating oil
- Very good ablative characteristics: when exposed to flame, surface turns to insulative char or "ablates"
- RoHS compliant



Applications

Provides cable jacketing, harness protection, and strain relief for electronic components, semiconductor leads, and wire splices. Suitable for applications that require flexibility over a wide range of operating temperatures.

Installation

Minimum shrink temperature: 135°C [285°F] Minimum full recovery temperature: 175°C [347°F]

Operating Temperature Range

-75°C to 180°C [-103°F to 356°F]

Specifications/Approvals

Series	Military	Raychem
SFR	AMS-DTL-23053/10* MIL-PRF-46846, Type II, Class 1	RT-1140

^{*}Formerly MIL-I-23053/10 and MIL-DTL-23053/10.

Available in:	Americas	Europe	Asia Pacific



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SFR (Continued)

Product Dimensions

	Inside Diameter		Recovered Wall Thickness**	
Size	Minimum Expanded as Supplied	Maximum Recovered After Heating	After Heating	
1/4	6.4 [0.250]	3.6 [0.143]	0.88 ± 0.25 [0.035 ± 0.010]	
3/8	9.5 [0.375]	5.4 [0.214]	1.02 ± 0.25 [0.040 ± 0.010]	
1/2	12.7 [0.500]	7.3 [0.286]	1.21 ± 0.38 [0.048 ± 0.015]	
5/8	15.9 [0.625]	9.1 [0.357]	1.32 ± 0.38 [0.052 ± 0.015]	
3/4	19.1 [0.750]	10.9 [0.428]	1.44 ± 0.38 [0.057 ± 0.015]	
7/8	22.2 [0.875]	12.7 [0.500]	1.65 ± 0.38 [0.065 ± 0.015]	
1	25.4 [1.000]	14.5 [0.570]	1.77 ± 0.51 [0.070 ± 0.020]	
1 1/4	31.8 [1.250]	18.1 [0.714]	2.21 ± 0.51 [0.087 ± 0.020]	
1 1/2	38.1 [1.500]	21.8 [0.857]	2.41 ± 0.51 [0.095 ± 0.020]	
1 3/4	44.5 [1.750]	25.4 [1.000]	2.71 ± 0.51 [0.107 ± 0.020]	
2	50.8 [2.000]	29.0 [1.140]	2.79 ± 0.51 [0.110 ± 0.020]	

^{**}Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering Information

Color	Standard	Black (-0)
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.	
Standard packaging	On spools.	
Ordering description***	Specify product name, size and color (for example, SFR 1/4-0).	

^{***}Europe only. For supply to MIL spec., Def Stan and BS add -MS, -DS or -BS to ordering description.