

## Automotive Products

Perfect Cable Solutions

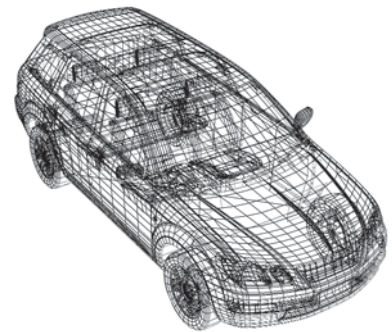
**HellermannTyton**

## Contents

# Welcome!

Our automotive catalogue is in your hands. HellermannTyton is one of the world's leading suppliers of cable management solutions. Our products are used for fastening, fixing, identification and protecting cables and their connecting components.

In this catalogue you will find our core product range for the automotive industry. It encompasses numerous standardised products and solutions, specially customised and optimised for the needs of the automotive industry. It includes cable ties, heat shrinkable tubing, braided sleeving and identification systems, together with the relevant application tooling. In addition to the "classic" cable tie, HellermannTyton also develops and produces many fastening systems, specifically created for the sophisticated demands of the automotive industry. This is why this catalogue not only presents our currently available products, but also explains how we can develop innovative products and how we can work for you.

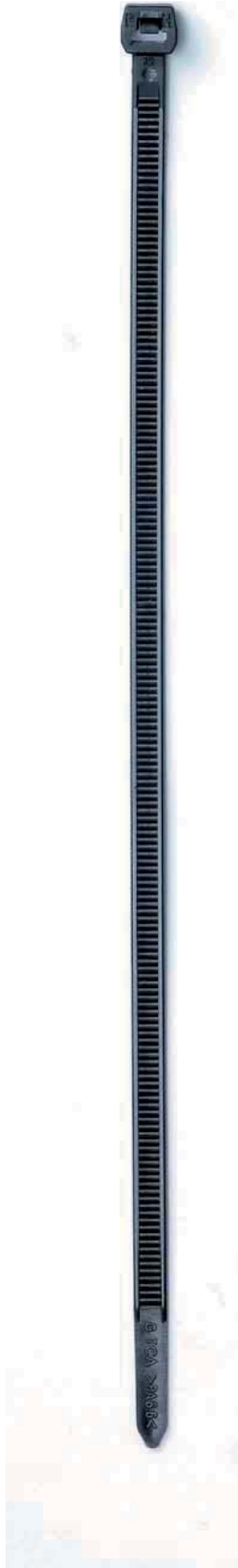


**Your Automotive Team**

## The-cable-tie-that-started-it-all.

This is a cable tie. One of a total of 60 000 HellermannTyton products for fastening, fixing, identification and protecting cables and wiring in the automotive industry. Cable ties exist in practically innumerable variations. Their lengths range between 83 and 1060 millimetres, available in a variety of colours. Some can be released and are re-useable. Some have serrations on the outside, others on the inside. There are some that don't have any serrations at all or can be tied in a double loop. It is easy to take the cable tie for granted but at HellermannTyton we are dedicated to ensuring that our cable ties are fully tried, tested and optimised. All HellermannTyton products, which you see in this catalogue, started at this point – even the most complex fastening solutions.

This page shows an example of a cable tie with the type description: T50ROS





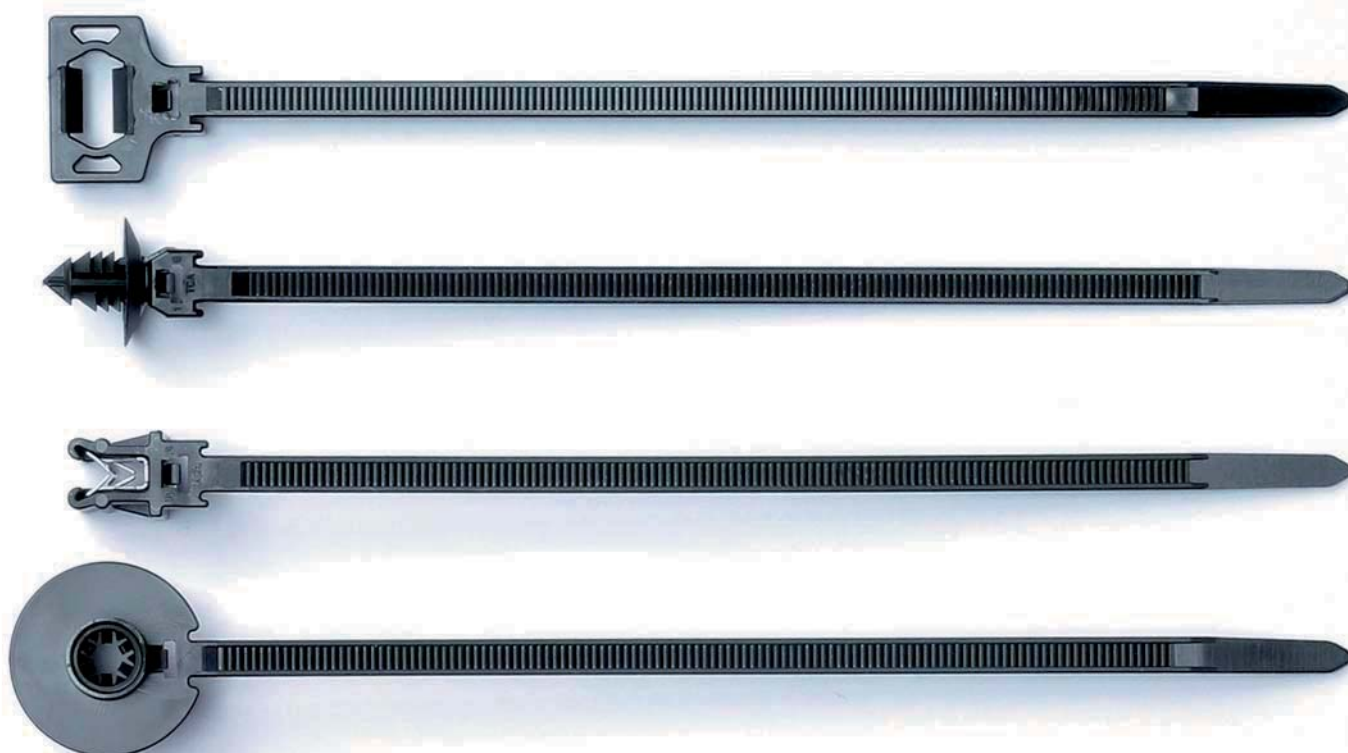
## The-cable-fastener-specifically-developed-for-the-automotive-industry.

Final car door assembly: this one-piece push mount tie is the result of three decades of experience. Its arrowhead design ensures that the cable tie can be easily fitted without additional tools. In combination with a black foam rubber seal the plastic disc protects against the ingress of water. No wonder that these fixing ties can be found inside about every third car door produced in the world. In contrast to most of our other cable ties, they are green, so that workers can immediately spot a rare case where the black seal is missing. However, this almost never happens, as both parts are securely laser-welded to each other.

The green cable tie shown on this page has the type description:  
T50SOSSFT6.5 16-2MD



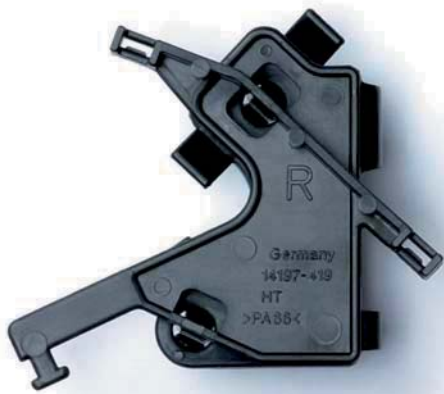
## One-piece-fixing-ties-for-manual-mounting-in-drilled-holes-or-on-weld-studs-or-on-edges.



HellermannTyton standard fixing ties cover 90 % of main circuit applications in a car. These products have been proving their success for many years. Not least due to the fact that they are continually optimised. Each cable tie is a specialist in its own field: For attaching two cable ties to one weld stud. For applications, which require a particularly high tensile strength, for example in the production of heavy-duty vehicles. For quick and easy mounting on edges without drilled holes or studs. The elements with the "soft push" mechanism can be easily mounted by hand and without the aid of any tools.

As examples for many standard one-piece fixing ties this page shows cable ties with the type descriptions: T50SOSWSP5E, T50SOSFT6E1, T50SOSEC 12E and T50SOSSBH5E

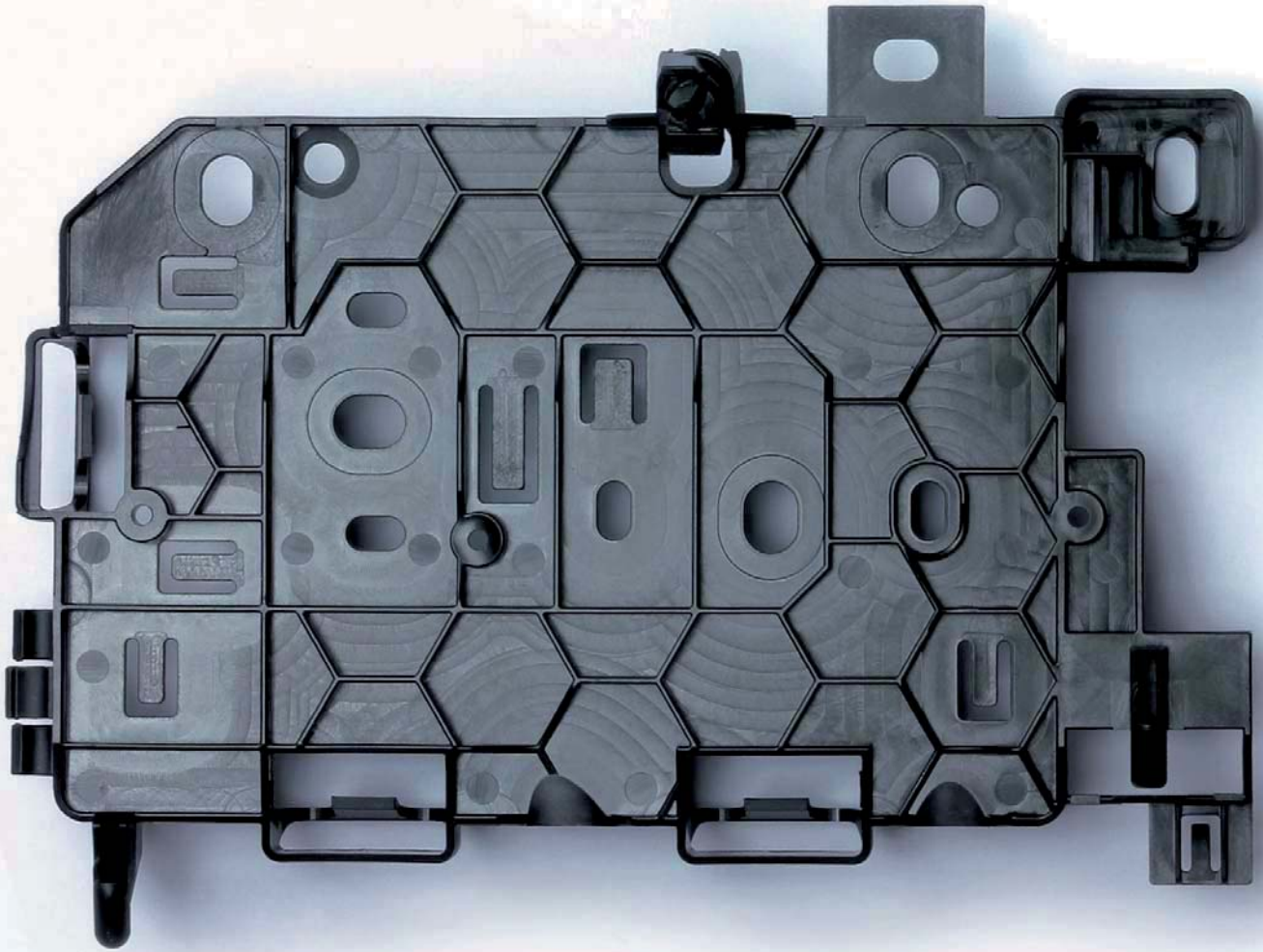




## The double-clip that holds three tubes for the brake and antilock brake sensor and CDC on just two point-fastening points on the rear axle.

An innovative solution, which combines two clips in one. The rear suspension construction requires a fastening element for which there are only two fastening points available and with which the lines for the brake, antilock brake sensor and CDC can be accurately routed. The result of our development is our double clip. Its arrowhead enables fast and easy mounting. The brake tube is easily assembled with a simple push. This kind of development is always accompanied by a team including a developer, a new parts project manager and key account manager – from the idea to serial production.





## The-system-for-fastening-the-seat-adjustment-controlling-devices-and-lumbar-support-as-well-as-seat-heating-with-an-integrated-clip-bracket-and-cable-guide.

The unit for operating the numerous options of comfortable seat adjustment needs to be accommodated in a very small space. This bracket replaces the conventional metal construction for the operating unit under the seat. The innovative combination of design and

material made the development of this product possible. Its outstanding quality lies in the fact that the connector clip is also integrated in this bracket and therefore additional clips become superfluous. No question that this saves weight as well as costs.



## Granules-for-the-fastening-system-of-tomorrow.



We develop tailor-made products in direct collaboration with our customers – working with an international network of experienced specialists. The newest CAD- and Rapid-Prototyping-Systems and our expert knowledge flow together in our in-house mould and product development. Experienced engineers and the latest development tools guarantee you the superior quality of our products. Only this way we can provide innovative solutions to meet the most specific needs.

We look forward to developing a product for you!





## The-three-points-to-start-the-thinking-process.

What is it that makes a fastening solution perfect? It's the added value that takes you and your company a step further. It can be the optimisation of a tiny detail that makes a profitable difference.

It can also be an idea for the development of a brand new product. We generally work according to three methods to get the most out of our product solutions for our customers.

1

### Optimisation of existing products.

We understand the optimisation of our products as a completely independent re-engineering commitment. This means we constantly scrutinize the properties and possible applications of our complete product portfolios. In close dialogue with our customers, as only extensive market and competitive analysis keeps us up-to-date with our customers' requirements and demands. Direct collaboration with automotive manufacturers and suppliers allows us to constantly adapt and refine existing products according to contemporary manufacturing trends.

This consistent and continual development of our products allows HellermannTyton to be your reliable partner, today and in future.

2

### Development of market-leading all-purpose products.

When integrated with care and consideration, plastic products are perfect substitutes for many complex fastening systems – especially multipart constructions manufactured from various materials. In this they offer prerequisites for concepts that effectively reduce costs and increase productivity in all stages of the manufacturing process. From the production process, to the functionality of the actual application through to recycling, which in most cases only involves a product made from only one engineering polymer, such as polyamide.

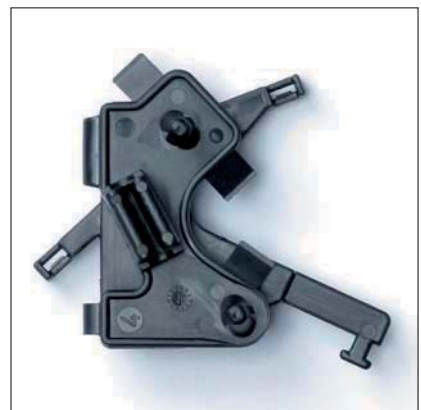
This is why we constantly invest in research and development. We are always aiming to set new global standards. Our success has proven us right: today we have over 60.000 products in our portfolio, which serve as international benchmarks.

3

### Individual customer product developments.

HellermannTyton develops sophisticated engineering for complex and individual fastening solutions for a particular vehicle, series or platform in the automotive industry.

Innovative fastening solutions to meet your specific requirement profile.





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# Cable ties and fixings

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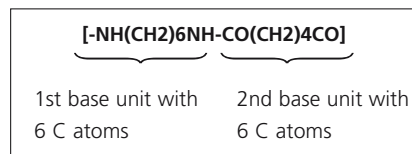
## Properties of polyamide PA66

Polyamides are among the most important thermoplastic synthetic materials.

Thermoplastics can be reshaped by heating as often as required without undergoing chemical decomposition or other negative changes. This makes polyamide ideal for processing via injection moulding into high-quality products. About 90% of cable ties and fixings from **HellermannTyton** are made from this material. Polyamide is also known under the brand name of Nylon®, which was introduced by the Dupont company.

The inner structure of polyamide displays a partial order of polymer chains, i.e. polyamides are partially crystalline. Due to the tighter packing of the individual molecular chains polyamide only has limited transparency to light. The plastic is therefore described as translucent.

The molecular chains of PA66 are made from two base units:



Each base unit contains 6 carbon atoms (C). Hence the name PA66.

The polyamide PA66 has many properties which are highly advantageous for **HellermannTyton** cable ties and fixings, such as:

- High strength, rigidity and hardness
- High dimensional stability, even under the effect of heat
- High abrasion resistance

A wide-ranging selection of polyamides and additives allows for an optimum adaptation of the properties of the finished product to suit the respective requirements.

The following PA66 variants are used for **HellermannTyton** products:

- Polyamide 6.6 standard (PA66) for temperature conditions of up to +85°C
- Polyamide 6.6 heat-stabilised (PA66HS) for temperature conditions of up to +105°C
- Polyamide 6.6 UV-stabilised (PA66W) for exterior use
- Polyamide 6.6 heat-stabilised and UV-stabilised (PA66HSW) for exterior use up to +105°C
- Polyamide 6.6 impact-resistant (PA66HIR) for high elasticity requirements
- Polyamide 6.6 impact-resistant and heat-stabilised (PA66HIRHS) for high elasticity requirements and temperatures up to +105°C
- Polyamide 6.6 V0 for high standards of fire protection.

## Water content in polyamide


Polyamide is a hygroscopic material - this means that it absorbs and releases water. The mechanical properties are significantly affected by the water content – especially flexibility and minimum tensile strength. In a standard atmosphere of 23°C and 50% relative humidity, the degree of water saturation of polyamide is around 2.5%. For optimal processing of cable ties it is therefore important that the polyamide has a water content of approximately 2.5% in a state of equilibrium.

The quality and functionality of the products are thus affected by the water content, therefore the correct storage of our products is crucial. Please read our separate instructions on storage.

*Since humidity is so critical to the quality of the tie, the question arises: What happens if the tie is installed and the water content in the tie alters?*

The water content determines the flexibility and strength of a tie. At a water content of approximately 2.5% the tie has the ideal flexibility for installation. When the strap is being threaded through the head of the tie, the pawl must be flexible enough to "see-saw" over the serration of the strap without breaking. On the other hand, there must also be adequate material rigidity for the serrations of the pawl to engage with the serrations of the strap during the tying process so that a 'positive locking' action is achieved. After achieving the positive locking action the

tie is in a static condition. Changes in the mechanical properties of the tie as a function of water content are insignificant during this status.

 **For more details on the materials, see page 21.**

## Properties of UV-stabilised polyamide (PA66W)

The question constantly arises as to whether a black cable tie is suitable for use outside. This is dependant on the application of the tie, but in general the following statements can be made:

A black cable tie made of polyamide 6.6 standard (PA66) is only coloured black with a low proportion of carbon black. This is not sufficient to protect the material from damage caused by UV-radiation in the long term.

Products made from UV-stabilised polyamide PA66W are produced in accordance with ASTM standard D6779 with a higher carbon black percentage of approx. 2%. So they resist UV-radiation in the European area for a considerably longer period than standard PA66.

This is clearly illustrated by the comparison of the two images on the right:

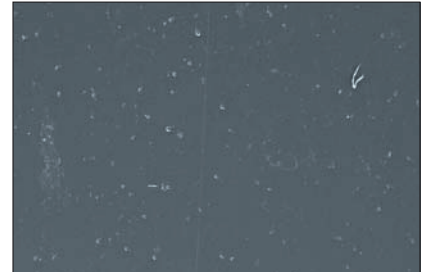
### After 500 hours of UV- radiation exposure

Polyamide 6.6 standard (PA66) dyed black:



*The joint has been damaged throughout by UV-radiation.*

Polyamide 6.6 UV-stabilised (PA66W) with approx. 2% carbon black:



*The joint has only been altered at isolated points by the UV-radiation.*

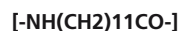
**For outdoor use, therefore, we recommend our range of products made from UV-stabilised polyamide (PA66W).**

### A simple practical test: "the hammer test"

You can quickly determine whether or not a cable tie is UV stabilised. Strike with a hammer the tail of the strap on the tie. Hold up this flattened end to the light. Cable ties with a carbon black content of about 2% allow no light through and look black throughout. Standard black ties, however, are transparent on the flattened end.

## Properties of polyamide PA12

Apart from PA66, there are polyamides which are less hygroscopic. These include PA12, which has a molecular chain made of a base unit with 12 carbon atoms:



**PA12 has the following advantages over PA66:**

- Less hygroscopic - saturation at 23°C and 50% relative humidity is approximately 1%.
- Better impact performance.
- Good weather resistance, even without a special additive.

These three properties make PA12 ideal for use outdoors, in particularly when requirements may include impact resistance. The water absorption of PA12 is not only less than that of PA66 but also slower. This is the requirement where the mechanical properties need to remain relatively unaffected by changing environmental conditions.

## Properties of polyamide PA46

Polyamide PA66, despite the use of additives, is not suitable for long-term use in temperatures of +105°C. Due to considerably better heat resistance, polyamide PA46 is more suitable for temperatures of up to and exceeding 150°C (depending on the length of time of operation).

The molecular chain of PA46 is composed of two base units:



1st base unit with 4 C atoms	2nd base unit with 6 C atoms
---------------------------------	---------------------------------

**Advantages of PA46 over PA66:**

- Greater rigidity, even at higher temperatures.
- Higher operating temperature ranges of up to +150°C (5,000 hours).
- Greater form stability at higher temperatures.
- Excellent chemical resistance.

## Properties of Polyetheretherketone PEEK

PEEK, a linear aromatic polymer is semi-crystalline and is widely regarded as the highest performance thermoplastic material currently available. A summary of key physical properties is as follows:

### High temperature performance

- Melting temperature of 343 °C (649 °F).
- Continuous Use Temperature of 240 °C (464 °F) (UL 746B).

### Wear resistance

- Outstanding wear resistance over wide ranges of pressure, velocity, temperature and counter facial roughness.

### Chemical resistance

- Excellent resistance to a wide range of chemical environments, even at elevated temperatures.
- The only common environment that dissolves it is concentrated sulfuric acid.

### Fire, smoke and toxicity

- Highly stable and requires no flame-retardant additives to achieve a V-0 rating at 1.45 mm thickness.
- The composition and inherent purity of the material results in extremely low smoke and toxic gas emission in fire situations.

### Hydrolysis resistance

- PEEK is not attacked by water or pressurized steam.
- Components that are constructed from these materials retain a high level of mechanical properties when continuously conditioned in water at elevated temperatures and pressures.

### Purity

- PEEK materials are inherently pure with exceptionally low levels of ionic extractables.
- Excellent out gassing characteristics.

This makes PEEK the right choice for any high performance application in any industry with a clearly outstanding continuous use temperature of 260 °C.

### Radiation Resistance

- Excellent Radiation Resistance due to the energetically stable chemical structure of PEEK.

## Properties of Ethylenetrafluoroethylen (E/TFE)

E/TFE can be best described as a rugged thermoplastic with an outstanding balance of properties.

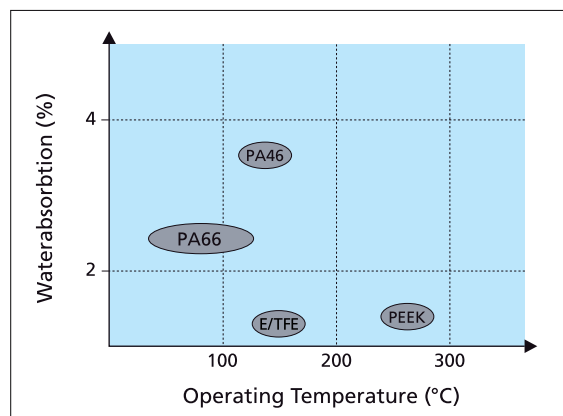
Mechanically, it is tough, has medium stiffness, impact and abrasion resistance.

Summary of key properties:

- No load continuous use temperature of 150 °C.
- Weather resistant
- Inert to most solvents and chemicals
- Hydrolytically stable
- Substantially better resistance to radiation than other plastic materials.

E/TFE can perform successfully in applications where other materials are lacking in mechanical toughness, broad thermal capability, ability to meet severe environmental conditions.

General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers. Tefzel® is a registered trademark of DuPont.



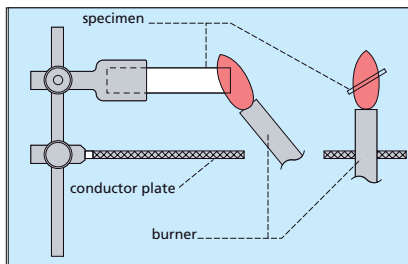
## What does Flammability UL94 mean?

UL is the shortcut for Underwriters Laboratories. This is an independent organisation in the United States to control and certificate product safety.

Beside a lot of product standards UL also specified the flammability test UL94 for plastic materials. UL94 is a material burning test done on defined specimen of the raw material but not a test on final products.

UL94 differs between a horizontal burning test UL94 HB (picture 1) and a vertical burning test UL94 V (picture 2).

For the vertical test UL94 V there are three flame ratings defined: UL94 V0, UL94 V1 and UL94 V2.



### UL94 HB:

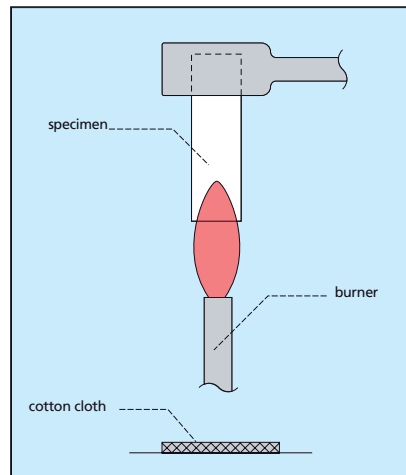
horizontal burning test

Test criteria:

- burning rate of specimen in mm/min.

Classification:

- according to HB



### UL94 V:

Vertical burning test

Test criteria:

- afterflame time of specimen
- drip of flaming particles

Classification:

- according to V0, V1 or V2

In all these burning tests an open flame is applied for a certain time to the specimen. As the burning behaviour also depends on the thickness of the material it is important to classify the material not only according to HB, V0, V1 or V2 but also to mention the thickness of specimen.

Following table is a summary of test procedures and requirements of the above four UL94 classification.

Classification	Horizontal Test UL94		Vertical Test UL94		
	HB	HB	V0	V1	V2
Number of specimen	3	3	5	5	5
Thickness of specimen	< 3 mm	3 to 13 mm	up to max. 13 mm		
1st flame application	30 sec.	30 sec.	10 sec.	10 sec.	10 sec.
2nd flame application	-	-	10 sec.	10 sec.	10 sec.
Burning rate	max. 75 mm/min	max. 40 mm/min	-	-	-
Afterflame time after 1st flame application for each individual specimen	-	-	max. 10 sec.	max. 30 sec.	max. 30 sec.
Afterflame time after 2nd flame application for each individual specimen	-	-	max. 30 sec.	max. 60 sec.	max. 60 sec.
Total afterflame time for all 5 specimen after 1st and 2nd flame application	-	-	max. 50 sec.	max. 250 sec.	max. 250 sec.
Afterflame or afterglow of any specimen up to its end allowed	yes	yes	no	no	no
Cotton indicator ignited by flaming particles or drips allowed	-	-	no	no	yes

Flammability behaviour on the following product pages are always related to the raw material burning rate according to UL94.

Most commonly used raw materials for cable ties and fixing elements are Polyamide 6.6 standard, Polyamide 6.6 weather resistant and Polyamide 6.6 heat stabilised. These materials normally fulfill UL94 V2 requirement.

## Chemical resistances of various plastics

+ = resistant  
o = partly resistant  
- = not resistant

These values are only rough guides. They should be regarded as a material specification and are no substitute for a suitability test. Please see our technical datasheets for further details.

Medium	Conc. [%]	Temp. [°C]	PA66	PA46	PA12	POM	PP	TPU	E/TFE (Tefzel®)	PEEK
Acetaldehyde, liquid	100	23	+	-		+	o	-	+	+
Acetone	100	23	+	+	+	+	+	-	+	+
Allyl chloride	100	23					+	-		
Formic acid	98	23	-		-	-	+	-	+	o
Aniline	100	23	+	o	o	o	+	-	+	+
Aromatic compounds						+	-		+	+
Benzaldehyde	any	23	+	o		+	+	-	+	+
Benzine/Benzol mix		23	+	+	+	+	o	o	+	+
Benzol	100	23	+		+	o	o	-	+	+
Bromine		23		-	-		-	-		
Chlorine, gaseous	100	23					-	o	+	
Chlorine, liquefied	100	23		-			-			
Chlorobenzene	100	23			-	o	+			
Chloroform	100	23		-	-	-	o			
Chromic acid	10	20	o	-		o	+		+	+
Chromic acid	20	23	-	-		-	+		+	+
Chromic acid	50	20	-	-		-	+		+	
CFC							o			
Cyclohexane	100	23	+			+	+	+	+	+
Cyclohexanone	100	23	+			+	+		+	+
Decahydronaphthlene	100	23	+			+	o		+	+
Diethyl ether	100	23	+			+	o		+	+
Di-isopropyl ether	100	23					o			
Dimethyl formamide	100	23	+	+		+	+		+	+
Diethyl phthalate		23	+	+		+	+	-	+	+
Ethanonic acid	10	20	-	o	o	+	+		+	
Ethanonic acid	25	20	-			o	+		+	
Ethanonic acid	50	20	-			o	+		+	
Ethanonic acid	100	23	-	-		o	+		+	
Ethyl acetate	tech. pure	23		+	+	o	o			+
Freon		23					+			+
Heptane	100	23	+	+	+	+	+		+	+
Potass. Permanganate	<= 6	23	-	-	-	+	+		+	+
Ketone			+	+		+	+		+	+
Methylethylketone	100	23	+	+		o	+	-	+	+
Methyisobutylketone	100	23	+			+	+		+	+
Engine oil	100	23			+	+	+			+
Nitrobenzene	100	23	+	o		+	+	-	+	+
Ordinary petrol		23		+		+	+			+
Paraffin oil		23	+	+	+	+	+		+	+
Perchloroethylene		23	+		+	+	o	-	+	+
Petroleum		23	+	+	+	+	+		+	+
Phenol	approx. 70	23	-	-	-	-	+	-	+	
Nitric acid	10	20	-		-	-	+	-	+	+
Nitric acid	50	23	-		-	-	-	-	+	-
Carbon bisulphide	100	23	+	-	+	+	-	-	+	+
Sulphuric acid	10	20	-		o	-	+	+	+	o
Sulphuric acid	50	20	-			-	+	+	+	-
Sulphuric acid	96	23	-	-		-	-	+	+	-
Silicon oil		23	+	+	+	+	+	+	+	+
Salad oil		23		o			+			+
Carbon tetrachloride	100	23	+	+	o	+	o	-	+	+
Toluol	100	23	+		+	+	o	-	+	+
Trichlorethylene	100	23	+	o	o	o	o	-	+	+
Water, cold			+		+	+				+
Water, hot							+			+
Hydrogen peroxide	10	20	o			+	+		+	
Hydrogen peroxide	30	23	-	-		+	+	+	+	
Xylene	100	23	+	+	+	+	o	-	+	+

Tefzel® is a registered trademark of DuPont.

General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.



## Introduction to the main locking technologies used for cable ties

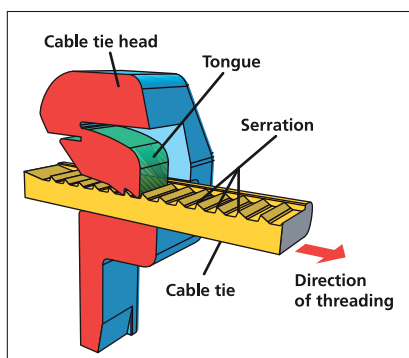
HellermannTyton offers a wide range of cable ties for use in different applications. By constantly refining our products and satisfying the ever-changing demands of the market, various locking technologies have been developed. Below you will find a brief overview of three most common locking technologies and their characteristics.

### Cable ties with plastic pawls

This technology is used in 90% of all polyamide (PA) cable ties supplied by HellermannTyton. In order to cover a variety of applications, there are different variants of this system, for example: releasable versions, in-line versions, open head versions. These are one-piece cable ties, that is the pawl is moulded as an integral part of the cable tie, thereby building in inherent strengths.

#### Locking technology

Positive locking is achieved by engaging the pawl with the strap serrations. This allows the cable tie to perform to the published minimum tensile strength, that is the loading that the cable tie can hold under application (see page 0000).

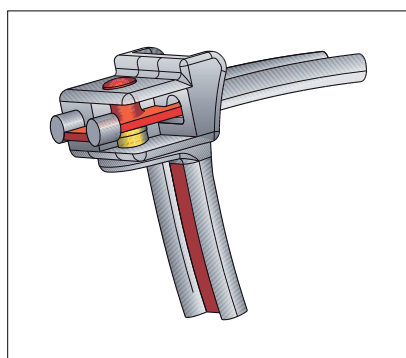
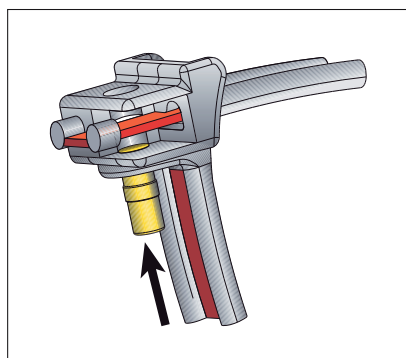


### KR series cable ties

This cable tie is distinguished by its smooth strap and unique locking mechanism. With the KR series the chamfered head achieves an especially firm fit around the bundled material.

#### Locking technology

This patented lock technology takes advantage of the excellent deformation properties of polyamide (PA). Here, the glass fibre-reinforced (GRP) locking pin (yellow) is forced into the strap by the use of an application tool - either the KR6/8 or KR8PNSE (see page 0000). The strap is deformed into the head of the tie by the application of the pin, thereby locking the cable tie in position and allowing for the bundling heavy loads.



### MBT series of cable ties

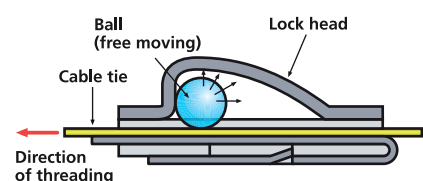
Made of stainless steel grades 304 or 316, the MBT range of cable ties have no serrations on the strap and are threaded parallel through the head, gliding under a metal ball-bearing locking mechanism. By using the MK9SST application tool the cable tie is tensioned and the strap cut to a flush finish.

#### Locking technology

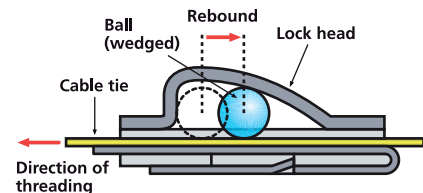
The strap is locked into the head by means of the small ball-bearing. The ball locks into the small end of the wedged shaped housing, forming a positive locking with the strap.

This cable tie is not suitable for rigid objects. Retraction of the ball-bearing (see drawing) is required into the small end of the wedged shaped housing to allow for a positive locking of the strap and also to make a flush cut of the end of the strap. Retraction, therefore, cannot take place with the bundling of inflexible materials. To bundle rigid objects LFPC channel should be laid as buffer between strap and bundled material to compensate for this retraction. This locking technology allows for minimum tensile strengths of up to 5400 Newton.

#### 1. Initial position



#### 2. Ball locks cable tie by wedging.



## Determination of minimum tensile strength

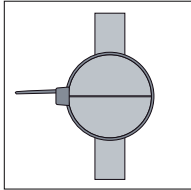
The minimum tensile strength is a critical selection criterion for cable ties. It expresses how much loading a cable tie can bear. This minimum tensile strength is determined in

accordance with the Military Specification and Standards of the USA. Test conditions being laid down precisely in MIL-S-23190E:

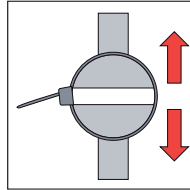
- Conditioning of the test pieces

- Construction of the test apparatus
- Application of the tie on a split test probe
- Test speed

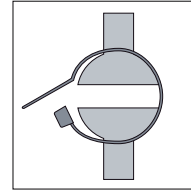
### The test procedure to determine minimum tensile strength



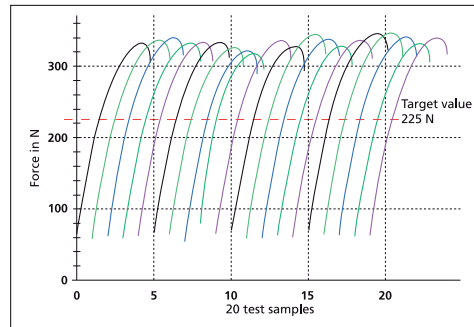
The cable tie is fixed onto a split mandril test probe with the suitable cable tie application tool.



The mandril is opened at a defined speed.



The loading at which the cable tie fails is determined. This value is stated in Newtons (N) and is recorded through a computer programme reading the tests. This programme produces graphs as outlined below.



Typical measurement protocol of a T50R made of PA66 with a minimum tensile strength of 225 N.

### Explanation of minimum tensile strengths

#### What does a minimum tensile strength of 225 N (50LBS) mean?

To explain what this value means, the mass with which the tie can be loaded is calculated. The unit of measurement of the mass is stated in kg. To do so, the unit Newton (N) is shown in the following way:

$$[N] = [kg \cdot m/s^2]$$

The formula for calculating the mass is:

$$\text{Mass} = \frac{\text{minimum tensile strength}}{\text{acceleration due to gravity}}$$

The acceleration due to gravity is 9.81 m/s<sup>2</sup>:

$$\text{Mass} = \frac{\text{minimum tensile strength}}{[kg \cdot m/s^2] / 9.81 [m/s^2]}$$

At a minimum tensile strength of 225 N (50LBS) the mass is:

$$\text{Mass} = 225 [kg \cdot m/s^2] / 9.81 [m/s^2]$$

The units m/s<sup>2</sup> cancel each other out, leaving the unit [kg] for the mass. Thus:

$$\text{Mass} = 225/9.81 \text{ kg} = 22.9 \text{ kg}$$

Therefore, a T50R cable tie with a minimum tensile strength of 225 N (50LBS) can be loaded with 22.9 kg.

Conversely, with the required loading capacity the minimum tensile strength can be calculated by a mass:

$$\text{Min. tensile strength} = \text{mass} \cdot 9.81 [m/s^2]$$

If the tie is to be loaded with, for example, 53 kg this produces:

$$\text{Minimum tensile strength} = [53 \text{ kg}] \cdot 9.81 [m/s^2] = 520 \text{ N}$$

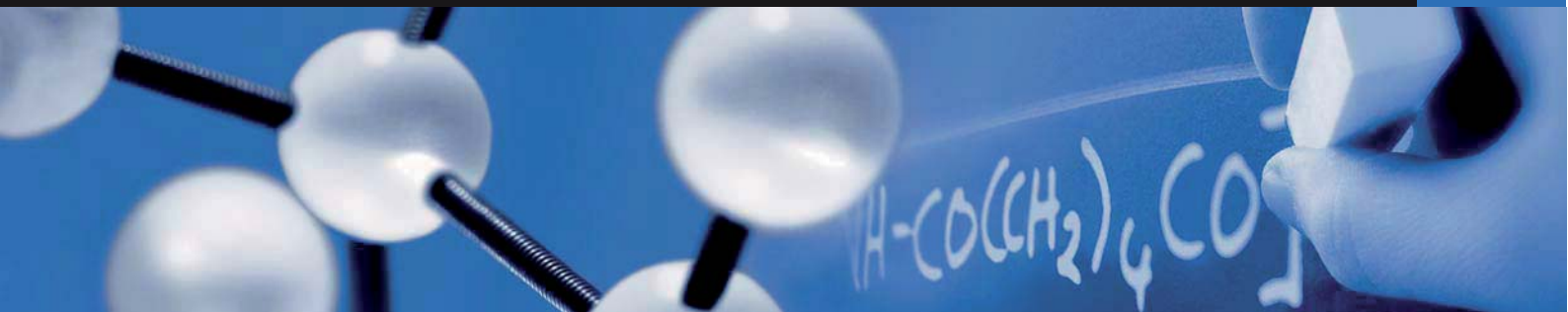
In order to withstand a load of 53 kg, the tie must therefore have a minimum tensile strength of 520 N. In this case, select our T120R with a minimum tensile strength of 535 N (120LBS).



$$225 \text{ N} / 9.81 = 22.9 \text{ kg}$$

$$53 \text{ kg} \cdot 9.81 = 520 \text{ N}$$





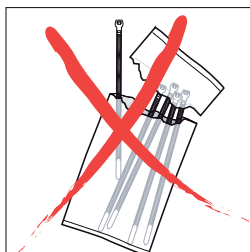
### Optimum storage conditions for cable ties made of polyamide (PA)

**HellermannTyton** cable ties, fastenings and fixings are manufactured from high-quality polyamide (PA). This industrial synthetic material is mainly processed using injection moulding, but can also be extruded.

Polyamide is a hygroscopic material. This means that the material absorbs and loses moisture. For optimum handling of cable ties it is important that the material is in a condition of equilibrium with a water content of approximately 2.5%.

The packaging used by **HellermannTyton** ensures that the water content in the material remains constant. Therefore, it is important to store the products in their original packaging to preserve the quality of the ties.

Always store ties in the sealed plastic bag made of polyethylene!



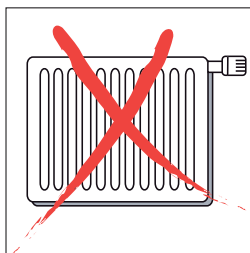
Once opened you should use the ties as quickly as possible.

Do not expose the product to direct sunlight



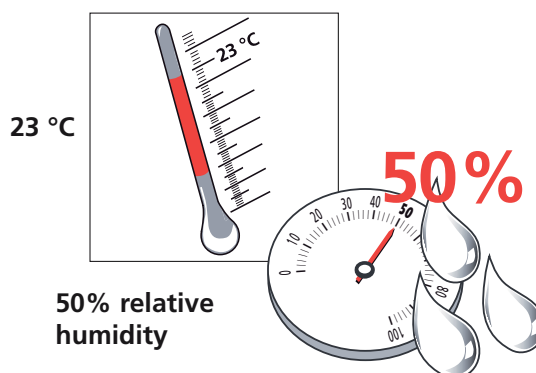
Do not store the product in sunlight; for example, on the windowsill.

Store the product away from direct sources of heat



Avoid contact with heat: for example, do not place on the radiators.

The ideal storage conditions are those of the central European standard climate:



## HellermannTyton cable ties conform to DIN EN 50146 standard

HellermannTyton are a supplier of high-quality solutions for the routing, organising and securing of cables, hoses and pipes. The level of quality has been inspected by the VDE (Verband der Elektrotechnik, Elektronik, Informationstechnik e.V) [German Association for Electrical, Electronic and Information Technologies].

Cable ties from the inside-serrated T-Series and the outside-serrated OS-Series have been tested in accordance to the cable tie standard DIN EN 50146 (VDE 0604 PART 201):2000-12; EN 50146:1999-08. The result of this independent testing is complete compliance:



### These cable ties therefore qualify to bear the VDE symbol.

In addition to cable ties made of the standard material polyamide 6.6 (PA66), ties made from heat-stabilised (PA66H) and UV-stabilised polyamide 6.6 (PA66W) have been successfully tested and approved.

HellermannTyton is the only manufacturer to offer cable ties with inside and outside serration with DIN approval. So all current applications in the field of electrical installation are covered.

### The standard includes the following tests:

- Test of minimum installation temperature
- Test of minimum application temperature
- Minimum tensile strength  
(in the standard this is described as the looping test)
- Load test and heat ageing test
- Temperature cycle test
- Contribution to spread of fire
- Corrosion resistance

### The following HellermannTyton cable ties have been tested and certified:

#### T-Series inside-serrated cable ties

(see page 67-73) in the qualities:

Polyamide 6.6 (all colours) 38 types x 11 colours	=	418 cable ties
Polyamide 6.6 heat-stabilised (all colours) 38 types x 11 colours	=	418 cable ties
Polyamide 6.6 UV-stabilised (black) 38 types in black	=	38 cable ties

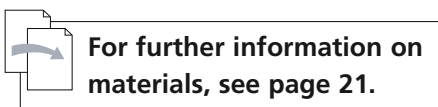
**Total number of cable ties in T-Series to DIN standard                      874 cable ties**

#### OS-series outside-serrated cable ties

(see page 83-84)

Polyamide 6.6 heat-stabilised (all colours) 7 types x 11 colours	=	77 cable ties
Total number of cable ties in OS series to DIN standard	=	77 cable ties

**Total number of HellermannTyton cable ties to DIN standard                      951 cable ties**



Material specifications				
Material	Operating Temperature	Colour	Flammability	Material Properties*
<b>Ethylene-Tetrafluorethylene - E/TFE (Tefzel®)</b>	-80 °C to +150 °C, continuous	Blue (BU)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV- resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>
<b>Polyamide 6.6 high impact modified (PA66HIR)</b>	-40 °C to +80 °C, intermittent +105 °C (for 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Good at low temperature</li> </ul>
<b>Polyamide 6.6 high impact modified, heatstabilised (PA66HIRHS)</b>	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Good at low temperature</li> <li>Modified elevated max. temperature</li> </ul>
<b>Polyacetal (POM)</b>	-40 °C to +90 °C, intermittent +110 °C (for 500 h)	Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>

Material specifications, Halogen Free				
Material	Operating Temperature	Colour	Flammability	Material Properties*
<b>Polyamide 11 (PA11)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Bio-plastic which is derived from vegetable oil</li> <li>Extreme temperature stability</li> <li>Good chemical resistance</li> <li>Strong impact resistance at low temperatures</li> <li>Very low moisture absorption</li> <li>Weathering resistance</li> </ul>
<b>Polyamide 12 (PA12)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV- resistant</li> </ul>
<b>Polyamide 6.6 (PA66)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Natural (NA), Black (BK)**	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>
<b>Polyamide 6.6, heat stabilised (PA66HS)</b>	-40 °C to +105 °C, intermittent +145 °C (for 500 h)	Natural (NA), Black (BK)**	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>
<b>Polyamide 6.6 UV-resistant (PA66W)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength, UV-resistant</li> </ul>
<b>Polypropylene (PP)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Natural (NA), Black (BK)**	UL94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: organic acids</li> <li>Floats in water, moderate yield strength</li> </ul>
<b>Thermoplastic Polyurethane (TPU)</b>	-40 °C to +85 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>High elastic, UV-resistant</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>
<b>Polyamide 6.6, Glassfibre reinforced (PA66GF13%)</b>	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to lubricants, vehical fuel, salt water and a lot of solvents</li> </ul>
<b>Polyamide 6.6 with metal particles (PA66MP)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>

Tefzel® is a registered trademark of DuPont.

\* These details are only rough guide values. They should be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

\*\* Other colours on request.

## Material specifications, Limited Fire Hazard



Material	Operating Temperature	Colour	Flammability	Material Properties*
<b>Polyamide 4.6 (PA46)</b>	-40 °C to +150 °C for 5000 h, (+195 °C for 500 h)	Natural (NA), Grey (GY)**	UL94 V2	<ul style="list-style-type: none"> <li>Resistant to high temperatures</li> <li>Very moisture sensitive, low smoke sensitive</li> </ul>
<b>Polyamide 6.6 V0 (PA66V0)</b>	-40 °C to +85 °C	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength, low smoke emissions</li> </ul>
<b>Polyamide 6.6 V0 High Oxygen Index (PA66V0-HOI)</b>	-40 °C to +85 °C, intermittent +105 °C (for 500 h)	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength, low smoke emissions</li> </ul>
<b>Polyolefin (PO)</b>	-40 °C to +90 °C	Black (BK)	UL94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>
<b>Polyetheretherketone (PEEK)</b>	-55 °C to +240 °C	Beige (BGE)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV- resistant</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>Not moisture sensitive</li> </ul>
<b>Stainless Steel Type SS304, Type SS316</b>	-80 °C to +538 °C	Metal (ML)	–	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>

\* These details are only rough guide values. They should be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

\*\* Other colours on request.

## Cable Ties inside serrated

### • T-Series

For the routing, bundling and securing of cables, pipes and hoses.

#### Features and Benefits


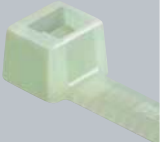

- Available in a wide range of material and sizes
- Made from 100% high quality plastic, allows for good recycling
- Inside serration for a strong hold onto bundles.
- Easy application either manually or with a processing tool
- Simply to insert due to bent tail



**Material specification  
please see page 21.**



*T-Series for bundling and securing of cables for a wide range of applications, available in various colours and materials.*

	Material	Page Number
	Polyamide 6.6, heat stabilised (PA66HS) Polyamide 6.6 UV-resistant (PA66W) Polyamide 6.6 high impact modified, scan black (PA66HIR(S))	<b>25</b> <b>26</b> <b>27</b>
	Polyamide 6.6, heat stabilised (PA66HS)	<b>24</b>
	Polyamide 4.6 (PA46)	<b>27</b>

Tefzel® is a registered trademark of DuPont.

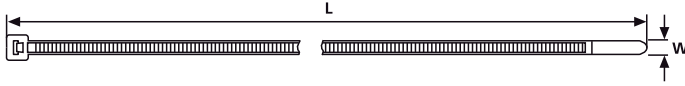
General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.




Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Cable Ties for temperatures up to + 105°C (heat stabilised)

#### • T-Series in PA66HS natural



T18S – T150XXL

 **Material specification  
please see page 21.**



Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 6.6. Heat Stabilised								
111-01959	<b>T18R</b>	100	2.5	22.0	80	PA66HS	Natural (NA)	1–3, 5
111-02359	<b>T18I</b>	145	2.5	35.0	80	PA66HS	Natural (NA)	1–3, 5
111-02159	<b>T18L</b>	205	2.5	55.0	80	PA66HS	Natural (NA)	1–3, 5
111-03259	<b>T30R</b>	150	3.5	35.0	135	PA66HS	Natural (NA)	1–3, 5
111-03459	<b>T30L</b>	198	3.5	50.0	135	PA66HS	Natural (NA)	1–3, 5
111-03569	<b>T30LL</b>	290	3.5	80.0	135	PA66HS	Natural (NA)	1–3, 5
111-03859	<b>T40R</b>	175	4.0	40.0	180	PA66HS	Natural (NA)	1–5
111-05859	<b>T50S</b>	150	4.6	35.0	225	PA66HS	Natural (NA)	1–10
111-04882	<b>T50R</b>	200	4.6	50.0	225	PA66HS	Natural (NA)	1–10
111-05259	<b>T50I</b>	300	4.6	85.0	225	PA66HS	Natural (NA)	1–10
111-05436	<b>T50L</b>	390	4.6	110	225	PA66HS	Natural (NA)	1–10
111-05059	<b>T80R</b>	210	4.7	55.0	355	PA66HS	Natural (NA)	1–10
111-08259	<b>T80I</b>	300	4.7	85.0	355	PA66HS	Natural (NA)	1–10
111-05459	<b>T80L</b>	390	4.7	110	355	PA66HS	Natural (NA)	1–10
111-12824	<b>T120S</b>	225	7.6	55.0	535	PA66HS	Natural (NA)	6–10
111-12249	<b>T120I</b>	300	7.6	80.0	535	PA66HS	Natural (NA)	6–10
111-12059	<b>T120R(E)</b>	387	7.6	100	535	PA66HS	Natural (NA)	6–10
111-12719	<b>T120XM</b>	600	7.6	175	535	PA66HS	Natural (NA)	6–10
111-12449	<b>T120L</b>	760	7.6	225	535	PA66HS	Natural (NA)	6–10
111-15069	<b>T150R(H)</b>	365	7.6	100	670	PA66HS	Natural (NA)	6–10

All dimensions in mm. Subject to technical changes.

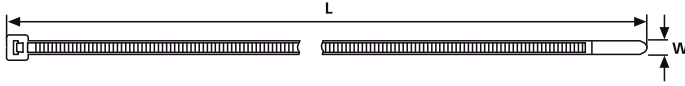


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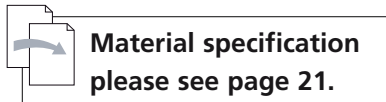


## Cable Ties for temperatures up to + 105°C (heat stabilised)

### • T-Series in PA66HS black



T18S – T150XXL



Material specification  
please see page 21.



Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 6.6. Heat Stabilised								
111-01950	<b>T18R</b>	100	2.5	22.0	80	PA66HS	Black (BK)	1–3, 5
111-02358	<b>T18I</b>	145	2.5	35.0	80	PA66HS	Black (BK)	1–3, 5
111-02049	<b>T18L</b>	205	2.5	55.0	80	PA66HS	Black (BK)	1–3, 5
111-03050	<b>T30R</b>	150	3.5	35.0	135	PA66HS	Black (BK)	1–3, 5
111-03450	<b>T30L</b>	198	3.5	50.0	135	PA66HS	Black (BK)	1–3, 5
111-03660	<b>T30LL</b>	290	3.5	80.0	135	PA66HS	Black (BK)	1–3, 5
111-03970	<b>T40R</b>	175	4.0	40.0	180	PA66HS	Black (BK)	1–5
111-05850	<b>T50S</b>	150	4.6	35.0	225	PA66HS	Black (BK)	1–10
111-04950	<b>T50R</b>	200	4.6	50.0	225	PA66HS	Black (BK)	1–10
117-05250	<b>T50I</b>	300	4.6	85.0	225	PA66HS	Black (BK)	1–10
111-05450	<b>T50L</b>	390	4.6	110	225	PA66HS	Black (BK)	1–10
117-08070	<b>T80R</b>	210	4.7	55.0	355	PA66HS	Black (BK)	1–10
111-08250	<b>T80I</b>	300	4.7	85.0	355	PA66HS	Black (BK)	1–10
111-00388	<b>T80L</b>	390	4.7	110	355	PA66HS	Black (BK)	1–10
111-12850	<b>T120S</b>	225	7.6	55.0	535	PA66HS	Black (BK)	6–10
111-12240	<b>T120I</b>	300	7.6	80.0	535	PA66HS	Black (BK)	6–10
111-12050	<b>T120R(E)</b>	387	7.6	100	535	PA66HS	Black (BK)	6–10
111-00153	<b>T120M</b>	460	7.6	125	535	PA66HS	Black (BK)	6–10
111-12700	<b>T120XM</b>	600	7.6	175	535	PA66HS	Black (BK)	6–10
111-12440	<b>T120L</b>	760	7.6	225	535	PA66HS	Black (BK)	6–10
111-15050	<b>T150R(H)</b>	365	7.6	100	670	PA66HS	Black (BK)	6–10
111-15609	<b>T150M</b>	525	8.9	150	780	PA66HS	Black (BK)	6–9
111-15410	<b>T150L</b>	820	8.8	245	780	PA66HS	Black (BK)	6–9
111-15510	<b>T150XL</b>	1095	8.9	330	780	PA66HS	Black (BK)	6–9

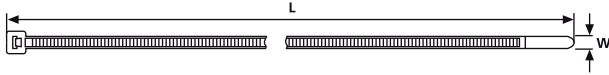
All dimensions in mm. Subject to technical changes.



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### Cable Ties for outdoor use (UV-resistant)

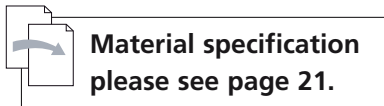
#### • T-Series in PA66W black



T18S – T150XXL



T250-Series



Material specification  
please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 6.6. UV Stabilised								
111-01960	<b>T18R</b>	100	2.5	22	80	PA66W	Black (BK)	1–3, 5
111-02360	<b>T18I</b>	145	2.5	35.0	80	PA66W	Black (BK)	1–3, 5
111-02160	<b>T18L</b>	205	2.5	55	80	PA66W	Black (BK)	1–3, 5
111-02660	<b>T25LL</b>	330	2.8	95.0	110	PA66W	Black (BK)	1–3, 5
111-03260	<b>T30R</b>	150	3.5	35	135	PA66W	Black (BK)	1–3, 5
111-03460	<b>T30L</b>	198	3.5	50	135	PA66W	Black (BK)	1–3, 5
111-03570	<b>T30LL</b>	290	3.5	80.0	135	PA66W	Black (BK)	1–3, 5
111-03860	<b>T40R</b>	175	4.0	40.0	180	PA66W	Black (BK)	1–5
111-05860	<b>T50S</b>	150	4.6	35.0	225	PA66W	Black (BK)	1–10
111-04889	<b>T50R</b>	200	4.6	50.0	225	PA66W	Black (BK)	1–10
111-06206	<b>T50M</b>	245	4.6	65.0	225	PA66W	Black (BK)	1–10
111-05260	<b>T50I</b>	300	4.6	85.0	225	PA66W	Black (BK)	1–10
111-05440	<b>T50L</b>	390	4.6	110	225	PA66W	Black (BK)	1–10
111-06000	<b>T50LL</b>	445	4.6	130	225	PA66W	Black (BK)	1–10
111-05060	<b>T80R</b>	210	4.7	55	355	PA66W	Black (BK)	1–10
111-08290	<b>T80I</b>	300	4.7	85	355	PA66W	Black (BK)	1–10
111-05460	<b>T80L</b>	390	4.7	110	355	PA66W	Black (BK)	1–10
111-12830	<b>T120S</b>	225	7.6	55.0	535	PA66W	Black (BK)	6–10
111-12230	<b>T120I</b>	300	7.6	80.0	535	PA66W	Black (BK)	6–10
111-12060	<b>T120R(E)</b>	387	7.6	100	535	PA66W	Black (BK)	6–10
111-12660	<b>T120M</b>	460	7.6	125	535	PA66W	Black (BK)	6–10
111-12430	<b>T120L</b>	760	7.6	225	535	PA66W	Black (BK)	6–10
111-14860	<b>T150R(H)</b>	365	7.6	100	670	PA66W	Black (BK)	6–10
111-15660	<b>T150M</b>	525	8.9	150	780	PA66W	Black (BK)	6–9
111-15460	<b>T150L</b>	820	8.8	245	780	PA66W	Black (BK)	6–9
111-15502	<b>T150XL</b>	1095	8.9	330	780	PA66UV	Black (BK)	6–9
111-15305	<b>T150XLL</b>	1325	8.9	405	780	PA66W	Black (BK)	6–9
111-25100	<b>T250X</b>	370	12.5	100	1115	PA66W	Black (BK)	7–9
111-24805	<b>T250R</b>	520	12.5	145	1115	PA66HIRHSUV	Black (BK)	7–9

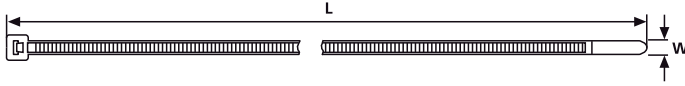
All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Cable Ties for higher impact resistant Polyamide 6.6 ScanBlack

### • T-Series in PA66HIR(S)



T18S – T150XXL

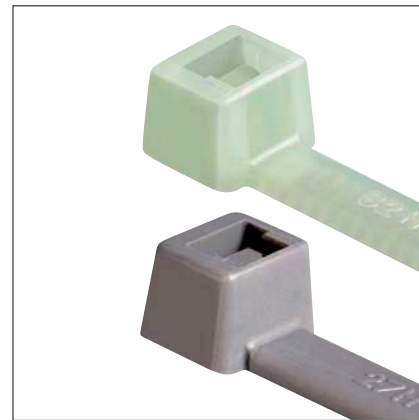
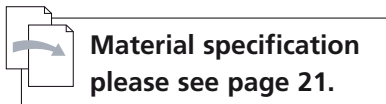


Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 6.6 high impact modified, scan black (PA66HIR(S))								
111-04890	T50R	200	4.6	50.0	225	PA66HIR(S)	Black (BK)	1–10
111-00222	T50I	300	4.6	85.0	225	PA66HIR(S)	Black (BK)	1–10
111-05441	T50L	390	4.6	110	225	PA66HIR(S)	Black (BK)	1–10
111-12203	T120I	300	7.6	80.0	535	PA66HIR(S)	Black (BK)	6–10
111-00168	T120R(E)	387	7.6	100	535	PA66HIR(S)	Black (BK)	6–10
111-12402	T120L	760	7.6	225	535	PA66HIR(S)	Black (BK)	6–10

All dimensions in mm. Subject to technical changes.

## Cable Ties for temperatures up to + 150°C in Polyamide 4.6

### • T-Series in PA46



Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 4.6								
114-01879	T18R	100	2.5	22.0	80	PA46	Natural (NA)	1–3, 5
114-03079	T30R	150	3.5	35.0	135	PA46	Natural (NA)	1–3, 5
111-00264	T30R	150	3.5	35.0	135	PA46	Grey (GY)	1–3, 5
111-00525	T50R	200	4.6	50.0	225	PA46	Natural (NA)	1–10
111-00824	T50R	200	4.6	50.0	225	PA46	Grey (GY)	1–10
111-05220	T50I	300	4.6	85.0	225	PA46	Natural (NA)	1–10
111-00526	T50L	390	4.6	110	225	PA46	Natural (NA)	1–10
114-12179	T120R(E)	387	7.6	100	535	PA46	Natural (NA)	6–10

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Cable Ties for hose and gaiter

- CTT-Series up to 265 N loop tensile strength
- HT-Series up to 535 N loop tensile strength

Designed to secure pipes, hoses and gaiters, where low pressures are being secured. These ties can be used in many industries, including: automotive, white goods manufacturers and construction.

#### Features and Benefits

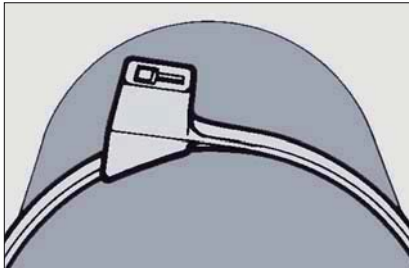
- Curved design of head offers a good fit to the bundle
- Inside serration for a positive hold onto bundles.
- Easy application either manually or with a processing tool



CTT ties installed on flexible gaiters.



Material specification please see page 21.



For secure fixing of round and solid shapes.



CTT Hose Ties

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
112-51919	CTT20R	100	2.5	13.0	90	PA66	Natural (NA)	1-3, 5
112-51960	CTT20R	100	2.5	13.0	90	PA66HS	Black (BK)	1-3, 5
112-56019	CTT60R	205	4.7	45.0	265	PA66	Natural (NA)	1-10
112-56060	CTT60R	205	4.7	45.0	265	PA66HS	Black (BK)	1-10
112-00100	HT120R	340	7.6	90.0	535	PA66HS	Black (BK)	6-10

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Cable Ties for parallel routing

### • DH-Series

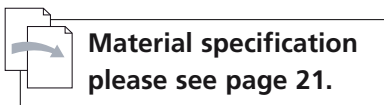
Ideal for running two cables in parallel, but separated. These ties can be used for installation of a second cable run without the need for additional cable ties.

### Features and Benefits

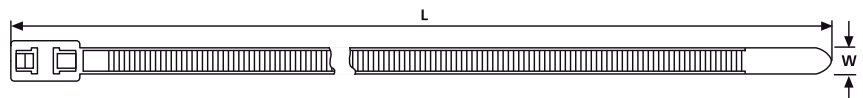
- Cable tie designed with a double head
- For parallel routing of two bundles with only one cable tie
- Bundles can be of different diameter
- Easy application either manually or with a processing tool



Parallel routing of two cable bundles using DH-Series. The double head creates an inside and an outside serrated loop.



Material specification  
please see page 21.



DH Series

Article-No.	Type	Length (L)	Width (W)	Ø per loop max.	Min. Tensile Strength (N)	Min. Tensile Strength (N) 2nd loop	Material	Colour	Application Tool
117-05002	T50RDH	210	4.7	19	225	180	PA66	Natural (NA)	1-10
117-05000	T50RDH	210	4.7	19	225	180	PA66	Black (BK)	1-10
117-05060	T50RDH	210	4.7	19	225	180	PA66W	Black (BK)	1-10
117-05050	T50RDH	210	4.7	19	225	180	PA66HS	Black (BK)	1-10
117-05168	T50RDH	210	4.7	19	225	180	PA46	Grey (GY)	1-10
117-05303	T50IDH	305	4.7	38.1	225	180	PA66	Natural (NA)	1-10
117-05360	T50IDH	305	4.7	38	225	180	PA66W	Black (BK)	1-10
117-05350	T50IDH	305	4.7	38	225	180	PA66HS	Black (BK)	1-10
117-05461	T50LDH	395	4.7	50.8	225	180	PA66	Natural (NA)	1-10
117-00008	T50LDH	395	4.7	50	225	180	PA66HS	Black (BK)	1-10

All dimensions in mm. Subject to technical changes.



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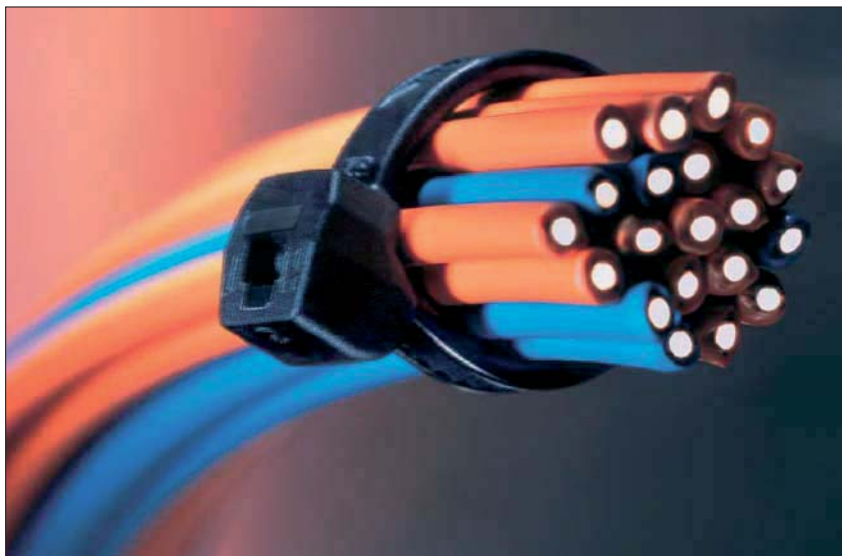
### Cable Ties for thin-walled bundles

#### • OS-Series

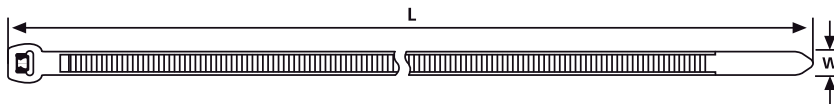
Designed originally for the automotive market these ties are now being used in many areas where thin-walled or soft insulation wires and cable are being installed, e.g. railways, aircraft, data cable installations, electronics.

#### Features and Benefits

- Outside serrated cable tie with smooth surface to the bundle
- Tie follows the contours of the cable bundle perfectly
- Takes up less space due to curved head
- Easy insertion and high tensile strength
- For higher temperature or Limited Fire Hazard demand: Material PA46 or PA66V0
- Easy application either manually or with a processing tool



The contoured head needs less installation space, provides low insertion force and offers high strength.



Material specification please see page 21.



The new head design of the OS Series

Article-No.	Type	Length (L)	Width (W)	Bundle Ø min.	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
Polyamide 6.6. Heat Stabilised									
118-00035	T18ROS	100	2.5	1.6	20.0	80	PA66HS	Natural (NA)	1-3, 5
118-04701	T18ROS	100	2.5	1.6	20.0	80	PA66HS	Black (BK)	1-3, 5
118-00064	T30ROS	148	3.4	1.6	35.0	135	PA66HS	Natural (NA)	1-3, 5
118-04800	T30ROS	145	3.4	1.6	35.0	135	PA66HS	Black (BK)	1-3, 5
118-00044	T30LOS	200	3.4	1.6	50.0	135	PA66HS	Natural (NA)	1-3, 5
118-04900	T30LOS	200	3.4	1.6	50.0	135	PA66HS	Black (BK)	1-3, 5
118-05859	T50SOS	150	4.6	1.6	35.0	225	PA66HS	Natural (NA)	1-5
118-05850	T50SOS	150	4.6	1.6	35.0	225	PA66HS	Black (BK)	1-5
118-05059	T50ROS	200	4.6	1.6	50.0	225	PA66HS	Natural (NA)	1-5
118-05040	T50ROS	200	4.6	1.6	50.0	225	PA66HS	Black (BK)	1-5
118-00055	T50MOS	245	4.6	1.6	66.0	225	PA66HS	Natural (NA)	1-5
118-00018	T50MOS	245	4.6	1.6	66.0	225	PA66HS	Black (BK)	1-5
118-05900	T50LOS	384	4.6	1.6	110	225	PA66HS	Black (BK)	1-5
118-00067	T120ROS	385	7.6	5.0	105	535	PA66HS	Natural (NA)	6-10
118-00066	T120ROS	385	7.6	5.0	105	535	PA66HS	Black (BK)	6-10
Polyamide 6.6 V0-HOI									
118-00079	T18ROS	100	2.5	1.6	20.0	80	PA66V0-HOI	White (WH)	1-3, 5
118-00080	T30LOS	200	3.4	1.6	50.0	135	PA66V0-HOI	White (WH)	1-3, 5
118-00081	T50MOS	245	4.6	1.6	66.0	225	PA66V0-HOI	White (WH)	1-5
118-00082	T120ROS	385	7.6	5.0	105	535	PA66V0-HOI	White (WH)	6-10
Polyamide 4.6									
118-05078	T50ROS	200	4.6	1.6	50.0	225	PA46	Grey (GY)	1-5

All dimensions in mm. Subject to technical changes.

Other materials available on request.

## Cable Ties for high temperature application up to +240°C

### • PEEK Ties

PEEK Ties have been designed for the use in hazardous environment.

Its suitability for high temperature applications makes it useful for the drilling industry, railway, offshore or automotive industry.

The excellent chemical and radiation resistance is predestined for applications in medical engineering, chemical industry and power stations.

With regards to aerospace industry PEEK ties are suitable due to their good ratio weight to tensile strength.

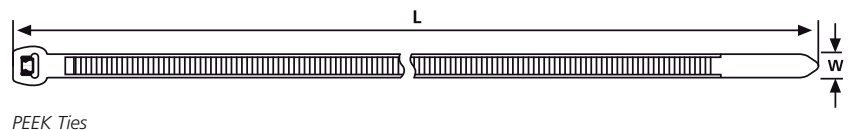
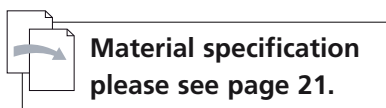
Because of this combination of different properties PEEK ties can replace metal solutions.



The contoured head takes up less space, gives a low insertion force and offers high strength.

### Features and Benefits

- For high temperature application from -55° C up to +240° C
- Outside serrated cable tie with smooth surface to the bundle
- Close-fitting to the cable bundle due to the deepening head shape
- Easy insertion combined with high tensile strength
- Takes up less space due to curved head
- Conjuncts performance of a metal tie with the ease of use of a polyamide cable tie.
- Easy application either manually or with a processing tool



Article-No.	Type	Length (L)	Width (W)	Bundle Ø min.	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
118-00032	Outside serrated PT2A	145	3.4	4.0	35.0	230	PEEK	Beige (BGE)	MK7, MK7P
111-01235	Inside Serrated PT220	220	4.7	8.0	56	380	PEEK	Beige (BGE)	MK7, MK7P, MK9, MK9P

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Cable tie with 90° angled head

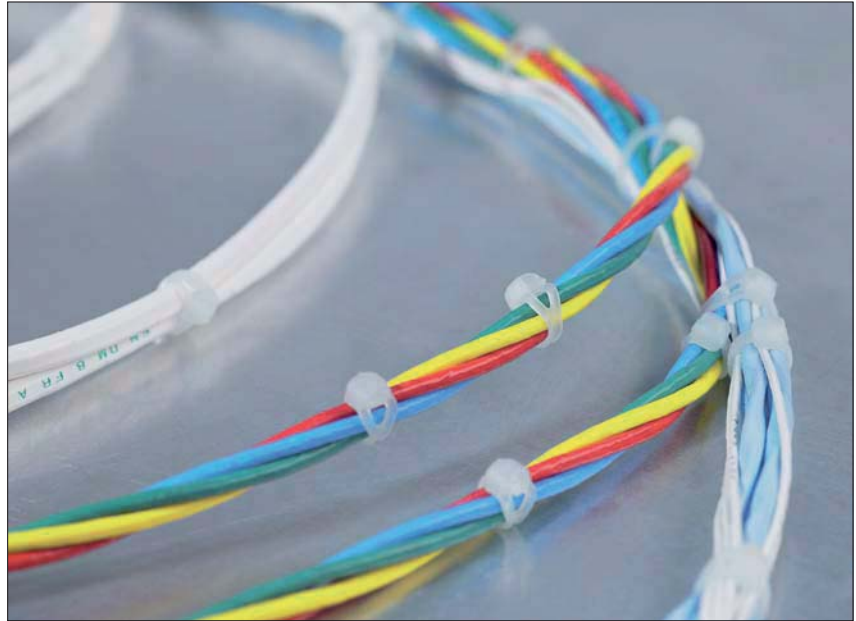
#### • V-Series

The outside serrated V-Series are perfectly suitable with its low profile head for applications with restricted space like camera and alarm systems and Automation systems (Remote I/O Systems)

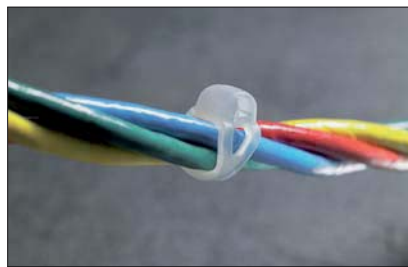
If bundles have to be fed through a grommet or ductwork the V-Series is due to its lentiform head and rounded design a practical solution.

#### Features and Benefits

- Outside serrated cable tie with smooth surface to the bundle
- Lentiform, 90° angled head
- Rounded head design minimizes risk to damage insulation especially of parallel routed bundles
- Head takes up less height above the bundle
- close-fitting to the the cable bundle
- Easy insertion and high tensile strength
- Easy application either manually or with a processing tool



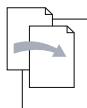
V-Series is perfect for parallel bundles.



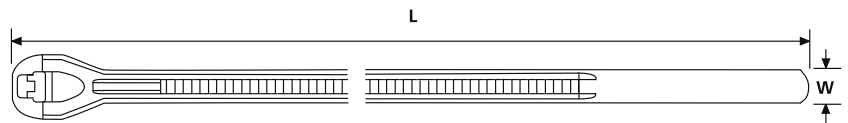
V-Series - less height above the bundle.



Outside serration means no damage of insulation.



Material specification  
please see page 21.



V-Series

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
118-00074	V100R	102.5	2.45	20	100	PA66HS	Natural (NA)	1-3, 5
118-00089	V150R	150	3.3	35	150	PA66HS	Natural (NA)	1-3, 5
118-00109	V100R	102.5	2.45	20	100	PA46	Grey (GY)	1-3, 5
118-00107	V150R	150	3.3	35	150	PA46	Grey (GY)	1-3, 5

All dimensions in mm. Subject to technical changes.



## Cable Tie locked by glass fibre pin

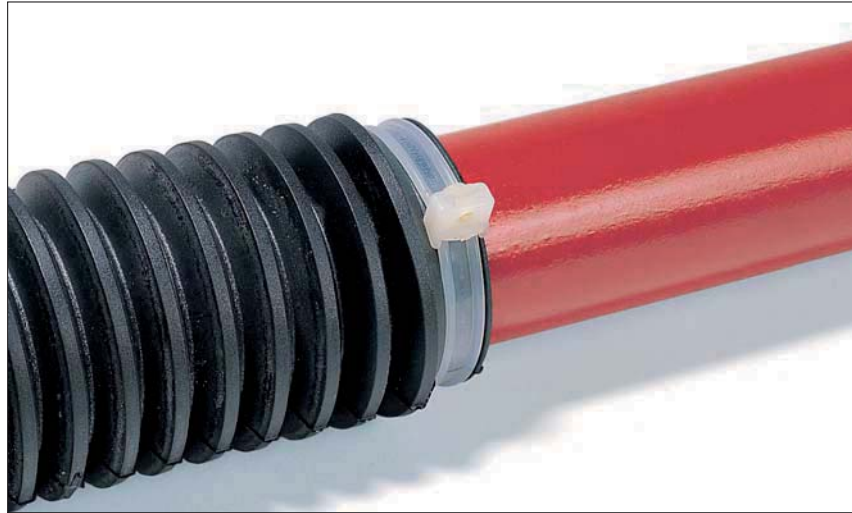
### • KR-Series

In addition to offering a secure method of bundling cables the design of the KR ties make them ideal for use as a method of securing bellows on steering racks, water hoses and vacuum lines.

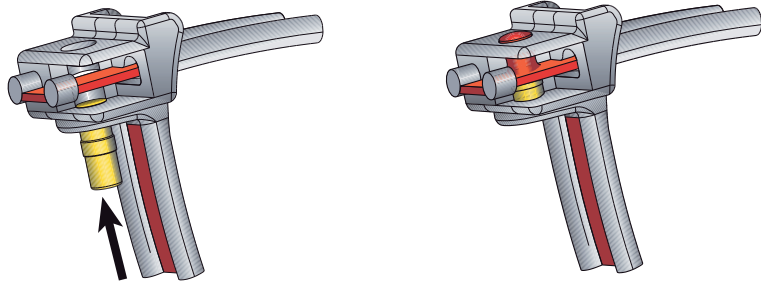
Material PA 12 is less hygroscopic and therefore constant in dimension and performance.

### Features and Benefits

- Patented cable tie system consisting of:
- Smooth strap which is locked into place with a glass-fibre reinforced pin
- For assembly a special KR-tool is needed
- Very secure and vibration resistant fixing
- KR-ties up to 426 mm are made as one piece
- KR-ties 500 mm and longer have a ultrasonic welded head
- Endless strap (50 m on reel) and separate heads KR8C5 for bundle diameters larger than 470 mm




The KR8/33 has been repeatedly proven in High Vibration applications.



The unlocked head of a KR-tie.

The cable tie (red) is locked into place with the pin.

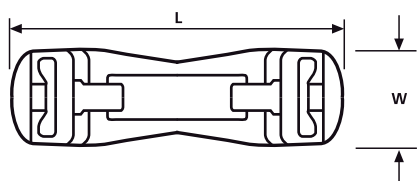
 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
KR6								
121-63519	KR6/35	356	6.0	93.0	490	PA66	Natural (NA)	KR6/8
121-63555	KR6/35	356	6.0	93.0	490	PA66HS	Natural (NA)	KR6/8
121-63560	KR6/35	356	6.0	93.0	490	PA66W	Black (BK)	KR6/8
KR8-one piece								
121-82119	KR8/21	210	8.0	47.0	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-82155	KR8/21	210	8.0	47.0	785	PA66HS	Natural (NA)	KR6/8, KR8PNSE
121-82160	KR8/21	210	8.0	47.0	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-83319	KR8/33	337	8.0	86.0	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-83355	KR8/33	337	8.0	86.0	785	PA66HS	Natural (NA)	KR6/8, KR8PNSE
121-83360	KR8/33	337	8.0	86.0	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-83380	KR8/33	337	8.0	86.0	390	PA12	Black (BK)	KR6/8, KR8PNSE
121-83378	KR8/33	337	8.0	86.0	785	PA46	Grey (GY)	KR6/8, KR8PNSE
121-74359	KR8/43	426	8.0	105	785	PA66HS	Natural (NA)	KR6/8, KR8PNSE
121-74360	KR8/43	426	8.0	105	785	PA66HS	Black (BK)	KR6/8, KR8PNSE

All dimensions in mm. Subject to technical changes.



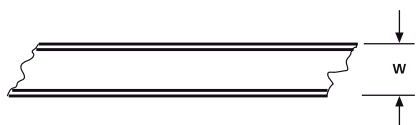
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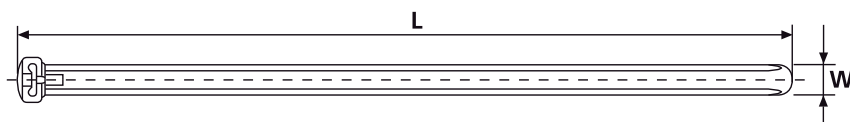
Double-head KR8C5



KR Series is available in different sizes



Cable ties KR8S1



Cable ties KR-Series

 **Material specification  
please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
KR8-ultrasonic welded								
121-05019	<b>KR8/50</b>	500	8.0	152	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-05051	<b>KR8/50</b>	500	8.0	152	720	PA66HS	Natural (NA)	KR6/8, KR8PNSE
121-05060	<b>KR8/50</b>	500	8.0	152	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-06019	<b>KR8/60</b>	600	8.0	184	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-06060	<b>KR8/60</b>	600	8.0	184	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-07019	<b>KR8/70</b>	700	8.0	216	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-07060	<b>KR8/70</b>	700	8.0	216	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-08019	<b>KR8/80</b>	800	8.0	248	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-08060	<b>KR8/80</b>	800	8.0	248	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-10019	<b>KR8/100</b>	1000	8.0	300	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-10060	<b>KR8/100</b>	1000	8.0	300	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-11051	<b>KR8/110</b>	1100	8.0	344	720	PA66HS	Natural (NA)	KR6/8, KR8PNSE
121-11060	<b>KR8/110</b>	1100	8.0	344	785	PA66W	Black (BK)	KR6/8, KR8PNSE
121-12019	<b>KR8/120</b>	1200	8.0	375	785	PA66	Natural (NA)	KR6/8, KR8PNSE
121-15019	<b>KR8/150</b>	1500	8.0	471	785	PA66	Natural (NA)	KR6/8, KR8PNSE
KR8C5								
121-58560	<b>KR8/C5</b>	38.0	11.7	–	–	PA66W	Black (BK)	KR6/8
121-58551	<b>KR8/C5</b>	38.0	11.7	–	–	PA66HS	Natural (NA)	KR6/8
KR8S1								
121-98160	<b>KR8/S1</b>	50.0	8.0	–	785	PA66W	Black (BK)	KR6/8
121-98151	<b>KR8/S1</b>	50.0	8.0	–	720	PA66HS	Natural (NA)	KR6/8

All dimensions in mm. Subject to technical changes.

### Cable Ties for single hole application (Chassis Tie)

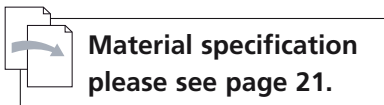
Using a single hole these 'chassis ties' are widely used in the automotive, truck and heavy equipment markets. Ideal for applications which have access to both sides of the hole - for example truck frames.

#### Features and Benefits

- Both sides serrated cable tie
- BHT-Series with round head for larger bearing area
- BHT375 for centered position
- CT- and DE-Series with small squared head for restricted space areas
- Tensioning with application tool



BHT375 - used for mounting cables via a single hole.



Material specification  
please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Colour	Application Tool
With centering, round head								
150-37595	<b>BHT375</b>	375	7.6	100	700	PA66HS	Black (BK)	6-10
Without centering, round head								
150-47595	<b>BHT375M</b>	375	7.6	100	700	PA66HS	Black (BK)	6-10
Without centering, square head								
132-37540	<b>CT375</b>	375	7.6	100	700	PA66HS	Black (BK)	6-10
132-00200	<b>DE863220</b>	300	6.0	80.0	135	PA66HS	Black (BK)	6-10

All dimensions in mm. Subject to technical changes.

### Properties of 304/316 steel (similar to V2A/V4A steel)



Stainless Steel Cable Ties can be used at temperatures up to 538° C.

Stainless steel cable ties				
Material	Chem. material properties*	Operating Temperature	Flammability	
Stainless Steel (SS304)	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> <li>Antimagnetic</li> </ul>	-80 °C to +538 °C	non-burning	
Stainless Steel (SS316)	<ul style="list-style-type: none"> <li>Salt spray resistant</li> <li>Corrosion resistant</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> <li>Antimagnetic</li> </ul>	-80 °C to +538 °C	non-burning	
Material	Chem. material properties*	Operating Temperature Tie	Flammability Coating	Operating Temperature Coating
Stainless Steel (SS316), Polyester (SP)	<ul style="list-style-type: none"> <li>Salt spray resistant</li> <li>Corrosion resistant</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> <li>Antimagnetic</li> </ul>	-80 °C to +538 °C	halogen free	-50 °C to +150 °C, continuous



\*These details are only rough guide values. They should be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

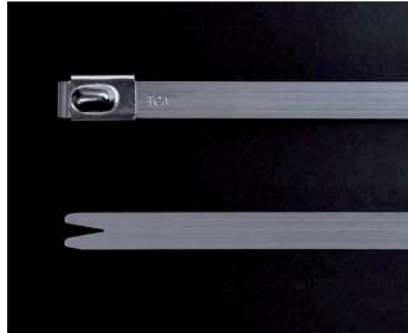
## Cable Ties with Ball-Lock

### • MBT-Series

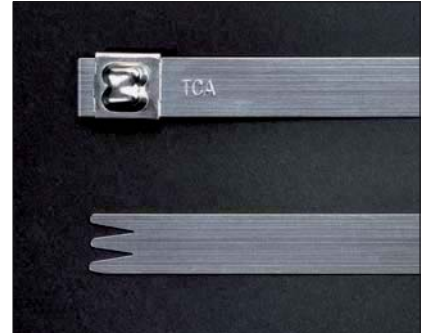
The MBT range of stainless steel cable ties can be used in the most arduous of conditions or where the additional security, strength and fire resistance of a metal fixing is required. Used in all industries from Mass Transit and Ship building to automotive high temperature application.

### Features and Benefits

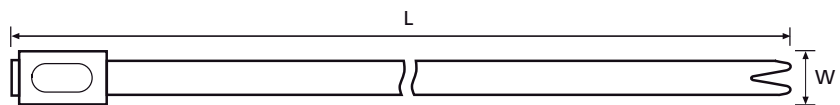
- Cable ties MBT, made from stainless steel
- Patented non-releasable locking feature
- Corrosion resistant
- Weather resistant
- Outstanding chemical resistance
- Antimagnetic
- High temperature resistant
- Non-burning



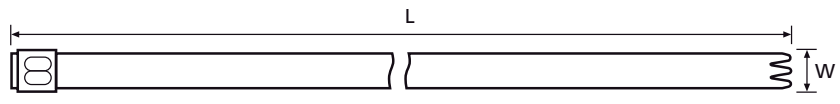
MBT\_SS, MBT\_HS.



MBT\_XHS.



MBT\_SS, MBT\_HS.



MBT\_XHS.

**Material specification  
please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
Material Typ SS304							
111-93058	MBT5SS	127	4.6	25	900	SS304	MK9SST, KST-STG200
111-93088	MBT8SS	201	4.6	50	900	SS304	MK9SST, KST-STG200
111-93148	MBT14SS	362	4.6	102	900	SS304	MK9SST, KST-STG200
111-93208	MBT20SS	521	4.6	152	900	SS304	MK9SST, KST-STG200
111-93278	MBT27SS	681	4.6	203	900	SS304	MK9SST, KST-STG200
111-93338	MBT33SS	838	4.6	254	900	SS304	MK9SST, KST-STG200
111-94088	MBT8HS	201	7.9	50	2000	SS304	MK9SST, KST-STG200
111-94148	MBT14HS	362	7.9	102	2000	SS304	MK9SST, KST-STG200
111-94208	MBT20HS	521	7.9	152	2000	SS304	MK9SST, KST-STG200
111-94278	MBT27HS	681	7.9	203	2000	SS304	MK9SST, KST-STG200
111-94338	MBT33HS	838	7.9	254	2000	SS304	MK9SST, KST-STG200
111-95148	MBT14XHS	362	12.3	102	2700	SS304	MK9SST, KST-STG200
111-95208	MBT20XHS	521	12.3	152	2700	SS304	MK9SST, KST-STG200
111-95278	MBT27XHS	681	12.3	203	2700	SS304	MK9SST, KST-STG200
111-95338	MBT33XHS	838	12.3	254	2700	SS304	MK9SST, KST-STG200

All dimensions in mm. Subject to technical changes.

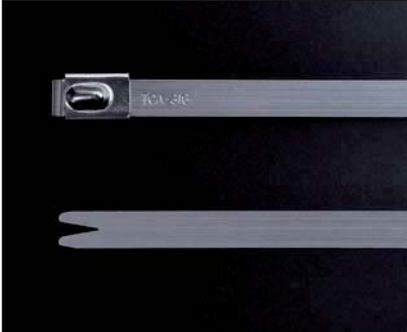


Please note! Not all products listed on this page may have this approval.

For product specific approvals please refer to the Appendix.

Cable Ties with Ball-Lock

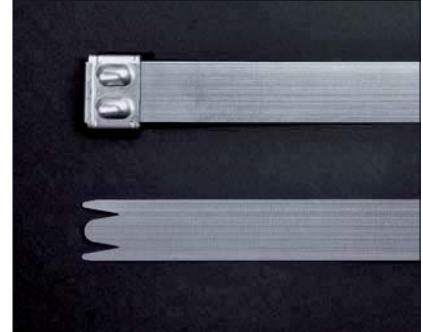
• MBT-Series



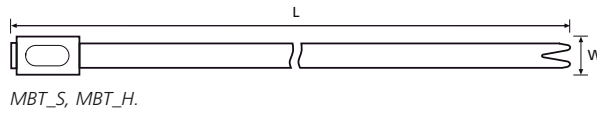
MBT\_S, MBT\_H.



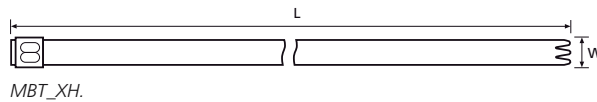
MBT\_XH.



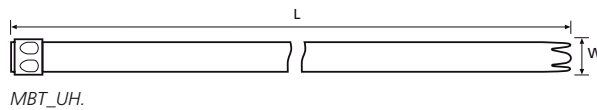
MBT\_UH.



MBT\_S, MBT\_H.



MBT\_XH.



MBT\_UH.

**Material specification please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
Material Typ SS316							
111-93059	<b>MBT5S</b>	127	4.6	25	900	SS316	MK9SST, KST-STG200
111-93089	<b>MBT8S</b>	201	4.6	50	900	SS316	MK9SST, KST-STG200
111-93149	<b>MBT14S</b>	362	4.6	102	900	SS316	MK9SST, KST-STG200
111-93209	<b>MBT20S</b>	521	4.6	152	900	SS316	MK9SST, KST-STG200
111-93279	<b>MBT27S</b>	681	4.6	203	900	SS316	MK9SST, KST-STG200
111-93339	<b>MBT33S</b>	838	4.6	254	900	SS316	MK9SST, KST-STG200
111-94089	<b>MBT8H</b>	201	7.9	50	2000	SS316	MK9SST, KST-STG200
111-94149	<b>MBT14H</b>	362	7.9	102	2000	SS316	MK9SST, KST-STG200
111-94209	<b>MBT20H</b>	521	7.9	152	2000	SS316	MK9SST, KST-STG200
111-94279	<b>MBT27H</b>	681	7.9	203	2000	SS316	MK9SST, KST-STG200
111-94339	<b>MBT33H</b>	838	7.9	254	2000	SS316	MK9SST, KST-STG200
111-95149	<b>MBT14XH</b>	362	12.3	102	2700	SS316	MK9SST, KST-STG200
111-95209	<b>MBT20XH</b>	521	12.3	152	2700	SS316	MK9SST, KST-STG200
111-95279	<b>MBT27XH</b>	681	12.3	203	2700	SS316	MK9SST, KST-STG200
111-95339	<b>MBT33XH</b>	838	12.3	254	2700	SS316	MK9SST, KST-STG200
111-01301	<b>MBT14UH</b>	362	16.0	102	4100	SS316	on request
111-01302	<b>MBT20UH</b>	521	16.0	152	4100	SS316	on request
111-01303	<b>MBT27UH</b>	681	16.0	203	4100	SS316	on request
111-01304	<b>MBT33UH</b>	838	16.0	254	4100	SS316	on request
111-01305	<b>MBT43UH</b>	1092	16.0	330	4100	SS316	on request
111-01306	<b>MBT49UH</b>	1245	16.0	380	4100	SS316	on request

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Double Band Cable Ties with Ball-Lock

### • MBTXHD- / MBTUHD-Series

Metal ties are predestinated for all areas with requirements for high holding force, reliability and fire resistance. The double band ties of the MBT-series are used in applications where a fixing requires an extraordinary high tensile strength. This may be required on oil platform as well as in shipbuilding, mining and railway industry.

### Features and Benefits

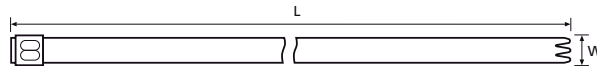
- MBT ties made from stainless steel SS304 or SS316
- Can be wrapped around the bundle twice
- For improved tensile strength to withstand enormous applied loads
- Patented non-releasable locking feature with two balls
- Corrosion resistant
- Weather resistant
- Outstanding chemical resistance
- Antimagnetic
- High temperatur resistant
- Non-burning



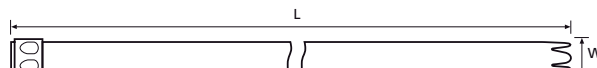
MBT\_XHD Double Band.



MBT\_UHD Double Band.



MBT\_XHD.



MBT\_UHD.



**Material specification  
please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
111-01307	MBT27XHD	681	12.3	100	3600	SS316	MK9SST, KST-STG200
111-01308	MBT33XHD	838	12.3	120	3600	SS316	MK9SST, KST-STG200
111-01309	MBT43XHD	1092	12.3	160	3600	SS316	MK9SST, KST-STG200
111-01310	MBT49XHD	1245	12.3	180	3600	SS316	MK9SST, KST-STG200
111-01311	MBT60XHD	1524	12.3	230	3600	SS316	MK9SST, KST-STG200
111-01312	MBT27UHD	681	16.0	100	5400	SS316	on request
111-01313	MBT33UHD	838	16.0	120	5400	SS316	on request
111-01314	MBT43UHD	1092	16.0	160	5400	SS316	on request
111-01315	MBT49UHD	1245	16.0	180	5400	SS316	on request
111-01316	MBT60UHD	1524	16.0	230	5400	SS316	on request

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

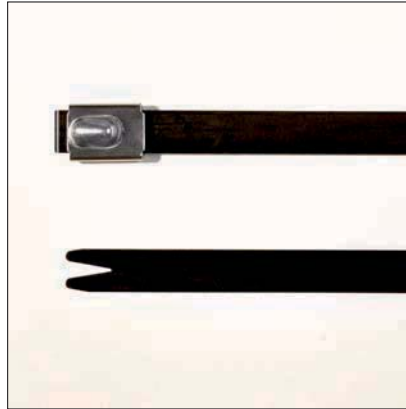
## Cable Ties with Ball-Lock and Coating

### • MBT-FC-Series

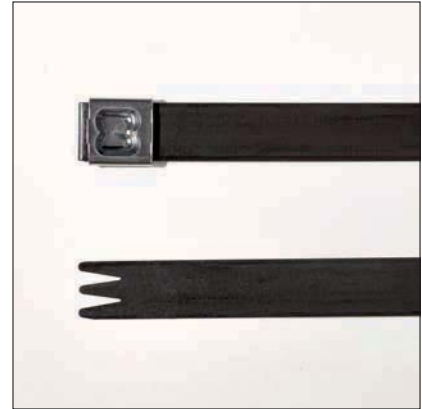
Metal ties are predestinated for all areas with requirements for high holding force, reliability and fire resistance. Stainless Steel cable ties with polyester coating provide a comfortable installation, especially when using at low temperatures. These products are chosen when high tensile strength is demanded and contact corrosion has to be avoided.

### Features and Benefits

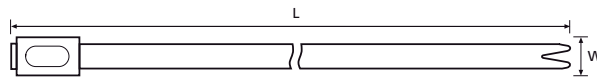
- MBT cable ties, Stainless steel SS316, fully polyester coated
- Improved installation comfort especially when used at low temperatures
- Strong tensile strength combined with the protection of plastic coating for sensitive harnesses
- Avoids contact corrosion



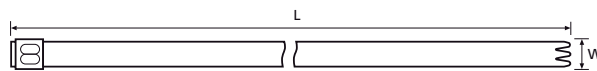
MBT\_SFC, MBT\_HFC.



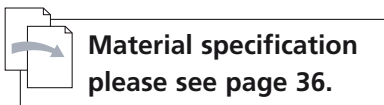
MBT\_XHFC.



MBT\_SFC, MBT\_HFC.



MBT\_XHFC.



**Material specification  
please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
MBT fully coated							
111-00288	MBT5SFC	127	4.6	25	540	SS316, SP	MK9SST, KST-STG200
111-00289	MBT8SFC	201	4.6	50	540	SS316, SP	MK9SST, KST-STG200
111-00290	MBT14SFC	362	4.6	102	540	SS316, SP	MK9SST, KST-STG200
111-00291	MBT20SFC	521	4.6	152	540	SS316, SP	MK9SST, KST-STG200
111-00292	MBT27SFC	681	4.6	203	540	SS316, SP	MK9SST, KST-STG200
111-00293	MBT33SFC	838	4.6	254	540	SS316, SP	MK9SST, KST-STG200
111-00294	MBT8HFC	201	7.9	50	1020	SS316, SP	MK9SST, KST-STG200
111-00295	MBT14HFC	362	7.9	102	1020	SS316, SP	MK9SST, KST-STG200
111-00296	MBT20HFC	521	7.9	152	1020	SS316, SP	MK9SST, KST-STG200
111-00297	MBT27HFC	681	7.9	203	1020	SS316, SP	MK9SST, KST-STG200
111-00298	MBT33HFC	838	7.9	254	1020	SS316, SP	MK9SST, KST-STG200
111-00299	MBT14XHFC	362	12.3	102	1620	SS316, SP	MK9SST, KST-STG200
111-00300	MBT20XHFC	521	12.3	152	1620	SS316, SP	MK9SST, KST-STG200
111-00301	MBT27XHFC	681	12.3	203	1620	SS316, SP	MK9SST, KST-STG200
111-00302	MBT33XHFC	838	12.3	254	1620	SS316, SP	MK9SST, KST-STG200

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.



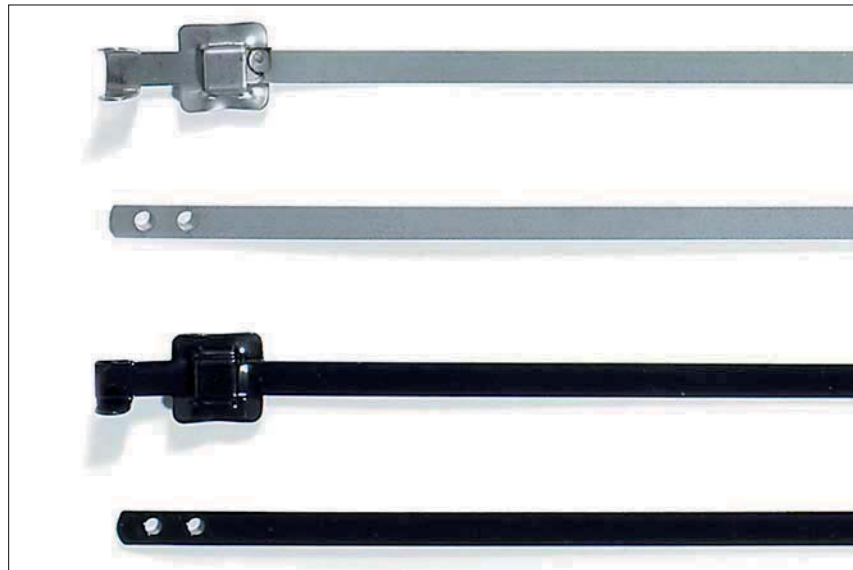
## Cable Ties with Fold Locking

- **MLT-Series**
- **MLT-C**

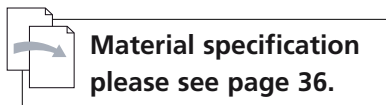
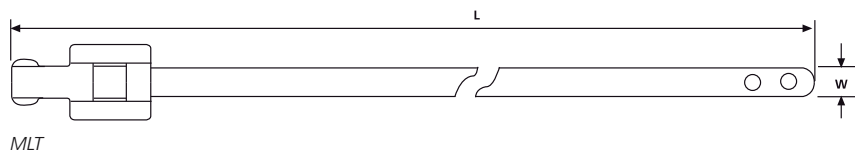
Metal ties are predestinated for all areas with requirements for high holding force, reliability and fire resistance. The MLT range of stainless steel cable ties can be used in all industries from Mass Transit, Ship building, oil rigs, mining, and chemical to theatres and exhibition halls.

### Features and Benefits

- MLT metal cable ties, Stainless steel SS316
- Simple and effective locking mechanism
- Feed the strap through the locking head and tension it
- Bend the strap and crimp the buckle for closing
- Locking can be opened
- To avoid contact corrosion the MLT-Series are also available with polyester coating



These Metal ties are available with and without coating.



**Material specification  
please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
MLT Uncoated							
111-94080	<b>MLT8SS5</b>	230	5.0	60	420	SS316	MTT4
111-94120	<b>MLT12SS5</b>	330	5.0	90	420	SS316	MTT4
111-94161	<b>MLT16SS5</b>	430	5.0	120	420	SS316	MTT4
111-91400	<b>MLT24SS5</b>	630	5.0	180	420	SS316	MTT4
111-95080	<b>MLT8SS10</b>	230	10.0	60	850	SS316	MTT4
111-95120	<b>MLT12SS10</b>	330	10.0	90	850	SS316	MTT4
111-91300	<b>MLT16SS10</b>	430	10.0	120	850	SS316	MTT4
111-95241	<b>MLT24SS10</b>	630	10.0	180	850	SS316	MTT4
MLT-C Coated							
111-91000	<b>MLT8SSC5</b>	230	5.26	60	420	SS316, SP	MTT4
111-91121	<b>MLT12SSC5</b>	330	5.26	90	420	SS316, SP	MTT4
111-91161	<b>MLT16SSC5</b>	430	5.26	120	420	SS316, SP	MTT4
111-91180	<b>MLT24SSC5</b>	630	5.26	180	420	SS316, SP	MTT4
111-91001	<b>MLT8SSC10</b>	230	10.26	60	850	SS316, SP	MTT4
111-91123	<b>MLT12SSC10</b>	330	10.26	90	850	SS316, SP	MTT4
111-91163	<b>MLT16SSC10</b>	430	10.26	120	850	SS316, SP	MTT4
111-91181	<b>MLT24SSC10</b>	630	10.26	180	850	SS316, SP	MTT4

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval.

For product specific approvals please refer to the Appendix.

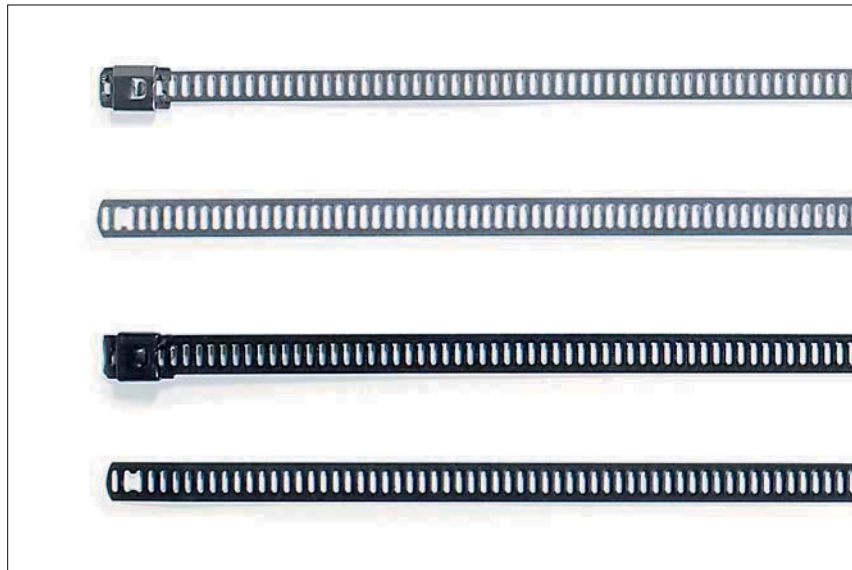
## Cable Ties with Raster Locking

- MAT-Series
- MAT-C

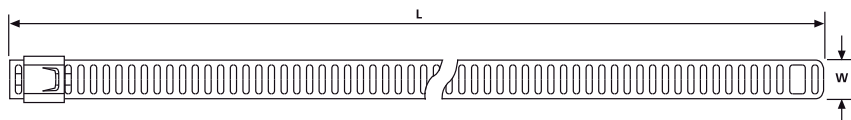
The MAT range of stainless steel cable ties can be used when durability and fire resistance is required. i.e.g. MassTransit or light and radio technology. The 12mm wide MAT ties offer a broad contact area and are therefore suitable for more damageable bundles.

### Features and Benefits


- MAT metal cable ties, Stainless steel SS316
- Similar in design to conventional 'plastic' cable ties
- Locking mechanism works on a ratchet system
- To avoid contact corrosion the MLT-Series are also available with polyester coating



Stainless Steel Cable Ties can be used at temperatures up to 538° C.



MAT

 **Material specification please see page 36.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Material	Application Tool
MAT Uncoated							
111-92080	<b>MAT8SS7</b>	230	7.0	60	445	SS316	MK9SST, KST-STG200
111-92120	<b>MAT12SS7</b>	330	7.0	90	445	SS316	MK9SST, KST-STG200
111-92160	<b>MAT16SS7</b>	430	7.0	120	445	SS316	MK9SST, KST-STG200
111-92240	<b>MAT24SS7</b>	630	7.0	180	445	SS316	MK9SST, KST-STG200
111-93080	<b>MAT8SS12</b>	230	12.0	60	445	SS316	MK9SST, KST-STG200
111-93120	<b>MAT12SS12</b>	330	12.0	90	445	SS316	MK9SST, KST-STG200
111-93160	<b>MAT16SS12</b>	430	12.0	120	445	SS316	MK9SST, KST-STG200
111-93240	<b>MAT24SS12</b>	630	12.0	180	445	SS316	MK9SST, KST-STG200
MAT-C Coated							
111-92004	<b>MAT8SSC7</b>	230	7.0	60	445	SS316, SP	MK9SST, KST-STG200
111-96120	<b>MAT12SSC7</b>	330	7.0	90	445	SS316, SP	MK9SST, KST-STG200
111-92162	<b>MAT16SSC7</b>	430	7.0	120	445	SS316, SP	MK9SST, KST-STG200
111-92200	<b>MAT24SSC7</b>	630	7.0	180	445	SS316, SP	MK9SST, KST-STG200
111-92002	<b>MAT8SSC12</b>	230	12.0	60	445	SS316, SP	MK9SST, KST-STG200
111-92122	<b>MAT12SSC12</b>	330	12.0	90	445	SS316, SP	MK9SST, KST-STG200
111-92163	<b>MAT16SSC12</b>	430	12.0	120	445	SS316, SP	MK9SST, KST-STG200
111-92201	<b>MAT24SSC12</b>	630	12.0	180	445	SS316, SP	MK9SST, KST-STG200

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Protective Channel for Stainless Steel Ties

### • LFPC

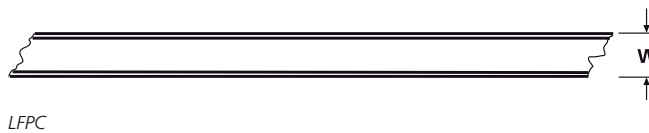
When used in conjunction with the MBT range of stainless steel cable ties this channel gives the cable protection against chafing, vibration and shock.

### Features and Benefits

- LFPC channel, manufactured from Polyolefin
- Works with MBT-Series
- Smooth surface protects bundel against chafing due to vibrations
- Halogenfree
- Flame retardant



Cable tie MBTXH with LFPC Protective Channel.



LFPC



**Material specification  
please see page 21.**

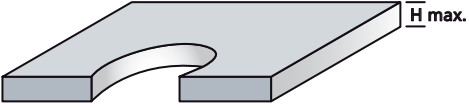
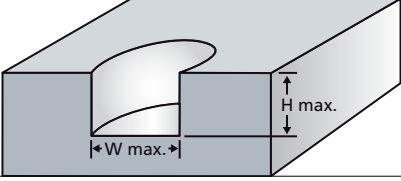

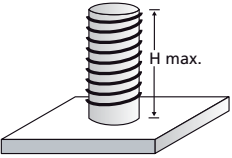
Article-No.	Type	For Ties	Width (W)
111-93000	<b>LFPC70</b>	MBTS	7.0
111-94000	<b>LFPC103</b>	MBTH	10.3
111-95000	<b>LFPC150</b>	MBTXH	15.0
111-00257	<b>LFPC83</b>	MBTH	8.3
111-00253	<b>LFPC129</b>	MBTXH	12.9
111-00254	<b>LFPC132</b>	MBTXH	13.2
111-00255	<b>LFPC163</b>	AMT, MBTUH	16.3

All dimensions in mm. Subject to technical changes.

**The fire protection properties of the material relate to the test performed on defined test samples. This is a test under laboratory conditions and not directly transferable to the product made from this material.**



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

Application	Arrowhead	Fir Tree Mount	Rivet Wall Plug	Screw Mount	EdgeClip	Weld Stud Mount
	●	●		●		
		●	●	●		
					●	
						●



### Arrowhead

This fixing tie is based on an arrowhead offering high extraction forces. The arrowhead is securely in place when a click can be heard and felt by the user.



### Arrowhead with disc

The disc minimises the ingress of dust, dirt and water. Furthermore a safe fixation inside the drill hole is assured that withstands pressure from various directions.



### Arrowhead with supporting legs

Arrowhead fixings with supporting legs offer good and stable fixation in drilled holes. The supporting legs generate additional pressure to assure a firm and secure fixing while taking up any variation in panel thickness. These ties are also suitable in high vibration applications.



### Arrowhead without supporting legs

The arrowhead design assures good fixation while utilising lowest possible space.



### Fir Tree Mount

Fir Tree Mounts can be pushed into pre-punched holes easily in panels or threaded, blind holes based on the low insertion forces. The design is ideally suited for a wide range of sheet thicknesses. The disc on top of the fir tree covers the hole and minimises the ingress of dust, dirt and water.



### Weld Stud Mount

Various of the HellermannTyton weld stud mounts can easily be attached by hand ("soft push") the design offers very low insertion forces that require no tools.

The mounts can be removed by twisting to the left.

SB9 and SB14 are based on "hard push" technology and require a hammer to be applied.



### Weld Stud Fixings with lateral adjustment

The special oval shape of these mounts provides a 5-6 mm lateral adjustment to cater for any misalignment of the stud or incorrect positioning of ties on the cables. The bundle can therefore be moved when mounted.



### EdgeClip

The EdgeClips are specifically designed to bundle and guide cable and wires on edges. Cost intensive drill holes for fixing are no longer required. EdgeClips are easily mounted by hand, the integrated metal clamp, securely keeping the clips on the edge.



### EdgeClip twistable

Ideally suited for fixations where bundles need to be flexibly guided. These EdgeClips are available with facilities for 90° or 360° rotation.



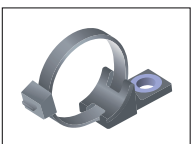
### EdgeClip without metal clamp

These EdgeClips are easily attached. The holding tap snaps into the drill hole securely.



### Cable & Hose Attachment

Excellent solution for subsequent attachment of pipes and wires to installed tubes.



### Heavy Duty Application

These sturdy fixing ties can withstand vibrations. They are easy to apply and give a secure alignment to the bundle. There will be High tightening torque through metal bushing.



### Two Piece Fixing Ties with Clip Coupler

The Coupler is an article to connect two cable ties maximum for parallel bundling of tubes, harnesses or cables. Its design enables the cable ties to rotate up to 90° and allows flexible installations.

## 1-Piece Fixing Ties with Arrowhead, with Disc

With a diverse range of fixing possibilities (from 4.4mm to 8.0mm hole diameters and 0.5mm to 8.0mm panel thickness) this range of fixing ties is ideal for use in many different industries, including automotive, aerospace and panel building.

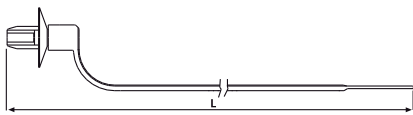
### Features and Benefits

- Easy to install without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts tie for pressures from various directions and minimises access of dust, dirt and water
- Cable tie head always situated in a defined position
- KSFT-types with specially rounded arrowhead minimise the assembly height

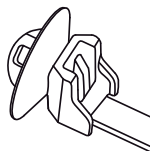


The flexible 'disc' adjusts to take up variations in panel thickness - ensuring a firm fixing at all times.

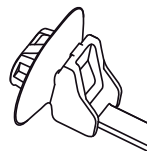
 **Material specification please see page 21.**



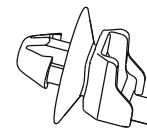
Special design without a gap between head and bundle; T50MD7.



T50SOSKSFT65E



T50SOSKSFT62x122PT07-13



T50SOSSFT6.5E

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
<b>1-Piece Fixing Ties with Arrowhead, with Disc for round holes</b>											
126-00075	T50SOSKSFT5.4E	156.0	4.6	35.0	225	16.0	5.2 - 5.6	0.7	1.3	PA66HS	Black (BK)
126-02300	T50SST5	170.0	4.6	31.0	225	16.2	6.1 - 6.5	0.7	1.5	PA66	Natural (NA)
150-15395	T50SST5	170.0	4.6	31.0	225	16.2	6.1 - 6.5	0.7	1.5	PA66HS	Black (BK)
126-00017	T50SST5	170.0	4.6	31.0	225	16.2	6.1 - 6.5	0.7	1.5	PA66HS	Black (BK)
111-85850	T50MD7	225.0	5.0	59.0	225	16.0	6.8 - 7.2	1.2	2.0	PA66HS	Black (BK)
126-03102	T50SOSSFT6.5E	160.0	4.6	35.0	225	16.0	6.3 - 6.7	1.9	2.5	PA66HS	Black (BK)
126-00081	T50SOSKSFT65E	156.0	4.6	35.0	180	16.0	6.3 - 6.7	0.7	1.3	PA66HS	Black (BK)
126-00086	T50SOSSFT6.5S2-E	157.0	4.6	35.0	225	16.0	6.3 - 6.7	1.7	2.3	PA66HS	Black (BK)
111-85350	T50SD6	160.0	5.0	31.0	180	18.0	6.3 - 7.5	0.6	1.8	PA66HS	Black (BK)

### 1-Piece Fixing Ties with Arrowhead, with Disc, releasable

111-85480	RT50SD6	160.0	5.0	31.0	180	18.0	6.3 - 7.5	0.6	1.8	PA66HS	Black (BK)
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### 1-Piece Fixing Ties with Arrowhead, with Disc for oval holes

126-00015	T50SDOP	160.0	5.0	30.0	225	22.0	6.2 x 12.2	0.7	2.0	PA66HS	Black (BK)
126-00119	T50SOSAH7x12U	166.5	5.1	50.0	225	15.2 x 20.2	7.0 x 12.0	0.6	3.6	PA66HS	Black (BK)
126-00120	T50ROSAH7x12U	216.5	5.1	50.0	225	15.2 x 20.2	7.0 x 12.0	0.6	3.6	PA66HS	Black (BK)
126-00141	T50SOSKSFT62x122PT0.7-1.3	153.5	4.6	35.0	225	16.0 x 21.0	6.2 - 12.2	0.7	1.3	PA66HS	Black (BK)
126-00143	T50SOSKSFT62x122PT0.7-1.3 90°	158.0	4.6	35.0	225	16.0 x 21.0	6.2 - 12.2	0.7	1.3	PA66HS	Black (BK)
126-00142	T50SOSKSFT62x122PT1.7-2.3	159.0	4.6	35.0	225	16.0 x 21.0	6.2 x 12.2	1.7	2.3	PA66HS	Black (BK)
126-00144	T50SOSKSFT62x122PT1.7-2.3 90°	159.0	4.6	35.0	225	16.0 x 21.0	6.2 x 12.2	1.5	2.3	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

## 1-Piece Fixing Ties with Arrowhead, with Disc, sealed


The parts are mainly used in the automotive industry, e.g. for door harnesses.

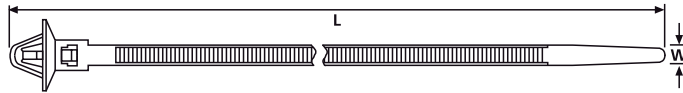
### Features and Benefits

- Easy to assemble without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts the tie for pressures from various directions
- Cable tie head always situated in defined position
- Cellular rubber seal minimises access of dust, dirt and water
- T50SOSSFT6,5E-MD with lasered seal and T60SOSSFT6,5E-MD made from PA6.6 HS are tested acc. IEC60529 and fulfill IP67

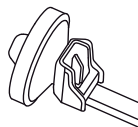


The additional seal protects against the ingress of moisture.

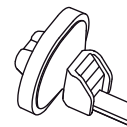
 **Material specification please see page 21.**



One piece fixing tie with arrowhead and disc, standard design.



T50SOSSFT6.5E-MDL



T60SOSSFT65x130E-MD

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
<b>Fixing Ties, sealed, round holes</b>											
126-03100	T50SOSSFT6.5E-MDL	160.0	4.6	35.0	225	16.0	6.3 - 6.7	0.6	1.8	PA66HS	Green (GN)
156-00264	T50SOSSFT6.5E-MDL	160.0	4.6	35.0	225	16.0	6.3 - 6.7	0.6	1.8	PA66HS	Black (BK)
156-00271	T50SOSSFT6.5-E-MDL	160.0	4.6	35.0	225	16.0	6.3 - 6.7	0.6	1.8	PA66HS	Natural (NA)
156-00379	T50XROSSFT6.5EMDL	200.0	4.6	45.0	200	16.0	6.25 - 6.75	1.2	2.1	PA66HS	Black (BK)
126-00065	T50SOSSFT65MSMD	163.0	4.6	35.0	180	16.0	6.25 - 6.75	0.7	1.6	PA66HS	Natural (NA)

### Fixing Ties, sealed, oval holes

126-00079	T60SOSSFT70x120-E-MD	157.5	5.5	30.0	300	16.0 x 22.0	7.0 x 12.0	0.7	2.0	PA66HS	Black (BK)
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All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties with Arrow-head, with Disc in the strap

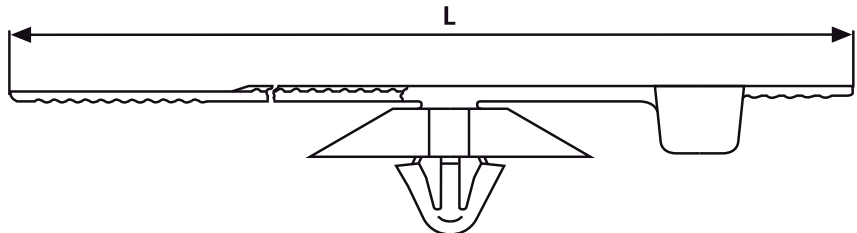
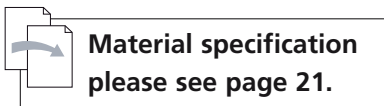
These fixing ties are ideal for use in many different industries, including automotive, aerospace and panel building.

#### Features and Benefits

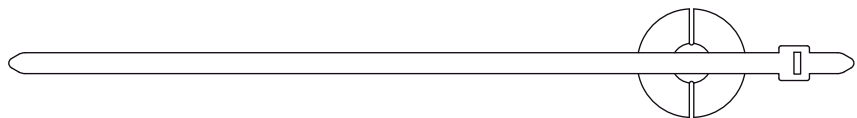
- Easy to assemble without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts tie for pressures from various directions and minimises access of dust, dirt and water
- Cable tie head always situated in defined position
- Bundle runs directly across fixing point
- Simple assembly due to tab at the end of the head



The 'tab' on the head of the tie makes it easy to locate and lift the head for assembly.



T80RSFT



T80RSFT with flexible disc

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour	Application Tool
150-15493	T80RSFT	190	4.6	45.0	355	24.4	5.7 - 6.3	1.0	3.5	PA66	Black (BK)	1-3, 5
150-15498	T80RSFT	190	4.6	45.0	355	24.4	5.7 - 6.3	1.0	3.5	PA46	Grey (GY)	1-3, 5

All dimensions in mm. Subject to technical changes.

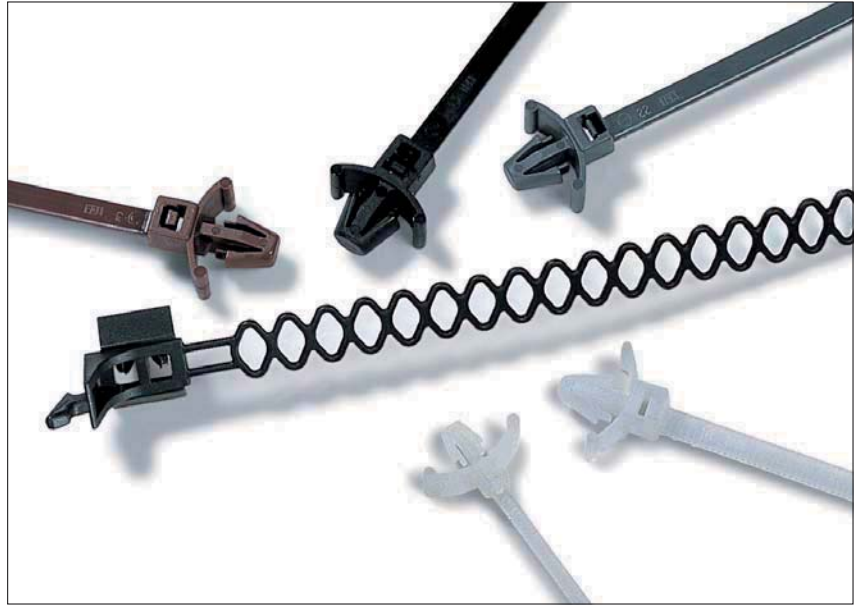


### 1-Piece Fixing Ties with Arrowhead, with Wings

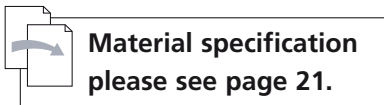
For the bundling and fixing of cable harnesses, pipes and hoses in the automotive, aerospace, white goods industries and panel building.

#### Features and Benefits

- Easy to assemble without the need for a tool
- Cable tie head always situated in defined position
- Arrowhead simply locks into place
- Supporting legs provide a secure and firm fixing in areas where space is limited
- Variations for round and oval holes are available
- "Ladder style" types are very flexible

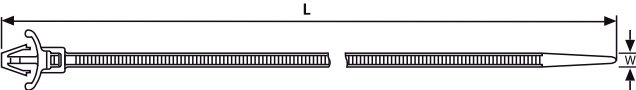
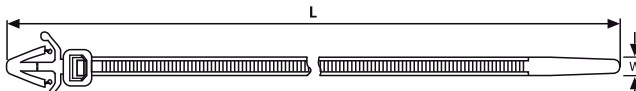
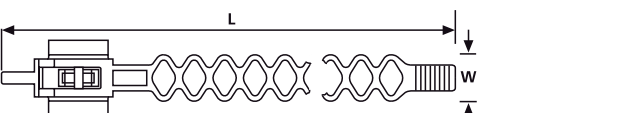
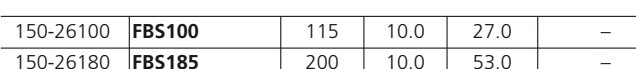


A wide range of arrowhead fixing ties which are suitable for different panel thicknesses and hole diameters.



Material specification  
please see page 21.

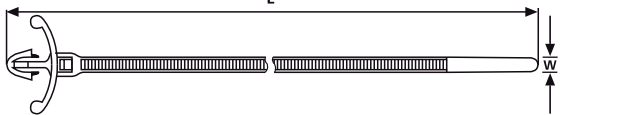
### 1-Piece Fixing Ties with Arrowhead, with Wings, releasable

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour	
	115-07010	<b>RT50RSF</b>	215	4.6	50.0	225	7.8 - 8.2	0.80	2.50	PA66	Black (BK)
	115-06960	<b>RT50SFK</b>	225	5.0	50.0	225	6.4 - 7.0	0.8	3.0	PA66	Black (BK)
	150-26100	<b>FBS100</b>	115	10.0	27.0	–	6.3 - 6.7	0.7	3.9	PA66	Black (BK)
	150-26180	<b>FBS185</b>	200	10.0	53.0	–	6.3 - 6.7	0.7	3.9	PA66	Black (BK)

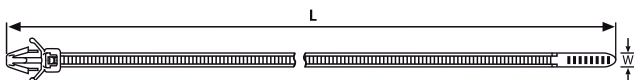
All dimensions in mm. Subject to technical changes.

## 1-Piece Fixing Ties with Arrowhead, with Wings

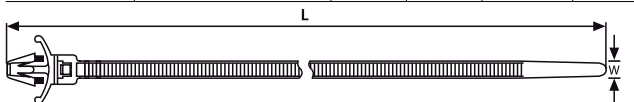
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
111-85519	T18RSF	100	2.5	16.0	80	4.6 - 4.8	1.0	3.0	PA66	Natural (NA)
111-85560	T18RSF	100	2.5	16.0	80	4.6 - 4.8	1.0	3.0	PA66W	Black (BK)



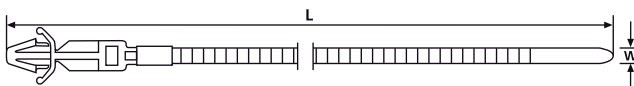
111-85739	T50SSF	160	4.6	35.0	225	6.0 - 6.6	0.7	3.0	PA66	Natural (NA)
126-01104	T50SSF	160	4.6	25.0	225	6.0 - 6.6	0.7	3.0	PA66HS	Natural (NA)
126-00032	T50SSF	160	4.6	35.0	225	6.0 - 6.6	0.7	3.0	PA66HS	Black (BK)
111-85729	T50RSF	200	4.6	45.0	225	6.0 - 6.6	1.0	3.0	PA66	Natural (NA)



111-85339	T50SSL5	135	4.6	27.0	225	6.1 - 6.5	0.8	2.7	PA66	Natural (NA)
126-02204	T50SSL5	135	4.6	27.0	225	6.1 - 6.5	0.8	2.7	PA66HS	Black (BK)
111-85395	T50SSL5	135	4.6	27.0	225	6.1 - 6.5	0.8	2.7	PA46	Grey (GY)
126-00005	T50SL5	165	4.6	34.0	225	6.1 - 6.3	0.8	2.7	PA66HIRHS	Black (BK)
111-85369	T50SL5	165	4.6	34.0	225	6.1 - 6.3	0.8	2.7	PA66	Natural (NA)
126-00001	T50SL5	165	4.6	34.0	225	6.1 - 6.3	0.8	2.7	PA66HS	Black (BK)
111-85460	T50SL6	165	4.6	34.0	225	6.3 - 7.5	0.5	2.5	PA66	Black (BK)
111-85479	T50SL7	165	4.6	34.0	225	6.9 - 7.1	0.8	2.5	PA66	Natural (NA)



155-41102	T50SAH	160	4.6	25.0	225	6.3	0.7	3.0	PA66HS	Natural (NA)
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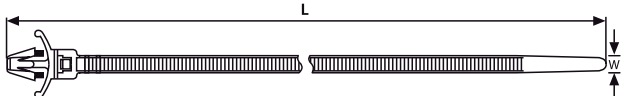
All dimensions in mm. Subject to technical changes.



Material specification  
please see page 21.

## 1-Piece Fixing Ties with Arrowhead, with Wings, for Oval Holes

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
150-48396	T80RFT6X12	228	4.6	45.0	225	6.3 x 12.3	0.6	3.0	PA66	Black (BK)
150-48397	T80RFT6X12	228	4.6	45.0	225	6.3 x 12.3	0.6	3.0	PA46	Grey (GY)



All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties with Arrow-head, with Wings in the strap

- **T80RSF6.5F**
- **T80RSF6.5FW with rib for convoluted tubes**

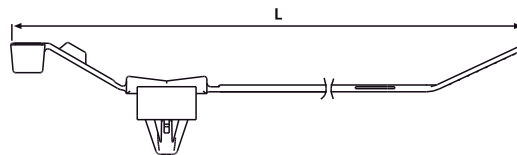
This range of fixing ties is ideal for use in many different industries, including automotive, aerospace and panel building. The T80RSF6.5FW feature a detent that fits securely into the profile of the tubing which assists from preventing lateral movement and slipping of the tubing.



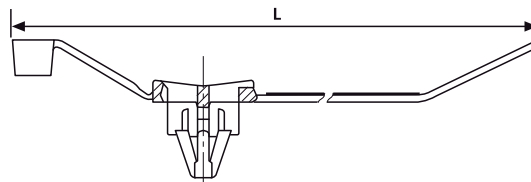
Designed to secure battery cables the T80RSF6.5F offers a simple and secure fixing.

#### Features and Benefits

- Easy to assemble without the need for a tool
- Arrowhead simply locks into place
- Supporting legs provide a secure and firm fixing in areas where space is limited
- Bundle runs central across fixing point
- Cable tie head always situated in defined position
- For parallel routing of two bundles



T80RSF6.5FW



T80RSF6.5F



**Material specification  
please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
126-02600	<b>T80RSF6.5F</b>	209	4.6	45.0	300	6.3 - 6.5	0.6	3.0	PA66HS	Black (BK)
150-39395	<b>T80RSF6.5F</b>	209	4.6	45.0	300	6.3 - 6.5	0.6	3.0	PA46	Grey (GY)
150-39385	<b>T80RSF6.5FW</b>	209	4.6	45.0	300	6.3 - 6.5	0.6	3.0	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties with Arrowhead

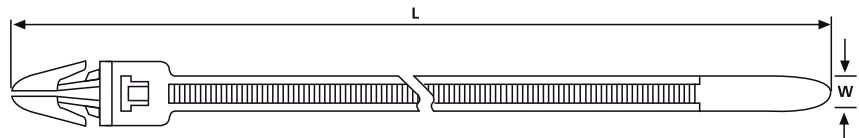
The arrowhead designs allows these fixing ties to be used in areas with limited space.

#### Features and Benefits

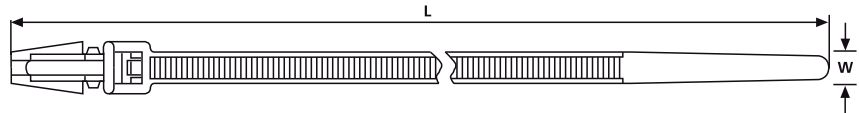
- Easy to assemble without the need for a tool
- Fixing tie with arrowhead without legs
- Arrowhead simply locks into place
- Cable tie head always situated in defined position




The arrowhead designs allows these ties to be used in areas with limited space.



T30RSF(U)



T50RSF(E)

 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
111-85603	T30RSF(U)	161	3.6	31.0	135	4.8 - 5.6	0.9	2.4	PA66	Natural (NA)
111-85610	T30RSF(U)	161	3.6	31.0	135	4.8 - 5.6	0.9	2.4	PA66HS	Black (BK)
111-85799	T50RSF(E)	210	4.6	50.0	225	6.2 - 6.4	2.9	3.0	PA66	Natural (NA)
126-01001	T50RSF(E)	210	4.6	50.0	225	6.2 - 6.4	2.9	3.0	PA66	Black (BK)

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## 2-Piece Fixing Ties with Arrowhead, with Disc

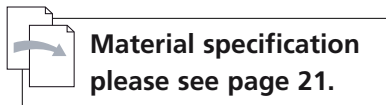
Primarily designed for fixing cable harnesses in the automotive industry, their simplicity and ease of use has resulted in these parts being used in other industries, for example: aviation, switch-gear manufacturers, white goods manufacturers.

### Features and Benefits

- Pre-assembled 2-piece fixing tie with arrowhead foot part
- Cable tie head can be moved after bundling
- Easy to assemble without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water



Being a two piece assembly allows the tie head to be located in the most convenient position.



Material specification please see page 21.



## 2-Pieces Fixing Ties with Arrowhead, with Disc, sealed

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material Cable Tie	Material Foot Part
150-37799	T50ROSSFT6.5 16-3MD	200	4.6	45.0	225	16.0	6.3 - 6.7	2.5	3.5	PA66HS	PA66HIRHS
150-93100	T50ROSSFT6.5ZD 16-2	200	4.6	45.0	225	16.0	6.3 - 6.7	0.7	2.0	PA66HS	PA66HIRHS
155-42002	T50ROSSFT6.5-16-2-BK	200	4.6	45.0	225	16.0	6.3 - 6.7	0.7	1.2	PA66HS	PA66HIRHS

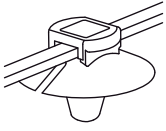
All dimensions in mm. Subject to technical changes.



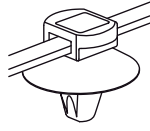
## 2-Pieces Fixing Ties with Arrowhead, for Oval Holes

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material Cable Tie	Material Foot Part
156-00446	T50RFT62x122HR	200	4.6	45.0	225	6.3 x 12.2	0.6	3.0	PA46	PA46
150-37591	T50RFT6OVAL	200	4.6	45.0	225	6.3 x 12.2	0.6	3.0	PA66HS	PA66HIR

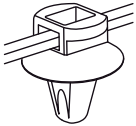
All dimensions in mm. Subject to technical changes.



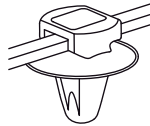
T50SSFT6.5



T50RSFT6.5D18



SFT6.5 16-3



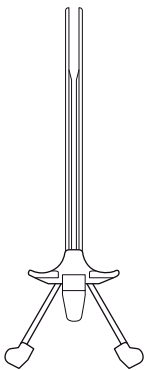
SFT6.5 16-2

Other dimensions are available on request.

## 2-Piece Fixing Ties with Arrowhead, with Disc

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material Cable Tie	Material Foot Part
150-13593	T50SSFT6.5	150	4.6	31.0	225	22.4	6.3 - 6.7	0.7	2.0	PA66HS	PA66HS
150-13591	T50RSFT6.5	200	4.6	45.0	225	22.4	6.3 - 6.7	0.7	2.0	PA66HS	PA66HS
117-05160	T50RDHSFT6.5	210	4.7	45.0	225	22.4	6.3 - 6.7	0.7	2.0	PA66HS	PA66HS
150-13596	T80ISFT6.5	300	4.6	81.0	355	22.4	6.3 - 6.7	0.7	2.0	PA66HS	PA66HS
150-37691	T50RSFT6.5D18	200	4.6	45.0	225	18.0	6.5 - 6.8	0.4	1.6	PA66HS	PA66HIRHS
150-37791	T50ROS-SFT6.5 16-3	200	4.6	45.0	225	16.0	6.3 - 6.7	2.5	3.5	PA66HS	PA66HIRHS
150-37792	T50RSFT6.5 16-3	200	4.6	45.0	225	16.0	6.3 - 6.7	2.5	3.5	PA66HS	PA66HIRHS
150-93130	T50SOSSFT65162OD	150	4.6	35.0	225	16.0	6.3 - 6.7	1.5	2.2	PA66HS	PA66HIRHS

All dimensions in mm. Subject to technical changes.



Being a two piece assembly allows the tie head to be located in the most convenient position.

Material specification please see page 21.

## 2-Pieces Fixing Ties with Arrowhead, for parallel routing

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material Cable Tie	Material Foot Part
156-00133	T50SOSDSFT6.5	150	4.6	35.0	225	6.3 - 6.7	0.7	1.5	PA66HS	PA66HIRHS

All dimensions in mm. Subject to technical changes.

## 2-Pieces Fixing Ties with Arrowhead, with Disc for high temperature applications

- **T50ROSP1SFT6.5** for panel thickness 0.7 - 1.3 mm
- **T50ROSP2SFT6.5** for panel thickness 1.7 - 2.3 mm

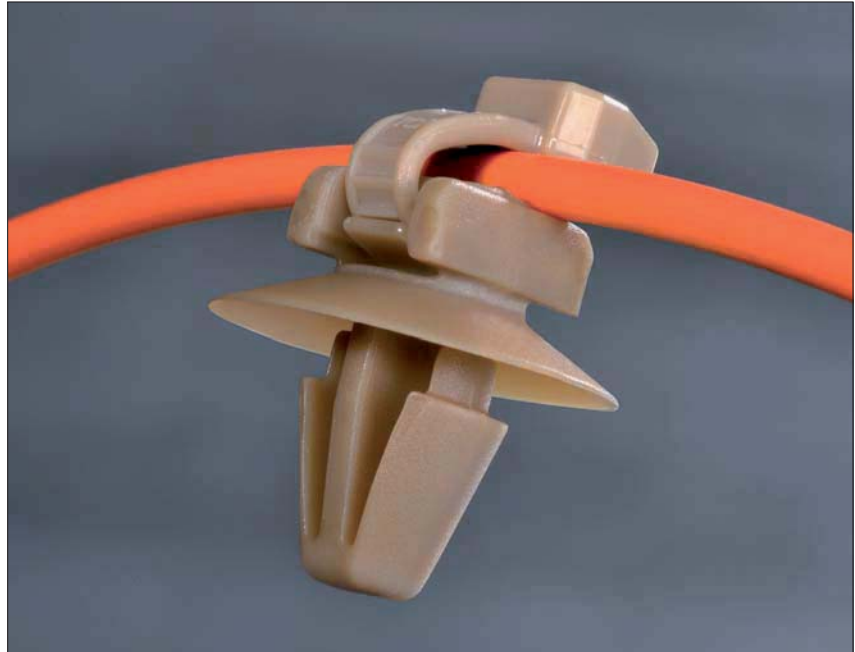
The Fixing-Ties with P1SFT6,5 and P2SFT6,5 are ideal when the requirements for temperature or chemical resistance are very high. They are used for cable harnesses in the automotive industry.

### Features and Benefits


- Pre-assembled 2-piece fixing tie with arrowhead foot part
- Cable tie head can be moved after bundling
- Easy to assemble without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water

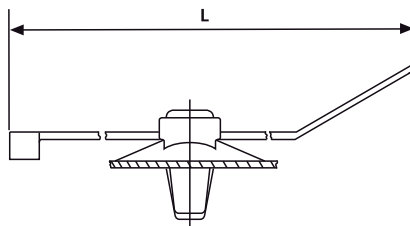
Features material PEEK:

- -55 °C to 240 °C operating temperature
- Excellent resistance against chemicals and gamma radiation



Peek FixingTies can be used for small diameters from 1.0 mm.

 **Material specification please see page 21.**



Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.
156-00455	<b>T50ROSP1SFT65</b>	200	4.6	45.0	225	6.3 - 6.7	0.7	1.3
156-00456	<b>T50ROSP2SFT65</b>	200	4.6	45.0	225	6.3 - 6.7	1.7	2.3

All dimensions in mm. Subject to technical changes.

Material Cable Tie	Material Foot Part	Colour Cable Tie	Colour Foot Part
PA46	PEEK	Grey (GY)	Beige (BGE)
PA46	PEEK	Grey (GY)	Beige (BGE)

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### 1-Piece Fixing Ties with Fir Tree, with Disc

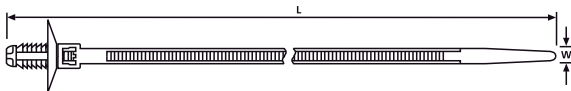
Primarily designed for fixing cable harnesses in the automotive industry their simplicity, and ease of use, has seen these parts used in everything from aircraft, to switch-gear, to washing machines.

#### Features and Benefits

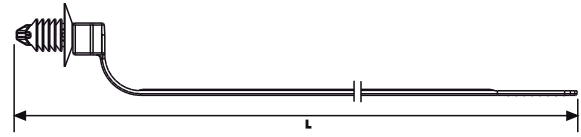
- Cable tie head always situated in defined position
- Easy to assemble without the need for a tool
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water
- Fir tree foot part can be used for a variety of panel thicknesses
- Suitable for use within threaded holes
- DOP versions for oval holes feature anti-twist protection



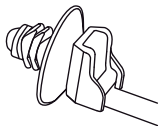
T50SOSFT6LGE



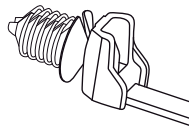
One piece fixing tie with fir tree mount, standard design.



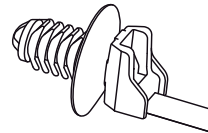
Special design without a gap between head and bundle; FT220DP7.



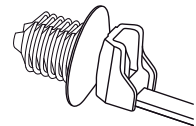
T50SOSFT6E2



T50SOSFT6D10E



T50SOSFT6LGE



T50SOSFT8E



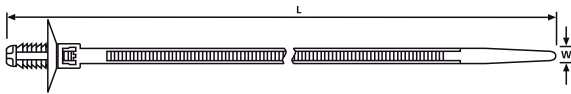
**Material specification  
please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
150-55610	T18RDP5	110.0	2.5	20.0	80	13.0	4.9 - 5.1	3.0	4.0	PA66	Black (BK)
157-00033	T50SOSFT6E1	160.0	4.7	35.0	150	16.0	6.3 - 7.0	0.7	3.0	PA66HS	Black (BK)
157-00085	T50SOSFT6-E2	160.0	4.6	35.0	180	16.0	6.3 - 7.0	0.6	4.2	PA66HS	Black (BK)
157-00045	T50SOSFT6D10E	163.0	4.6	32.0	225	10.0	5.8 - 6.2	0.8	5.5	PA66	Black (BK)
157-00028	T50SOSFT6D10E	163.0	4.6	32.0	225	10.0	5.8 - 6.2	0.8	5.5	PA46	Grey (GY)
157-00042	T50SOSFT6LGE	165.0	4.6	35.0	180	16.0	6.3 - 7.0	0.7	7.0	PA66HS	Black (BK)
150-01700	FT220DP7	230.0	4.7	40.0	225	16.0	6.8 - 7.2	0.8	5.0	PA66	Black (BK)
157-00072	T50SOSFT8E	163.0	4.6	35.0	225	16.0	8.0 - 8.5	0.6	6.0	PA66HS	Black (BK)
157-00115	T50SOSFT8E	163.0	4.6	35.0	225	16.0	8.0 - 8.5	0.6	6.0	PA46	Grey (GY)

All dimensions in mm. Subject to technical changes.



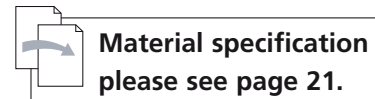
### 1-Piece Fixing Ties with Fir Tree, with Disc, releasable



One piece fixing tie with fir tree mount, standard design.

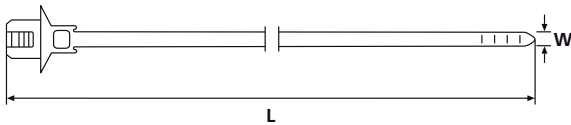
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
150-55500	REL30SDP6	170.0	5.0	31.0	135	22.0	6.3 - 7.0	3.0	7.0	PA66	Black (BK)

All dimensions in mm. Subject to technical changes.



Material specification please see page 21.

### 1-Piece Fixing Ties with Fir Tree, with Disc, for Oval Holes



T50SOS2DOP

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Material	Colour
157-00014	T50SOS2DOP	165.0	4.6	35.0	225	16.0x21.0	6.2 x 12.2	0.6	6.0	PA66HIRHS	Black (BK)
157-00069	T50SOS2DOP	165.0	4.6	35.0	225	16.0x21.0	6.2 x 12.2	0.6	6.0	PA46	Grey (GY)
157-00016	T50SOS3DOP65130E	165.0	4.6	35.0	180	16.0x21.0	6.5 x 13.0	0.7	5.0	PA66HIRHS	Black (BK)
157-00053	T50SOSFT7X12U	165.0	5.1	35.0	225	15.2x20.2	7.0 x 12.0	0.6	4.0	PA66HS	Black (BK)
157-00054	T50ROSFT7X12U	216.0	5.1	50.0	225	15.2x20.2	7.0 x 12.0	0.6	4.0	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

## 2-Pieces Fixing Ties with Fir Tree, with Disc

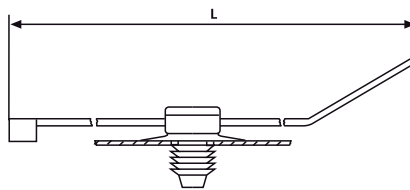
Primarily designed for fixing cable harnesses in the automotive industry their simplicity and ease of use, has resulted in these parts being used in many industries, for example: aviation, switch gear and white goods.

### Features and Benefits

- Pre-assembled 2-piece fixing tie with fir tree foot part
- Cable tie head can be moved after bundling
- Easy to assemble without the need for a tool
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water
- Fir tree foot part can be used for a variety of panel thicknesses
- Suitable for use within threaded holes
- DOP versions for oval holes feature anti-twist protection



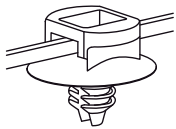
These Fir-Tree fixings can also be used in threaded, blind holes.



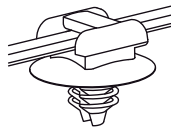
One piece fixing tie with fir tree mount

Other combinations between cable tie and foot part available on request.

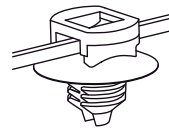
Material specification please see page 21.



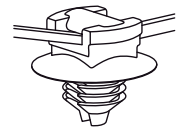
T30RFT5



T50SOSFT5SD



T18RFT6

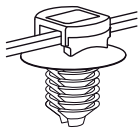


T30RFT6SD

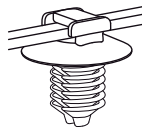
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Hole Ø	Panel Thickness min.	Panel Thickness max.	Colour	Material Cable Tie	Material Foot Part
150-55850	T30RFT5	150	3.6	34.0	135	16.0	4.5 - 5.0	0.7	3.0	Black (BK)	PA66HS	PA66HIRHS
150-55948	T30RFT5	150	3.6	34.0	135	16.0	4.5 - 5.0	0.7	3.0	Natural (NA), Grey (GY)	PA46	PA46
156-00025	T50RFT5	200	4.6	45.0	225	16.0	4.5 - 5.0	0.7	3.0	Black (BK)	PA66HS	PA66HIRHS
156-06200	T50SOSFT5	150	4.6	31.0	225	16.0	4.5 - 5.0	0.7	3.0	Black (BK)	PA66HS	PA66HIRHS
156-00432	T50SOSFT5SD	150	4.6	35.0	225	16.0	4.5 - 5.0	0.7	3.0	Black (BK)	PA66HS	PA66HIRHS
150-09110	T18RFT6	100	2.5	20.0	80	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66	PA66
150-77950	T30RFT6	150	3.6	34.0	135	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIRHS
150-77941	T50RFT6	200	4.6	45.0	225	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66
150-77938	T50RFT6	200	4.6	45.0	225	16.0	6.4 - 7.1	0.75	3.0	Grey (GY)	PA46	PA46
150-77934	T80LFT6	390	4.6	108.0	355	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIRHS
156-00076	T50ROSFT6	200	4.6	45.0	225	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIRHS
150-77936	T50RDHFT6	210	4.7	19.0	225	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIRHS
150-52690	T30RFT6SD	148.0	3.6	35.0	135	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIRHS
156-05902	T50ROSFT6SD	200	4.6	45.0	225	16.0	6.4 - 7.1	0.75	3.0	Black (BK)	PA66HS	PA66HIR
156-00085	T50ROSFT6SD	200	4.6	45.0	225	16.0	6.4 - 7.1	0.75	3.0	Grey (GY)	PA46	PA46

All dimensions in mm. Subject to technical changes.

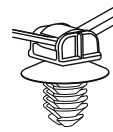
## 2-Pieces Fixing Ties with Fir Tree, with Disc



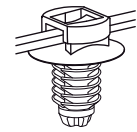
T30RFT6LG



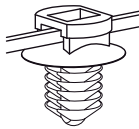
T50SFT6LG1SD



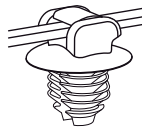
T50RFT6LGSDHEX



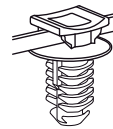
T50IFT7



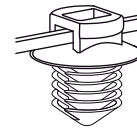
T50RFT8



T50RFT8GSD



T120IFT9

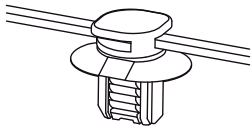


T50RFT10

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Disc Ø	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Colour	Material Cable Tie	Material Foot Part
150-31090	T30RFT6LG	150	3.6	35.0	16.0	135	6.4 - 7.1	0.75	6.0	Black (BK)	PA66HS	PA66HIRHS
150-31091	T50RFT6LG	200	4.6	44.0	16.0	225	6.4 - 7.1	0.75	6.0	Black (BK)	PA66HS	PA66HIRHS
150-31096	T80IFT6LG	300	4.6	81.0	16.0	355	6.4 - 7.1	0.75	6.0	Black (BK)	PA66HS	PA66HIRHS
156-00154	T50SFT6LG1SD	160	4.6	30.0	16.0	225	6.5 - 7.0	0.6	6.0	Black (BK)	PA66HS	PA66HIRHS
156-00399	T50RFT6LGSD-HEX	200	4.6	45.0	16.0	225	6.25 - 6.75	0.7	5.0	Black (BK)	PA66HS	PA66HIRHS
111-85871	T50RFT7	200	4.6	44.0	16.0	225	6.5 - 7.0	0.8	7.0	Black (BK)	PA66HS	PA66HS
150-00700	T50IFT7	300	4.6	81.0	16.0	225	6.5 - 7.0	0.8	7.0	Black (BK)	PA66HS	PA66HS
111-85880	T50RFT8	200	4.6	45.0	16.0	225	7.7 - 8.0	0.8	6.0	Black (BK)	PA66HS	PA66HS
156-00104	T40RFT8GSD	180	4.0	40.0	16.0	180	8.0 - 8.5	1.5	4.0	Black (BK)	PA66HS	PA66HIRHS
133-00034	T50RFT8GSD	200	4.6	45.0	16.0	225	8.0 - 8.5	1.5	4.0	Black (BK)	PA66HS	PA66HIRHS
156-00235	T50RFT8GSD	200	4.6	45.0	16.0	225	8.0 - 8.5	1.5	4.0	Grey (GY)	PA46	PA46
156-00200	T120IFT9	300	7.6	75.0	20.0	535	9.0 - 10.6	5.0	11.0	Black (BK)	PA66HIR(S)	PA66HIR(S)
111-85810	T50RFT10	200	4.6	45.0	18.0	225	9.7 - 10.0	0.8	5.0	Black (BK)	PA66HS	PA66HS
156-00120	T50ROSFT10	200	4.6	45.0	18.0	225	9.7 - 10.0	0.8	5.0	Black (BK)	PA66HS	PA66HIRHS

All dimensions in mm. Subject to technical changes.

## 2-Pieces Fixing Ties with Fir Tree, with Disc, for Oval Holes



T50ROS1DOP



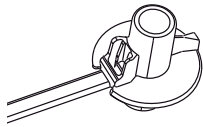
Material specification  
please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Disc Ø	Min. Tensile strength for ties (N)	Hole Ø	Panel Thickness min.	Panel Thickness max.	Colour	Material Cable Tie	Material Foot Part
156-05908	T50ROSFT62x122	200	4.6	45.0	12.0 x 21.0	225	6.2 x 12.2	0.6	6.0	Black (BK)	PA66HS	PA66HIRHS

All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties for Weld Studs

- **T50SOSSBH5E with plate to fix isolation material**
- Cable tie head always situated in defined position
- Easy to assemble without the need for a tool
- Can retain insulation materials while fixing a cable bundle



T50SOSSBH5E



The new head design offers additional fixing of soft materials.

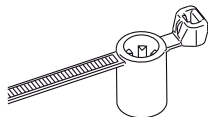
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Material	Colour
155-05701	T50SOSSBH5E	165	4.6	35.0	225	5.0	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.



**Material specification please see page 21.**

- **T50SSBS50TE for cable routing above the stud**
- Cable tie head always situated in defined position
- Easy to assemble without the need for a tool
- Bundle runs directly above weld stud with defined stand-off from the panel



T50SSBS50TE



The T50SSBS50TE allows very precise routing of cable bundles.

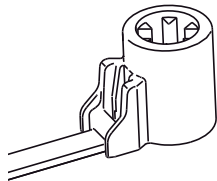
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Material	Colour
155-30602	T50SSBS50TE*	160	4.6	35.0	200	5.0	PA66HS	Black (BK)
157-00083	T50SSBS60T-E*	160.0	4.6	35.0	200	6.0	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

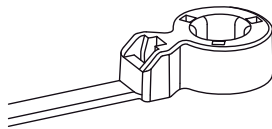
\* Since the bundled cables lie directly above or on the weld stud, care must be taken to ensure that the length of the weld stud does not exceed the height of the sheath. To avoid damage, we recommend a maximum weld stud length of 16.5 mm.

## 1-Piece Fixing Ties for Weld Studs

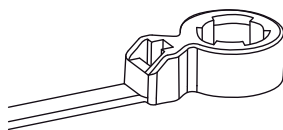
- Cable tie head always situated in defined position
- Easy to install without the need for a tool
- Bundles are routed very close to stud



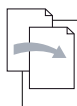
T50SOSSB5E



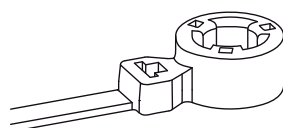
T50SOSSBD-M8



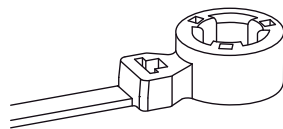
T50SOSSBD-M10



**Material specification  
please see page 21.**



T50SOSSBU-M8



T50SOSSBU-M10



*This outside serrated cable tie with weld stud mounting keeps the cables close to the fixing stud.*



T50SOSSBD-M8



*T50SOSSBD-M is made for bundles that run below the stud.*

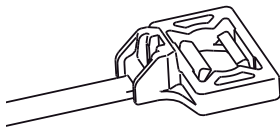
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Mounting Screw Type	Material	Colour
155-12300	T50SOSSB5E	160.0	4.6	35.0	225	5.0	–	PA66HS	Black (BK)
157-00039	T50SOSSBD-M8	175.0	5.7	30.0	150	–	M8	PA66HSW	Black (BK)
157-00066	T50SOSSBU-M8	175.0	5.7	30.0	150	–	M8	PA66HSW	Grey (GY)
157-00040	T50SOSSBD-M10	175.0	5.7	30.0	150	–	M10	PA66HSW	Black (BK)
157-00067	T50SOSSBU-M10	175.0	5.7	30.0	150	–	M10	PA66HSW	Grey (GY)

All dimensions in mm. Subject to technical changes.

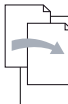
### 1-Piece Fixing Ties for Weld, moveable

#### • WSP-Serie

- Cable tie head always situated in defined position
- Easy to install without the need for a tool
- Provides a 5 – 6 mm lateral adjustment possibility
- Very low profile, stackable design
- For bundles which need to be routed in different directions



T50SOSWSP5E-2



**Material specification  
please see page 21.**



T50SOSWSP5E, parallel installation using two fixing ties.

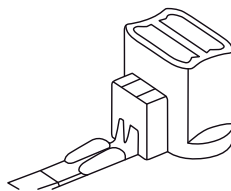
#### • T50SOSSB5-High-E-C-CC for 5 and 6 mm studs

#### • T50SOSSB6HE for 6 mm studs

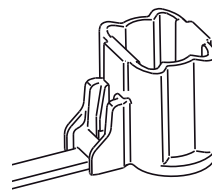
- Cable tie head always situated in defined position
- Easy to install without the need for a tool
- Provides a 5 – 6 mm lateral adjustment possibility



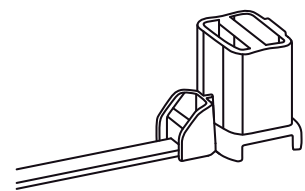
T50SOSSB5-High-E-C-CC



T50SOSSB5-High-E-C-CC



T50SOSSB6HE



T60ROSSBH6HEC

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Material	Colour
157-00037	T50SOSSB5-High-E-C-CC	167.0	5.0	35.0	225	5.0, 6.0	PA66HS	Black (BK)
155-46302	T50SOSSB6HE	160.0	4.6	35.0	170	6.0	PA66HS	Black (BK)
157-00101	T60ROSSBH6HEC	227.4	5.5	55.0	300	6.0	PA66HS	Black (BK)
133-00391	T50SOSWSP5E-2	163.0	4.6	35.0	200	5.0	PA66HS	Black (BK)

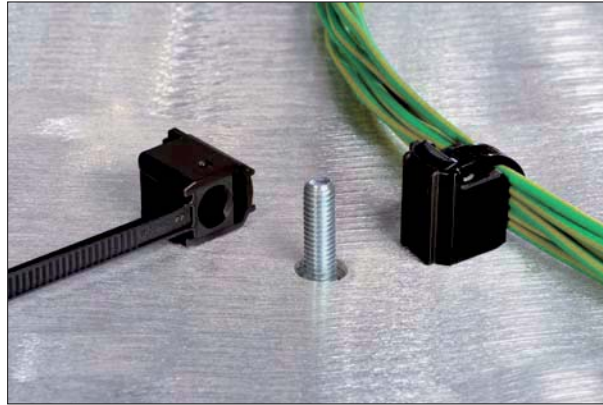
All dimensions in mm. Subject to technical changes.

## 1-Piece Fixing Ties for Weld Studs

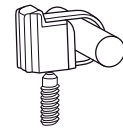
- LFC-Series for routing close to the stud

### Features and Benefits

- 1-piece fixing tie for 5 mm studs
- Cable tie head always situated in defined position
- Easy to install without the need for a tool
- Bundle runs very close next to stud
- Closed stud retainer protects the bundle against damage
- Contact surface allows secure bundling with tensioning tool



LFC165-2 for bundle diameters up to 35.0 mm



LFC165-2 can be put on by hand.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Stud Ø	Min. Tensile strength for ties (N)	Material	Colour
157-00047	LFC165-2	165	4.7	35.0	5.0	150	PA66HS	Black (BK)
155-34202	LFC165(PSA)	165	4.7	35.0	5.0	90	PA66HS	Black (BK)
131-60070	LFC155	163	4.7	26.0	5.0	160	PA66	Black (BK)

All dimensions in mm. Subject to technical changes.



Material specification please see page 21.

## 1-Piece Fixing Ties for Weld Studs, for Heavy Duty Applications

- WS-Series for 6.35 mm threaded studs
- WSI380 for 9.525 mm threaded studs

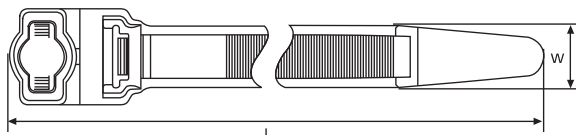
Wide strap stud-mounted cable ties are primarily designed for use in the automotive or truck industry.

### Features and Benefits

- Very flexible strap and minimum pinching of soft hoses and convoluted tubing
- Low profile head for compact bundling
- Clamping rails to increase grip on round bundles
- Flexible hinge



The wide strap stud mount cable tie minimizes pinching on soft bundles.



Wide Strap Heavy Duty Stud Mount Cable Ties

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Stud Ø	Min. Tensile strength for ties (N)	Material	Colour
157-00400	WSS250	246.4	12.7	57.1	6.35	534	PA66HIRHS	Black (BK)
157-00401	WSI250	322.6	12.7	82.5	6.35	534	PA66HIRHS	Black (BK)
157-00402	WSR250	398.8	12.7	104.8	6.35	534	PA66HIRHS	Black (BK)
157-00404	WSI380	322.6	12.7	82.5	9.525	534	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.

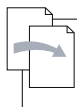
### 1-Piece Fixing Ties for Weld Studs (Softpush) in the strap

#### Features and Benefits

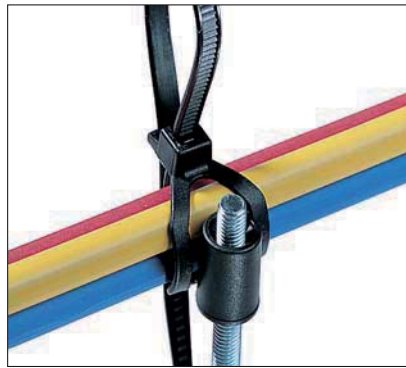
- For 5mm studs or 5mm ISO threaded studs
- "Soft-push" versions for easy assembly, without tool
- "Hard-push" versions for special firm fit need to be hammered onto the stud
- Releasable types: RT50RS5 and SB



With the RT50RS5 and the SB14/172 you can mount pipes or cables to a weldstud.



Material specification please see page 21.



Simple fixing to a weld stud or 5mm ISO bolt.

Article-No.	Type	Length (L)	Width (W)	Height (H2)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material	Colour
<b>1-Piece Fixing Ties for Weld Studs (Softpush) in the strap</b>								
111-07110	T50RS5	190	4.6	14.5	40.0	225	PA66	Black (BK)
<b>1-Piece Fixing Ties for Weld Studs (Softpush) in the strap, releasable</b>								
115-07110	RT50RS5	190	4.6	14.5	40.0	225	PA66	Black (BK)
150-10901	SBS9/230	230	5.0	10.0	60.0	245	PA66	Black (BK)
<b>1-Piece Fixing Ties for Weld Studs (Hardpush) in the strap, releasable</b>								
150-10900	SB9/230	230	5.0	10.0	60.0	245	PA66	Black (BK)
150-10690	SB14/172	172	5.0	15.5	40.0	245	PA66	Black (BK)
150-11400	SB14/230	230	5.0	15.5	60.0	245	PA66	Black (BK)

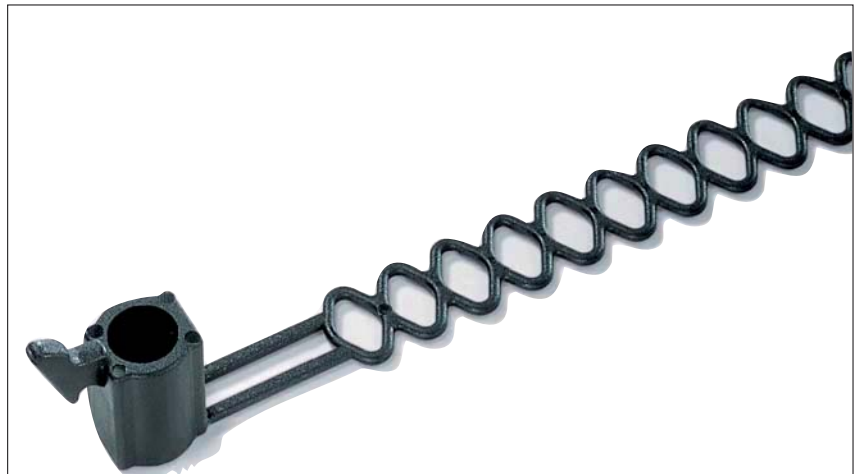
All dimensions in mm. Subject to technical changes.



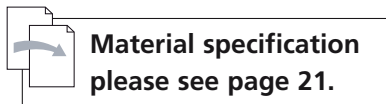
## 1-Piece Fixing Ties for Weld Studs, releasable, with flexible strap

### Features and Benefits

- Releasable
- FBB-types for 5mm studs or 5mm ISO threaded studs
- SBR8S for M8 threaded studs
- "Soft-push" versions for easy assembly, without tool
- "Hard-push" versions for special firm fit need to be hammered onto the stud
- The versions FBB\_M have a little recess for eventually welding burrs on the substructure

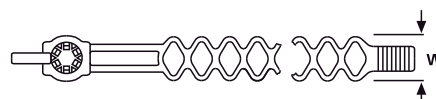
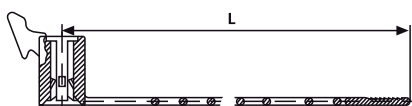


FBB one-piece fixing ties for weld studs, can be easily removed by unscrewing in an anti-clockwise direction.



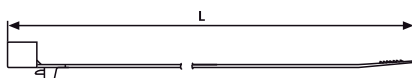
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material	Colour
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### 1-Piece Fixing Ties for Weld Studs (Softpush), releasable, with flexible strap



150-28140	<b>FBB140</b>	145	10.0	38.0	–	PA66	Black (BK)
150-29100	<b>FBB100M</b>	110	10.0	23.0	–	PA66	Black (BK)
150-29140	<b>FBB140M</b>	145	10.0	38.0	–	PA66	Black (BK)
150-29180	<b>FBB185M</b>	200	10.0	50.0	–	PA66	Black (BK)

### 1-Piece Fixing Ties for Weld Studs (Hardpush) , releasable



131-60060	<b>SBR5</b>	220	6.0	40.0	300	PA66HS	Black (BK)
131-60058	<b>SBR8S</b>	215	6.0	40.0	300	PA46	Grey (GY)

All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties for Weld Studs, for Heavy Duty Applications, for parallel routing

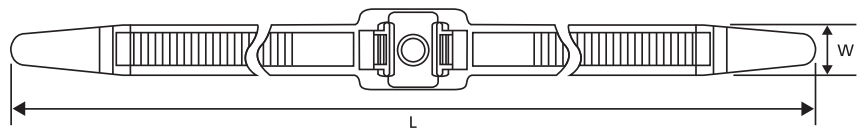
Primarily designed for use in the automotive industry, these parts can be used in a wide variety of applications where weld studs ISO bolts are used and cables need to be bundled and secured.

#### Features and Benefits

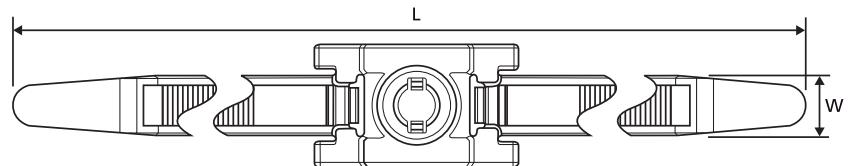
- For parallel routing of cables, wires and hoses
- Minimum pinching of soft hoses and convoluted tubing
- Easy to install without the need for a tool
- DCT9 and DCT11 are releasable
- SDCTR312 for defined standoff to substructure




Standoff Mounting Dual Clamp Ties.



Dual Clamp Ties



Standoff Mounting Dual Clamp Ties

 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Material	Colour
115-00034	<b>DCT9</b>	330.0	12.7	33.0	670	6.35	PA66HIR	Black (BK)
115-00033	<b>DCT11</b>	489.0	12.7	58.0	670	6.35	PA66HIR	Black (BK)
117-00012	<b>SDCTR312</b>	511.0	12.7	58.0	445	8.0	PA66HIRHSW	Black (BK)

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties for Weld Studs

Series SBH5 and SBH5SD are used mainly in the automotive industry. The SD variant is for the smallest bundle diameters, from 1.0 mm. Series SB5 and SBS5 are suitable for bundling and fastening cable looms and pipes in switch cabinet construction and automotive and construction machine industry.

### Features and Benefits

- Pre-assembled 2-piece fixing tie with stud retainer
- Cable tie head can be moved after bundling
- Easy to install without the need for a tool
- SB5-types for 5mm studs or 5mm ISO threaded studs
- Types with discs can retain insulation materials while fixing a cable bundle
- Oval shape can be adjusted in a lateral position
- GBS8C for 8 mm retainer enables parallel routing

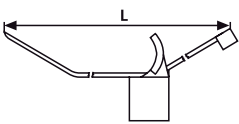

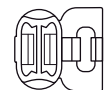


Cable ties illustrating the variety of application methods for weld stud fixing.



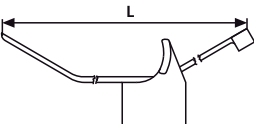

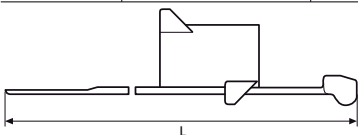

**Material specification  
please see page 21.**

## 2-Piece Fixing Ties for Weld Studs, moveable

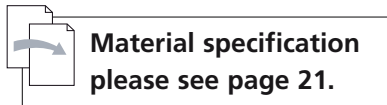
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool
								
				SB5		SB5CSD		
150-10140	T30RSB5	150	3.5	31.0	135	PA66HS	POM	1-3, 5
150-10144	T50SSB5	150	4.6	31.0	225	PA6HS	PA66HS	1-5
150-10141	T50RSB5	200	4.6	45.0	225	PA66HS	POM	1-5
156-00084	T50RSB5	200	4.6	45.0	225	PA46	PA46	1-5
156-00080	T50SOSSB5	150	4.6	31.0	225	PA66HS	POM	1-5
150-10149	T50ROSSB5	200	4.6	45.0	225	PA66HS	POM	1-5
156-00083	T50RSB5CSD	200	4.6	45.0	225	PA66HS	PA66HS	1-5
156-05906	T50ROSSB5CSD	200	4.6	45.0	225	PA66HS	PA66HS	1-5

All dimensions in mm. Subject to technical changes.

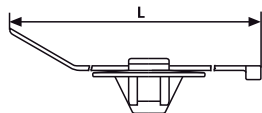

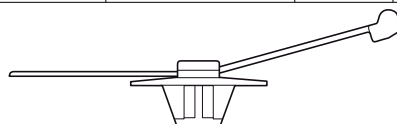



## 2-Piece Fixing Ties for Weld Studs

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool
  SB55								
150-21290	T30RSB55	150	3.5	31.0	135	PA66HS	PA66HS	1-3, 5
150-21293	T50SSB55	150	4.6	31.0	225	PA66HS	PA66HS	1-5
150-21291	T50RSB55	200	4.6	45.0	225	PA66HS	PA66HS	1-5
150-21297	T80ISB55	300	4.6	81.0	355	PA66HS	PA66HS	1-5
156-00079	T50SOSSB55	150	4.6	31.0	225	PA66HS	PA66	1-5
150-21299	T50ROSSB55	200	4.6	45.0	225	PA66HS	PA66HS	1-5
  T50ROSGBS8C-B								
156-00251	T50ROSGBS8CA	200	4.6	45.0	225	PA66HS	PA66HIRHS	1-5
156-00252	T50ROSGBS8CB	200	4.6	45.0	225	PA66HS	PA66HIRHS	1-5
156-00116	T50ROSGBS8CC	200	4.6	45.0	225	PA66HS	PA66HIRHS	1-5

All dimensions in mm. Subject to technical changes.



## 2-Piece Fixing Ties for Weld Studs, with disk

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Disc Ø	Material Cable Tie	Material Foot Part	Application Tool
  SBH5									
150-16941	T30RSBH5	150	3.5	31.0	135	30.0	PA66HS	PA66HS	1-3, 5
150-16943	T50RSBH5	200	4.6	45.0	225	30.0	PA66HS	PA66HS	1-5
150-16945	T80ISBH5	300	4.6	81.0	355	30.0	PA66HS	PA66HS	1-5
    SBH5SD      SBH6SD      SBH5SD-14									
150-92904	T50RSBH5-SD	200	4.6	45.0	225	30.0	PA66HS	PA66HS	1-5
150-92905	T80ISBH5SD	300	4.6	78.0	355	30.0	PA66HS	PA66HS	1-5
156-05905	T50ROSSBH5SD	200	4.6	45.0	225	30.0	PA66HS	PA66HS	1-5
150-77591	T50R-SBH5SD-14	200	4.6	45.0	222	30.0	PA66HS	PA66HS	1-5
156-00819	T50RSBH6SD	200	4.6	45.0	225	30.0	PA66HS	PA66HS	1-5

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties for Weld Studs, for parallel routing

Many applications require cables to be run parallel to each other but separated to avoid abrasion. The double mounting base, when used with two cable ties allow this to be achieved simply and quickly.

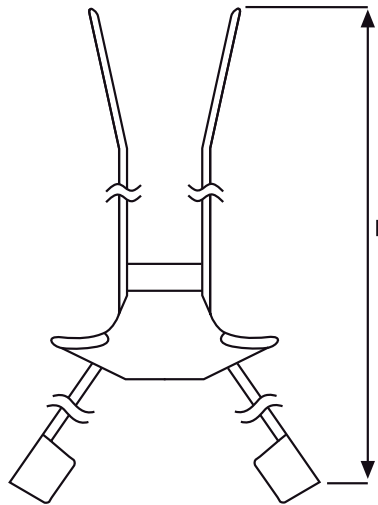
### Features and Benefits

- Pre-assembled 2-piece fixing tie with stud retainer
- For parallel routing of cables, hoses or harnesses
- Cable tie head can be moved after bundling
- Easy to install without the need for a tool
- For 5 mm studs or 5 mm ISO threaded studs



Parallel fixation of two cables.

Other dimensions available on request.



T50SDSBS5, T50ROSDBS5

Material specification please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Stud Ø	Material Cable Tie	Material Foot Part	Colour	Application Tool
150-56193	T50SDSBS5	150	4.6	31.0	225	5.0	PA66HS	PA66HIRHS	Black (BK)	1-5
150-56199	T50ROSDBS5	200	4.6	45.0	225	5.0	PA66HS	PA66HIRHS	Black (BK)	1-5

All dimensions in mm. Subject to technical changes.

### 1-Piece Fixing Ties for Edges EdgeClip-Family

These cable ties and Edge Clip assemblies are ideal for use where holes are not acceptable or where due to temperature problems adhesives will fail. These assemblies are widely used for fixing and bundling cables, pipes and hoses within the automotive industry, harness making, panel building and electrical industry.

#### Features and Benefits

- Easy assembly, just clip on per hand
- For edges of 1 – 3 mm or 3 – 6 mm
- Integrated metal clamp holds clip firmly in place
- Clamp consists of double tempered steel spring
- Ideal for applications where holes or adhesives are not suitable



*T50ROSEC10 fitted onto a plastic panel to hold a door harness.*



*T50ROSEC23 - the cable bundle runs parallel with the edge.*



*1-Piece-Fixing Tie T50SOSEC12 can be pushed easily on edges.*

The silver-grey clamp, the heart of our EdgeClips, consists of double-tempered spring steel in accordance with DIN EN 10132-4 C75S. The spring steel gives the clamp both the necessary rigidity to provide high pull-off forces and also sufficient flexibility for various possible applications. The double coating is applied initially with a zinc plate system followed by inorganic surface sealing. Naturally, no chromium (VI) is used in this process. The clamp therefore complies with the current EU Directive

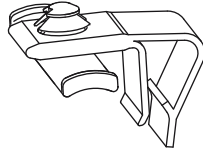
200/53/EC on end of life vehicles and the prohibition on heavy metals. The refined spring-steel clamp also fulfils the requirements for resistance to salt spray stipulated in DIN EN ISO 9227 NSS (min. 840 h without corrosion of base metal) and DIN EN ISO 6270-Z-CH (min. 720 h without corrosion of base material). This solution has therefore been approved by many OEMs for exposed installation locations, e.g. in engine compartments and the running-gear area.

## 1-Piece Fixing Ties for Edges

### • EdgeClip-Family

#### Features and Benefits

- Cable tie head always situated in defined position
- Suitable for minimum bundle diameters of 1 mm
- Outside serrated tie prevents bundle from being damaged
- For edges of 1 – 3 mm



EdgeClips are also available on request for panel thickness from 4 - 7mm.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool	Drawing
148-00200	T50SOSEC12E	160.0	4.6	35.0	180	PA66HS	PA66HS	1-5	
126-00000	T50SOSEC13E	160.0	4.6	35.0	180	PA66HS	PA66HS	1-5	
126-00036	T50SOSEC34E	155.0	4.6	35.0	180	PA66HS	PA66HS	1-5	
133-00059	T40XEC5SP-E	85.0	4.0	15.0	178	PA66HS	PA66HS	1-5	

All dimensions in mm. Subject to technical changes.



Material specification please see page 21.

## 2-Piece Fixing Ties for Edges, 1,0 - 3,0 mm

### • EdgeClip-Family

#### Features and Benefits

- Pre-assembled 2-piece fixing tie with EdgeClip
- Cable tie head can be moved after bundling
- EC9, EC10, EC21 and EC22 are for minimum bundle diameters of 1 mm
- For edges of 1 – 3 mm



Material specification  
please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool	Drawing
150-76090	T30REC4A	150	3.5	32.0	135	PA66HS	PA66HIRHS	1–3, 5	
150-76091	T50REC4A	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–10	
150-76093	T50SOSEC4A	150	4.6	35.0	225	PA66HS	PA66HIRHS	1–5	
150-76099	T50ROSEC4A	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00570	T50ROSEC4A-W	200	4.6	45.0	225	PA66UV	PA66UV	1–5	
150-76080	T30REC4B	150	3.5	32.0	135	PA66HS	PA66HIRHS	1–3, 5	
156-00109	T50SOSEC4B	150	4.6	35.0	225	PA66HS	PA66HIRHS	1–5	
150-76079	T50ROSEC4B	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00003	T30REC5A	150	3.6	33.0	135	PA66HS	PA66HIRHS	1–3, 5	
150-40593	T50SOSEC5A	150	4.6	35.0	225	PA66HS	PA66HIRHS	1–5	
150-40591	T50ROSEC5A	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
150-40582	T50REC5B	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–10	
150-40583	T50SOSEC5B	150	4.6	31.0	225	PA66HS	PA66HIRHS	1–5	
150-40581	T50ROSEC5B	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
155-37104	T18REC9SD	100	2.5	20.0	80	PA66HS	PA66HIRHS	1–5	
156-00019	T50SOSEC9SD	150	4.6	31.0	225	PA66HS	PA66HIRHS	1–5	
156-05903	T50ROSEC9	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
155-38304	T18REC10SD	100	2.5	20.0	80	PA66HS	PA66HIRHS	1–3, 5	
156-00015	T50SOSEC10	150	4.6	31.0	225	PA66HS	PA66HIRHS	1–5	
156-05904	T50ROSEC10	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00017	T50SOSEC21	150	4.6	35.0	225	PA66HS	PA66HIRHS	1–5	
156-00010	T50ROSEC21	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00576	T50ROSEC22	200	4.6	45.0	225	PA66UV	PA66HIRHS	1–10	
156-00011	T50ROSEC22	200	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	

All dimensions in mm. Subject to technical changes.

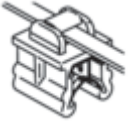
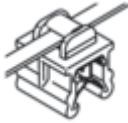



## 2-Piece Fixing Ties for Edges, 3,0 - 6,0 mm

### • EdgeClip-Family

#### Features and Benefits

- Pre-assembled 2-piece fixing tie with EdgeClip
- Cable tie head can be moved after bundling
- For minimum bundle diameters of 1 mm
- For edges of 3 – 6 mm

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool	Drawing
156-04600	T18ROSEC19	100.0	2.5	20.0	80	PA66HS	PA66HIRHS	1–3, 5	
156-04601	T50SOSEC19	150.0	4.6	31.0	225	PA66HS	PA66HIRHS	1–5	
156-04602	T50ROSEC19	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00016	T50SOSEC20	150.0	4.6	35.0	225	PA66HS	PA66HIRHS	1–5	
156-00020	T50ROSEC20	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00006	T50ROSEC23	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	
156-00007	T50ROSEC24	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1–5	

All dimensions in mm. Subject to technical changes.

Other combinations  
between cable tie and  
foot part available on  
request.

Material specification  
please see page 21.

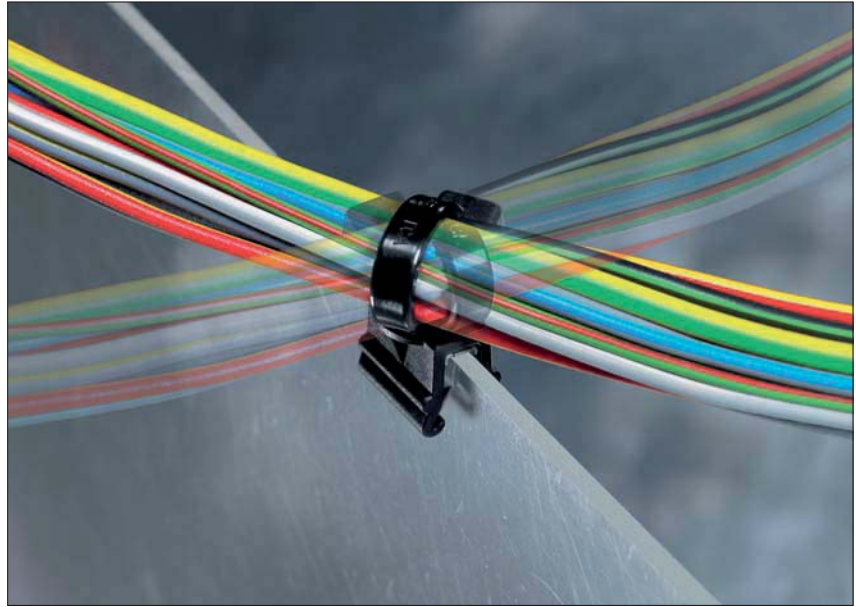
## 2-Piece Fixing Ties for Edges, twistable

### Features and Benefits

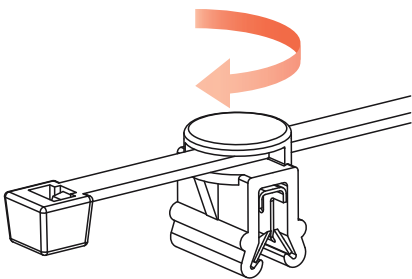
- Pre-assembled 2-piece fixing tie with EdgeClip
- Easy to assemble by hand
- Cable tie head can be moved after bundling
- For edges of 1 – 2.5 mm or 1 – 3 mm
- Can be rotated to the desired position during mounting



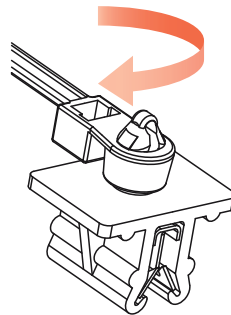
**Material specification  
please see page 21.**



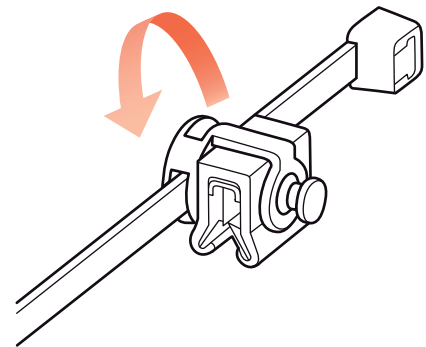
EdgeClip CBTO50R, rotatable 90°.



CBT50R - the bundle can run above an edge.



EdgeClip CBT30MR, rotatable 360°



CBTO50RSTUD5

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Panel Thickness max.	Application Tool
156-00049	CBT30MR	160	3.5	32.0	135	PA66HS	POM	2.5	1–3, 5
156-01601	CBTO50R	200	4.6	47.0	225	PA66HS	PA66HIRHS	3.0	1–3, 5
156-00380	CBTO50RSTUD5	200	4.6	50.0	225	PA66HS	PA66HIRHS	3.0	1–3, 5

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties for Edges, for Holes

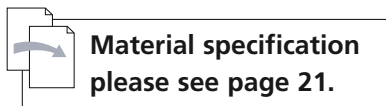
Ideal for use on 2.5 mm edges, the tie's reduced installation height makes it ideal for use wherever space is at a premium.

### Features and Benefits

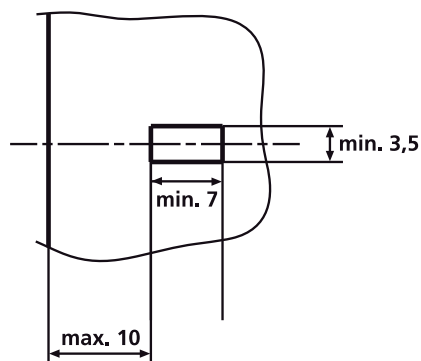
- Pre-assembled 2-piece fixing tie with EdgeClip
- Easy to assemble by hand
- Cable tie head can be moved after bundling
- For edges of 2.5 mm
- Secure fixing of the EdgeClip into drill hole
- Ideal for use wherever space is at its premium



The holding tab increases the tensile strength additionally.



Material specification please see page 21.



Position of the drill hole for the holding tab

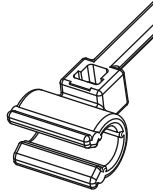
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Application Tool	Drawing
150-45299	<b>T50ROS-EC2,5</b>	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1-5	
150-45292	<b>T50REC2.5B</b>	200.0	4.6	45.0	225	PA66HS	PA66HIRHS	1-10	

All dimensions in mm. Subject to technical changes.

## 1-Piece Fixing Tie with Pipe Clip

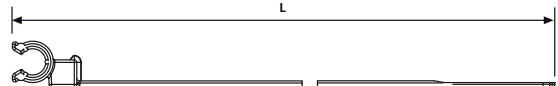
### Features and Benefits

- Easily locks onto a cable, tube or hose (D = 4.5 – 5.2 mm)
- Cable tie head always in defined position
- Suitable for post-installation of bundles



Brake cable fixing

Material specification please see page 21.



Brake cable fixing

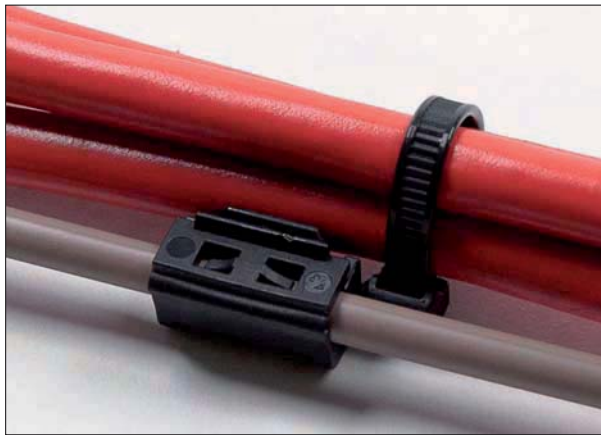
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Attach to Ø	Material	Colour
148-00100	Bracket brake line	154.0	3.6	35.0	133	5.1	PA66HS	Natural (NA)
148-00101	Bracket brake line	154.0	3.6	35.0	133	5,1	PA46	Grey (GY)

All dimensions in mm. Subject to technical changes.

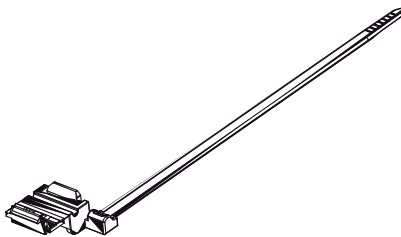
## One Piece Fixing Ties with Wire Clip

### Features and Benefits

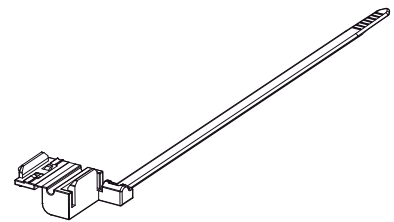
- Cable tie head always in defined position
- Easy to close by simply pressing the cover
- Firm sit as a variation of sizes for different wires is available
- Suitable for post-installation of bundles



T50SOSWA - the easy way for parallel guidance of cables next to a wire.



T50SOSWA-types



T50SOSWB-types

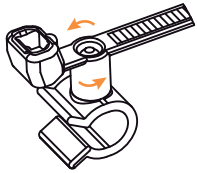
Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Attach to Ø	Material	Colour
148-00089	T50SOSWA1.8E	150.0	4.6	35.0	225	1.8	PA66HS	Black (BK)
148-00088	T50SOSWA2.0E	150.0	4.6	35.0	225	2.0	PA66HS	Black (BK)
148-00095	T50SOSWA3.4E	150.0	4.6	35.0	225	3.4	PA66HS	Black (BK)
148-00092	T50SOSWA4.3E	150.0	4.6	35.0	225	4.3	PA66HS	Black (BK)
148-00090	T50SOSWB1.8E	150.0	4.6	35.0	225	1.8	PA66HS	Black (BK)
148-00093	T50SOSWB2.0E	150.0	4.6	35.0	225	2.0	PA66HS	Black (BK)
148-00096	T50SOSWB3.4E	150.0	4.6	35.0	225	3.4	PA66HS	Black (BK)
148-00091	T50SOSWB4.3E	150.0	4.6	35.0	225	4.3	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties with Pipe Clip, twistable 360°

### Features and Benefits

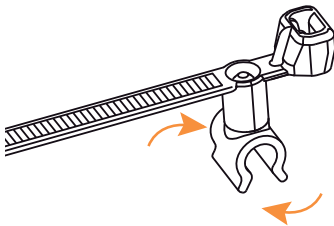
- Simply clip on a wire or hose
- Fixing clip offers full 360° rotation
- Routed cable can move in any direction in relation to the fixing point
- Inside serrated cable tie
- Ideally used in the Automotive Industry



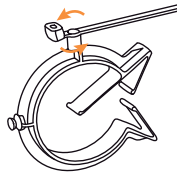
T50SVC65.



T50SVC5 rotates in any direction.



T50SVC5, T50SVC4



T50SVCOC39-45

Material specification  
please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Attach to Ø	Material	Colour
156-00791	T50SVC3.5	155	4.7	35.0	225	3.45 - 3.55	PA66HS, PA66HIRHS	Black (BK)
156-00318	T50SVC45	155	4.7	35.0	225	3.8 - 4.2	PA66HS, PP	Black (BK), Natural (NA)
156-00447	T50SVC4	155	4.7	35.0	225	3.8 - 4.2	PA66HS, PA66HIRHS	Black (BK)
155-31202	T50SVC5	155	4.7	35.0	225	4.5 - 5.2	PA66HS	Black (BK)
156-00155	T50SVC65	155	4.7	35.0	225	6.5 - 8.0	PA66HS, PA66HIRHS	Black (BK)
156-00134	T50SVCOC10-14	155	4.7	35.0	225	10.0 - 14.0	PA66HS, PA66HIRHS	Black (BK)
156-00135	T50SVCOC15-18	155	4.7	35.0	225	15.0 - 18.0	PA66HS, PA66HIRHS	Black (BK)
156-00136	T50SVCOC19-245	155	4.7	35.0	225	19.0 - 24.5	PA66HS, PA66HIRHS	Black (BK)
156-00272	T50SVCOC25-31	155	4.7	35.0	225	25.0 - 31.0	PA66HS, PA66HIRHS	Black (BK)
156-00273	T50SVCOC31-39	155	4.7	35.0	225	31.0 - 39.0	PA66HS, PA66HIRHS	Black (BK)
156-00137	T50SVCOC39-45	155	4.7	35.0	225	39.0 - 45.0	PA66HS, PA66HIRHS	Black (BK)
156-00128	T50SMVCOC1014	210	4.7	50.0	225	10.0 - 14.0	PA66HS, PA66HIRHS	Black (BK)
156-00129	T50SMVCOC15-18SET	210	4.7	50.0	225	15.0 - 18.0	PA66HS, PA66HIRHS	Black (BK)
156-00130	T50SMVCOC19245	210	4.7	50.0	225	19.0 - 24.5	PA66HS, PA66HIRHS	Black (BK)
156-00577	T50SMVCOC19245	210	4.7	50.0	225	19.0 - 24.5	PA46	Grey (GY)
156-00303	T50SMVCOC25-31	210	4.7	50.0	225	25.0 - 31.0	PA66HS, PA66HIRHS	Black (BK)
156-00304	T50SMVCOC31-39	210	4.7	50.0	225	31.0 - 39.0	PA66HS, PA66HIRHS	Black (BK)
156-00131	T50SMVCOC39-45SET	210	4.7	50.0	225	39.0 - 45.0	PA66HS, PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties with Pipe Clip

### Features and Benefits

- For post-installation of additional cables for preassembled cable looms
- Variety of twist angles and even different loop directions provide flexibility for cable routing
- For OC1 and 2A additional cable tie dimensions are available
- CBTO-series for cable ties up to 5 mm



EdgeClip CBTO50R, verdrehbar um 90°.

Other dimensions available on request.

Material specification please see page 21.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Attach to Ø	Colour	Material	Drawing
156-00012	T30ROC1A	150	3.6	31.0	4.0 - 10.0	Black (BK)	PA66HS, PA66HIRHS	
156-00036	T50ROC1A	200	4.6	45.0	4.0 - 10.0	Black (BK)	PA66HS, PA66HIRHS	
156-00505	T30ROC1B	150	3.6	31.0	4.0 - 10.0	Black (BK)	PA66HS, PA66HIRHS	
156-00306	T50ROC1B	200	4.6	45.0	4.0 - 10.0	Black (BK)	PA66HS, PA66HIRHS	
156-00013	T30ROC2A	150	3.6	31.0	6.5 - 7.5	Black (BK)	PA66HS, PA66HIRHS	
156-00014	T30ROC2A	150	3.6	31.0	6.5 - 7.5	Grey (GY)	PA46	
156-00470	T30ROC2B	150	3.6	31.0	6.5 - 7.5	Black (BK)	PA66HS, PA66HIRHS	

### 2-Piece Fixing Ties with Pipe, twistable 90°

156-00416	T50ROC10-14CBTO-SD-SET	200	4.6	45.0	10.0 - 14.0	Black (BK)	PA66HS, PA66HIRHS	
156-00419	T50ROC15-18CBTO-SD-SET	200	4.6	45.0	15.0 - 18.0	Black (BK)	PA66HS, PA66HIRHS	
156-00422	T50ROC19-24.5CBTO-SD-SET	200	4.6	45.0	19.0 - 24.5	Black (BK)	PA66HS, PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties for Heavy Duty Applications, for Screws

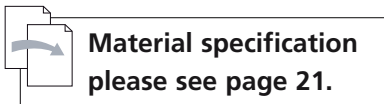
Used in the Automotive and Truck Industry for harness fixing in the engine body, these parts offer solutions in many other industrial applications with difficult environment.

### Features and Benefits

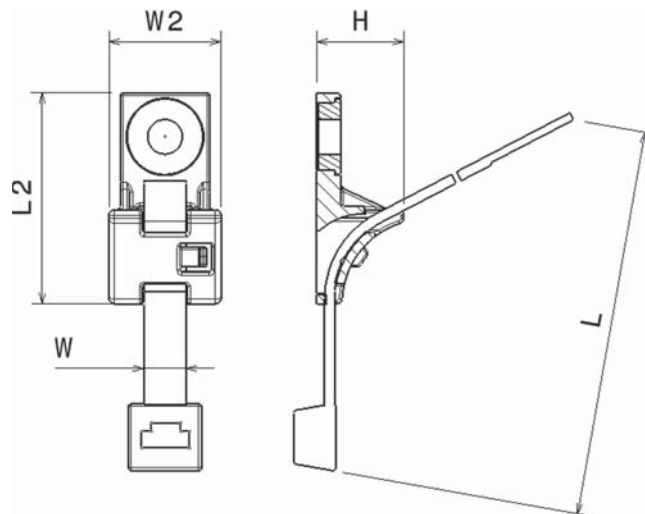
- Pre-assembled 2-piece fixing tie
- Cable tie head can be moved after bundling
- Secure alignment to the bundle due to H-design
- A suitable alternative for metal clamps
- Withstands vibrations and displacement forces
- High tightening torque through metal bushing



These HDM can be assembled on either screw or stud



Material specification  
please see page 21.



HDM with cable tie (L = length of the tie's flat")

Article-No.	Type	Length (L)	Length (L2)	Width (W)	Width (W2)	Height (H)	Bundle Ø max.	Mounting Screw Type	Material	Colour
<b>HDM6-Series for M6-Screws</b>										
156-00406	T120RHDM6	380.0	38.0	7.6	20.0	15.5	100	M6	PA66HIRHS	Black (BK)
156-00407	T120RHDM6	380.0	38.0	7.6	20.0	15.5	100	M6	PA46	Grey (GY)
<b>HDM8-Series for M8-Screws</b>										
156-00408	T120RHDM8	380.0	38.0	7.6	20.0	15.5	100	M8	PA66HIRHS	Black (BK)
156-00409	T120RHDM8	380.0	38.0	7.6	20.0	15.5	100	M8	PA46	Grey (GY)

All dimensions in mm. Subject to technical changes.

## 2-Piece Fixing Ties for parallel separation

### Features and Benefits

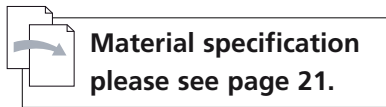
- Pre-assembled 2-piece fixing tie with coupler
- Cable tie head can be moved after bundling
- Easy addition of cables after assembly
- For parallel routing of bundles that can be twisted 90° even after setting



T120RCoupler can be used for parallel routing of two cable ties.



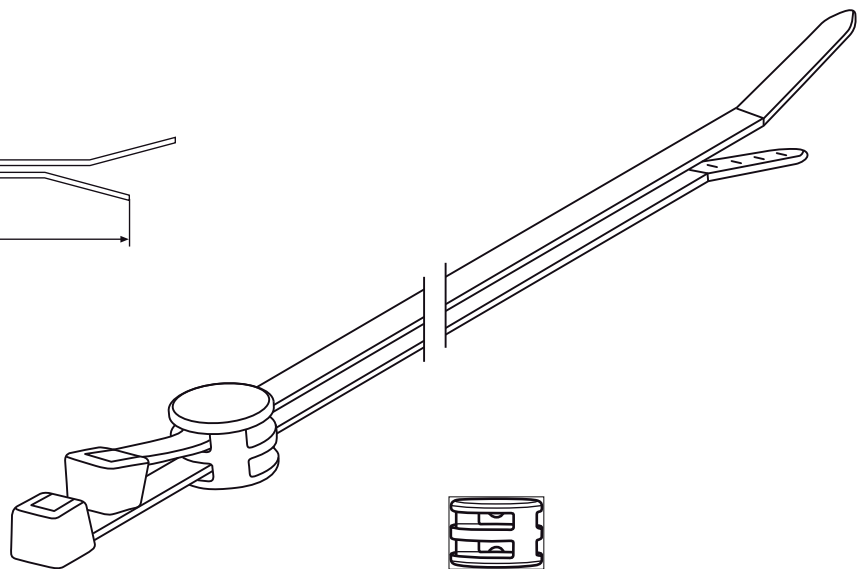
The second tie can be used for post-installations.



Material specification  
please see page 21.



T120RCoupler with two ties



T120RCoupler

Fixing Element - Coupler

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile strength for ties (N)	Material Cable Tie	Material Foot Part	Colour
156-00276	<b>T50RCOUPLER</b>	200	4.6	50.0	225	PA66HIR(S)	PA66HIRHS	Black (BK)
156-00382	<b>T50RCOUPLER</b>	200	4.6	50.0	225	PA46	PA46	Grey (GY)
156-00550	<b>T120RSINGLECOUPLER</b>	380	7.6	100.0	535	PA66HIR(S)	PA66HIRHS	Black (BK)

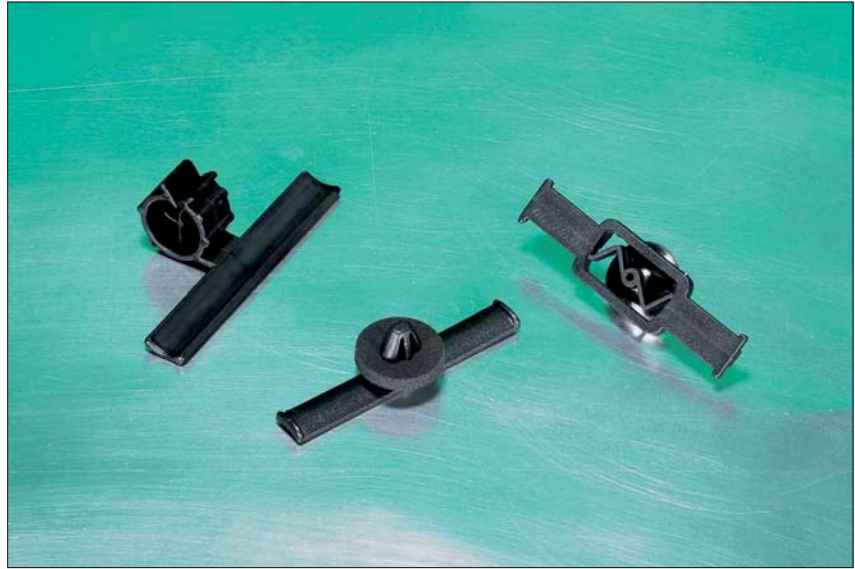
All dimensions in mm. Subject to technical changes.




## Bundling Clips with/without Arrowhead

### Features and Benefits

- Easy to install without the need for a tool
- Cable tie head always situated in defined position
- Arrowhead simply locks into place
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water
- ATS fixing elements can be tied automatically with the ATS3080 tool
- Variants with pipe clips allow the addition of cables after installation



L to R: BundlingClip with OmegaClip, BundlingClip with foam, BundlingClip LRJ1.

 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
<b>Bundling Clips with/without Arrowhead</b>								
151-00431	<b>BCSFT6.5 16-3</b>	55.0	6.3 - 6.7	2.3	3.5	Black (BK)	PA66HIRHS	
102-69066	<b>ATSBCSFT6.5</b>	39.0	6.3 - 6.7	2.3	3.3	Black (BK)	PA66HIRHS	
102-69067	<b>ATSBCSFT6,5S</b>	39.0	6.3 - 6.7	0.7	1.3	Black (BK)	PA66HIRHS	
102-69068	<b>ATSBC2KSFT6,5</b>	39.0	6.3 - 6.7	0.7	1.3	Black (BK)	PA66HIRHS	
151-08101	<b>LRJ1</b>	55.0	6.2 - 6.7	0.7	2.0	Black (BK)	PA6	
<b>Bundling Clips with Arrowhead, sealed</b>								
155-11601	<b>BCSFT6.5 16-3MD</b>	55.0	6.3 - 6.7	1.5	3.0	Black (BK)	PA66HIRHS	
102-69065	<b>ATSBCSFT6.5-MD</b>	39.0	6.3 - 7.0	0.6	5.1	Black (BK)	PA66HIRHS	
<b>Bundling Clips with Arrowhead</b>								
133-00067	<b>Halter SFT6.5</b>	60.0	6.3 - 6.7	0.6	1.5	Black (BK)	PA66HIRHS	
151-00447	<b>OCTC1*</b>	60.0	–	–	–	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

\*without arrowhead

### Bundling Clips, moveable

An easy means of routing and securing cable sets in various parts of cars.

#### Features and Benefits

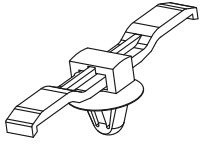

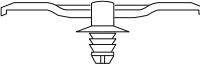
- Easy to install without the need for a tool
- Rubber seal stops dirt and water gaining access
- Horizontal length tolerance compensation
- Ideal if holes do not fit registration or bundles need to be routed round corners



The CHA2 with fir tree base and length tolerance compensation for precise cable routing even in difficult conditions.



Material specification  
please see page 21.

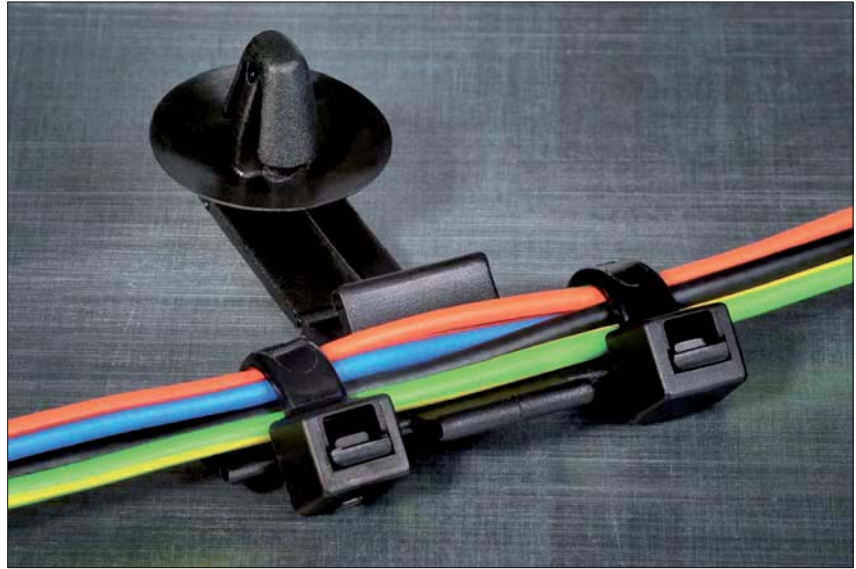
Article-No.	Type	Length (L)	Width (W)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
<b>CHA1 with arrowhead</b>									
150-08110	CHA1	54.0	6.0	6.3 - 7.0	0.5	1.2	Black (BK)	PA66HS	
<b>TCSFT6.5CHAMD with arrowhead, sealed</b>									
151-00153	TCSFT6.5CHAMD	54.0	6.0	6.5 - 6.7	0.6	1.8	Black (BK)	PA66HS	
<b>CHA2 with fir tree</b>									
151-02901	CHA2	54.0	6.0	6.5 - 7.0	0.8	2.0	Black (BK)	PA66	

All dimensions in mm. Subject to technical changes.

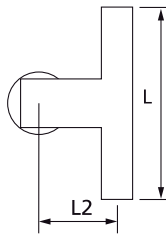
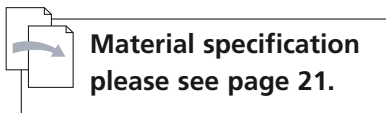
## Bundling Clips with Arrowhead for Distance Routing

### Features and Benefits

- Easy to install without the need for a tool
- Arrowhead simply locks into place
- Disc adjusts tie for pressure from various directions and minimises access of dust, dirt and water
- Versions for oval holes feature anti-twist protection



StandOff Clips allow cable looms to be routed at a set distance from the punched holes.



Article-No.	Type	Length (L)	Length (L2)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
150-45397	STAND OFF CLIP	40.0	31.0	6.5 - 6.8	0.4	1.6	Black (BK)	PA66HIRHS	
150-45398	STAND OFF CLIP	40.0	31.0	6.5 - 6.8	0.4	1.6	Grey (GY)	PA46	
155-01600	STAND-OFF-CLIP-2	40.0	25.0	6.5 - 6.8	0.4	1.6	Black (BK)	PA66HIRHS	
151-00077	CH20D6	50.0	20.0	6.5	0.8	1.6	Black (BK)	PA66HS	
151-02600	CH20D7	50.0	20.0	7.0	0.8	1.6	Black (BK)	PA66	

All dimensions in mm. Subject to technical changes.

## Bundling Clips with Fir Tree

Widespread use in cable harness production; a quick and easy means of fixing cables and lines securely in various parts of cars.

### Features and Benefits

- Easy to install without the need for a tool
- One fir tree foot part can be used for a variety of panel thicknesses
- Suitable for use within threaded holes
- Holding tabs prevent the tie slipping sideways
- Versions for oval holes feature anti-twist protection



BundlingClips with fir tree bases for a variety of applications with a wide range of metal thicknesses and drill holes.



Material specification please see page 21.

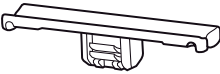
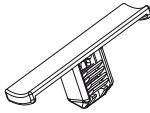
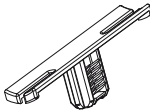
Article-No.	Type	Length (L)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00028	TC3FT6S	37.0	6.5 - 7.0	0.75	1.5	Black (BK)	PA66HIRHS	
150-95500	TC5FT6S	37.0	6.5 - 7.0	0.75	1.5	Black (BK)	PA66HIRHS	
151-00215	TC4FT6LG	37.0	6.3 - 7.0	0.6	5.1	Black (BK)	PA66HIRHS	
151-00467	TC4FT6LG-A	37.0	6.3 - 7.0	0.6	5.1	Natural (NA)	PA66HIRHS	
155-30802	TC2FT6LG	55.0	6.3 - 7.0	0.6	5.1	Black (BK)	PA66HIRHS	
151-00020	TC2FT6LG	55.0	6.3 - 7.0	0.6	5.1	Natural (NA)	PA66HIRHS	
151-00662	BCFT6XL56	56.0	6.3 - 7.0	0.7	9.0	Black (BK)	PA66HIRHS	
102-67065	ATSBCFT6LG	39.0	6.3 - 7.0	0.6	5.1	Black (BK)	PA66HIRHS	
151-00790	BCOWFT6M	27.3	6.5 - 7.0	0.6	3.5	Black (BK)	PA66HIRHS	
151-00904	BCOWFT5	24.9	4.9 - 5.1	2.9	3.10	Black (BK)	PA66HIRHS	
155-39002	TCDSFT6-HEX	40.0	6.35	0.8	4.5	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Bundling Clips with Fir Tree



Material specification  
please see page 21.

Article-No.	Type	Length (L)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
<b>Bundling Clips with Fir Tree, for Oval Holes</b>								
151-00759	<b>BCFT63x100S</b>	40.0	6.5 x 10.2	0.6	2.5	Black (BK)	PA66HIRHS	
155-16301	<b>WICKELCLIP-VDS</b>	40.0	6.3 x 9.0	0.6	2.5	Black (BK)	PA66HIRHS	
151-00605	<b>TCOP62x122</b>	55.0	6.2 x 12.2	0.6	6.0	Black (BK)	PA66HIRHS	
151-00029	<b>TCOP70x120</b>	55.0	7.0 x 12.0	0.6	6.0	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

### Bundling Clips with Fir Tree, for Distance Routing

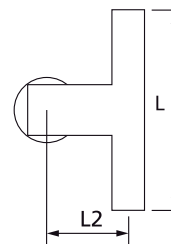
Originally designed for the Automotive industry these clips offer simple and easy methods of securing cables or pipes, they have many applications within a wide range of industries.

#### Features and Benefits

- Easy to install without the need for a tool
- One fir tree foot part can be used for a variety of panel thicknesses
- Suitable for use within threaded holes
- Disc covers the hole to prevent dirt and water gaining access
- Bundle runs in a set distance to the hole



COW Clip used as tape-on clip.



**Material specification  
please see page 21.**

Article-No.	Type	Length (L)	Length (L2)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-03100	COW20DP7	42.0	20.0	6.3 - 7.0	0.8	4.5	Brown (BN)	PA66HS	
151-03200	COW30DP7	42.0	30.0	6.3 - 7.0	0.8	4.5	Black (BK)	PA66	
155-19001	SOC3-FT6-LG.	12.0	30.0	6.4 - 7.1	0.75	6.0	Black (BK)	PA66HIRHS	
151-00629	SOC7FT6	56.0	31.0	6.35 - 7.0	0.7	5.7	Black (BK)	PA66HIRHS	
155-30902	SOC4 M.FT6	55.0	20.0	6.5 - 7.0	0.7	5.1	Black (BK)	PA66HIRHS	
151-00074	SOC5FT6LG	55.0	13.0	6.5 - 7.0	0.7	5.1	Black (BK)	PA66HIRHS	
151-00023	SOC6	55.0	22.0	6.3 - 7.0	0.8	3.5	Black (BK)	PA66HIRHS	
151-00665	SOC8FT6LG	40.0	30.0	6.5 - 7.0	0.7	5.75	Black (BK)	PA66HIRHS	
151-00282	SOC10405	55.0	20.0	6.3 - 6.7	0.7	3.5	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

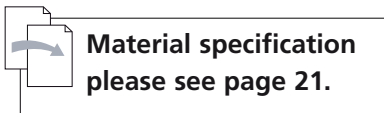
## Bundling Clips for Weld Studs, movable

### Features and Benefits

- Easy assembly, without tool
- Horizontal length tolerance compensation up to 4 mm
- BCUWS5-D5-25: for coarse thread studs
- If connector retainer is a request: TCSB5CYCC
- If post-installation of cables is a need: Bundling clip SB5
- For defined distance of bundles to surface: BCOS variants



TCSB5CYCC: Tapebar, Stud Retainer and ConnectorClip in just one article.



Article-No.	Type	Length (L)	Stud Ø	Colour	Material	Drawing
<b>Bundling Clips for Weld Studs, movable</b>						
151-26101	TC-SB5C	55.0	5.0	Black (BK)	PA66HS	
151-00851	BCUWS5-D5-25	50.0	5.0	Black (BK)	PA66HIRHS	
151-00484	TCSB5CYCC	55.0	5.0	Black (BK)	PA66HIRHS	
155-23701	WICKELCLIP-SB5	60.0	5.0	Black (BK)	POM	
<b>Bundling Clips for Weld Studs</b>						
151-00664	BCOS5	59.0	5.0	Black (BK)	PA66HIRHS	
151-00281	TCOS10305	59.0	6.0	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

### Bundling Clips for Weld Studs, movable

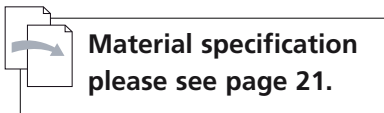
The BC series is proving very popular in the automotive industry as a means of installing cable sets easily in various areas of the vehicle.

#### Features and Benefits

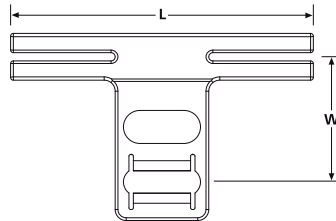
- Very flat bundling clip for 5mm weld stud
- Horizontal length tolerance compensation
- Suitable for cables of reduced weight and diameter

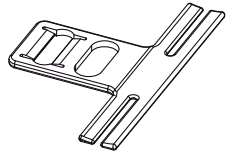
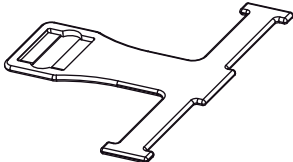
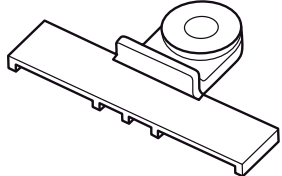


The slim line BS series is particularly compact and flexible.



Material specification please see page 21.



Article-No.	Type	Length (L)	Width (W)	Stud Ø	Colour	Material	Drawing
<b>BC2212 for distance routing 12.0 and 22.0 mm</b>							
151-00017	<b>BC2212</b>	55.0	22.0	5	Black (BK)	PA66HIRHS	
<b>BC30 for distance 30.0 mm</b>							
151-00016	<b>BC30</b>	55.0	30.0	5	Black (BK)	PA66HIRHS	
<b>Bundling Clips for Screws</b>							
156-00390	<b>BC-SCR6</b>	60.0	20.0	6.5	Black (BK)	PA66GF60, PA66HIRHS	

All dimensions in mm. Subject to technical changes.



## Bundling Clips for Edges

### • EdgeClip-Family

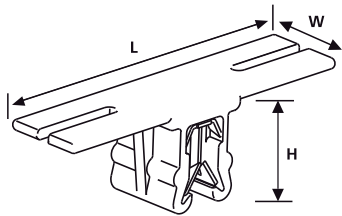
Edge Clips are used in the automotive industries and electrical industries and when it is impossible to drill holes or no other fixing points are available.

### Features and Benefits

- Easy assembly, just shuffle manually
- Designed for edges of 1 - 3 resp. 1,5 - 4,5 mm
- Integrated metal clamp holds clip firmly in place
- Clamp consists of double tempered steel spring
- ATS fixing elements can be tied automatically with tools ATS3080 and AT2000



Cables and leads can be fastened with a cable tie or adhesive tape to the bars of the mounting element.



EC15

Material specification please see page 21.

Article-No.	Type	Length (L)	Width (W)	Height (H)	Panel Thickness min.	Panel Thickness max.	Material	Drawing
151-03404	EC14	40.0	10.0	12.4	1.0	3.0	PA66HIRHS	
151-03401	EC15	40.0	10.0	12.4	1.0	3.0	PA66HIRHS	
151-03402	EC16	40.0	10.0	13.0	1.0	3.0	PA66HIRHS	
151-03403	EC17	46.5	10.0	13.0	1.0	3.0	PA66HIRHS	
151-00819	EC17	46.5	10.0	13.0	1.0	3.0	PA46	
102-68355	ATSBCEC35	39.0	9.0	13.2	1.5	4.0	PA66HIRHS	
102-68365	ATSBCEC36	39.0	9.0	16.0	1.5	4.0	PA66HIRHS	
102-68375	ATSBCEC37	39.0	9.0	14.2	1.5	4.0	PA66HIRHS	

### Bundling Clips for Edges, 1,0 - 3,0 mm, for Distance Routing

151-00022	EC30	50.0	9.0	13.5	1.0	3.0	PA66HIRHS	
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All dimensions in mm. Subject to technical changes.

### Bundling Clips for Connectors

The ConnectorClips used here have been designed for cables and cable sets used in the automotive industry.

#### Features and Benefits

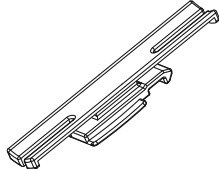
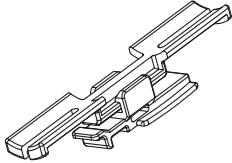
- Bundles are guided above connector plug
- Secure fixing of connector
- For horizontal length tolerance compensation up to 5 mm: CONNECTOR CLIP



**Material specification  
please see page 21.**



ConnectorClips designed for cables and cable sets used in the automotive industry.

Article-No.	Type	Length (L)	Colour	Material	Drawing
<b>Bundling Clips for Connectors</b>					
155-31102	YAZ-CONN-TAPE-CLIP	55.0	Black (BK)	PA66HS	
<b>Bundling Clips for Connectors, movable</b>					
150-41397	CONNECTOR CLIP	55.0	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Fixing Elements with Arrowhead

### Features and Benefits



- Fixing part with rounded arrowhead to minimise assembly height
- Ideal for applications where space is limited
- Bundle diameter is defined
- Suitable for post-installation of bundles



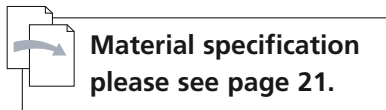
The very low Arrowhead is specially designed for narrow installation spaces.



The OmegaClip KSFT6,5OC7-9 can be used repeatedly and flexibly to bundle cables, pipes or hoses.

Article-No.	Type	Height (H)	Attach to Ø	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material	Colour	Drawing
151-00673	KSFT6.5OC1-3	14.4	1.0 - 3.0	6.3 - 6.7	2.3	2.7	PA66HIRHS	Black (BK)	
151-00674	KSFT6,5 OC 7-9	21.6	7.0 - 9.0	6.3 - 6.7	2.3	2.7	PA66HIRHS	Black (BK)	


All dimensions in mm. Subject to technical changes.



## Fixing Elements with Fir Tree

### Features and Benefits

- Easy to install without the need for a tool
- Disc covers the hole to prevent dirt and water gaining access
- Bundle diameter is defined
- Suitable for post-installation of bundles

Article-No.	Type	Height (H)	Attach to Ø	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material	Colour	Drawing
151-00680	HC48FT6	20.8	4.3 - 5.2	6.5 - 7.0	0.7	2.8	PA66HIRHS	Black (BK)	

All dimensions in mm. Subject to technical changes.

## Fixing Elements for Tubes and Harnesses

- PC-Series with Arrowhead
- PC-Series with Firtree

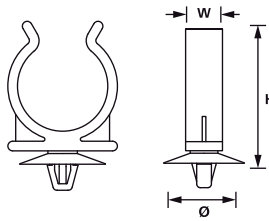
Pipe clips offering a simple and time saving fixing method for hoses and pipes even when a cable tie can't be used.

### Features and Benefits




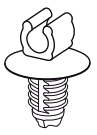
- Fixing elements with fir tree or arrow head
- Simply clip on a wire or hose
- Clips to be attached into bore hole
- Bundels can be released at any time



For quick and simple routing of tubes and harnesses.



PC-Clip with Arrowhead

Article-No.	Type	Width (W)	Height (H)	Height (H2)	Disc Ø	Bundle Ø max.	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material	Colour	Drawing
151-14700	PC35LAH	8.0	10.5	5.0	–	3.5	4.7	0.8	2.0	PA66	Black (BK)	
151-14300	PC23	10.0	36.0	6.5	22.0	24.0	6.3	0.6	1.6	PA66	Black (BK)	
151-00119	PC5DP7S	8.0	9.5	8.1	16.0	5.0	7.0	0.8	3.0	PA66	Black (BK)	
151-14801	PC5DP7L	–	9.5	12.6	16.0	5.0	7.0	0.8	7.0	PA46	Black (BK)	

All dimensions in mm. Subject to technical changes.



Material specification  
please see page 21.

## Fixing Elements for Tubes and Harnesses, interconnectable

### • IPC-Series

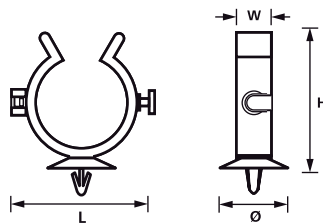
Originally designed for the automotive industry they are finding a wide and time saving variety of applications in all industries where the use of a cable tie is not suitable.

### Features and Benefits

- Fixing elements with fir tree or arrow head
- Simply clip on a wire or hose
- Clips to be attached into bore hole
- Bundels can be released at any time



Simple and secure installation of pipes or hoses to panels.



IPC Clip with arrowhead

IPC-Series can be combined with IAHC-Series on page 95. Please contact us!

Material specification please see page 21.

Article-No.	Type	Height (H)	Width (W)	Disc Ø	Bundle Ø max.	Fixing Hole Ø (FH)	Panel Thickness max.	Material	Colour
Connectable Arrowhead									
151-00096	IPC10AH	18.4	10.0	22.0	12.5	6.3	1.6	PA66	Black (BK)
151-14130	IPC13AH	21.0	10.0	22.0	13.5	6.3	1.6	PA66	Black (BK)
151-14500	IPC15AH	23.0	10.0	22.0	14.7	6.3	1.6	PA66	Black (BK)
151-14601	IPC23AH	34.0	10.0	22.0	25.0	6.3	1.6	PA66	Black (BK)
Connectable									
151-00870	IPC5P	9.8	10.0	–	6.0	–	–	PA66	Black (BK)
151-14400	IPC10P	15.0	10.0	–	12.5	–	–	PA66HIR	Black (BK)
151-14132	IPC13P	17.4	10.0	–	13.5	–	–	PA66	Black (BK)
151-14502	IPC15P	19.5	10.0	–	14.7	–	–	PA66HIR	Black (BK)
151-14603	IPC23P	30.5	10.0	–	25.0	–	–	PA66	Black (BK)

All dimensions in mm. Subject to technical changes.

## Fixing Elements for Tubes and Harnesses with Automatic Locking Feature

### • AHC-Serie

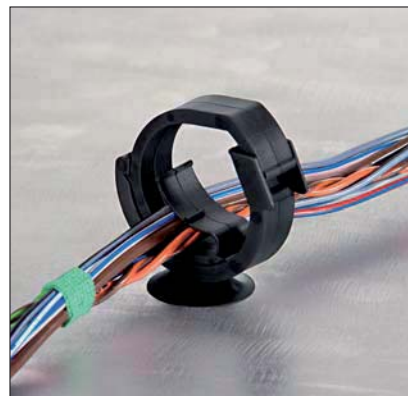
Offering a simple and secure method of attaching cables to panels. Originally designed for the automotive industry they are finding a wide variety of applications in all industries using sheet metal panels.

### Features and Benefits

- Push and click closure for fixation of wires
- Clip is clicked into a specific hole
- AHC\_SS und AHC\_SB can be pushed onto a 5mm stud



Automatic Harness Clip open.



Automatic Harness Clip closed.



**Material specification  
please see page 21.**

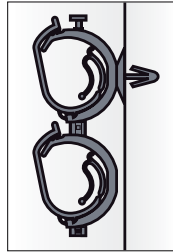
Article-No.	Type	Length (L)	Length (L2)	Width (W)	Disc Ø	Bundle Ø max.	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material	Drawing
151-00366	AHC1AH	25.0	7.0	10.0	20.0	13.0	6.2 - 6.7	0.50	2.00	PA66HIRHS	
151-00367	AHC2AH	29.5	7.0	10.0	20.0	20.0	6.2 - 6.7	0.50	2.00	PA66HIRHS	
151-00374	AHC4AH	58.0	7.5	13.5	24.0	36.0	6.2 - 6.7	0.70	3.00	PA66HIR	
151-00208	AHC2BH	29.0	7.0	10.0	20.0	20.0	6.2 x 12.2	0.7	3.0	PA66HIRHS	
151-00370	AHC3BHR	40.0	7.0	10.0	24.0	28.0	6.2 x 12.2	0.7	3.0	PA66HIRHS	
151-00371	AHC3CHR	40.0	7.0	10.0	24.0	28.0	6.2 x 12.2	0.7	3.0	PA6HIR	
151-00368	AHC2SS	29.0	-	10.0	-	20.0	-	-	-	PA66HIRHS	
151-00373	AHC3SB	41.0	-	10.0	27.0	28.0	-	-	-	PA66HIRHS	
151-00181	AHC3DH	66.0	-	10.0	-	28.0	6.2 x 12.2	0.50	2.00	PA66HIRHS	
151-00928	AHC3EH2	44.2	5.2	11.0	24.0	28.0	6.2 x 12.2	1.80	4.80	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Fixing Elements for Tubes and Harnesses with Automatic Locking Feature

### • IAHC-Series

Offering a simple and secure method of attaching cables to panels. Originally designed for the automotive industry they are finding a wide variety of applications in all industries using sheet metal panels.



IAHC elements can be connected.



Material specification please see page 21.

### Features and Benefits

- Push and click closure
- Coupling elements of the IAHC variants allow parts to interconnect
- Clip is clicked into a specific hole
- IAHC\_T can only be connected with another (!)AHC element

Article-No.	Type	Length (L)	Length (L2)	Width (W)	Disc Ø	Bundle Ø max.	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material	Drawing
151-00223	IAHC1T	23.0	–	10.0	–	13.0	–	–	–	PA66HIRHS	
151-00199	IAHC2T	30.0	–	10.0	–	20.0	–	–	PA66HIRHS		
151-00213	IAHC3T	40.0	–	10.0	–	28.0	–	–	PA66HIRHS		
151-00207	IAHC4T	47.0	–	13.5	–	36.0	–	–	PA66HIRHS		
151-00195	IAHC5T	57.0	–	13.5	–	45.0	–	–	PA66HIRHS		
151-00378	IAHC3AH	40.0	7.5	13.5	24.0	28.0	6.2 - 6.7	0.7	2.7	PA66HIRHS	
151-00382	IAHC4AH	48.0	7.0	13.5	24.0	36.0	6.2 - 6.7	0.7	3.0	PA66HIRHS	
151-00384	IAHC5BH	57.0	7.0	13.5	24.0	45.0	6.2 x 12.2	0.7	3.0	PA66HIRHS	
151-00381	IAHC3CH	40.0	7.0	13.5	24.0	28.0	6.2 x 12.2	0.7	3.0	PA66HIRHS	
151-00383	IAHC4CH	47.0	7.0	13.5	24.0	36.0	6.2 x 12.2	0.7	3.0	PA66HIRHS	
151-00787	IAHC5FH	61.5	4.1	13.5	24.0	45.0	6.2 x 12.2	1.5	3.0	PA66HIRHS	
151-00489	IAHC3EH	44.5	4.8	13.5	24.0	28.0	6.2 x 12.2	1.5	3.1	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Fixing Elements for Tubes and Harnesses, for Edges

### • EdgeClip-Family

#### Features and Benefits

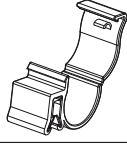
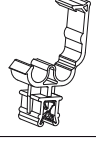
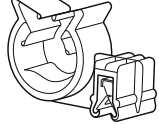
- Releasable fixing elements with EdgeCpip
- Low-vibration routing of bigger bundle diameters
- Clips to be pushed onto an edge
- To be closed single handed, a snap can be felt
- Bundels can be released at any time
- EC27: fixing element enables usage of smaller bundle diameter
- EC41: for parallel guidance of two bundles



EdgeClip cable and tube clips are suitable for the low-vibration routing of cables and tubes with larger bundle diameters.



Material specification  
please see page 21.

Article-No.	Type	Panel Thickness min.	Panel Thickness max.	Bundle Ø max.	Colour	Material	Drawing
151-00161	<b>EC27</b>	1.0	3.0	15.0 - 22.0 mm	Black (BK)	PA66HIRHS	
151-00174	<b>EC39</b>	1.0	3.0	15.3 - 15.9 mm	Black (BK)	PA6HIR	
151-00234	<b>EC41</b>	3.0	6.0	2 x 8.0 mm	Black (BK)	PA66HIR	
151-00610	<b>HCEC3.0SP-C</b>	1.0	3.0	12.0 - 15.0 mm	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.



## Fixing Elements for Corrugated Tubing, with Arrowhead


These clamps are used for example in the automotive industry, in the production of cable harnesses and in the electrical industry. Their quick and easy mounting is the reason for their universal success wherever corrugated tubing and pipes have to be fixed quickly and securely.

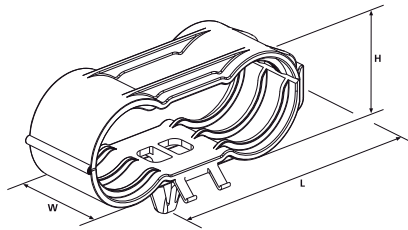
### Features and Benefits

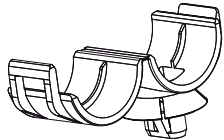
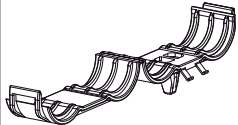
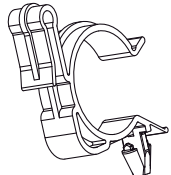
- Clamps for corrugated tubing for a variety of nominal diameters
- Arrowhead simply locks into place
- Tube is guided accurately by clicking
- Axial slipping is prevented by the inside profile of the clamp
- Type RCCD for oval holes 6.2 x 12.2 mm
- OCTCSFT6,5 clamp for corrugated tubes for nom. diameter of 55-80 mm.
- CTC-L profile clamp can also be fastened to a metal edge



Simple and secure installation of pipes or hoses to panels.

 **Material specification please see page 21.**



Article-No.	Type	Length (L)	Width (W)	Height (H)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
150-92300	RCC D21*	31.0	22,0	30,0	6.2 x 12.2	0.7	2.5	Black (BK)	PA66HIRHS	
155-04000	RCC D24*	33.0	22.0	33.0	6.2 x 12.2	0.7	2.5	Black (BK)	PA66HIRHS	
151-00598	RCC D28*	37.0	22.0	37.0	6.75 x 13.25	0.7	3.0	Black (BK)	PA66HIRHS	
151-00021	OCTCSFT6.5	64.0	20.0	24.5	6.3 - 6.6	1.0	2.5	Black (BK)	PA66HIRHS	
151-00026	CTCLPROFILE	49.7	12.0	47.0	7.8 - 8.2	2.3	2.7	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

\* for oval hole

## Fixing Elements for Corrugated Tubing, with Fir Tree

### • CTC-Series

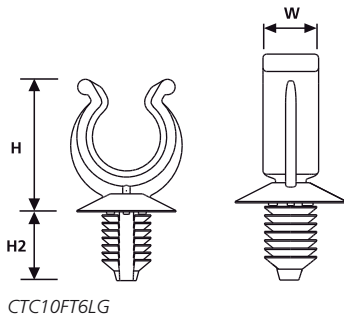
CTC clamps are used for example in the automobile, harness making, electrical industry and wherever corrugated tubing has to be quickly and firmly fixed.

### Features and Benefits

- CTC clamps for a variety of nominal diameters
- Fir tree foot part can be used for a variety of panel thicknesses
- Suitable for use within threaded holes
- Tube is guided accurately by clicking
- Axial slipping is prevented by the inside profile of the clamp



The tubing is clicked into the CTC clamp and is held firmly.



Material specification  
please see page 21.

Article-No.	Type	Width (W)	Height (H)	Height (H2)	Nominal Ø	Disc Ø	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Material
151-14314	CTC4.5FT6LG	10.0	16.1	11.1	4.5	16.0	6.5 - 7.0	0.75	6.0	PA66HIRHS
151-14313	CTC7.5FT6LG	8.0	18.6	11.1	7.5	16.0	6.5 - 7.0	0.75	6.0	PA66HIRHS
155-31602	CTC7.5FT9	8.0	19.9	12.2	7.5	23.0	8.7 - 9.0	3.0	5.0	PA66HIRHS
151-00794	CTC8.5FT6	8.0	18.6	11.1	8.5	16.0	6.5 - 7.0	0.75	3.0	PA66HIRHS
151-14311	CTC10FT6	8.0	21.4	7.5	10.0	16.0	6.5 - 7.0	0.75	3.0	PA66HIRHS
151-00018	CTC10FT6LG	8.0	21.4	11.1	10.0	16.0	6.5 - 7.0	0.75	6.0	PA66HIRHS
155-17801	CTC10FT9	8.0	22.7	12.2	10.0	23.0	8.7 - 9.0	3.0	5.0	PA66HIRHS
151-14312	CTC13FT6	8.0	25.2	7.5	13.0	16.0	6.5 - 7.0	0.75	3.0	PA66HIRHS
151-00019	CTC13FT6LG	8.0	25.2	11.1	13.0	16.0	6.5 - 7.0	0.75	6.0	PA66HIRHS
151-00783	CTCFT6	11.0	18.5	9.3	15.0	-	6.3 - 6.7	0.7	4.5	PA66HIRHS
155-25201	CTC22FT9	8.0	37.7	12.2	22.0	23.0	8.7 - 9.0	3.0	5.0	PA66HIRHS

All dimensions in mm. Subject to technical changes.

## Fixing Elements for Corrugated Tubing, for Weld Studs

### • CTC-Series

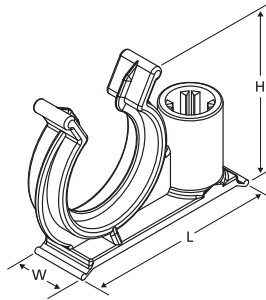
These holders are used for example in the automotive industry, in the production of cable harnesses and in the electrical industry. Their quick and easy mounting is the reason for their universal success wherever corrugated tubing and pipes have to be fixed quickly and securely.

### Features and Benefits

- Fixing elements for corrugated tubing for nominal diameters from 4.5-17mm
- For M6 weld studs
- Soft-Push mechanic for simple assembly, without tool
- Tube is guided accurately by clicking
- Axial slipping is prevented by the inside profile of the clamp
- Clamp can be unscrewed and removed from the weld stud



The tubing is clicked into the CTC clamp and is held firmly.



Material specification please see page 21.

Article-No.	Type	Length (L)	Width (W)	Height (H)	Nominal Ø	Colour	Material	Drawing
151-00700	<b>CTC4.5SBS6</b>	28.6	11.0	18.7	4.5	Black (BK)	PA66HIRHS	
151-00701	<b>CTC7.5SBS6</b>	31.8	11.0	19.4	7.5	Black (BK)	PA66HIRHS	
151-00702	<b>CTC10SBS6</b>	35.3	11.0	22.2	10.0	Black (BK)	PA66HIRHS	
151-00703	<b>CTC13SBS6</b>	37.0	11.0	26.5	13.0	Black (BK)	PA66HIRHS	
151-00010	<b>CTC17SBS6</b>	44.6	11.0	33.2	17.0	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Snapper Hose Clips for Tubes and Harnesses

### • SNP-Series

SNP range may replace metal hose clamps. Snapper can be used in markets as diverse as automotive, agriculture, white goods, venting systems, pumps and hydraulic systems to medical engineering.

### Features and Benefits

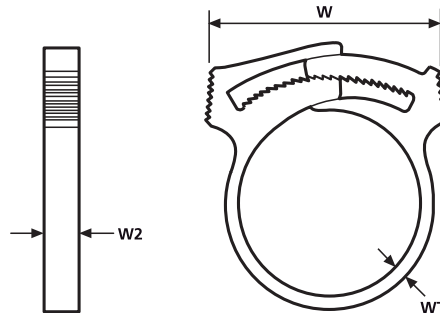
- Releasable and reusable plastic hose clamps
- Self-locking
- Releasable by giving a lateral movement to the 'head'
- Installation by hand possible
- Installation with processing tool for a secure tensioning
- For higher operating temperatures: Glass Filled PA66



SNP - Snapper Hose Clips range.

Application Tool	Registration Numbers
ASNP2-22	1
ASNP24-70	2
MSNP1-70	3

For detailed information on Application Tools please refer to page 140.



SNP - Snapper Hose Clips range

## Snapper Hose Clips for Tubes and Harnesses

- SNP-Series

SNP Snapper are also available on request in material PA66HS and PA46.

Material specification please see page 21.

Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Width (W) min.	Width (W) max.	Width (W2)	Wall (WT)	Material	Colour	Application Tool
192-10010	SNP1	6.0	6.8	8.4	11.7	3.8	1.0	PA66GF13	Black (BK)	3
190-00029	SNP1.25	7.1	7.7	10.4	12.4	3.8	1.1	PA66GF13	Black (BK)	3
193-00150	SNP1.5	7.8	9.2	13.0	17.0	3.7	1.4	PA66GF15	Black (BK)	3
192-10020	SNP2	9.3	10.5	12.2	17.6	5.9	1.7	PA66GF13	Black (BK)	1, 3
192-10040	SNP4	10.4	11.7	13.3	19.2	5.8	1.7	PA66GF13	Black (BK)	1, 3
192-10060	SNP6	11.7	13.3	14.7	21.6	5.9	1.7	PA66GF13	Black (BK)	1, 3
192-10070	SNP7	11.4	13.7	18.4	28.5	5.9	1.7	PA66GF13	Black (BK)	1, 3
192-10080	SNP8	13.1	15.0	16.7	24.9	5.7	1.7	PA66GF13	Black (BK)	1, 3
192-10100	SNP10	14.5	16.6	17.6	26.9	5.9	1.8	PA66GF13	Black (BK)	1, 3
190-00254	SNP12A	15.9	18.2	20.7	29.8	5.9	1.8	PA66GF13	Black (BK)	1, 3
190-00300	SNP14A	18.5	21.0	20.9	30.1	5.9	1.8	PA66GF13	Black (BK)	1, 3
192-10160	SNP16	19.1	21.7	19.9	30.8	5.8	1.5	PA66GF13	Black (BK)	1, 3
190-00258	SNP18A	20.0	23.1	24.3	36.0	6.1	1.8	PA66GF13	Black (BK)	1, 3
190-00090	SNP19	22.3	25.3	23.0	36.2	5.9	1.8	PA66GF13	Black (BK)	1, 3
192-10220	SNP22	23.7	27.4	23.9	37.7	6.0	1.8	PA66GF13	Black (BK)	1, 3
192-10240	SNP24	25.8	29.2	25.5	39.4	7.4	1.7	PA66GF13	Black (BK)	2, 3
190-00127	SNP28	28.8	33.2	25.9	41.8	7.3	1.7	PA66GF13	Black (BK)	2, 3
192-10320	SNP32	31.2	35.8	27.3	44.4	7.3	1.8	PA66GF13	Black (BK)	2, 3
192-10360	SNP36	37.8	44.0	32.4	53.8	7.3	1.7	PA66GF13	Black (BK)	2, 3
192-10380	SNP38	41.0	48.1	35.6	57.5	7.3	1.8	PA66GF13	Black (BK)	2, 3
191-00005	SNP42N	44.5	52.2	35.1	59.1	9.1	1.7	PA66GF13	Black (BK)	2, 3
192-10500	SNP50	52.2	58.6	36.5	60.4	7.3	1.7	PA66GF13	Black (BK)	2, 3
190-00022	SNP1	6.0	6.5	8.1	11.5	3.8	1.0	POM	White (WH)	3
191-10029	SNP2(E)	8.7	10.0	17.0	21.0	6.0	1.5	POM	Natural (NA)	1, 3
191-10039	SNP3(E)	10.0	11.4	19.0	25.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10049	SNP4(E)	10.8	12.3	19.0	23.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10069	SNP6(E)	12.0	13.7	19.0	24.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10089	SNP8(E)	13.7	15.3	19.0	24.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10109	SNP10(E)	15.0	16.8	19.0	24.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10129	SNP12(E)	16.8	18.4	19.0	24.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10149	SNP14(E)	18.1	19.9	19.0	24.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10169	SNP16(E)	19.9	21.7	19.0	24.0	6.0	1.9	POM	Natural (NA)	1, 3
191-10189	SNP18(E)	21.4	23.0	16.0	22.0	6.0	1.9	POM	Natural (NA)	1, 3
191-10209	SNP20(E)	22.7	24.7	20.0	26.0	6.0	1.8	POM	Natural (NA)	1, 3
191-10229	SNP22(E)	25.3	27.3	20.0	26.0	6.0	1.6	POM	Natural (NA)	1, 3
191-10249	SNP24(E)	26.5	28.6	26.5	39.4	7.4	2.5	POM	Natural (NA)	2, 3
191-10329	SNP32(E)	30.3	33.1	27.0	34.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10349	SNP34(E)	32.5	35.1	27.0	34.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10369	SNP36(E)	34.8	37.1	27.0	34.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10389	SNP38(E)	36.7	38.9	27.0	34.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10429	SNP42(E)	41.0	44.2	32.0	45.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10469	SNP46(E)	44.6	47.6	32.0	45.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10509	SNP50(E)	48.8	52.0	32.0	45.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10549	SNP54(E)	52.3	55.7	32.0	45.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10589	SNP58(E)	56.7	59.2	31.0	39.0	7.5	2.0	POM	Natural (NA)	2, 3
191-10629	SNP62(E)	61.1	63.5	31.0	39.0	7.5	2.0	POM	Natural (NA)	2, 3

All dimensions in mm. Subject to technical changes.

### Blind Plugs


Products were developed especially for the automotive industry. Application in trunks, doors, wheel housing and dash panels. Parts are even used for optical reasons.




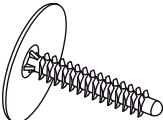
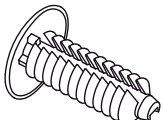
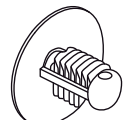


#### Features and Benefits

- Easy assembly without the need of a tool
- Disc of the part covers the hole and minimises ingress of dust, dirt and water
- Standard geometry for example fir tree or arrowhead



Blindplugs are available in different shapes and material.

 **Material specification please see page 21.**

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00333	TRIM PLUG 5	5.0	–	4.0	Natural (NA)	PA66HIR	
151-00419	PLUG5 WITH OPENING	5.05 - 5.25	4.8	5.2	Black (BK)	PA66HIRHS	
151-00415	PLUG SQ8x8	7.6 - 8.0	1.0	3.0	Black (BK)	PA66HIR	
151-00399	PLUG5.5	5.0 - 5.5	2.5	26.0	Black (BK)	PA6HIR	
151-00401	PLUG5.5	5.0 - 5.5	2.5	26.0	Grey (GY)	PA6HIR	
241-00001	PLUGFT6XL	6.5 - 7.0	0.7	18.0	Grey (GY)	PA66HIR	
241-00002	PLUGFT6XL	6.5 - 7.0	0.7	18.0	Black (BK)	PA66HIR	
151-00428	PLUGFT6XL	6.5 - 7.0	0.7	18.0	Brown (BN)	PA46	
151-00414	PLUGFT7	7.05 - 7.25	2.5	8.0	Black (BK)	PA6HIR	
151-00426	PLUG10	10.2	2.0	12.0	Black (BK)	PE	
151-00488	PLUG10	10.2	2.0	12.0	Grey (GY)	PE	
151-00360	PLUG11	11.0	6.0	8.0	Black (BK)	POM	
151-00485	PLUG11	11.0	4.0	6.0	Natural (NA)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.

## Cover Plugs and Open Plugs

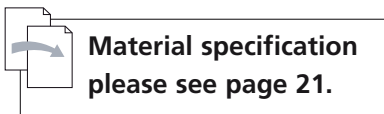
Products were developed especially for the automotive industry. Application in trunks, doors, wheel housing and dash panels particularly where holes have to be covered and tubes must be guided securely. Parts are even used for optical reasons

### Features and Benefits

- Easy assembly without the need of a tool
- Protection of ingress of dust, dirt and water are offered by cover plugs.
- Open plugs cover and secure the edges of drilled holes



Cover Plugs are protecting and securing boreholes.



**Material specification  
please see page 21.**

### • Cover Plugs

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00343	Cover Plug 20	19.5	–	3.0	Black (BK)	PP, EPDM	
151-00424	Cover Plug 32	32.0	–	2.5	Black (BK)	EPDM	
151-00342	Cover Plug 20x50	20.0 x 50.0	–	2.5	Black (BK)	PP, EPDM	

All dimensions in mm. Subject to technical changes.

### • Open Plugs

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00394	OPEN PLUG 34.6x112	34.6 x 112.0	5.0	8.0	Black (BK)	PA66HIR	
151-00391	Open Plug 42x84	42.0 x 84.0	5.0	8.0	Black (BK)	PA6HIR	
151-00392	Open Plug 55x70	55.0 x 70.0	5.0	8.0	Black (BK)	PP	

All dimensions in mm. Subject to technical changes.

## Connector Clips for round holes

### Features and Benefits

- Connector easily installed by simply pushing into place
- Connection can be released non-destructive
- One fir tree foot part can be used for a variety of panel thicknesses
- Arrowhead simply locks into place
- Disc covers the hole to prevent dirt and water gaining access
- For twist protection in round holes: Variants with additional stick



ConnectorClips are available for many different connector types and fixing varieties.



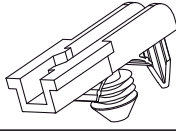
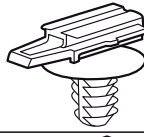
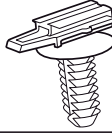
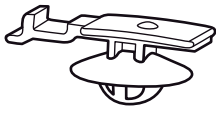
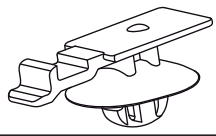
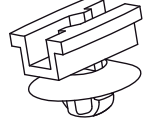
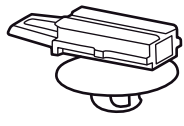
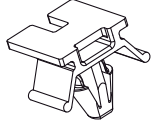
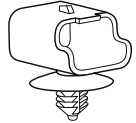
**Material specification  
please see page 21.**

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
155-38102	YCC-FT6-S	6.5 - 7.0	0.75	1.5	Black (BK)	PA66HIRHS	
151-00606	YCCFT6S-2	6.5 - 7.0	0.75	1.5	Black (BK)	PA66HIRHS	
155-32602	FT6LG.M.St.Aufn.II	6.5 - 7.0	0.75	5.0	Black (BK)	PA66HIRHS	
155-18901	FT6LG.M.STECKERAUFN.	6.4 - 7.1	0.75	6.0	Black (BK)	PA66HIRHS	
155-43702	FT6S-Y-CONN-TS	6.5 - 7.0	0.8	1.5	Black (BK)	PA66HIRHS	
155-30702	FT6LG.YAZ.Connect.TS	6.3 - 7.0	0.7	5.1	Black (BK)	PA66HIRHS	
151-00235	Big YCC TS	6.4 - 7.1	0.7	5.1	Black (BK)	PA66HIRHS	
151-00459	FT6LG.JAE.CONNECT.TS	6.5 - 7.0	0.7	5.1	Black (BK)	PA66HIRHS	

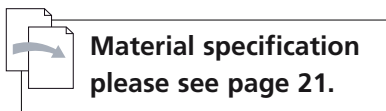
All dimensions in mm. Subject to technical changes.



## Connector Clips for round holes

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
155-36002	STECKERHALTER SITZ	6.7 - 7.0	0.6	3.0	Black (BK)	PA66HIRHS	
151-00785	CCFT6LG	6.0 - 6.7	0.7	4.0	Black (BK)	PA66HIRHS	
151-00786	CCFT6XLG	6.0 - 6.7	0.7	11.0	Black (BK)	PA66HIRHS	
151-00675	YCKKSFT6.5	6.3 - 6.7	0.7	1.3	Black (BK)	PA66HIRHS	
151-00792	YCKKSFT6.5-PT1.7-2.3	6.3 - 6.7	1.7	2.3	Black (BK)	PA66HIRHS	
151-00840	CC-PAEKSFT6.5PT1.7-2.3	6.3 - 6.7	1.7	2.3	Black (BK)	PA66HIRHS	
151-00775	CCSFT6.5	6.3 - 6.7	1.7	2.3	Black (BK)	PA66HIRHS	
150-54498	BIG CONNECTOR CLIP	6.3 - 6.7	0.7	2.7	Black (BK)	PA66HIRHS	
151-00216	CP2FT6	6.5	0.7	5.0	Black (BK)	PA66HIRHS	
151-00163	CP3FT6	6.5	0.7	5.0	Black (BK)	PA66HIRHS	
151-00162	CP6FT6	6.5	0.7	5.0	Black (BK)	PA6HIR	

All dimensions in mm. Subject to technical changes.



## Connector Clips for oval holes

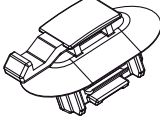
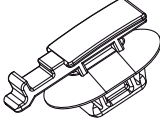
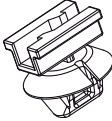
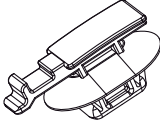
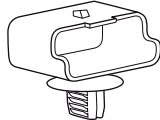
### Features and Benefits

- Connector easily installed by simply pushing into place
- Connection can be released non-destructive
- Easy assembly, just shuffle manually
- Oval connectors offer twist protection



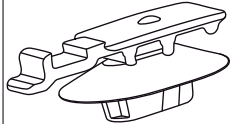
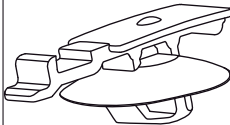
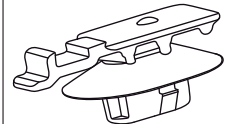
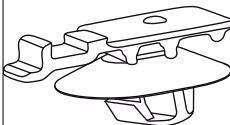
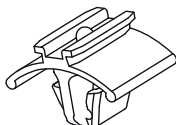
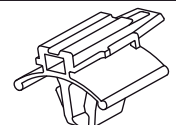
**Material specification  
please see page 21.**

*For a secure fixation simply push the connector by hand on our ConnectorClip YCCFT62x122.*

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00704	YCCFT82x185	8.5 x 18.5	1.5	4.5	Black (BK)	PA66HIRHS	
151-00180	YCCFT62x122	6.2 x 12.2	0.6	6.0	Black (BK)	PA66HIRHS	
151-00194	CCSFT7x12	7.0 x 12.0	0.8	2.0	Black (BK)	PA66HIRHS	
151-00222	CCSFT7x12	7.0 x 12.0	0.8	2.0	Grey (GY)	PA66HIRHS	
151-00595	CCSFT7x12	7.0 x 12.0	0.8	2.0	Blue (BU)	PA66HIRHS	
151-00513	YCCSFT62x122	6.2 x 12.2	0.6	1.0	Black (BK)	PA66HIRHS	
151-00465	CP21DOP	6.2 x 12.2	0.6	5.0	Black (BK)	PA66HIRHS	
151-00214	CP31DOP	6.2 x 12.2	0.6	5.0	Black (BK)	PA66HIRHS	
151-00466	CP61DOP	6.2 x 12.2	0.6	5.0	Black (BK)	PA6HIR	

All dimensions in mm. Subject to technical changes.

## Connector Clips for oval holes

Article-No.	Type	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Colour	Material	Drawing
151-00835	YCCKSFT62x122PT0.7-1.3	6.2 x 12.2	0.7	1.3	Black (BK)	PA66HS	
151-00833	YCCKSFT62x122PT0.7-1.3 90°	6.2 x 12.2	0.7	1.3	Black (BK)	PA66HS	
151-00836	YCCKSFT62x122PT1.7-2.3	6.2 x 12.2	1.7	2.3	Black (BK)	PA66HS	
151-00834	YCCKSFT62x122PT1.7-2.3 90°	6.2 x 12.2	1.7	2.3	Black (BK)	PA66HS	
151-00620	CCIISFT6.5x13	6.5 x 13.0	0.7	3.0	Black (BK)	PA66HIRHS	
133-00392	Steckerhalter IV SFT 65x130	6.5 x 13.0	0.7	1.5	Black (BK)	PA66HIRHS	

All dimensions in mm. Subject to technical changes.



**Material specification  
please see page 21.**

## Connector Clips for Edges

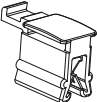
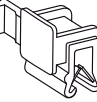
### • EdgeClip-Family

#### Features and Benefits

- Connectors are mounted simply by pushing them into retainer
- Connector can be removed without damage

- Fastened to an edge, the EdgeClip ensures snug fit almost all types of connector

 **Material specification please see page 21.**

Article-No.	Type	Panel Thickness min.	Panel Thickness max.	Material	Drawing
151-00464	EC6mod	1.0	3.0	PA66HIRHS	
150-92600	CONNECTOR-CLIP EC6	1.0	3.0	PA66HIRHS	
151-00429	EC42	1.5	4.0	PA66HIRHS	
155-40602	EC11	1.0	3.0	PA66HIRHS	
151-00430	EC43	1.5	4.0	PA66HIRHS	
151-00611	CCEC3.0TP	1.0	3.0	PA66HIRHS	
151-00499	ECC1CPT	3.0	6.0	PA66HIRHS	
133-00075	Edge-Clip25	1.0	3.0	PA66HIRHS	
151-00460	EC45	1.0	3.0	PA66HIRHS	
151-00472	EC JAE CC	1.0	3.0	PA66HIRHS	
151-00173	EC32	1.0	3.0	PA66HIRHS	
151-00151	EC28	1.0	3.0	PA66HIRHS	
151-00192	EC33	1.0	3.0	PA66HIRHS	

All dimensions in mm. Subject to technical changes.


### Information and installation instructions for self-adhesive mounting bases

**HellermannTyton** uses two different types of adhesives for self-adhesive bases: acrylate and synthetic rubber. These differ in the operating temperature range and the 'pull off' force of the adhesive. Synthetic rubber has an excellent initial grip, allowing for almost immediate use. Acrylate adhesive has


less initial grip, so there is a need to wait for a few hours before use, but has a higher 'pull off' force than synthetic rubber. This enables a permanent fixing lasting months or even years. To use these adhesives the surface must be dry, and free of dust, oil, oxides, parting agents and other impurities.

For this the use of isopropane/water (50/50) is recommended. After cleaning allow the surface to dry completely. Peel off the protective backing on the self-adhesive base, ensuring the adhesive is not touched. Apply the part to the surface and press down firmly for several seconds.

Acrylate	
Base material	PE foam or PU foam
Temperature range	at least up to +105 °C



Synthetic rubber	
Base	PE foam
Temperature range	at least -40°C to +60°C



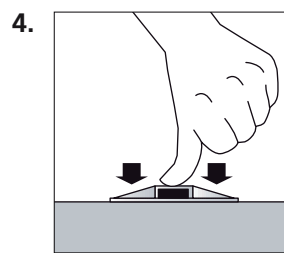
#### 1. Instructions for use



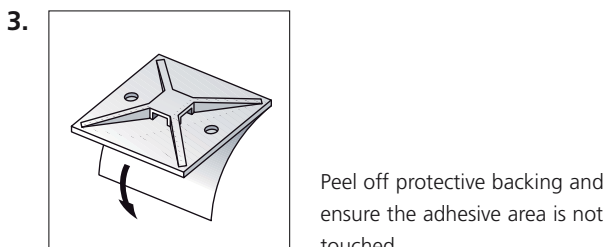
The surface must be dry, free from dust, oil, oxides, parting agents and other impurities. The surface to be glued should be cleaned using a clean cloth and isopropanol / water (50/50). When using other appropriate cleaning agents, ensure that they do not attack the surface nor leave any residues.



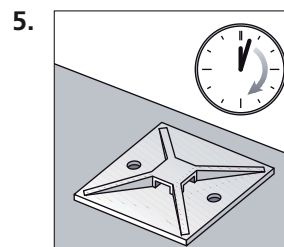
After cleaning allow the surface to air-dry completely.



Press down firmly on the base with the thumbs for several seconds.



Peel off protective backing and ensure the adhesive area is not touched.



Depending on the type of adhesive, wait for several minutes (synthetic rubber) or hours (acrylate) so that the adhesive can bond completely with the surface.

**We will be happy to send you on request an up-to-date technical datasheet for whichever adhesive you are using.**

## Fixing Parts with Special Adhesive

### • SolidTack-Series

SolidTack mounts offering an innovative fixing solution especially for low energy surfaces like PP, PE or if drilling a hole is not possible. Suitable for a wide range of in- and outdoor applications on varnished or plastic or metal surfaces in many areas i.eg. electrical cabinet, railway, aerospace, automotive and agriculture machinery.

### Features and Benefits

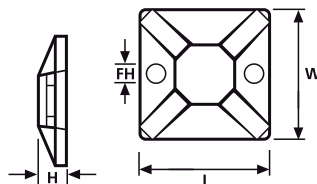
- MB mounts with homogeneous system of acrylic adhesive
- Very good initial adhesion, increases with time
- High cohesive strength combined with good weathering resistance
- Innovative fixing solution for low energy surfaces like PP, PE or painted/varnished surfaces
- Protection foil with finger lift for easy peel off



SolidTack products work on varnished and powder coated surfaces.



Material specification  
please see page 21.



Cable Tie Mounts MB3, MB4, MB5

Adhesive	mod. Acrylate
Adhesive Operating Temperature	-40 °C to +90 °C

Article-No.	Type	Length (L)	Width (W)	Height (H)	Fixing Hole Ø (FH)	Strap Width max. (G)	Material	Colour
151-00432	MB3APT	19.0	19.0	3.8	3.1	4.1	PA66	Black (BK)
151-00514	MB3APT	19.0	19.0	3.8	3.1	4.1	PA66	Natural (NA)
151-00433	MB4APT	28.0	28.0	4.7	4.0	5.4	PA66	Black (BK)
151-00587	MB4APT	28.0	28.0	4.7	4.0	5.4	PA66	Natural (NA)
151-00434	MB5APT	38.0	38.0	6.4	4.7	10.0	PA66	Black (BK)

All dimensions in mm. Subject to technical changes.

### Paste Adhesive Mount

• **PMB5**


PMB5 pasty mount offers a fixing solution wherever screw fixing is not allowed. Due to a larger diameter the mount can even be installed onto uneven surfaces. PMB5 pasty mount is used in the railway industry as well as in the renewable energy industry. Further applications are in the ship building industry, in the electrical industry and the production of switching cabinets.

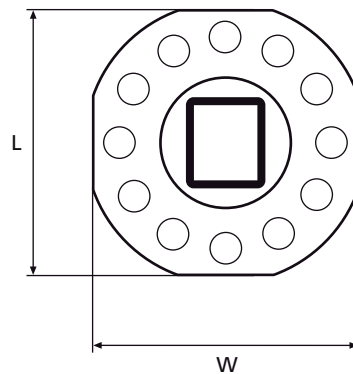
**Features and Benefits**

- PMB5 paste adhesive mount for fixings with paste/liquid adhesive.
- Mount geometry offers a good form closure with cured adhesive
- Can even be installed onto uneven surfaces due to large diameter
- Can also be applied in combination with hot-melt adhesive, as mount is made of heat resistant PA66

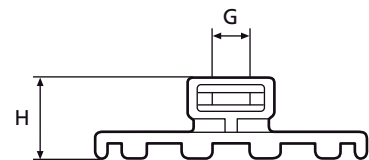


PMB5 mount with paste adhesive.

 **Material specification please see page 21.**



PMB5



Article-No.	Type	Length (L)	Width (W)	Height (H)	Strap Width max. (G)	Material	Colour
151-00498	PMB5	36.0	36.0	10.7	4.8	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

## Harness Clip for Heavy Duty Applications, for Screws or Studs

Primarily designed for use in the automotive/truck industry, these parts can be used in a wide variety of industries and applications where bundles need mounting.

### Features and Benefits

- Secure alignment to the bundle due to H-design
- Pre-fixing of clip with integrated nose
- For cable ties up to 12.7 mm wide
- High tightening torque through metal bushing (Variants "For high strength" and "Double holder")
- Easy maintenance of bundle by simply changing the cable tie



U.S. Patent Number 5,820,083

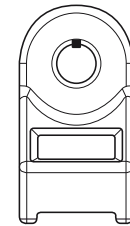


**Material specification  
please see page 21.**

### • Standard Torque Mounts

Article-No.	Type	Length (L)	Width (W)	Height (H)	Fixing Hole Ø (FH)	Strap Width max. (G)	Material	Colour
151-00134	HDM19	36.3	19.3	16.7	4.7	12.7	PA66HIR	Black (BK)
151-00437	HDM25	36.3	19.3	16.7	6.3	12.7	PA66HIR	Black (BK)
151-00439	HDM312	36.3	19.3	16.7	7.8	12.7	PA66HIR	Black (BK)

All dimensions in mm. Subject to technical changes.

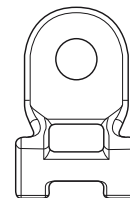


Standard Torque Mounts

### • Medium Torque Mounts

Article-No.	Type	Length (L)	Width (W)	Fixing Hole Ø (FH)	Strap Width max. (G)	Material	Colour
151-00442	HDM401	46.0	24.0	9.5	12.7	PA66HIR	Black (BK)
151-07100	HDM321	46.0	24.0	8.0	12.7	PA66HSW	Black (BK)
151-07500	HDM501	46	24.0	12.7	12.7	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.

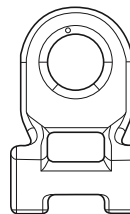


Medium Torque Mounts

### • High Torque Mounts

Article-No.	Type	Length (L)	Width (W)	Fixing Hole Ø (FH)	Strap Width max. (G)	Material	Colour
151-07000	HDM320	47.0	25.0	8.0	12.7	PA66HIR	Black (BK)
151-07200	HDM400	47.0	25.0	9.5	12.7	PA66HIRHS	Black (BK)
151-07400	HDM500	47.0	25.0	12.7	12.7	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.



High Torque Mounts

### • High Torque Double Mounts

Article-No.	Type	Width (W)	Fixing Hole Ø (FH)	Strap Width max. (G)	Material	Colour
151-00756	HDM375BDM4W	34.5	9.5	12.7	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.



High Torque Double Mounts



### Harness Clip for Heavy Duty Applications. for Screws or Studs, for parallel separation

- S2HM25 with hexagonal retention feature
- S2CM25 with a socket counter bore

This heavy duty harness clip helps to fix and secure cable and wires in railway, truck and agriculture vehicle construction as well as in ship building.

#### Features and Benefits

- For parallel routing of bundles
- Secure alignment to the bundle due to H-design
- Cable tie head can be moved after bundling
- For cable ties up to 12.7 mm wide
- Easy maintenance of bundle by simply changing the cable tie



*This saddle mount is installed between two bundles to separate them and prevent chafing and wear.*



**Material specification  
please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Height (H)	Fixing Hole Ø (FH)	Bundle Ø max. (each side)	Material	Colour
151-29403	S2HM25	45	30.0	23.0	6.0	89.0	PA66HIRHS	Black (BK)
151-29400	S2CM25	45	30.0	23.0	6.0	89.0	PA66HIRHS	Grey (GY)

All dimensions in mm. Subject to technical changes.

- SAOM82 with Turnstop
- SAM83 with a socket counter bore

This heavy duty harness clip helps to fix and secure cable and wires in railway, truck and agriculture vehicle construction as well as in ship building.

#### Features and Benefits

- Guides bundles securely above sharp edges
- For bolts or screws of D = 8 mm
- Cable tie head can be moved after bundling
- Secure alignment to the bundle due to H-design
- For cable ties up to 12.7 mm wide



*Axial oval mounts stand off bundles from frame rails and cross members to prevent them from rubbing and chafing.*

Article-No.	Type	Length (L)	Width (W)	Height (H)	Stud Ø	Material	Colour
151-29701	SAOM82	34	26.0	35.0	8.0	PA66HIRHS	Black (BK)
151-29600	SAM83	34	26.0	35.0	8.0	PA66HIRHS	Grey (GY)

All dimensions in mm. Subject to technical changes.

### Fixing elements for Parallel Routing, twistable

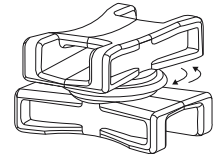
These fixing element for parallel routing can be used where bundles need separation from each other combined with the necessary functionality to support moving harnesses.

#### Features and Benefits

- For parallel routing of bundles that can be twisted 360° even after setting
- Secure alignment to the bundle due to H-design
- Cable tie head can be moved after bundling
- For cable ties up to 12.7 mm wide
- For post-installation of bundles



The spacers can be easily rotated by hand, allowing the bundles to be crossed and rotated at any angle.



swivels

Article-No.	Type	Length (L)	Width (W)	Height (H)	Bundle Ø min.	Bundle Ø max.	Min. Extraction Force (N)	Material	Colour
151-06500	DSWS4	23.6	20.3	18.0	6.0	76.0	445	PA66HS, POM	Black (BK)
151-06502	DSWS5	40.6	25.4	23.6	16.0	152.0	1112	PA66HS	Black (BK)

All dimensions in mm. Subject to technical changes.

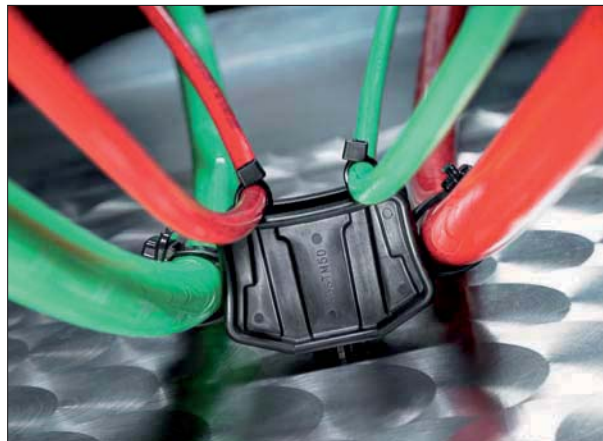
### Fixing Elements with Fir Tree, for Distance Routing

#### • S3STM50

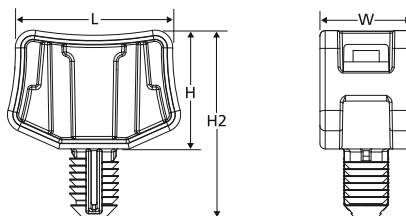
With its heavy duty fixing ability this product offers excellent performance for the truck, ship and construction vehicle industries.

#### Features and Benefits


- For parallel routing of four bundles
- Secure alignment to the bundle due to H-design
- For cable ties up to 12.7 mm wide
- Pre-fixing of tie with integrated nose



The mount can secure up to 4 separate bundles, providing parallel spacing between the frame rail and adjacent bundles.



Fir Tree Saddle Mounts

 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Height (H)	Height (H2)	Fixing Hole Ø (FH)	Panel Thickness min.	Panel Thickness max.	Bundle Ø max.	Material	Colour
151-29500	S3STM50	50.0	22.0	35.0	55.0	12.7	1.90	13.00	127.0	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.

### Fixing Elements for BHT-Ties for Distance Routing

#### • MSBT120

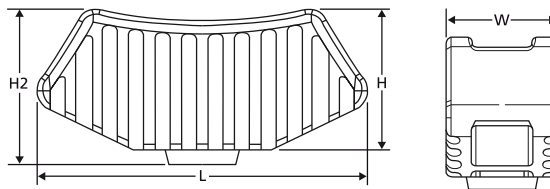
With its heavy duty fixing ability this product offers excellent performance for the truck, ship and construction vehicle industries.

#### Features and Benefits

- For parallel routing of three bundles
- Retainer is fixed in the hole with BHT-tie
- Socket centres retainer in the hole and can protect tie from sharp edges



Saddle Mount MSBT120.



MSBT120

Article-No.	Type	Length (L)	Width (W)	Height (H)	Height (H2)	Fixing Hole Ø (FH)		Panel Thickness min.	Bundle Ø max.		Material	Colour
						min.	max.		(side)	(center)		
151-29301	<b>MSBT120</b>	48.3	16.5	20.6	22.2	11.2	20.8	4.10	25.4	152.4	PA66HIRHS	Black (BK)

All dimensions in mm. Subject to technical changes.

#### • CGS1 for Convoluted Tubes

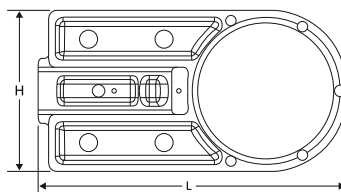
This heavy duty fixing element can be used to guide tubes in a defined distance to the substructure.

#### Features and Benefits


- Tubes are fixed a defined distance from the substructure
- Defined diameter for the wire entry
- Retainer is fixed in the hole with BHT-tie



This product perfectly secures convoluted tubings up to 26 mm diameter.



Cable Guide Standoff

 **Material specification please see page 21.**

Article-No.	Type	Length (L)	Width (W)	Height (H)	Bundle Ø max.	Material	Colour
151-00006	<b>CGS1</b>	56.6	25.4	30.5	26.0	PA66HIRHSW	Black (BK)

All dimensions in mm. Subject to technical changes.





## Application tools 2

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Electrical hot air tool	137
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Tree pronged plier for sleeves and grommets	139
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Hot cutting tool	141

### Autotool System 3080

- **Waste-free bindings for diameters up to 80mm**

The ATS3080 is an electrical bundling system from HellermannTyton. In about one second you get absolutely waste free bindings. The outside serrated strap and closures are each supplied on "endless reels". The ATS3080 is an outstanding innovation in bundling systems!

High quality standards in the production industry are requiring fully automatic, precise bundling. Only the automation of bindings allows efficient manufacturing of high quantities in a consistent workflow. A challenge which HellermannTyton solved successfully with the development of the ATS3080.

The ATS3080 can be used with an overhead dispenser, a bench mount system or integrated into a fully automated production line. This makes the tool flexible for different applications, especially in the Automotive and the white or brown goods industry, or even for packaging. It is a high-capacity tool with a very short cycle time (0.8 - 1.3 sec., depending on diameter of jaws).



For the stationary installation – the bench mount kit.

Article-No.	Type
102-00000	<b>ATS3080 complete</b>
102-00010	<b>Power Pack</b>
102-00040	<b>Bench Mount Kit Flexible</b>
102-00041	<b>Horizontal Bench Mount Kit</b>
102-00042	<b>Bench Mount Kit for Automation</b>
102-00043	<b>Bench Mount Kit fixed</b>
102-00050	<b>Overhead Dispenser</b>
102-00052	<b>Overhead Dispenser Lowering</b>

Subject to technical changes.

Power Supply	<b>Electrical</b>
Cycle Time	<b>max. 1.3 sec.</b>
Weight (kg)	<b>1.9</b>
Application	<b>Stationary or mobile</b>

Power Supply unit	<b>Input: 230/115 VAC, 50/60 Hz, Output: 48 VDC, max. 50 W</b>
Bench mount kit	<b>Tool- and tiereelstand including footpedal</b>
Overhead Suspender	<b>Overhead dispenser and tiereelstand including balancer</b>



ATS3080 with overhead dispenser for mobile applications.

The ATS 3080 is innovative for its strap and closures. The two-piece consumable consists of strap and closures, is waste-free and guarantees optimised material utilisation. You do not lose any time cleaning or opening any waste boxes. The bundle diameter is detected mechanically. This allows a flush cut off of the bindings and together with the plain inner surface of the strap prevents damage to wire insulation. The material is available in reels of 500m strap and reels of 5000 piece closures.

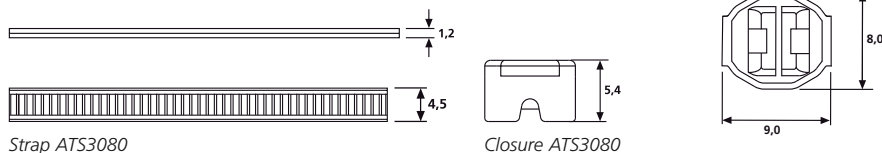


Closures and strap for ATS3080.

Another advantage of the ATS3080 is the three different jaw diameters which can be changed very quickly: 30mm, 50mm and 80mm are available. If your application needs ties from very small up to 80mm, you use the 80 s. If your max. is 45mm you choose the 50 s and save time. You don't have to adjust anything.



Three jaws optimise the cycle time for the different bundling diameters.



Strap ATS3080

Closure ATS3080

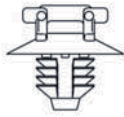
Article-No.	Type	Type	Min. Tensile Strength (N)	Material	Colour	Pack Cont.
102-66109	<b>102-66109</b>	<b>Strap Natural ATS3080</b>	220	PA66HIRHSUV	Natural (NA)	500 m
102-66110	<b>Strap ATS3080</b>	<b>Strap Black ATS3080</b>	220	PA66HIRHSUV	Black (BK)	500 m
102-66209	<b>102-66209</b>	<b>Closures Natural ATS3080</b>	220	PA66HSUV	Natural (NA)	5000 pcs.
102-66210	<b>102-66210</b>	<b>Closures Black ATS3080</b>	220	PA66HSUV	Black (BK)	5000 pcs.

Subject to technical changes.

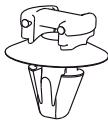
By assembling the ATS3080 into different devices the tool can be customised for various customer applications. For example, with the horizontal bench mount kit plastic bags can be closed in seconds. Also, because of the unique closing mechanism the plastic tie closing the bag can serve as a tamper evident seal and is compatible material for recycling.

For products with special requirements of cable tying e.g. a binding at an exact position, as shown on the picture with the medical hoses, the HellermannTyton development department can design and supply special jigs for the ATS3080.

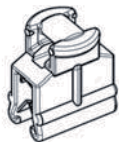
HellermannTyton developed an innovative solution for harnesses in the Automotive industry. With the ATS3080 it is now possible to fasten fixings, also known as foot parts, at the same time as the automatic binding. This simplifies the final assembly of harnesses, because the pre-assembled harness can be fixed directly to the metal edge or into a hole! This means that you can now produce a complex harness completely automatically.



*Fir Tree ATS FT6*



*Arrow Head ATS SFT6,5*



*Fixing Clip ATS EC35*

**For your assembly  
line situation we offer  
individual solutions.**



*Exact positioning of cable ties.*



*Close plastic bags.*



*Fix clips automatically.*



## Autotool 2000

- Automatic bundling up to 20mm diameter

### Features and Benefits

Autotool 2000 is an electronically operated automatic cable tying system which has been design to speed up the binding process. Consistency and quality in the process of bundling, threading and cutting is achieved at the touch of a button.

The HellermannTyton Autotool 2000 is very easy to use. The tool has a binding speed of 0,8 seconds per cycle. The tool handles both bands of 50 or reels of 3500 cable ties. The ties can bundle up to a diameter of 20 mm. Once fitted, the tie will have a flush cut off. The adjustable binding force and the electronic fault diagnosis system ensures that optimum results are achieved.



Autotool 2000.



Packaging application with the bench mount kit.



Bench mount kit, bandoleer reel, Autotool 2000 and power pack.

The reliability, ergonomics, simple handling and flexibility makes the HellermannTyton Autotool 2000 ideal for the diverse applications where high quantities are required, e.g. in cable assemblies for automotive, electronics, TV and domestic appliances, packaging of bags and the bundling of parts together. The system suits both the high volume use of ties or where flexible production practices are necessary. Overall the Autotool 2000 gives full, flexible and cost effective utilization of labour and maximises efficiency.

With the bench mount kit or the overhead dispenser the Autotool 2000 can be used stationary or mobile, depending on the customer's application.

Another opportunity is the integration of AT2000 into a fully automated production line. To do this you would need the control box, which is the interface between AT2000 and your production line.

**For your assembly line situation we offer individual solutions.**



Overhead suspender, reel with ties and Autotool 2000.



Harness application.

Power Supply	<b>Electrical, with Power Pack</b>
Cycle Time	<b>0.8 s</b>
Weight (kg)	<b>1.2</b>
Application	<b>Stationary, mobile or included in a fully automated production line.</b>
Tension Force	<b>Continuously adjustable</b>

Article-No.	Description	Description
120-00000	<b>Autotool 2000</b>	Automatic bundling up to 20mm diameter
120-00010	<b>Power Pack</b>	Electrical: - 230/115 VAC Mains Output: - 25 VDC 50 W
120-00040	<b>Bench Mount Kit</b>	Bench mounting kit with foot pedal operation
120-00050	<b>Overhead Suspender</b>	Overhead suspension unit with spring balance
120-00060	<b>Control Box</b>	For Automation, interface for your production line
120-00080	<b>HH20</b>	Bundle Ø max. 20 mm, standoffs are used as spacer for an optimal bundling, Bundle height 45-25 mm

Subject to technical changes.

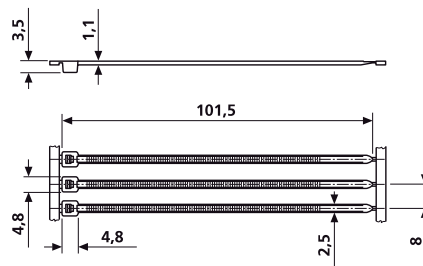
### Cable ties for Autotool 2000

The cable ties for the Autotool 2000 are made entirely of plastic, making them easy to recycle. The inside-serrated cable ties ensure a secure hold on the bundle, up to a diameter of 20 mm. Once fitted, the tie will have a flush cut-off. The cable ties are available in natural and black.

The tool handles both bands of 50 or reels of 3500 cable ties.



Cableties for AT2000.



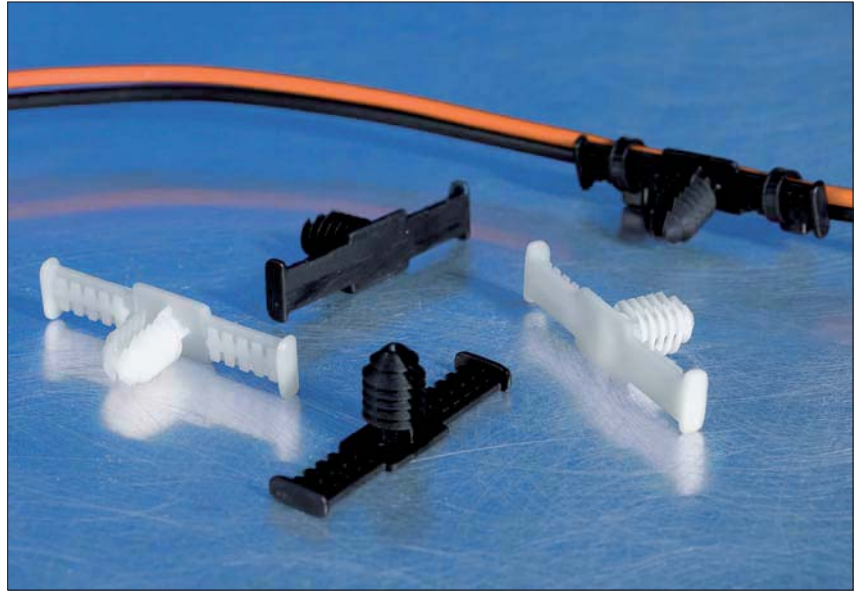
Bandoleer T18RA.

Article-No.	Type	Length (L)	Width (W)	Bundle Ø max.	Min. Tensile Strength (N)	Colour	Material
120-40019	<b>T18RA50</b>	100	2.5	20.0	80	Natural (NA)	PA66HS
120-50009	<b>T18RA3500 HS</b>	100	2.5	20.0	80	Natural (NA)	PA66HS
120-40020	<b>T18RA50</b>	100	2.5	20.0	80	Black (BK)	PA66HSUV
120-50010	<b>T18RA3500</b>	100	2.5	20.0	80	Black (BK)	PA66HSUV
120-46009	<b>T18RA3500</b>	100	2.5	20.0	80	Natural (NA)	PA46

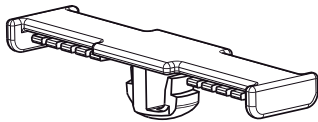
All dimensions in mm. Subject to technical changes.

## Bundling Clips

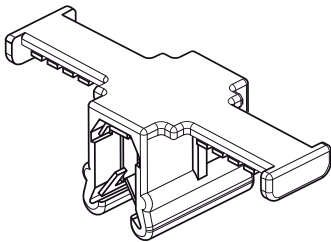
On Automotive harnesses many “tape clips” are used for harness mount points. These are mostly manually installed with tape. HellermannTyton have now created a new and much faster solution to install the now called “bundling clips”.



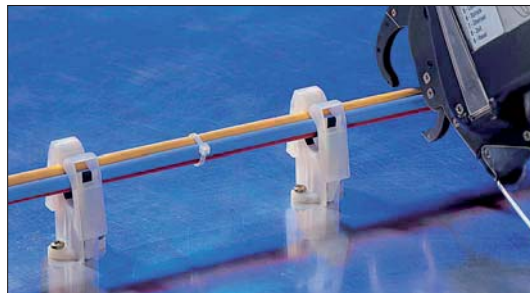
Bundling Clip ATS BC FT6LG.



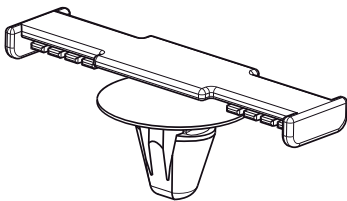
Bundling Clip ATSB CSFT6,5.



Bundling Clip ATSBCEC35.



Harness board accessory HH20.

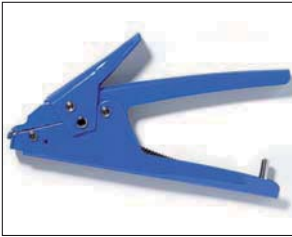


Bundling Clip ATSBCKSFT6,5.

Article-No.	Type	Panel Thickness min.	Panel Thickness max.	Fixing Hole Ø (FH)	Colour	Material
102-67065	ATSBCFT6LG	0.6	5.1	6.3 - 7.0	Black (BK)	PA66HIRHS
102-69065	ATSB CSFT6.5-MD	0.6	5.1	6.3 - 7.0	Black (BK)	PA66HIRHS
102-69066	ATSB CSFT6.5	2.3	3.3	6.3 - 6.7	Black (BK)	PA66HIRHS
102-69067	ATSB CSFT6,5S	0.7	1.3	6.3 - 6.7	Black (BK)	PA66HIRHS
102-68355	ATSBCEC35	1.5	4.0	–	Black (BK)	PA66HIRHS

All dimensions in mm. Subject to technical changes.

### Manual Processing Tools for Cable Ties



MK10-SB



MK20, MK21

MK3SP  
see page 127.MK7  
see page 127.MK7HT  
see page 128.MK6  
see page 128.MK9  
see page 129.MK9HT  
see page 129.

### Pneumatic Tensioning Tools for Cable Ties

MK3PNSP2  
see page 130.MK7P  
see page 131.MK9P  
see page 132.

### Processing Tools for Cable Ties KR-Series

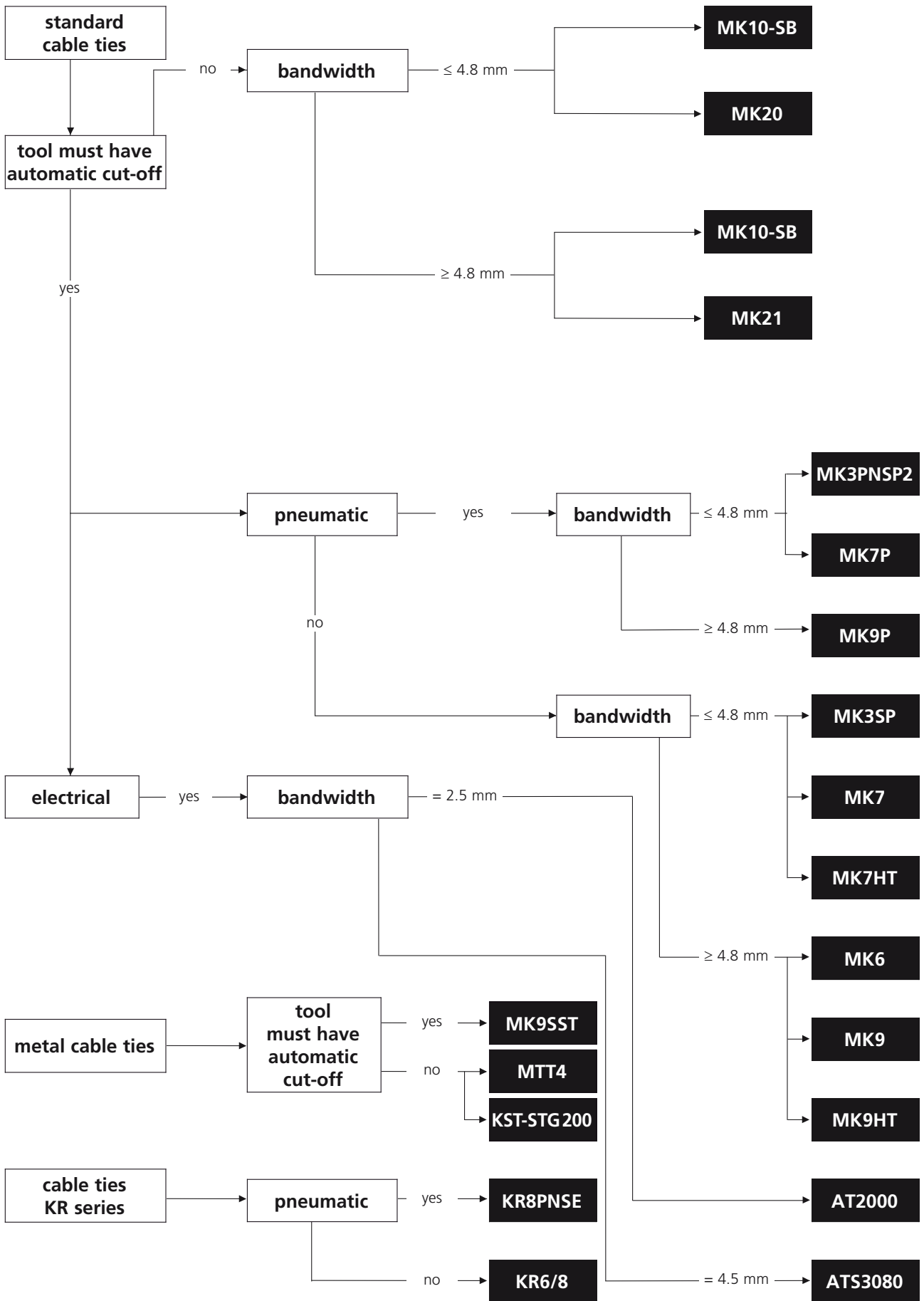
KR6/8  
see page 133.KR8PNS  
see page 133.

### Processing Tools for Metal Ties

MK9SST  
see page 134.MTT4  
see page 134.KST-STG200.  
see page 134.

Application Tool	Registration Numbers
MK3SP	1
MK3PNSP2, MK7P	2
MK7	3
MK7HT	4
MK20	5
MK6	6
MK9P	7
MK9	8
MK9HT	9
MK21	10

For detailed information on Application Tools please refer to page 127.



### Manual Processing Tool Metal Housing

- **MK3SP up to 4.8 mm strap width**

This tough metal tool MK3SP for plastic cable ties is used by harness makers for automotive industry and white goods as well as in the aerospace, railway and medical industry. An other range of application is the entire electrical installation i.e.g. in buildings or production plants.

#### Features and Benefits

- Tough metal tool for HellermannTyton plastic cable ties up to 4,8 mm width
- For consistent tensioning and automatically plane cutting of cable ties
- Infinitely adjustable tension force
- Reliable and low maintenance



MK3SP.

### Manual Processing Tool Plastic Housing

- **MK7 up to 4.8 mm strap width**

The MK7 tension tool is used by harness makers. Based on the US Military Specification (MIL) and the German Military Specification (VG) MK7 is also used to apply cable ties in all military vehicles and aircrafts. An other range of application is the entire electrical installation i.e.g. in buildings or production plants.

#### Features and Benefits

- Light glass-fibre-reinforced housing
- Ergonomic design
- For ties up to 4,8 mm width
- Consistent tensioning and automatically plane cut of
- Infinitely adjustable tension force combined with three-step quick adjustment
- MIL and VG approved



MK7.

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-03500	MK3SP	4.8	1.5	0.33
110-03524	Replacement Blade	–	–	0.01
110-07500	MK7	4.8	1.5	0.29
110-07511	Replacement Blade	–	–	0.01

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Manual Processing Tool Plastic Housing

- **MK7HT up to 4.8 mm strap width**

MK7HT application tool is mainly used to apply cable ties in harness making industries.

#### Features and Benefits

- Light glass-fibre-reinforced housing
- Ergonomic design
- For cable ties up to 4.8 mm width
- MK7 HighTension-Version with higher tension force than MK7
- Consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force combined with three-step quick adjustment



MK7HT.

### Manual Processing Tool Metal Housing

- **MK6 up to 9 mm strap width**

This tough metal tool MK3SP for plastic cable ties is used by harness makers for automotive industry and white goods as well as in the aerospace, railway and medical industry. An other range of application is the entire electrical installation i.e. in buildings or production plants.

#### Features and Benefits

- Tough metal tool
- For cable ties up to 9 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- Reliable and low maintenance



MK6.

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-07000	MK7HT	4.8	1.5	0.29
110-07511	Replacement Blade	–	–	0.01
110-06000	MK6	9.0	2.0	0.52
110-06026	Replacement Blade	–	–	0.01

All dimensions in mm. Subject to technical changes.



### Manual Processing Tool Plastic Housing

#### • MK9 up to 13.5 mm strap width

MK9 tool is used to apply bigger cable ties as they are used in trucks and busses. MIL and VG certification allows the use of MK9 for military vehicle and aviation construction.

#### Features and Benefits

- Glass-fibre-reinforced housing
- Ergonomic design
- For HellermannTyton plastic cable ties up to 13,5 mm width
- Consistent tensioning and automatically cutting of cable ties
- Infinitely adjustable tension force combined with three-step quick adjustment
- Plane cut of the strap at cable tie head
- MIL and VG approved



MK9.

### Manual Processing Tool Plastic Housing

#### • MK9HT up to 13.5 mm strap width

The MK9HT boasts especially high tensioning forces. Ideally when a very firm sit of bigger cable ties are required like in truck and bus construction.

#### Features and Benefits

- Glass-fibre-reinforced housing
- Ergonomic design
- For cable ties up to 13,5 mm width
- MK9 HighTension-Version with higher tension force than MK9
- Consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force combined with two-step quick adjustment



MK9HT.

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-09500	MK9	13.5	2.0	0.385
110-09000	MK9HT	13.5	2.0	0.385
110-09511	Replacement Blade	–	–	0.01

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Pneumatic Tensioning Tool Metal Housing

- **MK3PNSP2 up to 4.8 mm strap width**

Powered by compressed air at a pressure of up to 6 bars, the MK3PNSP2 is most beneficial in mass production environments, whether on the assembly line or in cable fabrication.

#### Features and Benefits

- Pneumatic tensioning tool
- Tough metal housing
- For cable ties up to 4,8 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- High application speed
- Reliable and low maintenance



MK3PNSP2

Air Supply	<b>non oiled / oiled</b>
Air Pressure (min.)	<b>3</b>
Air Pressure (max.)	<b>6</b>
Hose Internal Diameter	<b>4.0 mm</b>
L x H x W	<b>approx. 225 x 140 x 40 mm</b>

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-03400	<b>MK3PNSP2</b>	4.8	1.5	0.56
110-30002	<b>Air hose, complete</b>	–	–	0.35
110-30101	<b>Replacement Blade</b>	–	–	0.01

All dimensions in mm. Subject to technical changes.



## Pneumatic Tensioning Tool Plastic Housing

### • MK7P up to 4.8 mm strap width

The MK7P pneumatic bundling tool sets a new benchmark for the rational application of ties in the industrial production process. Improved compressed air supply moves the tensioning piston faster than in comparable tools.

### Features and Benefits

- Pneumatic tensioning tool
- Light glass-fibre-reinforced housing
- For cable ties up to 4,8 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- High application speed



MK7P



The easy to use quick-set-knob.

Air Supply	<b>non oiled / oiled</b>
Air Pressure (min.)	<b>3</b>
Air Pressure (max.)	<b>6</b>
Hose Internal Diameter	<b>4.0 mm</b>
L x H x W	<b>220 x 170 x 40 mm</b>

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-07100	<b>MK7P</b>	4.8	1.5	0.43
110-30002	<b>Compressed-air hose</b>	–	–	0.35
110-07111	<b>Replacement Blade</b>	–	–	0.01
110-07200	<b>Lock cap tensioning knob</b>	–	–	0.011

All dimensions in mm. Subject to technical changes.



### Pneumatic Tensioning Tool Plastic Housing

- MK9P up to 13.5 mm strap width

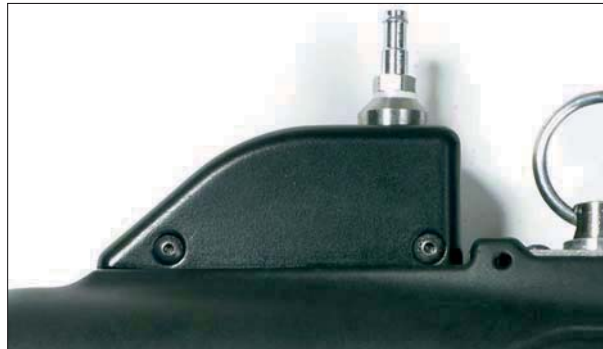
The MK9 P is constructed with heavy duty parts to ensure optimum performance. It is ideally designed to apply heavy-duty ties like they are used in vehicle construction like trucks, busses and railways.

#### Features and Benefits

- Pneumatic tensioning tool
- Glass-fibre-reinforced housing
- For cable ties up to 13.5 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- High application speed
- Holding ring for a balancer
- Optional with lower or upper air attachment



MK9P



MK9P is also available with upper air attachment.

Air Supply	<b>non oiled / oiled</b>
Air Pressure (min.)	<b>3</b>
Air Pressure (max.)	<b>6</b>
Hose Internal Diameter	<b>4.0 mm</b>
L x H x W	<b>approx. 280 x 200 x 55 mm</b>

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)	Air att. Position
110-09100	<b>MK9P</b>	13.5	2.5	0.91	lower air connection
110-09110	<b>MK9P</b>	13.5	2.5	0.91	top air connection
110-30002	<b>Compressed-air hose</b>	–	–	0.35	–
110-07200	<b>Lock cap tensioning knob</b>	–	–	0.011	–
110-09111	<b>Replacement Blade</b>	–	–	0.01	–

All dimensions in mm. Subject to technical changes.



## Manual Tensioning Tool for KR-Series

### • KR6/8

Application tool KR6/8 crimps the glass-fibre-reinforced locking pin of the KR seal and leads to plastic deformation of the tie ends. This produces a very proof permanent connection.

#### Features and Benefits

- Tough metal tool
- For applying KR-cable ties only
- For tensioning, fixing and cutting KR-cable ties
- Simply change the front plate to apply two different strap widths: 6 mm and 8mm



KR6/8.

Article-No.	Type	For Ties	Strap Width max. (G)	Weight (kg)
121-00680	<b>KR6/8</b>	KR6, KR8	8.0	0.52
122-68019	<b>Replacement Blade</b>	KR6, KR8	–	0.01

All dimensions in mm. Subject to technical changes.

## Pneumatic Tensioning Tool for KR-Series

### • KR8PNSE

Application tool KR8PNSE crimps the glass-fibre-reinforced locking pin of the KR seal and leads to plastic deformation of the tie ends. This produces a very proof permanent connection.

#### Features and Benefits

- Tough metal tool
- Pneumatic
- For applying KR-cable ties only
- For tensioning, fixing and automatically cutting KR-cable ties
- Tensioning force can be adapted in reliance on air pressure
- Holding ring for a balancer



KR8PNSE.

Air Supply	<b>non oiled / oiled</b>
Air Pressure (min.)	<b>3</b>
Air Pressure (max.)	<b>4</b>
Hose Internal Diameter	<b>6.0 mm</b>
L x H x W	<b>approx. 320 x 210 x 50mm</b>

Article-No.	Type	For Ties	Strap Width max. (G)	Weight (kg)
121-00889	<b>KR8PNSE</b>	KR8	8.0	1.56
122-80032	<b>Replacement Blade</b>	–	–	0.3

All dimensions in mm. Subject to technical changes.



### Manual Processing Tool for Metal Ties MBT- and MAT-Series

- MK9SST up to 13 mm strap width

#### Features and Benefits

- Glass-fibre-reinforced housing
- Ergonomic design
- Consistent tensioning and automatically cutting of metal ties MBT/MAT-series
- Infinitely adjustable tension force combined with two-step quick adjustment



MK9SST.

- KST-STG200 up to 12.3 mm strap width

#### Features and Benefits

- Tough metal tool
- Operator controlled tensioning
- Cut off by pulling the hand lever



KST-STG200.

### Manual Processing Tool for Metal Ties MLT-Series

- MTT4 up to 12 mm strap width

#### Features and Benefits

- Tough metal tool
- Simple ratchet operation, easy to use
- Operator controlled tensioning and cutting facility



MTT4.

Article-No.	Type	Strap Width max. (G)	Strap Thickness max.	Weight (kg)
110-95000	MK9SST	13.0	0.25	0.6
110-95011	Replacement Blade	-	-	0.01
110-09950	KST-STG200	12.3	0.3	0.561
110-04000	MTT4	12.0	0.7	0.78

All dimensions in mm. Subject to technical changes.

## Manual Cutting tool for plastic ties

### • CUTties

The CUTties is a cutting tool for plastic ties, which ensures the cut of the strap while preserving wires and harnesses from being damaged in the process.

Its use is recommended in many applications for which wires and harnesses have a high value added, in particular for railway and aviation industries.

### Features and Benefits

- Cutting tool for plastic ties
- Tie can be cut off at any part of the strap
- Ensures the cable isolation from being damaged
- Light-weighting aluminium housing, ergonomic designed
- Single-handed operation
- Three tools for cable tie width from 2.3 to 4.8 mm
- Coloured push rods allows their identification



The CUTties is a precise cutting tool for plastic ties.



Bring the tool perpendicular on the tie...



... apply a light pressure...



... press on the push rod by maintaining the pressure on the tool...

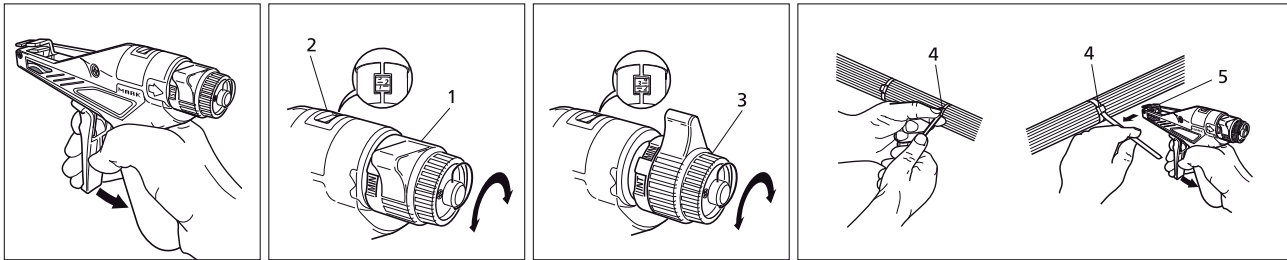


... release the push rod and remove the tool, the tie is cut.

Article-No.	Type	For Cable Tie Width	Colour
110-05000	<b>CUTties-1</b>	2.3 - 2.8	Blue (BU), Yellow (YE)
110-05001	<b>CUTties-3</b>	3.3 - 3.8	Blue (BU), Green (GN)
110-05002	<b>CUTties-5</b>	4.0 - 4.8	Blue (BU), Red (RD)

All dimensions in mm. Subject to technical changes.

### How to use a cable tie tool (using an MK7 as an example)



1. Rough adjustment (1) depending on cable tie, and set according to details in the user instructions. Value is displayed in the viewing window (2).
2. Use fine adjustment (3), if necessary, to set the desired value.
3. Lay cable tie around the bundle and guide strap end through the cable tie head (4). Tighten tie firmly enough that one stroke of the tool is enough to tension and cut off.
4. Push the tool with the open side of the tool head (5) over the free strip end and guide in the direction of the bundle until the tool head butts on the tie head (4).
5. Pull manual lever through one or more times to the stop. Once the pre-selected tension is reached, the free tie end is automatically cut off flush with the tie head.

### Tool testing - Determination of tensions

To date, no generally applicable test method has been established on the market. The companies within the HellermannTyton group work with the HT50 test device from MAV Prüftechnik (Berlin) to determine the tensile forces of the tools and to guarantee the quality of the tools.

It is more difficult to test cable tie tools than would appear at first glance. It is of supreme importance to comply with a standardised test procedure and consistent test conditions. This means e.g. the size and thus the cross-section of the cable ties, but also the water content of the tie. A test using different ties and/or different conditioning can easily lead to different values.

In general, the speed of cut-off, the position of the tool with respect to the cable tie, the condition of the wearing parts in the tool and the state of the cable tie play a fundamental role in the determination of tensile forces.

Therefore we must point out that any values we provide must only ever be regarded as guide values for your information. The values cannot be transferred into practice "one for one".

In our user instructions, we specify an adjustment range for each type of cable tie. If tension values must be documented or comply with a specification, we recommend that you adjust them with the aid of the MAV device. Also, as a guideline, half the minimum holding strength of the cable tie should be used as tensile force.

The minimum tensile strength (also referred to as minimum unlocking strength) is the least force which the cable tie can withstand before it tears or stretches (see also determination of minimum tensile strength on page 18). This strength is determined using a threaded tie, hence the following formula should be used for guidance as to the correct tensile force of the tool:

$$\frac{\text{Min. tensile strength}}{2} = \text{rec. tensile force}$$

**Example:**

$$T50R = \frac{225 \text{ N min. tensile strength}}{2}$$

$$\frac{225 \text{ N}}{2} = 112,5 \text{ N rec. tensile force according to formula}$$



## Electrical Hot Air Tool

### • H5002 - handy tool

#### Features and Benefits

- Lightweight and compact hot air tool
- Enables comfortable, fatigue-free work
- Temperature electronically controlled from 100- 600 °C, cold air step of 50 °C
- Air-flow regulation adjusted in two stages (300 l/min and 500 l/min)



H5002 - The light, convenient hot-air tool.

### • H5004 - for professional use

#### Features and Benefits

- Professional hot air gun
- Temperature electronically controlled
- Air flow regulation
- Equipped with LED temperature indication enabling precise temperature adjustment



H5004 - for professional use.



Accessories suitable for both H5002 and H5004.

Article-No.	Type	Air Flow l/min	Temp. °C	Standby Temp.°C	Wattage	Operational Voltage	Weight (kg)
391-50200	<b>H 5002</b>	300-500	+100 °C to +600 °C	50	2000	230 V AC ~ / 230-240 V	0.9
391-50400	<b>H5004</b>	500	+50 °C to +650 °C	50	2300	230 - 240V, 50Hz	1.13
391-50500	<b>Z3 Reflector</b>	–	–	–	–	–	0.05
391-50600	<b>Z4 Wide Slot Nozzle</b>	–	–	–	–	–	0.05

Subject to technical changes.



### Gas powered Hot Air Tool

#### • E4500

The E4500 hot-air gun is suitable for shrinking all types of heat shrink products including tubing, shapes and cable repair sleeves. It can also be used for the bending and shaping of PVC pipes, soft soldering of copper pipes, sealing, defrosting, heating and paint stripping.

#### Features and Benefits

- Cordless hot air gun
- With protective spring, two nozzles and a gas cartridge
- Does not need any power supply
- Allows precise working in any position even in restricted spaces
- Can be operated on its stand for hands free use
- Weight of tool: 760g
- Gas cartridge Type P445, 110ml/60 g
- Operating time: approx. 1.5 hours
- New 3-component gas mixture providing higher pressure, especially useful at low (< 0 °C) outdoor temperatures
- Piezo ignition
- Valve controlled temperature setting



E4500 the cordless hot air gun, ideal for service jobs.



Practical hot air gun kit E4500 with accessories.



Gas cartridge P445.

Article-No.	Type	Description
391-90002	<b>E4500</b>	Hot air gun with protective spring incl. gas cartridge, reflector nozzle Z2 and flat nozzle Z3
391-90101	<b>P445</b>	P445 Refill Gas Cartridge (Methyl Acetylene Propadiene, Butane, Propane)
391-90300	<b>Z2</b>	Deflector Nozzle
391-90001	<b>Z3</b>	Reduction Nozzle

Subject to technical changes.

### Three-Pronged Pliers for Sleeves and Grommets

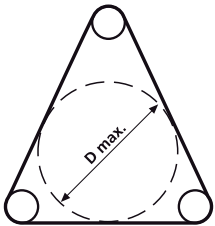
#### • NA

#### Features and Benefits

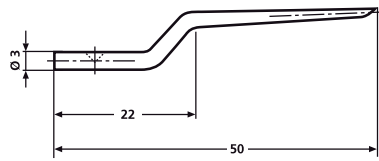
- To easy affix sleeves of every type onto cables
- Sleeve simply slide onto the pronges
- Push plier and pull over cabel
- Close plier, sleeve is placed easily



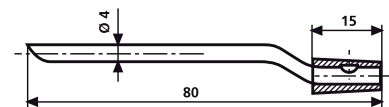
Fast, secure application with the NA three-pronged pliers.



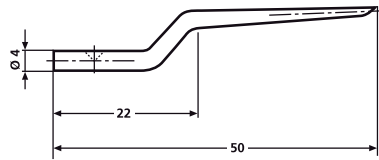
Three-prong pliers;  
D = max. application diameter



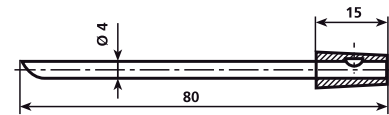
Replacement prong NA0/1



Replacement prong NA4/5



Replacement prong NA1K/3



Replacement prong NA8/10

Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Ø D max.	Max. length of marker
621-10001	NA0/1	1.25	1.75	10.5	28.0
621-60001	Replacement prongs for NA-0/1	1.25	1.75	–	28.0
621-10103	NA1K/3	2.50	5.00	11.0	28.0
621-60103	Replacement prongs for NA1K/3	2.50	5.00	–	28.0
621-10405	NA4/5	7.50	10.00	15.5	50.0
621-60405	Replacement prongs for NA4/5	7.50	10.00	–	50.0
621-10810	NA8/10	12.00	17.00	25.5	60.0
621-60810	Replacement prongs for NA8/10	12.00	17.00	–	60.0

All dimensions in mm. Subject to technical changes.

## Snapper Tools

### Features and Benefits

- For efficient fixing of the snapper hose clips
- MSNP tool: handy for installation on site
- ASNP tool: suitable for series production
- Retaining screw limits the draw-in area prevents overstretching of the snapper



Snapper Application Tools MSNP1-70 and ASNP24-70.



Snapper Application Tool ASNP2-22.

Article-No.	Type	Application	Weight (kg)	Material	Colour
191-02220	<b>ASNP2-22</b>	SNP-Series 2 up to 22	0.20	Metal, Plastic	Blue (BU)
191-24700	<b>ASNP24-70</b>	SNP-Series 24 up to 70	0.25	Metal, Plastic	Red (RD)
191-01700	<b>MSNP1-70</b>	SNP-Series 1 up to 70	0.18	Plastic, Metal	Yellow (YE)

Subject to technical changes.

**Pneumatic Tools for Snapper are available on request. Contact us!**

### Hot cutting tool

- **HSG0**

The HSG0 hand tool is used to cut braided sleeving cleanly and without fraying.

#### Features and Benefits

- Light and sturdy
- Heats up quickly with the press of button and cuts in seconds
- The yarn melts and fuses together
- No fraying of the sleeving



*The HSG0 hot cutting tool prevents the braided sleeving from fraying.*

Article-No.	Type	Weight (kg)	Colour
170-99001	HSG0	1.15	Blue (BU)

Subject to technical changes.





## Protection 3

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Use our flow chart to find the correct heat shrink tubing for your particular application.

Begin your search in the flow chart at the START point. You will be guided through Charts 1 to 4 to the target according to your heat shrink tubing requirements. Using the "yes/no" and "either/or" decisions, you will be able to select the correct heat shrinkable tubing with ease.

Of course, you can always call us whenever you wish on our usual telephone numbers.

Diagram 1

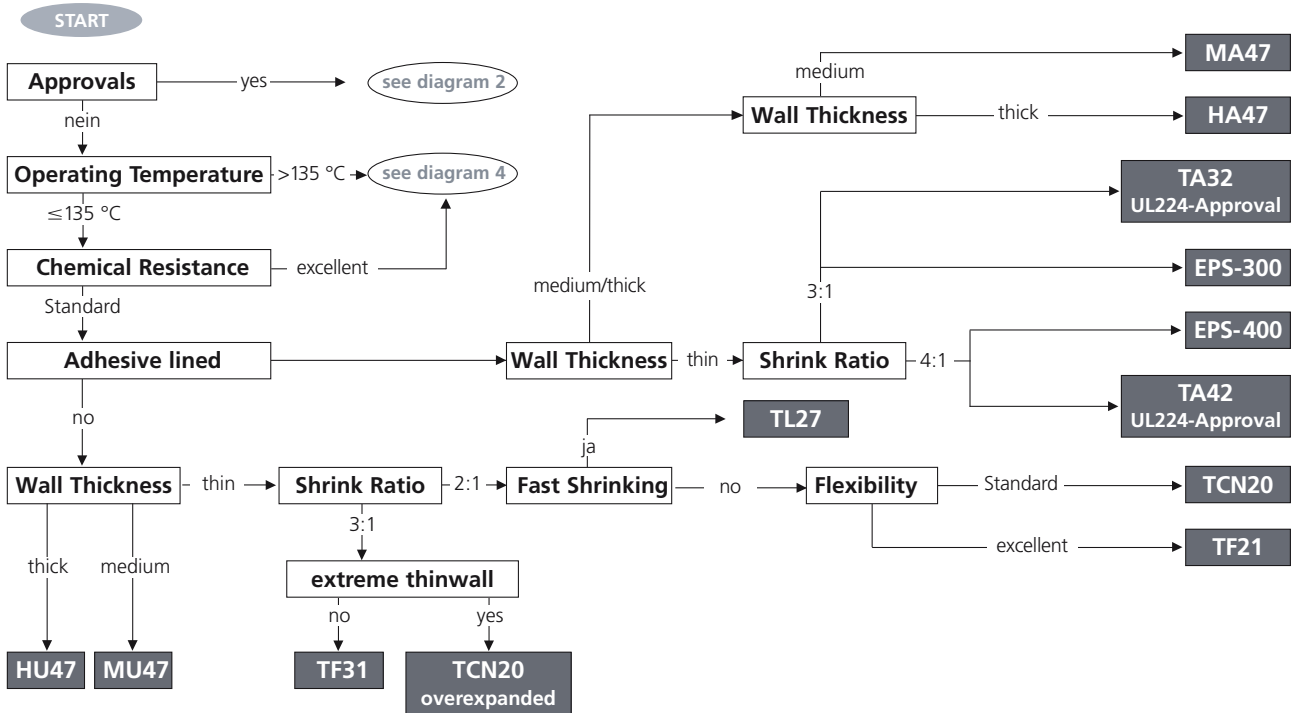
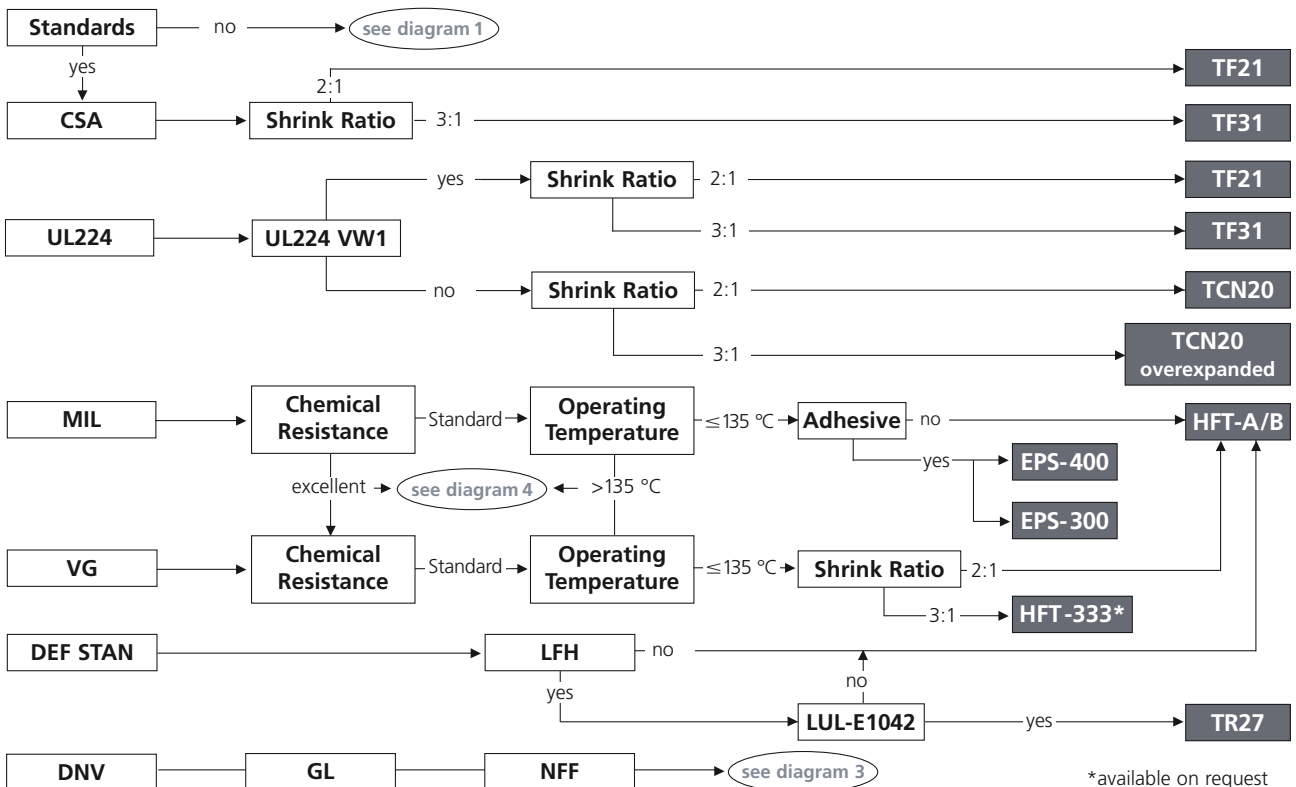


Diagram 2



\*available on request



Diagram 3

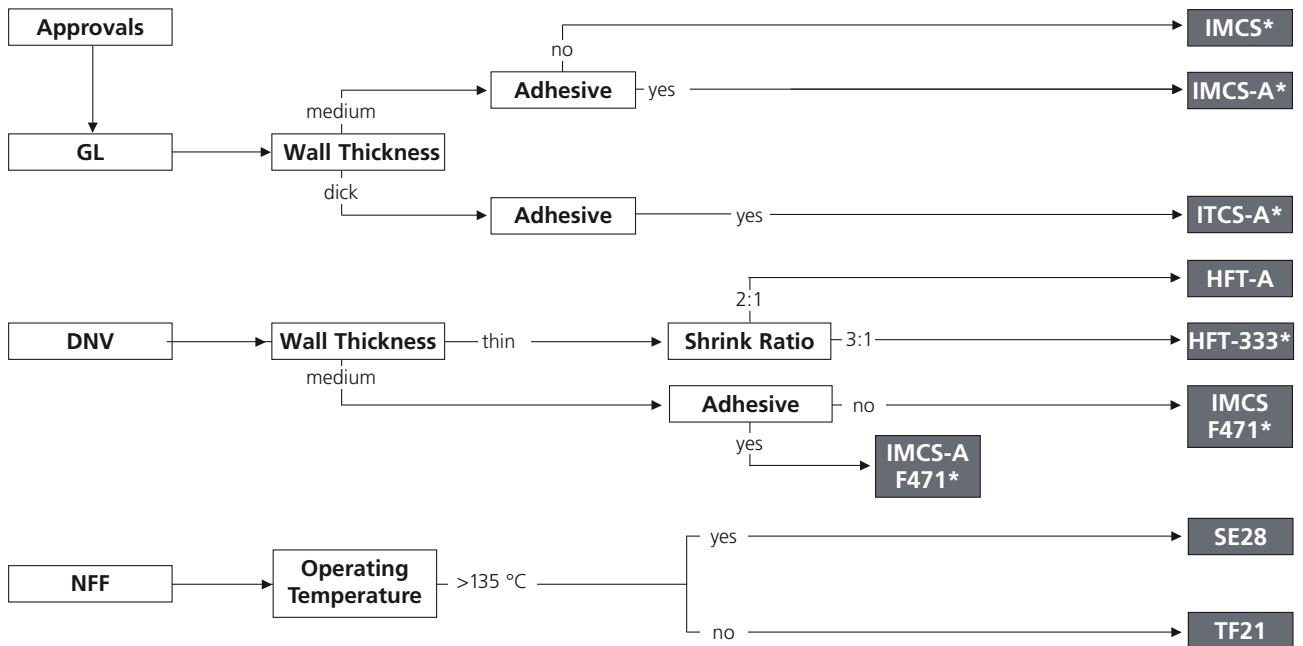
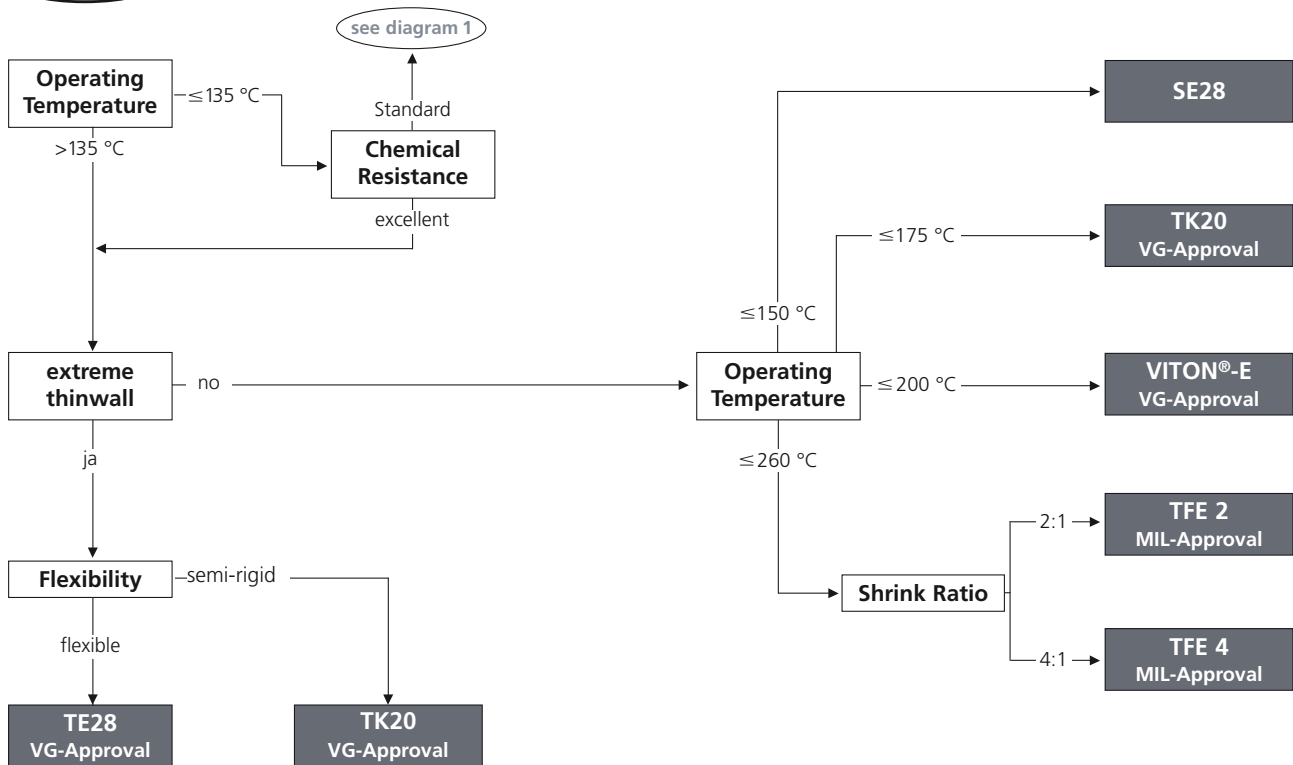


Diagram 4



\*available on request

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## Overview of applications for Heat Shrink Tubing

When selecting the correct heat shrink tubing size, it is important to bear in mind the 80:20 rule. The heat shrink tubing must shrink by at least 20% and not more than 80% of its complete shrinkage capacity to achieve the right result. In our overview of applications you will find the best heat shrink tube for every cable diameter. The 80:20 rule has of course been taken into account in the table.

### Heat Shrinkable Tubing with a shrink ratio of 2:1

HIS-Pack; LVR; TF21; TL27; HFT-A; HFT-B;  
VITON-E®; TFE-2; TR27; TCN20; TF24; SE28;  
TE28

Shrink ratio 2:1		
Size mm		Cable/Wire diameter
1,2/0,6		0,7 mm
		1,1 mm
		1,4 mm
3,2/1,6	2,4/1,2	1,9 mm
		2,2 mm
		2,9 mm
6,4/3,2	4,8/2,4	3,8 mm
		4,3 mm
		5,7 mm
12,7/6,4	9,5/4,7	5,8 mm
		7,7 mm
		8,6 mm
25,4/12,7	19,1/9,5	11,4 mm
		15,2 mm
		17,2 mm
50,8/25,4	38,1/19,1	22,9 mm
		30,5 mm
		34,3 mm
101,6/50,8	76,2/38,1	45,7 mm
		61,0 mm
		68,6 mm
		91,4 mm

### Heat Shrinkable Tubing with a shrink ratio of 3:1

With the optimal shrinkage ratio of 3:1, you can cover a wide range of applications with just a few sizes. This leads to reduced stock expenditure and requires less space. 3:1 heat shrink tubes: HIS-3; HIS-A; TREDUX; TF34; TF31; EPS-300; TA32; TCN20 overexpanded; HIS-3 BAG; ShrinKits 3:1

Shrink ratio 3:1		
Size mm		Cable/Wire diameter
1,5/0,5		0,7 mm
		1,3 mm
	3/1	1,4 mm
		2,6 mm
6/2		2,8 mm
		5,2 mm
18/6	12/4	5,6 mm
		8,4 mm
		10,4 mm
40/13	24/8	11,2 mm
		15,6 mm
		18,4 mm
		20,8 mm
		34,6 mm

### Conversion from imperial to metric

Zoll	1/32"	3/64"	1/16"	5/64"	3/32"	1/8"	3/16"	1/4"	3/8"
mm	0,8	1,2	1,6	2,0	2,4	3,2	4,8	6,4	9,5
Zoll	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	3"	4"
mm	12,7	15,9	19,1	25,4	31,8	38,1	50,8	76,2	101,6

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## The right Heat Shrink Tube

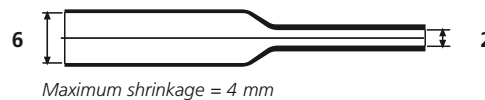
The **80:20 rule** means that a heat shrink tube should shrink by a **maximum of 80%** and a **minimum of 20%**.

### For example:

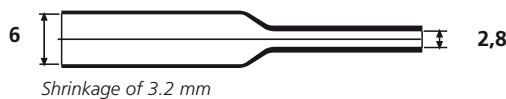
A cable with a diameter of 5 mm is to be wrapped in heat shrinkable tubing. In theory both sizes 6/2 and 12/4 would be suitable, since the required diameter of 5 mm lies within the shrink range of both tube sizes.

### Size 6/2

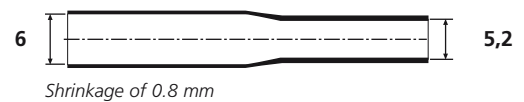
#### Maximal shrink (100%)



#### Optimum Shrinkage max. (80%)



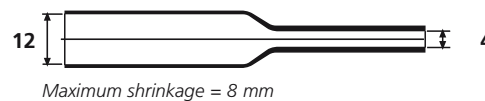
#### Optimum shrink min. (20%)



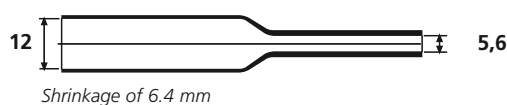
Size 6/2 has a range of application of between 2.8 mm and 5.2 mm and is therefore suitable for the cable diameter of 5 mm.

### Size 12/4

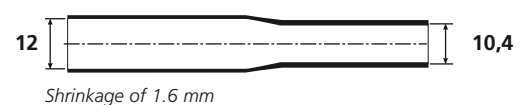
#### Maximum shrink (100%)



#### Optimum shrink max. (80%)



#### Optimum shrink min. (20%)



The smallest application diameter of size 12/4 is 5.6 mm. This size is therefore unsuitable for a cable diameter of 5 mm.

### Calculator tool for Heat Shrink Tubing

The calculator tool for Heat Shrink Tubing is a selection guide for shrink tubing sizes based on the object to be covered. Fill in your specification and the calculator presents the right tubing size according to the 80:20 rule.

Find more information under <http://www.hellermannntyton.co.uk/heatshrink-calculator/>

The calculator tool also checks if the Heat shrink tubing you have choosed is suitable for your application.

For example you can find the Heat shrink tubing with the Product Search on the HellermannTyton website.

### Low-Heat Shrinkable Tubing 2:1

#### • TCN20 - self extinguishing

TCN20 is suitable for a wide range of applications like electrical insulations, mechanical protection, cable bundling, et cetera.

#### Features and Benefits

- Thin walled general purpose polyolefin tubing TCN20
- Shrink ratio 2:1
- Flame-retardant
- Fast shrinkable
- Low shrink temperature
- Good mechanical strength
- Resistance to common fluids and solvents



Heat shrink tubing TCN20.



TCN20

Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>2:1</b>
Longitudinal change after	<b>+/- 5%</b>
Min. Shrink Temperature	<b>+100 °C</b>
Operating Temperature	<b>-55 °C to +125 °C</b>
Dielectric Strength	<b>20 kV/mm according to IEC 243</b>
Flammability	<b>self-extinguishing</b>
Specification	<b>UL224 125 °C 600V VW-1</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
300-73010	TCN20-1.2/0.6	1.2	0.6	0.30	300
300-73020	TCN20-1.6/0.8	1.6	0.8	0.35	300
300-73030	TCN20-2.4/1.2	2.4	1.2	0.45	300
300-73040	TCN20-3.2/1.6	3.2	1.6	0.45	300
300-73050	TCN20-4.8/2.4	4.8	2.4	0.50	300
300-73060	TCN20-6.4/3.2	6.4	3.2	0.55	300
300-73070	TCN20-9.5/4.8	9.5	4.8	0.55	100
300-73080	TCN20-12.7/6.4	12.7	6.4	0.65	100
300-73090	TCN20-19.1/9.5	19.1	9.5	0.80	60
300-73100	TCN20-25.4/12.7	25.4	12.7	0.90	60
300-73110	TCN20-38.1/19.1	38.1	19.1	1.02	30
300-73120	TCN20-50.8/25.4	50.8	25.4	1.15	30

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Low-Heat Shrinkable Tubing 3:1

#### • TCN20 overexpanded - self extinguishing

Mechanical, electrical and corrosion protection applications for parts with high diameter variances. This fast shrinking tubing makes it suitable for high volume production.

#### Features and Benefits

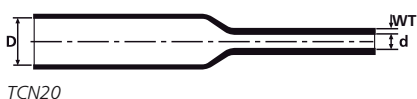
- Thin walled overexpanded polyolefin tubing TCN20X
- Shrink ratio 3:1
- Flame-retardant
- Extremely fast shrinkable
- Low shrink temperature
- Good mechanical strength
- Resistance to common fluids and solvents



Battery cables safely insulated with TCN20 overexpanded shrinkable tubing



Due to its thin wall TCN20 overexpanded is suitable for insulation of antennas.



Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>3:1</b>
Longitudinal change after shrinkage	<b>+/- 5%</b>
Min. Shrink Temperature	<b>+100 °C</b>
Operating Temperature	<b>-55 °C to +125 °C</b>
Dielectric Strength	<b>20 kV/mm</b>
Flammability	<b>self-extinguishing</b>
Specification	<b>UL224</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
300-73130	<b>TCN20-2.4/0.8</b>	2.4	0.8	0.50	300
300-73140	<b>TCN20-3.2/1.2</b>	3.2	1.2	0.50	300
300-73150	<b>TCN20-4.8/1.6</b>	4.8	1.6	0.50	300
300-73160	<b>TCN20-6.6/2.4</b>	6.6	2.4	0.55	300
300-73170	<b>TCN20-9.5/3.2</b>	9.5	3.2	0.65	100
300-73180	<b>TCN20-12.7/4.8</b>	12.7	4.8	0.75	100
300-73190	<b>TCN20-19.0/6.4</b>	19.0	6.4	0.75	60
300-73200	<b>TCN20-25.4/9.5</b>	25.4	9.5	0.79	60
300-73210	<b>TCN20-38.0/12.7</b>	38.0	12.7	0.95	30

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

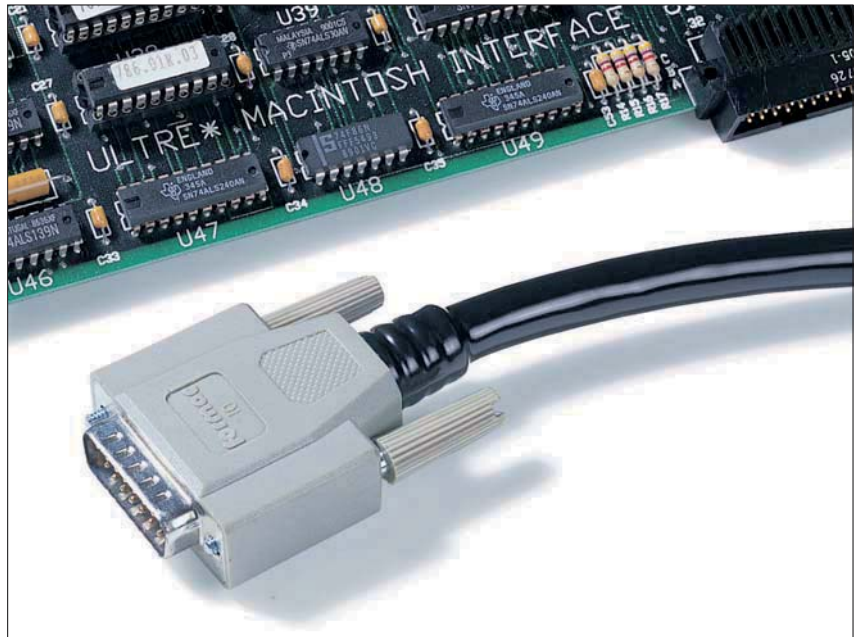
### Low-Heat Shrinkable Tubing 2:1

#### • TL27 - halogen free

Its low shrink temperature offers very quick recovery. Application fields include covering of heat sensitive parts, mechanical protection and cosmetic covering.

#### Features and Benefits

- Thin walled and light weighting polyolefin tubing TL27
- Shrink ratio 2:1
- Halogenfree
- Very flexible
- Extremely fast shrinkable
- Very low shrink temperature



TL27 – a very flexible tubing for automotive applications.



Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Min. Shrink Temperature	<b>+90 °C</b>
Flammability	<b>FMVSS 302</b>
Longitudinal change after shrinkage	<b>+5%/-15%</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
302-20120	<b>TL27-1.2/0.6</b>	1.2	0.6	0.31	500
302-20160	<b>TL27-1.6/0.8</b>	1.6	0.8	0.33	500
302-30240	<b>TL27-2.4/1.2</b>	2.4	1.2	0.36	300
302-30320	<b>TL27-3.2/1.6</b>	3.2	1.6	0.39	300
302-30480	<b>TL27-4.8/2.4</b>	4.8	2.4	0.42	150
302-30640	<b>TL27-6.4/3.2</b>	6.4	3.2	0.45	100
302-30950	<b>TL27-9.5/4.8</b>	9.5	4.8	0.48	100
302-21270	<b>TL27-12.7/6.4</b>	12.7	6.4	0.52	100
302-31900	<b>TL27-19.1/9.5</b>	19.1	9.5	0.58	100
302-32540	<b>TL27-25.4/12.7</b>	25.4	12.7	0.67	100
302-23810	<b>TL27-38.1/19.1</b>	38.1	19.1	0.76	100
302-25080	<b>TL27-50.8/25.4</b>	50.8	25.4	0.85	100

All dimensions in mm. Subject to technical changes.

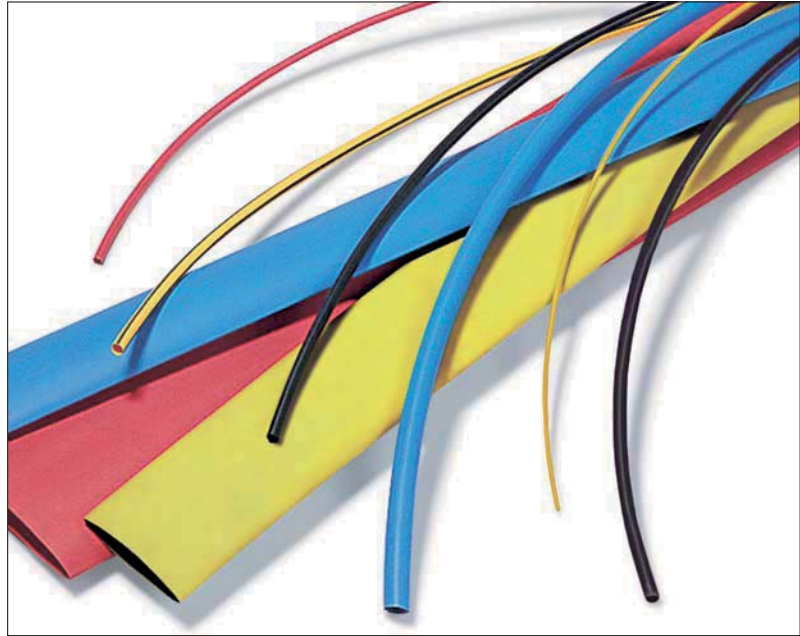
## Heat Shrinkable Tubing 2:1 flexible and coloured

### • TF21

TF21 is due to its versatility suitable for a wide range of applications like electrical insulations, mechanical protection and marking.

### Features and Benefits

- Thin walled, flexible polyolefin tubing TF21
- Shrink ratio 2:1
- Extremely fast shrinkable
- Very low shrink temperature
- Very good mechanical strength and strain relief
- Resistance to common fluids and solvents
- Meets and exceeds lots of industrial standards
- Big variety of different colours and sizes
- Printable



TF21 – available in a wide range of colours and sizes.



TF21

Material	<b>Polyolefin, cross-linked (POX)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Min. Shrink Temperature	<b>+90 °C</b>
Flammability	<b>ASTM D876</b>
Longitudinal change after shrinkage	<b>+/- 5%</b>
Dielectric Strength Specification	<b>37 kV/mm</b> <b>UL224 125 °C 600V VW-1, CSA, SAE - AMS - DTL-23053/5 Class 1, NF F 00-608, JAR/FAR 25.853</b>



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Heat Shrinkable Tubing 2:1 flexible and coloured

## • TF21

Article-No.	Type	Supplied $\varnothing$ D min.	Recov. $\varnothing$ d max.	Wall (WT)	Colour	Reel Length (m)
309-10120	TF21-1.2/0.6	1.2	0.6	0.41	Black (BK)	300
309-20129	TF21-1.2/0.6	1.2	0.6	0.41	White (WH)	100
309-20122	TF21-1.2/0.6	1.2	0.6	0.41	Red (RD)	100
309-20124	TF21-1.2/0.6	1.2	0.6	0.41	Yellow (YE)	100
309-20126	TF21-1.2/0.6	1.2	0.6	0.41	Blue (BU)	100
309-10160	TF21-1.6/0.8	1.6	0.8	0.43	Black (BK)	300
309-20169	TF21-1.6/0.8	1.6	0.8	0.43	White (WH)	100
309-20162	TF21-1.6/0.8	1.6	0.8	0.43	Red (RD)	100
309-20164	TF21-1.6/0.8	1.6	0.8	0.43	Yellow (YE)	100
309-20166	TF21-1.6/0.8	1.6	0.8	0.43	Blue (BU)	100
309-10240	TF21-2.4/1.2	2.4	1.2	0.51	Black (BK)	300
309-20249	TF21-2.4/1.2	2.4	1.2	0.51	White (WH)	100
309-20242	TF21-2.4/1.2	2.4	1.2	0.51	Red (RD)	100
309-20244	TF21-2.4/1.2	2.4	1.2	0.51	Yellow (YE)	100
309-20246	TF21-2.4/1.2	2.4	1.2	0.51	Blue (BU)	100
309-40247	TF21-2.4/1.2	2.4	1.2	0.51	Green-Yellow (GNYE)	100
309-10320	TF21-3.2/1.6	3.2	1.6	0.51	Black (BK)	300
309-20329	TF21-3.2/1.6	3.2	1.6	0.51	White (WH)	100
309-20322	TF21-3.2/1.6	3.2	1.6	0.51	Red (RD)	100
309-20324	TF21-3.2/1.6	3.2	1.6	0.51	Yellow (YE)	100
309-20326	TF21-3.2/1.6	3.2	1.6	0.51	Blue (BU)	100
309-40327	TF21-3.2/1.6	3.2	1.6	0.51	Green-Yellow (GNYE)	100
309-10480	TF21-4.8/2.4	4.8	2.4	0.51	Black (BK)	300
309-50489	TF21-4.8/2.4	4.8	2.4	0.51	White (WH)	60
309-50482	TF21-4.8/2.4	4.8	2.4	0.51	Red (RD)	60
309-50484	TF21-4.8/2.4	4.8	2.4	0.51	Yellow (YE)	60
309-50486	TF21-4.8/2.4	4.8	2.4	0.51	Blue (BU)	60
309-50487	TF21-4.8/2.4	4.8	2.4	0.51	Green-Yellow (GNYE)	60
309-10640	TF21-6.4/3.2	6.4	3.2	0.64	Black (BK)	300
309-50649	TF21-6.4/3.2	6.4	3.2	0.64	White (WH)	60
309-50642	TF21-6.4/3.2	6.4	3.2	0.64	Red (RD)	60
309-50644	TF21-6.4/3.2	6.4	3.2	0.64	Yellow (YE)	60
309-50646	TF21-6.4/3.2	6.4	3.2	0.64	Blue (BU)	60
309-50647	TF21-6.4/3.2	6.4	3.2	0.64	Green-Yellow (GNYE)	60
309-10950	TF21-9.5/4.8	9.5	4.8	0.64	Black (BK)	150
309-20959	TF21-9.5/4.8	9.5	4.8	0.64	White (WH)	50
309-20952	TF21-9.5/4.8	9.5	4.8	0.64	Red (RD)	50
309-20954	TF21-9.5/4.8	9.5	4.8	0.64	Yellow (YE)	50
309-20956	TF21-9.5/4.8	9.5	4.8	0.64	Blue (BU)	50
309-50957	TF21-9.5/4.8	9.5	4.8	0.64	Green-Yellow (GNYE)	50

All dimensions in mm. Subject to technical changes.



TF21



## Heat Shrinkable Tubing 2:1 flexible and coloured

## • TF21

Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT)	Colour	Reel Length (m)
309-11270	TF21-12.7/6.4	12.7	6.4	0.64	Black (BK)	100
309-21279	TF21-12.7/6.4	12.7	6.4	0.64	White (WH)	50
309-21272	TF21-12.7/6.4	12.7	6.4	0.64	Red (RD)	50
309-21274	TF21-12.7/6.4	12.7	6.4	0.64	Yellow (YE)	50
309-21276	TF21-12.7/6.4	12.7	6.4	0.64	Blue (BU)	50
309-41277	TF21-12.7/6.4	12.7	6.4	0.64	Green-Yellow (GNYE)	50
309-11900	TF21-19.0/9.5	19.1	9.5	0.76	Black (BK)	50
309-11909	TF21-19.0/9.5	19.1	9.5	0.76	White (WH)	50
309-11902	TF21-19.0/9.5	19.1	9.5	0.76	Red (RD)	50
309-11904	TF21-19.0/9.5	19.1	9.5	0.76	Yellow (YE)	50
309-11906	TF21-19.0/9.5	19.1	9.5	0.76	Blue (BU)	50
309-11907	TF21-19.0/9.5	19.1	9.5	0.76	Green-Yellow (GNYE)	50
309-12540	TF21-25.4/12.7	25.4	12.7	0.89	Black (BK)	50
309-12549	TF21-25.4/12.7	25.4	12.7	0.89	White (WH)	50
309-12542	TF21-25.4/12.7	25.4	12.7	0.89	Red (RD)	50
309-12544	TF21-25.4/12.7	25.4	12.7	0.89	Yellow (YE)	50
309-12546	TF21-25.4/12.7	25.4	12.7	0.89	Blue (BU)	50
309-12547	TF21-25.4/12.7	25.4	12.7	0.89	Green-Yellow (GNYE)	50
309-13810	TF21-38.0/19.0	38.1	19.1	1.02	Black (BK)	60
309-13819	TF21-38.0/19.0	38.1	19.1	1.02	White (WH)	60
309-13812	TF21-38.0/19.0	38.1	19.1	1.02	Red (RD)	60
309-13814	TF21-38.0/19.0	38.1	19.1	1.02	Yellow (YE)	60
309-13816	TF21-38.0/19.0	38.1	19.1	1.02	Blue (BU)	60
309-13817	TF21-38.0/19.0	38.1	19.1	1.02	Green-Yellow (GNYE)	60
309-15080	TF21-50.8/25.4	50.8	25.4	1.14	Black (BK)	60
309-15089	TF21-50.8/25.4	50.8	25.4	1.14	White (WH)	60
309-15082	TF21-50.8/25.4	50.8	25.4	1.14	Red (RD)	60
309-15084	TF21-50.8/25.4	50.8	25.4	1.14	Yellow (YE)	60
309-15086	TF21-50.8/25.4	50.8	25.4	1.14	Blue (BU)	60
309-15087	TF21-50.8/25.4	50.8	25.4	1.14	Green-Yellow (GNYE)	60
309-17600	TF21-76.0/38.0	76.2	38.1	1.27	Black (BK)	30
309-17609	TF21-76.0/38.0	76.2	38.1	1.27	White (WH)	30
309-17602	TF21-76.0/38.0	76.2	38.1	1.27	Red (RD)	30
309-17604	TF21-76.0/38.0	76.2	38.1	1.27	Yellow (YE)	30
309-17606	TF21-76.0/38.0	76.2	38.1	1.27	Blue (BU)	30
309-11020	TF21-101.6/50.8	101.6	50.8	1.40	Black (BK)	15
309-11029	TF21-101.6/50.8	101.6	50.8	1.40	White (WH)	15
309-11022	TF21-101.6/50.8	101.6	50.8	1.40	Red (RD)	15
309-11024	TF21-101.6/50.8	101.6	50.8	1.40	Yellow (YE)	15
309-11026	TF21-101.6/50.8	101.6	50.8	1.40	Blue (BU)	15

All dimensions in mm. Subject to technical changes.



Cut lengths available on request. Please contact us!

## Heat Shrinkable Tubing 2:1 flexible and transparent

### • TF24

#### Features and Benefits

- Transparent, flexible polyolefin tubing TF24
- Protects identification marking perfect
- Shrink ratio 2:1
- Halogenfree
- Good mechanical and chemical resistance
- VG-approval and additional industrial approvals



TF24 – ideal to protect cable markers.



TF24

**Cut lengths available on request. Please contact us!**

Material	<b>Polyolefin, cross-linked (POX)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Min. Shrink Temperature	<b>+110 °C</b>
Longitudinal change after shrinkage	<b>+/-5% max.</b>
Dielectric Strength	<b>46 kV/mm</b>
Specification	<b>VG 95343, SAE - AMS - DTL-23053/5 Class 2, DEF STAN 59-97 Type 2B</b>



Article-No.	Type	Designation as per VG-Norm	Wall (WT) nom.	Supplied Ø D min.	Recov. Ø d max.	Colour	Reel Length (m)
309-40123	<b>TF24-1.2/0.6</b>	VG95343T05B001M	0.41	1.2	0.6	Transparent (CL)	100
309-40163	<b>TF24-1.6/0.8</b>	VG95343T05B002M	0.43	1.6	0.8	Transparent (CL)	100
309-40243	<b>TF24-2.4/1.2</b>	VG95343T05B003M	1.51	2.4	1.2	Transparent (CL)	100
309-40323	<b>TF24-3.2/1.6</b>	VG95343T05B004M	0.51	3.2	1.6	Transparent (CL)	100
309-50483	<b>TF24-4.8/2.4</b>	VG95343T05B005M	0.51	4.8	2.4	Transparent (CL)	60
309-50643	<b>TF24-6.4/3.2</b>	VG95343T05B006M	0.64	6.4	3.2	Transparent (CL)	60
309-40953	<b>TF24-9.5/4.8</b>	VG95343T05B007M	0.64	9.5	4.8	Transparent (CL)	50
309-41273	<b>TF24-12.7/6.4</b>	VG95343T05B008M	0.64	12.7	6.4	Transparent (CL)	50
309-31903	<b>TF24-19.1/9.5</b>	VG95343T05B009M	0.76	19.1	9.5	Transparent (CL)	50
309-32543	<b>TF24-25.4/12.7</b>	VG95343T05B010M	0.89	25.4	25.4	Transparent (CL)	50
309-33813	<b>TF24-38.1/19.1</b>	VG95343T05B011M	1.02	38.1	19.1	Transparent (CL)	60
309-35083	<b>TF24-50.8/25.4</b>	VG95343T05B012M	1.14	50.8	25.4	Transparent (CL)	60
309-37603	<b>TF24-76.2/38.1</b>	VG95343T05B013M	1.27	76.2	38.1	Transparent (CL)	30
309-31023	<b>TF24-101.6/50.8</b>	VG95343T05B014M	1.40	101.6	50.8	Transparent (CL)	15

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

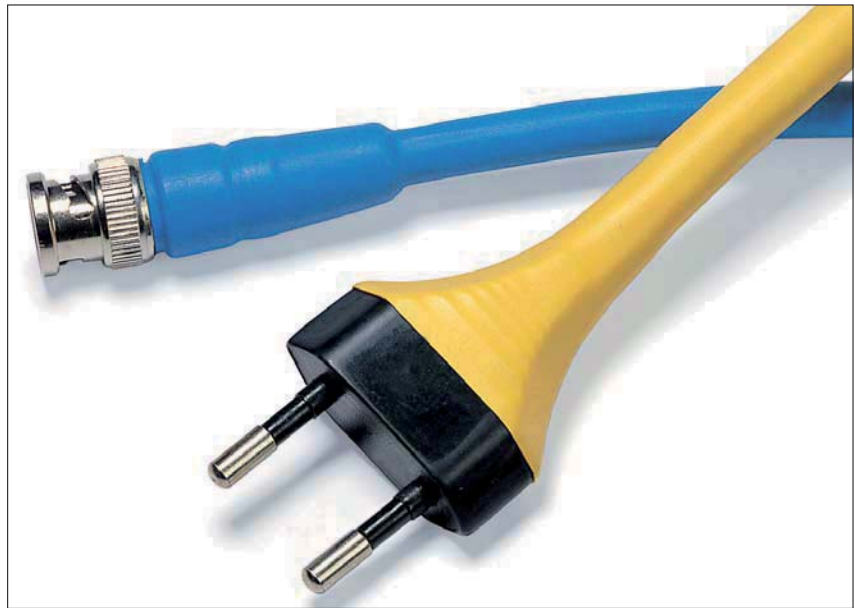
## Heat Shrinkable Tubing 3:1 flexible and coloured

### • TF31

If higher fire protection is a requirement heat shrinkable tubing TF31 is a good choice. It is used for protection insulation and identification wires, cables and light duty harnesses.

### Features and Benefits

- Thin walled, flexible polyolefin tubing TF31
- Shrink ratio 3:1
- Flame-retardant
- Fast shrinkable
- Low shrink temperature
- Good mechanical strength and chemical resistance
- Resistance to common fluids and solvents



TF31 with 3:1 shrink ratio allowing for a wider range of application.



TF31

**Cut lengths available on request. Please contact us!**

**Detailed Information about Heatguns please refer to page 137.**

Material	<b>Polyolefin, cross-linked (POX)</b>
Shrink Ratio	<b>3:1</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Min. Shrink Temperature	<b>+90 °C</b>
Flammability	<b>ASTM D876</b>
Longitudinal change after shrinkage	<b>+5%/-15%</b>
Dielectric Strength Specification	<b>37 kV/mm</b> <b>UL224 125 °C 600V VW-1, CSA</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT)	Colour	Reel Length (m)
333-20150	<b>TF31-1.5/0.5</b>	1.5	0.5	0.50	Black (BK)	300
333-40300	<b>TF31-3/1</b>	3.0	1.0	0.60	Black (BK)	150
333-40600	<b>TF31-6/2</b>	6.0	2.0	0.70	Black (BK)	150
333-20900	<b>TF31-9/3</b>	9.0	3.0	0.80	Black (BK)	150
333-21200	<b>TF31-12/4</b>	12.0	4.0	0.85	Black (BK)	100
333-41800	<b>TF31-18/6</b>	18.0	6.0	1.00	Black (BK)	60
333-42400	<b>TF31-24/8</b>	24.0	8.0	1.20	Black (BK)	60
333-24000	<b>TF31-40/13</b>	40.0	13.0	1.25	Black (BK)	60

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Heat Shrinkable Tubing 3:1 flexible and coloured

Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT)	Colour	Reel Length (m)
333-30150	TF31-1.5/0.5	1.5	0.5	0.50	Black (BK)	30
333-30156	TF31-1.5/0.5	1.5	0.5	0.50	Blue (BU)	30
333-30155	TF31-1.5/0.5	1.5	0.5	0.50	Green (GN)	30
333-30157	TF31-1.5/0.5	1.5	0.5	0.50	Green-Yellow (GNYE)	30
333-30152	TF31-1.5/0.5	1.5	0.5	0.50	Red (RD)	30
333-30159	TF31-1.5/0.5	1.5	0.5	0.50	White (WH)	30
333-30154	TF31-1.5/0.5	1.5	0.5	0.50	Yellow (YE)	30
333-30306	TF31-3/1	3.0	1.0	0.60	Blue (BU)	30
333-30300	TF31-3/1	3.0	1.0	0.60	Black (BK)	30
333-30305	TF31-3/1	3.0	1.0	0.60	Green (GN)	30
333-30307	TF31-3/1	3.0	1.0	0.60	Green-Yellow (GNYE)	30
333-30302	TF31-3/1	3.0	1.0	0.60	Red (RD)	30
333-30309	TF31-3/1	3.0	1.0	0.60	White (WH)	30
333-30304	TF31-3/1	3.0	1.0	0.60	Yellow (YE)	30
333-30606	TF31-6/2	6.0	2.0	0.70	Blue (BU)	30
333-30600	TF31-6/2	6.0	2.0	0.70	Black (BK)	30
333-30605	TF31-6/2	6.0	2.0	0.70	Green (GN)	30
333-30607	TF31-6/2	6.0	2.0	0.70	Green-Yellow (GNYE)	30
333-30602	TF31-6/2	6.0	2.0	0.70	Red (RD)	30
333-30609	TF31-6/2	6.0	2.0	0.70	White (WH)	30
333-30604	TF31-6/2	6.0	2.0	0.70	Yellow (YE)	30
333-30906	TF31-9/3	9.0	3.0	0.80	Blue (BU)	30
333-30900	TF31-9/3	9.0	3.0	0.80	Black (BK)	30
333-30905	TF31-9/3	9.0	3.0	0.80	Green (GN)	30
333-30907	TF31-9/3	9.0	3.0	0.80	Green-Yellow (GNYE)	30
333-30902	TF31-9/3	9.0	3.0	0.80	Red (RD)	30
333-30909	TF31-9/3	9.0	3.0	0.80	White (WH)	30
333-30904	TF31-9/3	9.0	3.0	0.80	Yellow (YE)	30
333-31206	TF31-12/4	12.0	4.0	0.85	Blue (BU)	30
333-31200	TF31-12/4	12.0	4.0	0.85	Black (BK)	30
333-31205	TF31-12/4	12.0	4.0	0.85	Green (GN)	30
333-31207	TF31-12/4	12.0	4.0	0.85	Green-Yellow (GNYE)	30
333-31202	TF31-12/4	12.0	4.0	0.85	Red (RD)	30
333-31209	TF31-12/4	12.0	4.0	0.85	White (WH)	30
333-31204	TF31-12/4	12.0	4.0	0.85	Yellow (YE)	30
333-31806	TF31-18/6	18.0	6.0	1.00	Blue (BU)	30
333-31800	TF31-18/6	18.0	6.0	1.00	Black (BK)	30
333-31805	TF31-18/6	18.0	6.0	1.00	Green (GN)	30
333-31807	TF31-18/6	18.0	6.0	1.00	Green-Yellow (GNYE)	30
333-31802	TF31-18/6	18.0	6.0	1.00	Red (RD)	30
333-31809	TF31-18/6	18.0	6.0	1.00	White (WH)	30
333-31804	TF31-18/6	18.0	6.0	1.00	Yellow (YE)	30
333-32406	TF31-24/8	24.0	8.0	1.20	Blue (BU)	30
333-32400	TF31-24/8	24.0	8.0	1.20	Black (BK)	30
333-32405	TF31-24/8	24.0	8.0	1.20	Green (GN)	30
333-32407	TF31-24/8	24.0	8.0	1.20	Green-Yellow (GNYE)	30
333-32402	TF31-24/8	24.0	8.0	1.20	Red (RD)	30
333-32409	TF31-24/8	24.0	8.0	1.20	White (WH)	30
333-32404	TF31-24/8	24.0	8.0	1.20	Yellow (YE)	30
333-34006	TF31-40/13	40.0	13.0	1.25	Blue (BU)	30
333-34000	TF31-40/13	40.0	13.0	1.25	Black (BK)	30
333-34005	TF31-40/13	40.0	13.0	1.25	Green (GN)	30
333-34002	TF31-40/13	40.0	13.0	1.25	Red (RD)	30
333-34009	TF31-40/13	40.0	13.0	1.25	White (WH)	30
333-34004	TF31-40/13	40.0	13.0	1.25	Yellow (YE)	30

Alle Maße in mm. Technische Änderungen vorbehalten.

## Heat Shrinkable Tubing 3:1 flexible and transparent

### • TF34

#### Features and Benefits

- Transparent, highly flexible polyolefin tubing TF34
- Protects identification marking perfect
- Shrink ratio 3:1
- Halogenfree
- Good mechanical and chemical resistance



TF34 transparent tubing with 3:1 shrink ratio allowing for a wider range of application.



**Cut lengths available on request. Please contact us!**

Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Transparent (CL)</b>
Shrink Ratio	<b>3:1</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Min. Shrink Temperature	<b>+110 °C</b>
Longitudinal change after shrinkage	<b>-5% max.</b>
Dielectric Strength	<b>46 kV/mm</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
333-30153	<b>TF34-1.5/0.5</b>	1.5	0.5	0.50	30
333-30303	<b>TF34-3/1</b>	3.0	1.0	0.50	30
333-30603	<b>TF34-6/2</b>	6.0	2.0	0.70	30
333-30903	<b>TF34-9/3</b>	9.0	3.0	0.80	30
333-31203	<b>TF34-12/4</b>	12.0	4.0	0.85	30
333-31803	<b>TF34-18/6</b>	18.0	6.0	1.00	30
333-32403	<b>TF34-24/8</b>	24.0	8.0	1.20	30
333-34003	<b>TF34-40/13</b>	40.0	13.0	1.25	30

All dimensions in mm. Subject to technical changes.

### Heat Shrinkable Tubing adhesive lined

- EPS-300 3:1
- EPS-400 4:1

Heatshrinkable tubing EPS seals and protects a wide variety of electrical applications like back end connector sealing, connector-to-cable transitions and splices.

#### Features and Benefits

- Flexible, thin walled polyolefin tubing EPS
- With coextruded hot melt adhesive inner wall
- Shrink ratio 3:1 and 4:1
- Protects against moisture
- Provides an environmental sealing of complex parts



EPS offers high shrink ratios and protection against humidity.



EPS-300, EPS-400

**Cut lengths available on request. Please contact us!**

Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>3:1, 4:1</b>
Longitudinal change after shrinkage	<b>-10% max.</b>
Min. Shrink Temperature	<b>+120 °C</b>
Operating Temperature	<b>-55 °C to +110 °C</b>
Softening Point Adhesive	<b>+90 °C</b>
Dielectric Strength	<b>15 kV/mm according to IEC 684 P2</b>
Flammability	<b>ASTM D2671 (outer layer only)</b>
Specification	<b>SAE - AMS - DTL-23053/4 (EPS400)</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
EPS-300					
340-03010	EPS-300-3/1	3.0	1.0	1.00	400
340-06020	EPS-300-6/2	6.0	2.0	1.00	300
340-09030	EPS-300-9/3	9.0	3.0	1.40	150
340-12040	EPS-300-12/4	12.0	4.0	1.80	100
340-19060	EPS-300-19/6	19.0	6.0	2.20	50
340-24080	EPS-300-24/8	24.0	8.0	2.50	25
340-40130	EPS-300-40/13	40.0	13.0	2.50	25
EPS-400					
341-04010	EPS-400-4/1	4.0	1.0	1.00	300
341-08020	EPS-400-8/2	8.0	2.0	1.00	150
341-12030	EPS-400-12/3	12.0	3.0	1.40	100
341-16040	EPS-400-16/4	16.0	4.0	1.80	100
341-24060	EPS-400-24/6	24.0	6.0	2.20	50
341-32080	EPS-400-32/8	32.0	8.0	2.50	25

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Heat Shrinkable Tubing 2:1 - Fluororubber

### • Viton®-E

Viton®-E is used for reliable protection against aggressive chemicals in high temperature environments like engine compartments and turbines. It is also used when protective tubings are required to remain flexible at low temperatures.

### Features and Benefits

- High resistant fluoroelastomeric heat shrink tubing Viton®-E
- Shrink ratio 2:1
- For high temperature applications
- Very low shrink temperature
- Flexible even at very low temperatures
- Very good electrical, chemical and mechanical features
- Resistance to fuels and lubricants
- Approved to VG 95343/5E



Viton®-E for flexibility and protection against aggressive chemicals.



Viton®-E

**Cut lengths available on request. Please contact us!**

**Detailed Information about Heatguns please refer to page 137.**

Material	<b>Fluoropolymer cross-linked (FPMX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>2:1</b>
Longitudinal change after shrinkage	<b>-10% max.</b>
Min. Shrink Temperature	<b>+175 °C</b>
Operating Temperature	<b>-55 °C to +220 °C</b>
Insulation Class	<b>C (VDE 0530)</b>
Dielectric Strength	<b>15 kV/mm</b>
Flammability	<b>VG 95343</b>
Specification	<b>VG 95343</b>



Article-No.	Type	Designation as per VG-Norm	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
330-00320	<b>VITON®-E-3.2/1.6</b>	VG 95343 T 05 E 001 A	3.2	1.6	0.70	50
330-00480	<b>VITON®-E-4.8/2.4</b>	VG 95343 T 05 E 002 A	4.8	2.4	0.80	50
330-00640	<b>VITON®-E-6.4/3.2</b>	VG 95343 T 05 E 003 A	6.4	3.2	0.90	50
330-00950	<b>VITON®-E-9.5/4.8</b>	VG 95343 T 05 E 004 A	9.5	4.8	1.00	50
330-01270	<b>VITON®-E-12.7/6.4</b>	VG 95343 T 05 E 005 A	12.7	6.4	1.20	25
330-01900	<b>VITON®-E-19.0/9.5</b>	VG 95343 T 05 E 006 A	19.0	9.5	1.40	25
330-02540	<b>VITON®-E-25.4/12.7</b>	VG 95343 T 05 E 007 A	25.4	12.7	1.80	25
330-03810	<b>VITON®-E-38.0/19.0</b>	VG 95343 T 05 E 008 A	38.0	19.0	2.40	15
330-05080	<b>VITON®-E-50.8/25.4</b>	VG 95343 T 05 E 009 A	50.8	25.4	2.80	15

All dimensions in mm. Subject to technical changes.

Viton® is a registered trademark of DuPont.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

### Heat Shrinkable Tubing 2:1 - PVDF

#### • TK20

Typical applications of this translucent tubing are where high-temperature performance is required. Also very suitable for applications that ask for visual inspection of covered components, or if low friction surface is needed. TK20 is also used as oil stop for energy cables.

This thin walled, translucent heat shrink tubing is often used for chemical applications.

#### Features and Benefits

- Transparent, semi-rigid heat shrinkable Tubing TK20
- Thin walled and tough
- Shrink ratio 2:1
- Self extinguishing
- For higher temperature applications
- Very good mechanical strength and chemical resistance
- Meets lots of industrial standards
- Cutted length: 1,20 m



TK20, TK29



This thin walled, translucent heat shrink tubing is often used for chemical applications.

Material	<b>Polyvinylidene fluoride (PVDF)</b>
Colour	<b>Transparent (CL)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-55 °C to +175 °C</b>
Min. Shrink Temperature	<b>+175 °C</b>
Flammability	<b>UL224 VW-1</b>
Longitudinal change after shrinkage	<b>+/-10% max</b>
Dielectric Strength	<b>≥ 30 kV/mm min. according to ASTM D2171</b>
Specification	<b>SAE - AMS - DTL-23053/8, UL224 150 °C 600V VW-1, VG 95343</b>



Article-No.	Type	Designation as per VG-Norm	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Length (L) (m)
311-00129	<b>TK20-1.2/0.6</b>	VG95343T05F001M	1.2	0.6	0.25	1.20
311-00169	<b>TK20-1.6/0.8</b>	VG95343T05F002M	1.6	0.8	0.25	1.20
311-00249	<b>TK20-2.4/1.2</b>	VG95343T05F003M	2.4	1.2	0.25	1.20
311-00329	<b>TK20-3.2/1.6</b>	VG95343T05F004M	3.2	1.6	0.25	1.20
311-00489	<b>TK20-4.8/2.4</b>	VG95343T05F005M	4.8	2.4	0.25	1.20
311-00649	<b>TK20-6.4/3.2</b>	VG95343T05F006M	6.4	3.2	0.30	1.20
311-00959	<b>TK20-9.5/4.8</b>	VG95343T05F007M	9.5	4.8	0.30	1.20
311-01279	<b>TK20-12.7/6.4</b>	VG95343T05F008M	12.7	6.4	0.30	1.20
311-01909	<b>TK20-19.1/9.5</b>	VG95343T05F009M	19.1	9.5	0.43	1.20
311-02549	<b>TK20-25.4/12.7</b>	VG95343T05F010M	25.4	12.7	0.48	1.20
311-03819	<b>TK20-38.1/19.1</b>	–	38.1	19.1	0.51	1.20
311-05089	<b>TK20-50.8/25.4</b>	–	50.8	25.4	0.51	1.20

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval.

For product specific approvals please refer to the Appendix.



## Heat Shrinkable Tubing 2:1 - PVDF

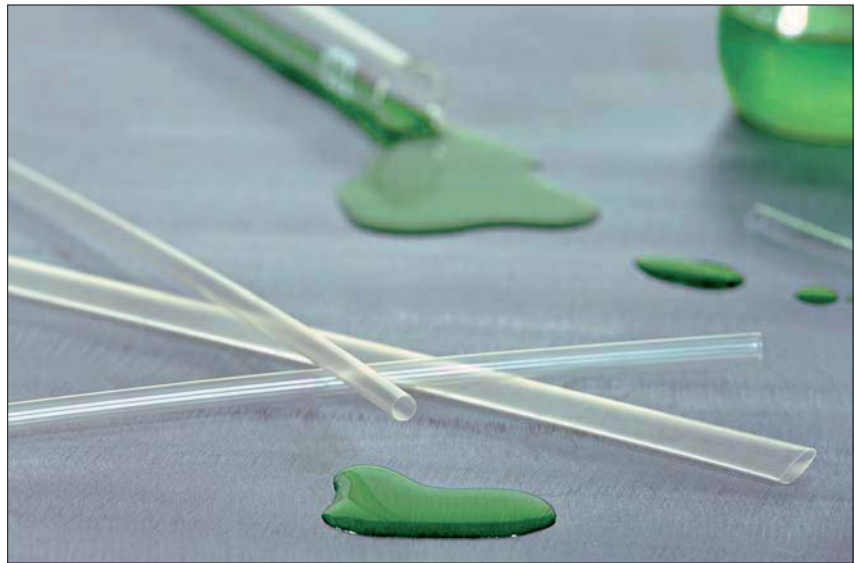
### • TK29

Typical applications of this translucent tubing are where high-temperature performance is required. Also very suitable for applications that ask for visual inspection of covered components, or if low friction surface is needed. TK29 is also used as oil stop for energy cables.

This thin walled, translucent heat shrink tubing is often used for chemical applications.

### Features and Benefits

- Transparent, semi-rigid heat shrinkable Tubing TK29
- Thin walled and tough
- Shrink ratio 2:1
- Self extinguishing
- For higher temperature applications
- Very good mechanical strength and chemical resistance
- Meets lots of industrial standards
- Delivery on reel



*This thin walled, translucent heat shrink tubing is often used for chemical applications.*



TK20, TK29

Material	<b>Polyvinylidene fluoride (PVDF)</b>
Colour	<b>Transparent (CL)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-55 °C to +175 °C</b>
Min. Shrink Temperature	<b>+150 °C</b>
Flammability	<b>UL224 VW-1</b>
Longitudinal change after shrinkage	<b>+/-10% max</b>
Dielectric Strength	<b>≥ 30 kV/mm min. according to ASTM D2171</b>
Specification	<b>MIL-DTL-23053, UL224 VW-1</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Length (L) (m)
311-90129	<b>TK29-1.2/0.6</b>	1.2	1.2	0.25	300
311-90169	<b>TK29-1.6/0.8</b>	1.6	0.8	0.25	300
311-90249	<b>TK29-2.4/1.2</b>	2.4	1.2	0.25	150
311-90329	<b>TK29-3.2/1.6</b>	3.2	1.6	0.25	150
311-90489	<b>TK29-4.8/2.4</b>	4.8	2.4	0.25	60
311-90649	<b>TK29-6.4/3.2</b>	6.4	3.2	0.30	60
311-90959	<b>TK29-9.5/4.8</b>	9.5	4.8	0.30	60
311-91279	<b>TK29-12.7/6.4</b>	12.7	6.4	0.30	60
311-91909	<b>TK29-19.1/9.5</b>	19.1	9.5	0.43	60
311-92549	<b>TK29-25.4/12.7</b>	25.4	12.7	0.48	60
311-93819	<b>TK29-38.1/19.1</b>	38.1	19.1	0.51	60
311-95089	<b>TK29-50.8/25.4</b>	50.8	25.4	0.51	60

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

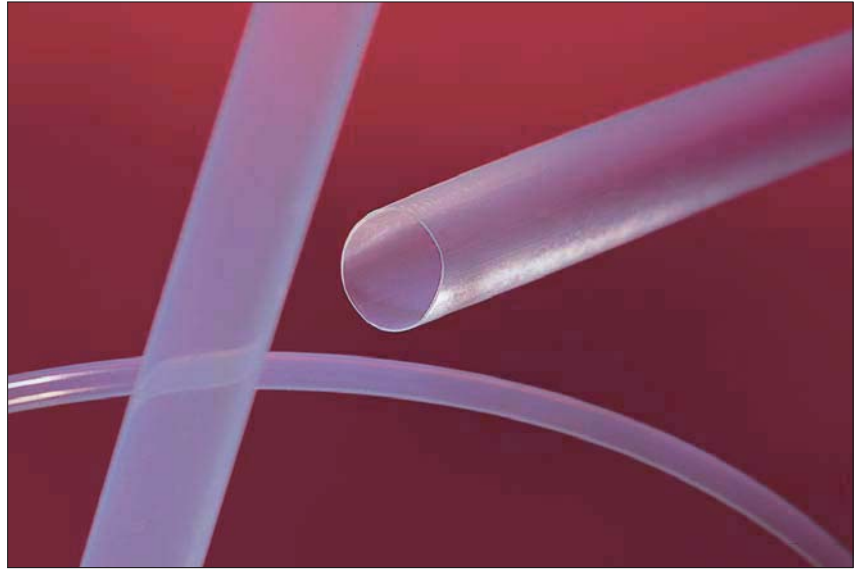
### Heat Shrinkable Tubing - PTFE

- TFE2 2:1
- TFE4 4:1

TFE is ideal for high temperature applications, when resistance to aggressive fluids is required or a very thin walled tubing is needed, for example in pH-measuring instruments. TFE tubing is also used to reduce movement due to friction, covering cylinders for example.

#### Features and Benefits

- Transparent, non-burning heat shrinkable Tubing TFE
- Very thin walled and tough
- Shrink ratio 2:1 and 4:1
- For operating temperatures up to +260° C
- Very good mechanical strength
- High chemical resistance



TFE is available in either 2:1 or 4:1 shrink ratios.



TFE2, TFE4

Material	<b>Polytetrafluoroethylene (PTFE)</b>
Colour	<b>Transparent (CL)</b>
Shrink Ratio	<b>2:1, 4:1</b>
Operating Temperature	<b>-70 °C to +260 °C</b>
Min. Shrink Temperature	<b>+330 °C</b>
Flammability	<b>non-burning</b>
Longitudinal change after shrinkage	<b>-20% max.</b>
Dielectric Strength	<b>40 kV/mm according to DIN 53481</b>

**Cut lengths available on request. Please contact us!**



## Heat Shrinkable Tubing - PTFE

- TFE2 2:1
- TFE4 4:1

Article-No.	Type	Wire Size (AWG)	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Length (L) (m)
<b>TFE2</b>						
336-00079	<b>TFE2-30</b>	30	0.86	0.38	0.23	1.22
336-00099	<b>TFE2-28</b>	28	0.96	0.46	0.23	1.22
336-00109	<b>TFE2-26</b>	26	1.17	0.56	0.23	1.22
336-00139	<b>TFE2-24</b>	24	1.27	0.69	0.25	1.22
336-00149	<b>TFE2-22</b>	22	1.39	0.82	0.25	1.22
336-00159	<b>TFE2-20</b>	20	1.52	0.99	0.30	1.22
336-00199	<b>TFE2-18</b>	18	1.93	1.25	0.30	1.22
336-00249	<b>TFE2-16</b>	16	2.36	1.55	0.30	1.22
336-00319	<b>TFE2-14</b>	14	3.05	1.83	0.30	1.22
336-00399	<b>TFE2-12</b>	12	3.81	2.26	0.30	1.22
336-00489	<b>TFE2-10</b>	10	4.85	2.85	0.30	1.22
336-00619	<b>TFE2-8</b>	8	6.10	3.58	0.38	1.22
336-00779	<b>TFE2-6</b>	6	7.67	4.52	0.38	1.22
336-00949	<b>TFE2-4</b>	4	9.40	5.69	0.38	1.22
336-01109	<b>TFE2-2</b>	2	10.92	7.06	0.38	1.22
336-01209	<b>TFE2-0</b>	0	11.94	8.81	0.38	1.22
<b>TFE4</b>						
		<b>Size/Inch</b>				
339-00209	<b>TFE4-5/64</b>	5/64	1.98	0.64	0.22	1.22
339-00329	<b>TFE4-1/8</b>	1/8	3.17	0.94	0.25	1.22
339-00340	<b>TFE4-3/16</b>	3/16	4.75	1.27	0.30	1.22
339-00649	<b>TFE4-1/4</b>	1/4	6.35	1.60	0.30	1.22
339-00959	<b>TFE4-3/8</b>	3/8	9.52	2.44	0.30	1.22
339-01279	<b>TFE4-1/2</b>	1/2	12.7	3.66	0.38	1.22
339-01599	<b>TFE4-5/8</b>	5/8	15.87	4.52	0.38	1.22
339-01909	<b>TFE4-3/4</b>	3/4	19.05	5.69	0.38	1.22
339-02549	<b>TFE4-1</b>	1	25.4	7.06	0.38	1.22
339-03189	<b>TFE4-1 1/4</b>	1 1/4	31.75	8.82	0.38	1.22

All dimensions in mm. Subject to technical changes.

### Heat Shrinkable Tubing 2:1 - Flame retardant

#### • TR27

TR27 is used in applications where toxic emissions during a fire must be kept low, e.g. for heavily populated buildings or high security areas like tunnels, hospitals, schools, theatres, mass transit vehicles and computer centres.

#### Features and Benefits

- Thin walled, flexible polyolefin tubing TR27
- Shrink ratio 2:1
- Halogenfree
- Self-extinguishing
- Excellent flame-retardant properties
- Meets lots of industrial standards
- Optional available with adhesive or as thick walled version SR27



TR27 is ideal for safety sensitive areas.

**Detailed Information about Heatguns please refer to page 106.**

Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>Black (BK)</b>
Shrink Ratio	<b>2:1</b>
Operating Temperature	<b>-40 °C to +105 °C</b>
Min. Shrink Temperature	<b>+115 °C</b>
Flammability	<b>Limited Fire Hazard, halogen free, low generation of toxic gases and corrosive acid, low smoke generation</b>
Longitudinal change after shrinkage	<b>+5%/-10% max.</b>
Dielectric Strength	<b>15 kV/mm according to IEC 684 P2</b>
Specification	<b>DEF STAN 59-97 Type 8, LUL Engineering Standard E1042:A6, CEN TS 45545-2: HL3</b>



Article-No.	Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT) nom.	Reel Length (m)
315-50320	<b>TR27-3.2/1.6</b>	3.2	1.6	0.51	150.0
315-50480	<b>TR27-4.8/2.4</b>	4.8	2.4	0.51	60.0
315-50640	<b>TR27-6.4/3.2</b>	6.4	3.2	0.64	60.0
315-50950	<b>TR27-9.5/4.8</b>	9.5	4.8	0.64	60.0
315-51270	<b>TR27-12.7/6.4</b>	12.7	6.4	0.64	60.0
315-51900	<b>TR27-19.1/9.5</b>	19.1	9.5	0.76	60.0
315-52540	<b>TR27-25.4/12.7</b>	25.4	12.7	0.89	60.0
315-53810	<b>TR27-38.1/19.1</b>	38.1	19.1	1.02	60.0
315-55100	<b>TR27-50.8/25.4</b>	50.8	25.4	1.14	60.0

All dimensions in mm. Subject to technical changes.



**DEF STAN**

Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Standard polyester braided sleeving

### • Helagaine HEGP

Helagaine HEGP braided sleeving is used in the automotive industry, in machine building, in panel building and in electrical appliances to provide abrasion protection. Its open structure prevents pockets of high temperature. HEGP fulfils the requirements of DIN5510-2 and is therefore also optimal for railway applications.

### Features and Benefits

- Made from sturdy polyester
- Highly flexible
- High abrasion resistance
- Eases application by expanding when compressed
- High surface coverage (approx. 81%)
- 13 sizes for diameters from 1 - 66 mm for an optimal fit



Helagaine HEGP braided sleeving

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-50 °C to +150 °C, intermittent +220 °C</b>
Melting Point	<b>+250 °C</b>
Flammability	<b>UL94 V2, FMVSS 302</b>
Specification	<b>DIN 5510-2</b>




Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
HEGP				
170-10300	<b>HEGP03</b>	1	5	200
170-10400	<b>HEGP04</b>	2	7	200
170-10500	<b>HEGP05</b>	3	9	200
170-10600	<b>HEGP06</b>	4	11	100
170-10800	<b>HEGP08</b>	5	12	100
170-11000	<b>HEGP10</b>	7	15	100
170-11200	<b>HEGP12</b>	8	17	100
170-11500	<b>HEGP15</b>	10	20	100
170-12000	<b>HEGP20</b>	14	26	50
170-12500	<b>HEGP25</b>	18	34	50
170-13000	<b>HEGP30</b>	20	40	50
170-14000	<b>HEGP40</b>	30	50	50
170-15000	<b>HEGP50</b>	40	66	50

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.

 **To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.**

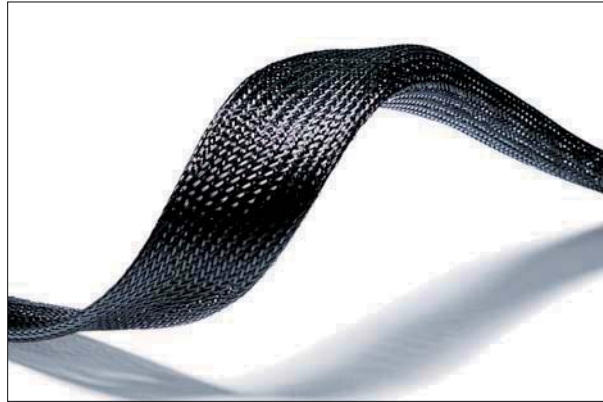
### Standard polyester braided sleeving, expansion rate: 3:1

#### • Helagaine HEGPX

Helagaine HEGPX is used whenever a higher expansion ratio is required. HEGPX is particularly suitable for use in the automotive and railway industry and in electrical appliances.

#### Features and Benefits

- Made from sturdy polyester
- Expansion ratio of 3:1
- Easier application over irregular shapes
- Highly flexible
- High abrasion resistance
- 7 sizes for diameters from 3 - 70 mm for an optimal fit



Helagaine HEGPX braided sleeving

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-50 °C to +150 °C, intermittent +220 °C</b>
Melting Point	<b>+250 °C</b>
Flammability	<b>UL94 V2, FMVSS 302</b>
Specification	<b>DIN 5510-2</b>



**To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.**

Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-00060	<b>HEGPX06</b>	3	10	200
170-00090	<b>HEGPX09</b>	5	16	100
170-00120	<b>HEGPX12</b>	6	19	100
170-00200	<b>HEGPX20</b>	13	32	100
170-00300	<b>HEGPX30</b>	19	45	50
170-00400	<b>HEGPX40</b>	32	70	50

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Polyester braided sleeving, UL94V0 classification

### • Helagaine HEGPV0

HEGPV0 braided sleeveings are used wherever fire protection is important such as in railway vehicles, machine tools, robotics and automatic equipment. HEGPAV0 fulfill the requirements of DIN5510-2 and NFF-16 101.

### Features and Benefits

- Made from sturdy polyester
- Self-extinguishing according to UL94 V0 for enhance fire protection
- Keeps out moisture and dirt
- Resistant to chemicals and acids
- High surface coverage



Helagaine HEGPV0 braided sleeving



To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.

Material	<b>Polyester (PBT)</b>
Colour	<b>Black with White Identification Yarn (BKIDWH)</b>
Operating Temperature	<b>-50 °C to +150 °C, intermittent +200 °C</b>
Melting Point	<b>+225 °C</b>
Flammability	<b>UL94 V0, FMVSS 302</b>
Specification	<b>NF F 16-101, DIN 5510-2</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-30400	<b>HEGPV004</b>	3	7	100
170-30600	<b>HEGPV006</b>	5	11	100
170-30800	<b>HEGPV008</b>	7	13	100
170-31200	<b>HEGPV012</b>	11	17	50
170-31500	<b>HEGPV015</b>	13	20	50
170-32000	<b>HEGPV020</b>	18	25	50
170-33000	<b>HEGPV030</b>	27	40	50
170-34000	<b>HEGPV040</b>	35	50	50
170-35000	<b>HEGPV050</b>	40	60	50

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.

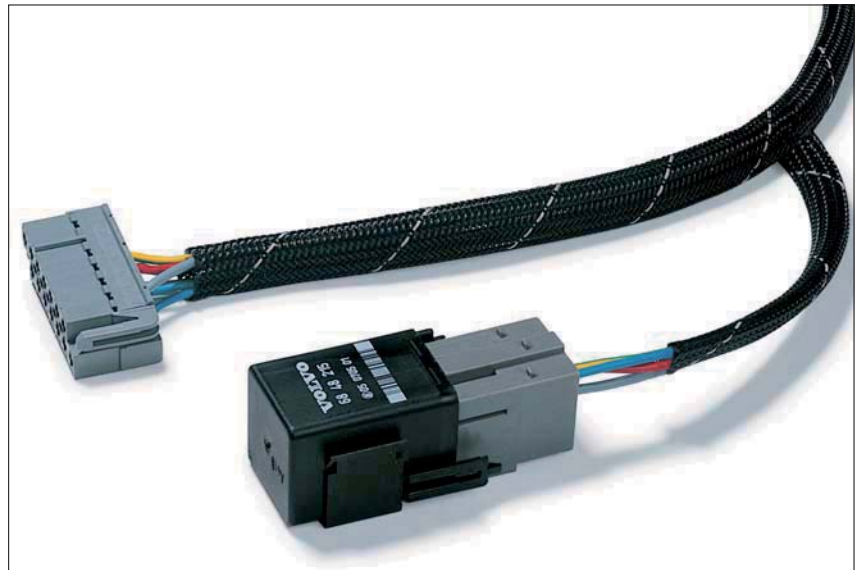
### Polyester braided sleeving, expansion rate: 3:1, UL94V0 classification

#### • Helagaine HEGPVOX


Helagaine HEGPVOX braided sleeving is especially suitable wherever fire protection and higher expansion ratio are important. Helagaine HEGPVOX offers superior cable protection for railway vehicle construction, machine tools, robotics and automatic equipment.

#### Features and Benefits

- Helagaine HEGPVOX braided sleeving made from polyester
- Self-extinguishing according to UL94 V0 for enhanced fire protection
- Easier application over irregular shapes due to expansion ratio of 3:1
- Good abrasion protection
- Keeps out moisture and dirt
- Resistant to acids



Helagaine flame-retardant UL94 V0 braided sleeving.

 **To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.**

Material	<b>Polyester (PBT)</b>
Colour	<b>Black with White Identification Yarn (BKIDWH)</b>
Operating Temperature	<b>-70 °C to +150 °C</b>
Melting Point	<b>+225 °C</b>
Flammability	<b>UL94 V0, FMVSS 302</b>
Specification	<b>UL, NF F 16-101, DIN 5510-2</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-50030	<b>HEGPVOX03</b>	2	6	200
170-50060	<b>HEGPVOX06</b>	3	10	200
170-50090	<b>HEGPVOX09</b>	5	16	100
170-50120	<b>HEGPVOX12</b>	6	19	100
170-50200	<b>HEGPVOX20</b>	12	32	100
170-50300	<b>HEGPVOX30</b>	19	45	50
170-50400	<b>HEGPVOX40</b>	32	70	50
170-50500	<b>HEGPVOX50</b>	38	76	50

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.



### Polyamide braided sleeving for excellent abrasion resistance

- Helagaine HEGPA66


Helagaine HEGPA66 is particularly suitable for vehicle manufacturing as well as plant construction.

#### Features and Benefits

- Made from heavy-duty polyamide yarn
- Eases application by expanding when compressed
- High surface covering
- Excellent abrasion resistance



Helagaine HEGPA66 braided sleeving are made from Polyamid 6.6 and offer excellent abrasion resistance.

 **To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.**

Material	<b>Polyamide 6.6 (PA66)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-60 °C to +150 °C, intermittent +200 °C</b>
Melting Point	<b>+255 °C</b>
Flammability	<b>UL94 V2, FMVSS 302</b>
Specification	<b>DIN 5510-2, NF F 16-101</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-40400	<b>HEGPA6604</b>	3	6	200
170-40600	<b>HEGPA6606</b>	4	8	100
170-40800	<b>HEGPA6608</b>	5	10	100
170-41000	<b>HEGPA6610</b>	7	12	100
170-41200	<b>HEGPA6612</b>	8	14	100
170-41600	<b>HEGPA6616</b>	12	18	50
170-42000	<b>HEGPA6620</b>	15	23	50
170-42500	<b>HEGPA6625</b>	18	28	50
170-43000	<b>HEGPA6630</b>	25	32	50
170-44000	<b>HEGPA6640</b>	30	44	50
170-45000	<b>HEGPA6650</b>	40	55	50
170-46000	<b>HEGPA6660</b>	50	65	50

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.

### Polyester braided sleeving for reduction of vibration noise

#### • Helagain HEGSAS

Helagain HEGSAS braided sleeving is used primarily in the automotive sector and wherever vibration noise must be reduced. Helagain HEGSAS can be supplied in pre-cut lengths on request

#### Features and Benefits

- Made of sturdy polyester
- Superior noise reduction
- Easier application over irregular shapes due to expansion ratio of 3:1
- High surface coverage
- Excellent abrasion resistance



With its special yarn structure, Helagain HEGSAS is very effective in reducing vibration noise.



To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-50 °C to +150 °C, intermittent +200 °C</b>
Flammability	<b>FMVSS 302</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-60401	<b>HEGSAS04</b>	2	8	200
170-60600	<b>HEGSAS06</b>	4	11	200
170-60900	<b>HEGSAS09</b>	6	16	100
170-61200	<b>HEGSAS12</b>	8	20	100
170-61500	<b>HEGSAS15</b>	10	24	50
170-62000	<b>HEGSAS20</b>	13	30	50
170-63000	<b>HEGSAS30</b>	20	40	25
170-64000	<b>HEGSAS40</b>	30	50	25

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.

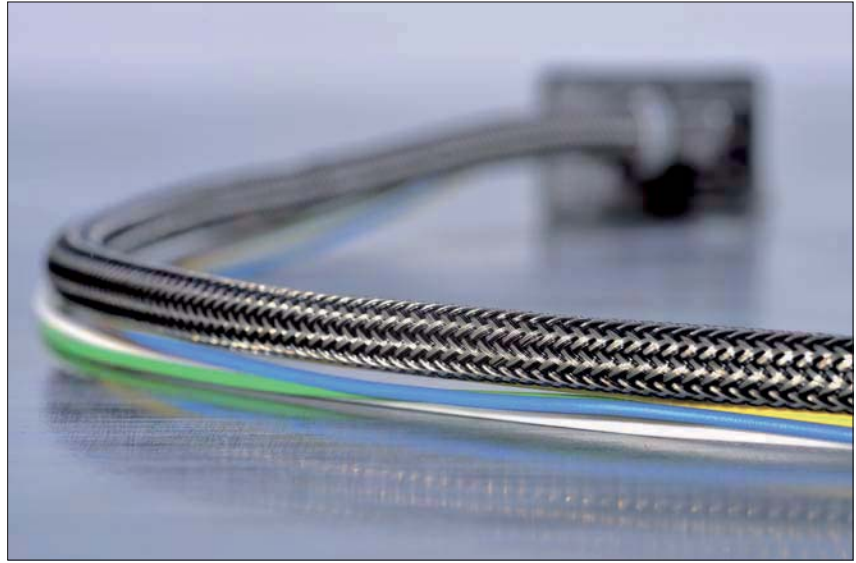
## Braided sleeving for electromagnetic protection

### • Helagaine HEGEMIP

Helagaine HEGEMIP braided sleeving is used for highly sensitive electronics, such as electrical appliances and machines, radio equipment, military engineering and automobiles.

### Features and Benefits

- Excellent electromagnetic protection
- Extremely flexible, expandable and easy to apply
- Superior abrasion protection
- No kinks or tears, even when bending the sleeve 90°
- Particularly suitable for applications with restricted space or requiring movement
- Fulfils the requirements of international EMI norm (10KHz to 1GHz)



HEGEMIP braided sleeving: reliable protection from electromagnetic radiation.

Material	<b>Polyester (halogen free), Tin-plated copper (TNCU)</b>
Colour	<b>Tin-coloured and Black (TCBK)</b>
Operating Temperature	<b>-40 °C to +175 °C, intermittent +200 °C</b>
Flammability	<b>UL94 V2, FMVSS 302</b>
EMI requirements	<b>10 KHz to 1 GHz according to CISPR25 (DIN VDE 0879-2)</b>



Article-No.	Type	Ø D	Bundle Ø min.	Bundle Ø max.	Reel Length (m)	Weight (g/m)
173-00400	<b>HEGEMIP04</b>	4	4	6.5	100	21.5
173-00600	<b>HEGEMIP06</b>	6	5	10	100	28.5
173-00800	<b>HEGEMIP08</b>	8	8	11.5	100	26.5
173-01000	<b>HEGEMIP10</b>	10	8	13	50	43.5
173-01200	<b>HEGEMIP12</b>	12	10	15	50	48.0
173-01400	<b>HEGEMIP14</b>	14	12	18	100	58.0
173-01600	<b>HEGEMIP16</b>	16	14	20	100	72.5
173-01800	<b>HEGEMIP18</b>	18	16	22	50	78.6
173-02000	<b>HEGEMIP20</b>	20	18	25	50	100.0

All dimensions in mm. Subject to technical changes.

Cuts in any lengths.

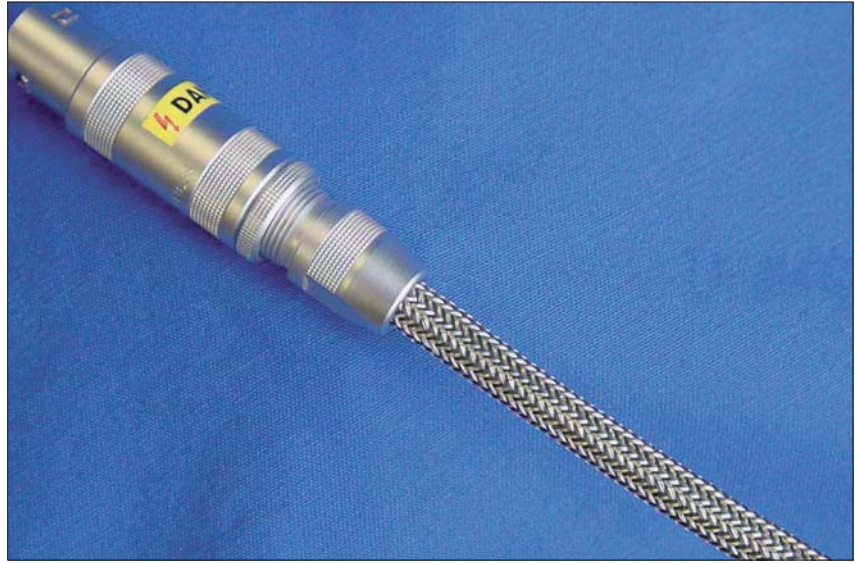
### Braided sleeving for electromagnetic protection, UL94V0 classification

#### • Helagaine HEGEMIPV0

Helagaine HEGEMIPV0 braided sleeving is used for protection of highly sensitive electronics in industries, wherever fire protection is important, such as mass transit, aerospace and military industry.

#### Features and Benefits

- Excellent electromagnetic protection
- Extremely flexible, expandable and easy to apply
- Self-extinguishing according to UL94 V0
- Superior abrasion protection
- No kinks or tears, even when bending the sleeve 90°
- Particularly suitable for applications with restricted space or requiring movement
- Fulfils the requirements of international EMI norm (10 KHz to 1 GHz)



HEGEMIPV0 braided sleeving: EMI protection for enhanced flame protection.

Material	<b>Polyester (PBT), Tin-plated copper (TNCU)</b>
Colour	<b>Tin-coloured and Black (TCBK)</b>
Operating Temperature	<b>-40 °C to +175 °C, intermittent +200 °C</b>
Flammability	<b>UL94 V0, FMVSS 302</b>
EMI requirements	<b>10 KHz to 1 GHz according to CISPR25 (DIN VDE 0879-2)</b>



Article-No.	Type	Ø D	Bundle Ø min.	Bundle Ø max.	Reel Length (m)	Weight (g/m)
173-60400	HEGEMIPV004	4	4	6.5	100	–
173-60600	HEGEMIPV006	6	5	10	100	28.5
173-60800	HEGEMIPV008	8	8	11.5	100	26.5
173-61000	HEGEMIPV010	10	8	13	50	43.5
173-61200	HEGEMIPV012	12	10	15	50	48.0
173-61400	HEGEMIPV014	14	12	18	100	58.0
173-61600	HEGEMIPV016	16	14	20	100	72.5
173-61800	HEGEMIPV018	18	16	22	50	78.6
173-62000	HEGEMIPV020	20	18	25	50	100.0

All dimensions in mm. Subject to technical changes.  
Cuts in any lengths.

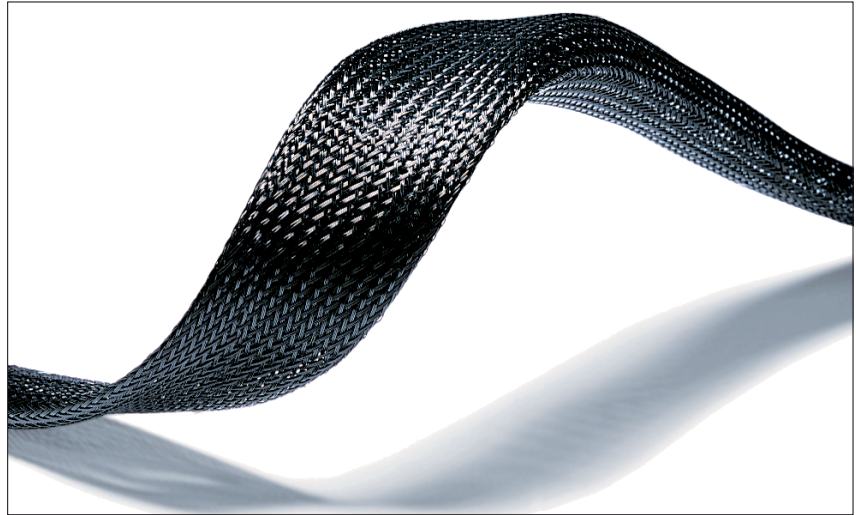
### Light weight standard polyester braided sleeving

#### • Helagain HEGPL

Helagain HEGPL is used primarily in automobile interiors, motor compartments, car bodies and underfloors.

#### Features and Benefits

- Made from sturdy polyester
- Expansion ratio of 3:1
- Easier application over irregular shapes
- Highly flexible
- High abrasion resistance



Helagain HEGPL Braided Sleeving



To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-50 °C to +150 °C, intermittent +220 °C</b>
Melting Point	<b>+250 °C</b>
Flammability	<b>UL94 V2, FMVSS 302, Type B</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-80503	<b>HEGPL03</b>	3	8	1000
170-80506	<b>HEGPL06</b>	5	12	400
170-80512	<b>HEGPL12</b>	8	21	300
170-80520	<b>HEGPL20</b>	12	30	300
170-80530	<b>HEGPL30</b>	18	55	200
170-80540	<b>HEGPL40</b>	24	66	150
170-80550	<b>HEGPL50</b>	30	82	150

All dimensions in mm. Subject to technical changes.

Colour grey available on request.

Cuts in any lengths.

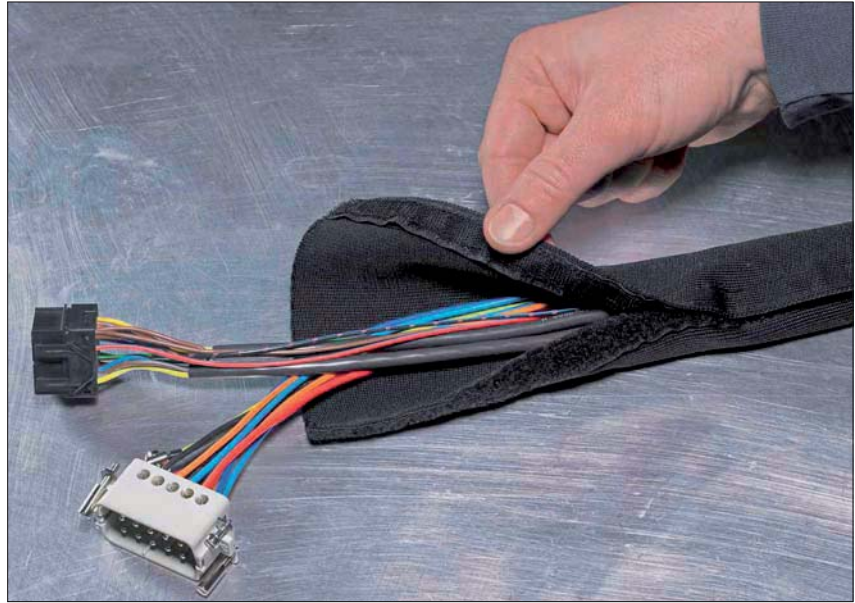
### Re-sealable protective sleeving for post-termination cable organisation

#### • HELAHOOK

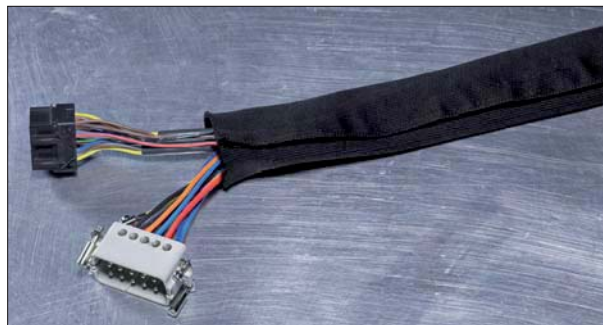
HELAHOOK is used in industrial machines, electrical appliances, shipbuilding, railway vehicles and in the aerospace industry. HELAHOOK is also employed in automobiles or commercial vehicles. It is the ideal solution for post-termination cable organisation and wherever repeated use is a necessity.

#### Features and Benefits

- Re-sealable cable protection made from polyester
- Very elastic, fits snugly around the cables
- Hook and loop sealing system can be used for retro-fitting
- Abrasion resistant



HELAHOOK protective sleeving allows for retrospective fitting and repeated use.



HELAHOOK provides excellent abrasion resistance.

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-50 °C to +150 °C, continuous</b>
Flammability	<b>UL94 V2, FMVSS 302</b>
Specification	<b>NF F 16-101</b>



Article-No.	Type	Bundle Ø min.	Bundle Ø max.	Reel Length (m)
170-05100	<b>HELAHOOK10</b>	3	15	25
170-05150	<b>HELAHOOK15</b>	10	20	25
170-05200	<b>HELAHOOK20</b>	15	30	25
170-05250	<b>HELAHOOK25</b>	20	40	25
170-05300	<b>HELAHOOK30</b>	25	50	25

All dimensions in mm. Subject to technical changes.

Cuts in any lengths are available on request.

## Polyester self-closing sleeving

### • Helagaine Twist-In


Helagaine Twist-In has many applications in engineering, electronics and electrical installations.

#### Features and Benefits

- Self-closing sleeve made from polyester
- Ideal for retro-fitting
- Very easy, quick installation and removal
- Quick and easy access to bundle for inspection, maintenance and assembly
- Small range of sizes covers a wide range of applications



Helagaine Twist-In gives easy access to cables and wires for inspection, maintenance and assembly.

 To prevent fraying, the sleeve can be cut with the hot cutting tool HSG0, see page 141.

Material	<b>Polyester (PET)</b>
Colour	<b>Black (BK)</b>
Operating Temperature	<b>-70 °C to +125 °C</b>
Melting Point	<b>+255 °C</b>
Flammability	<b>FMVSS 302, self-extinguishing</b>

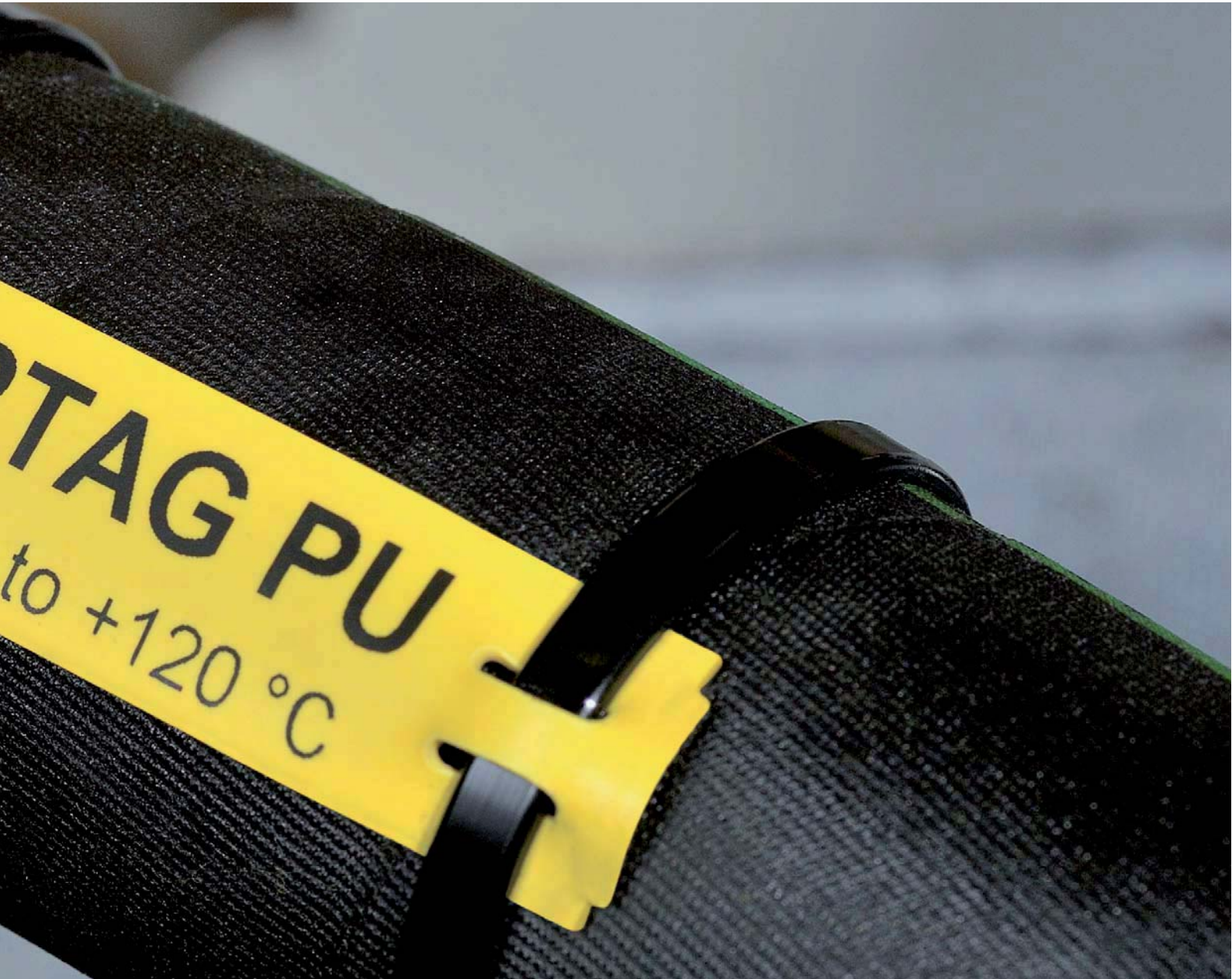


Article-No.	Type	Material	Bundle Ø min.	Bundle Ø max.	Weight (g/m)	Reel Length (m)
170-01000	<b>Twist-In 05</b>	PET	4	5	10.25	150
170-01001	<b>Twist-In 08</b>	PET	5	8	13.30	100
170-01002	<b>Twist-In 13</b>	PET	10	13	21.20	50
170-01004	<b>Twist-In 19</b>	PET	16	19	28.70	25
170-01005	<b>Twist-In 25</b>	PET	19	25	42.20	25
170-01006	<b>Twist-In 29</b>	PET	25	29	44.00	15
170-01007	<b>Twist-In 32</b>	PET	29	32	48.10	15
170-01008	<b>Twist-In 38</b>	PET	32	38	58.00	15

All dimensions in mm. Subject to technical changes.







## Identification 4

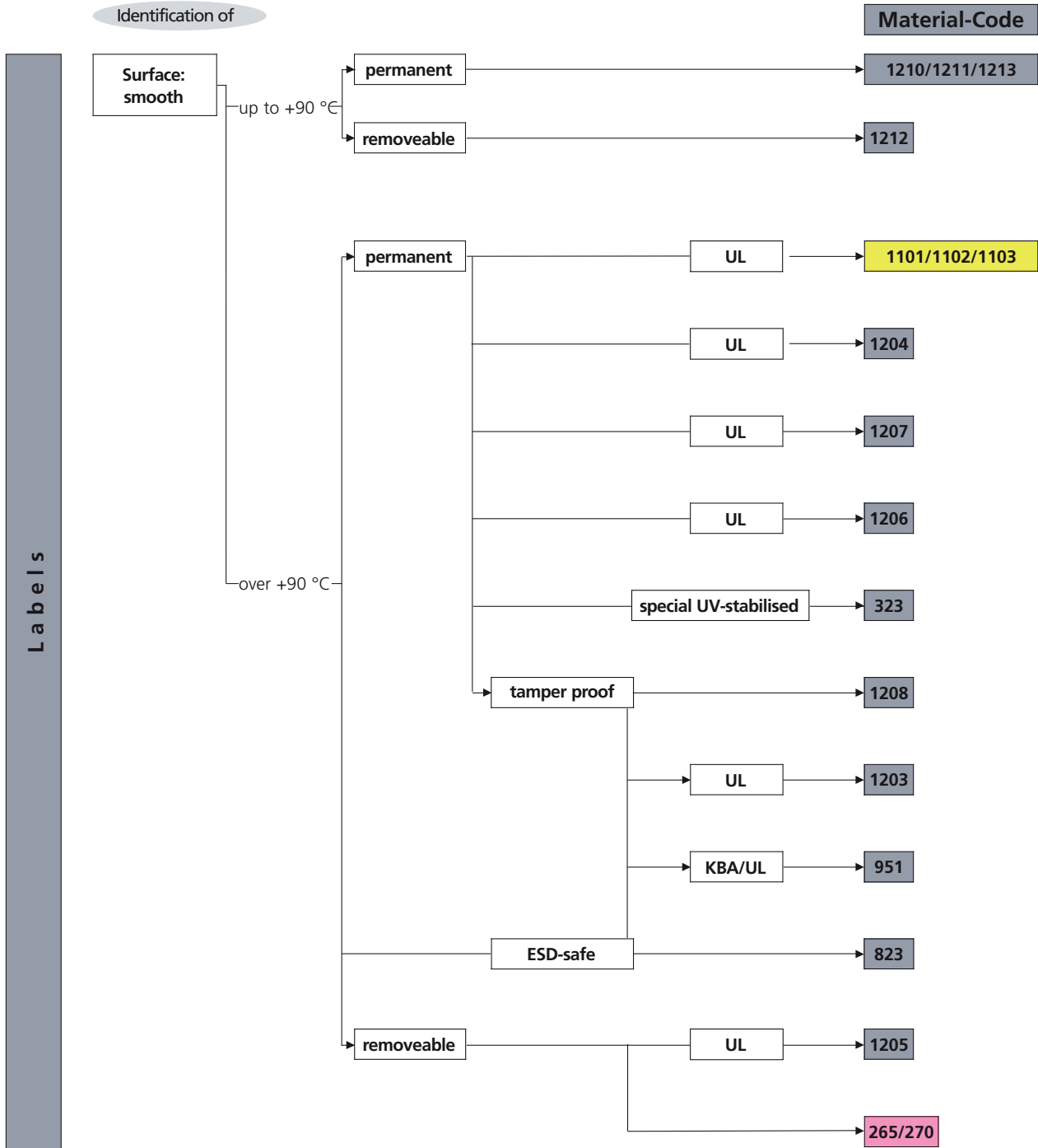
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<b>4.1 Technical Information</b>	178
<b>4.2 Wire and cable markers</b>	
Shrinkable tubing, 3:1, UL-listed	185
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Thermal transfer printer	199
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**Use our flowchart to find the right label or identification material.**

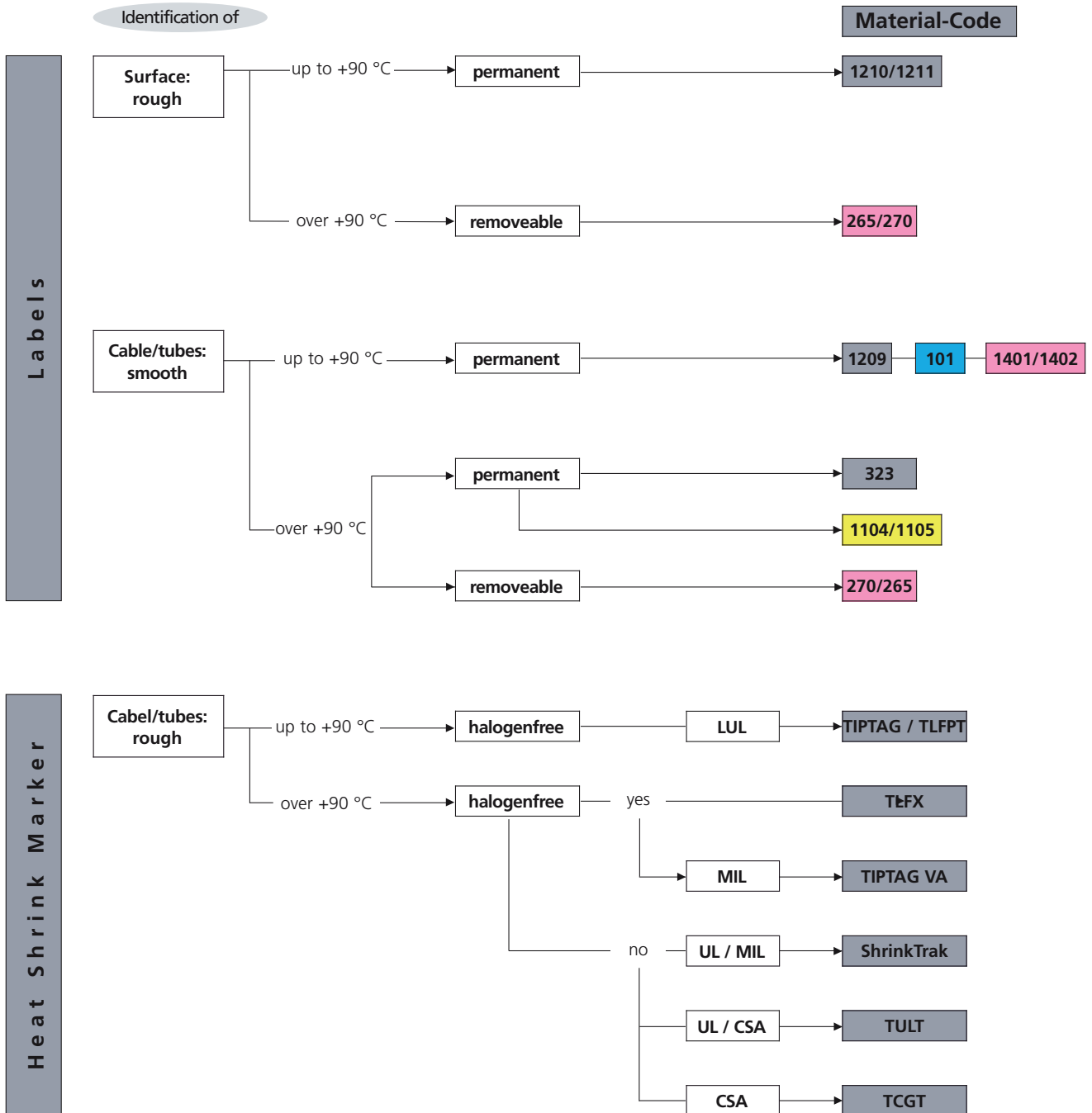
Select the object to be identified (flat or curved surface) and its surface quality (smooth or rough). Depending on what you require from our identification systems, you will be guided through the flowchart to the end. Please note that we have highlighted the respective printer technology (thermal transfer, matrix or laser printer, etc.) in colour.

figure 1



When selecting the material, the general rule is that a higher quality material can of course be used for lower requirements (e.g. a material for operating temperatures of over +90 °C can also be used for temperatures below +90 °C). And you can, of course, always ring us on our usual telephone numbers.

figure 2



Labelling material for:

- TT printer
- Matrix printer
- Laser printer
- Handwritten identification

Approvals:

- 1) UL: Underwriter Laboratories
- 2) KBA: German Motor Transport Authority
- 3) MIL: Military Specification (USA)
- 4) LUL: London Underground RSE STD 013 (Großbritannien)
- 5) CSA: Canadian Standards Authority

## Bonding properties of labels

The great variety of ways and places where labels can be used requires a broad range of combinations of different materials and adhesives. In the following text, a glimpse into the basic properties and differences between label adhesives will be provided.

**To enable you to make the right choice for your particular application quickly and efficiently, we have set out the most important selection criteria diagrammatically in our flowchart.**

### Adhesion: powers of attraction between two materials

Adhesion can be described, in principle, as the ability of the adhesive to form a bond with the surface of the surface of the material (substrate). The influencing factors for optimum bonding of the label are the quality of the surface of the material and the creep ability of the adhesive. The crucial factor is the proportion of the surface which is actually to be wetted by the adhesive.

### Adhesive basis

HellermannTyton currently uses acrylate and synthetic rubber as adhesive bases. Acrylate adhesives belong to the family of thermoplastic resins and at normal temperatures they provide high and lasting adhesion.

When considering the final bonding of acrylate adhesives, however, it must be noted that the relatively high final bonding is only attained after a certain curing period. This is especially true of labelling materials which may be used for rating plates.

So, for example, the adhesive for material types 1203 or 951 must harden for at least 48 hours on the surface without loading.

### Initial and final bonding

In principle there are two different bonding conditions for labels: The initial bonding which occurs immediately after the label and surface are brought together and the final bonding which represents the permanent bonding status between label and surface following the application, pressing on and curing of the adhesive. The bonding of labels is measured in a defined test process (FINATFTM) and stated in N/mm. The initial bonding (or tack) describes the

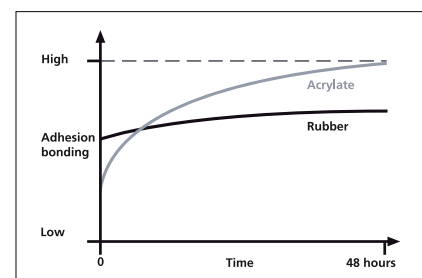
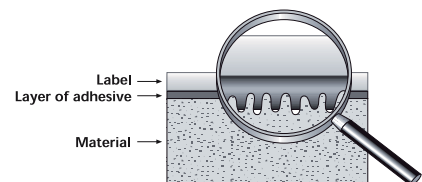
Most surfaces appear – from a microscopic point of view – like a mountain range with peaks and valleys; i.e. the effective surface is much bigger than that seen by the naked eye. No matter how smooth and flat a substrate may appear to be, there is always some roughness. The more thinly the adhesive flows into the valleys, the more bonding points it can form and the better the adhesive will bond to the surface. A thicker layer of adhesive does allow these uneven

Only after this period does the safety measure become apparent; when an attempt is made to pull off the rating plate (check-board traces remain on the type 1203 and 951 materials).

Synthetic rubber-based adhesives, unlike acrylate-based adhesives, are distinguished by their high initial bonding. But this adhesive technology does not achieve a final bonding comparable to acrylate adhesives (see graph). Special mixtures of synthetic rubber are used in labelling technology, for example for removable labels, e.g. HellermannTyton material type 265 and 270.

bonding ability of the label after it has been applied to the surface, without being pressed down. The final bonding of labels is ultimately affected by the combined factors of material quality, adhesive basis, curing time, pressure applied and surface tension.

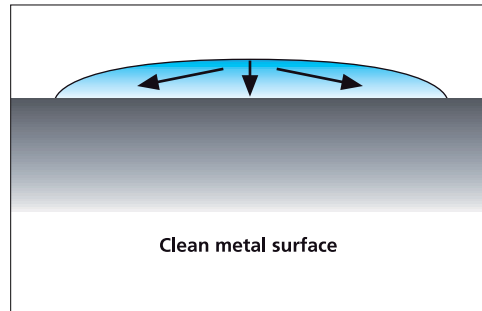
areas to be filled in better, but a thicker coat of adhesive has negative effects when labels are processed by machine (e.g. leakage of the adhesive or limited storage life).



## Effect of surface energy on bonding properties

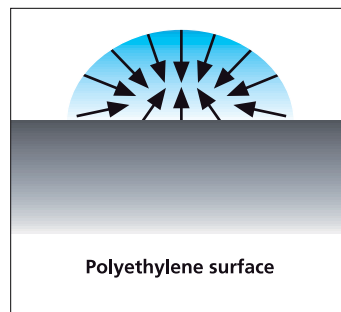
The surface energy (also known as surface tension) is an important factor in the selection of the right adhesive. Because of their chemical formulation, all surfaces have their own polarity and surface tension. The cause of surface tensions is the tendency of liquids to reduce their surface as far as possible, thus to form drops. When a surface which is to be marked (substrate) is wetted with an adhesive, in addition to the adhesive formulation and the surface quality (material, roughness, dampness etc.) the surface energy is also a decisive factor in the maximum attainable bonding force of the adhesive.

As a basic rule, it can be noted that the surface energy of the adhesive must be less than the surface energy of the material to be bonded (substrate). The adhesive should completely wet the substrate and not form any drops.



### Flat drops

- High surface energy
- Good wetting
- Good bonding properties



### Rounded drops

- Low surface energy
- Poor wetting
- Weak bonding properties

## The material combination is the decisive factor

An acrylate-based adhesive is polar and therefore has a relatively high surface energy. Acrylate-based adhesives achieve optimum final bonding on polar substrates (e.g. glass or metals) with a high surface energy.

More critical is the application of labels using acrylate-based adhesives on materials with low surface energy (apolar substrates) such as, for example, silicon, polyethylene and polypropylene. The surface tensions of an acrylate-based adhesive can be reduced for particular applications by the addition of specific additives. However, this step brings with it some drawbacks, for example, a free-flowing adhesive and thus a limited life and storage ability of the labels.

The lower bonding force of low-energy surfaces must therefore be taken into account of when considering the end use.

## Surface energies of different materials

Material	Surface energy [mN/m]*
Polytetrafluorethylene (PTFE)	18
Silicon (Si)	24
Polyvinyl fluoride (PVF)	25
Natural rubber(CR)	25
Polypropylene (PP)	29
Polyethylene (PE)	35
Polymethyl methacrylate, Acryl (PMMA)	36
Epoxy (EP)	36
Polyoxymethylene, Acetal (POM)	36
Polystyrene (PS)	38
Polyvinyl chloride (PVC)	39
Vinylidene chloride (VC)	40
Polyester (PET)	41
Polyimide (PI)	41
Polyarylsulfone (PAS)	41
Phenolic resin	42
Polyurethane (PUR)	43
Polyamide 6 (PA 6)	43
Polycarbonate (PC)	46
Lead (Pb)	450
Aluminium (Al)	840
Copper (Cu)	1100
Chromium (Cr)	2400
Iron (Fe)	2550

For optimum marking using acrylate-based adhesive labels, HellermannTyton uses an improved adhesive formulation, which is coordinated to the most common materials in industry. In most cases it is possible to guarantee very good application of these labels. In borderline cases, a modified adhesive formulation may be necessary.

**Talk to us, we'll be delighted to advise you.**

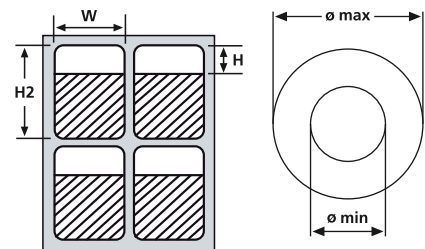
\*The values stated are non-binding reference values and for guidance purposes only.



### Instructions for using cable markers with protective laminate

Cable markers with protective laminate (also known as cable laminators) have a white or coloured label field which can be written on either manually using a marker pen (see RiteOn and Helasign) or using a matrix, laser or thermal transfer printer (see Helatag). Depending on the design for the respective type of printing, the title block has a special surface finish to achieve the optimum fixation of the printing ink.

This results in long-lasting, clear, sharp writing with text, graphics or barcode. A special feature is that the HellermannTyton protective laminate comes with rounded corners. This achieves greater final adhesion of the protective laminate and counteracts any undesirable removal of the label, especially with cables of small diameter and in heavy-duty applications.



Helatag self-laminating labels.

When calculating the minimum and maximum diameters, the following formula has been used:

$$\text{Diameter} = \frac{\text{Length of laminate}}{\pi}$$

Pi ( $\pi$ ) is the constant 3.14.

#### Minimum diameter:

o save time, when wrapping the cable with the cable laminator, a limit of max. 2 windings has been set. The protective laminate length is calculated from: Height H2 – height H.

By applying the “diameter” formula this produces the approx. minimum diameter:

$$\text{Diameter min.} = \frac{H2 - H}{2 * \pi}$$

#### Example: TAG136LA4

(H = 19,05 mm; H2 = 67,70 mm):

$$\text{Diameter min.} = \frac{67,7 - 19,05}{2 * 3,14}$$

#### Minimum Diameter:

In this case the minimum requirement is complete coverage of the label field with the protective laminate with a single winding. The length of the protective laminate is again obtained from the formula: H2 – H.

By applying the “diameter” formula this produces the approx. maximum diameter, which also corresponds to double the minimum diameter:

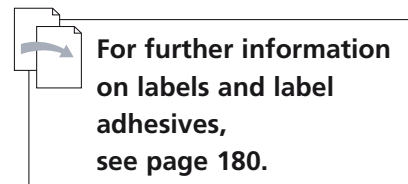
$$\text{Diameter max.} = \frac{H2 - H}{\pi} = 2 * \text{Durchmesser min.}$$

#### Example: TAG136LA4

(H = 19,05 mm; H2 = 67,70 mm):

$$\text{Diameter max.} = \frac{67,7 - 19,05}{3,14} = 2 * \text{Diameter min.}$$

Diameter max. = (67,7 - 19,05) / 3,14 = 2 \* Diameter min.



**For further information  
on labels and label  
adhesives,  
see page 180.**

## Interesting facts about thermal transfer films (colour ribbons)

The thermal transfer ribbon is perhaps the most important consumable that is used in this printing system - using the right ribbon for a particular application is extremely important.

Not every transfer ribbon is equally suited to any purpose. Depending on the printing requirements (e.g. smudge- or scratchproof) to be met, what type of labels (paper or plastic) will be used, an appropriate thermal transfer ribbon must be used.

Another important consideration for the thermal transfer ribbon is the electrostatic charging which can arise during the printing process. Some transfer ribbons become statically charged during the printing process, which can damage an ESD-sensitive printer head in the long run.

To clarify: The thermal transfer printer head is in physical contact with the back of the thermal transfer ribbon and consists solely of electronic, voltage-sensitive elements, which are known as dots.

These can become damaged when the thermal transfer ribbon causes discharges, which usually results in dot drop-outs. At points where the print head is damaged, no more colour is transferred. This leaves gaps on the label.

Thermal transfer films usually consist of three layers:

- A polyester strip as supporting material
- A protective, gliding backing layer on one side
- A colour layer on the other side.

The colour remains solid at room temperature, but liquefies under the effect of heat. To manufacture the colour ribbons, the polyester ribbon is coated with a special backing and then the respective coloured ink is applied. Print characteristics and bonding ability on various materials depend mainly on the chemical composition of this colour ink.

The main distinguishing feature of thermal transfer ribbons is the so-called quality of the coating. There are three basic types of thermal transfer ribbons:

### **Wax-based films – economical and versatile**

Economical wax-based thermal transfer films are most frequently used in logistics applications. Due to the softness of the coloured ink, they produce good printing results at standard print temperatures even at high print speeds. Wax based films are almost exclusively suited to simple or coated papers. Resistance to solvents, heat and general abrasion and scratch-resistance is only average.

### **Wax-resin based films – good synthesis**

With this quality of a wax-resin mixture, the good print characteristics of the wax are essentially retained, but the resin content increases mechanical strength. The print image produced has high resistance to heat, solvents, abrasion and scratching and high print quality, e.g. for barcodes. These colour ribbons are suitable for use on synthetic materials. They can be used for most applications at standard print temperatures.

### **Resin-based films – for very heavy-duty purposes**

The colour layer at this quality level is based entirely on synthetic resins, developed for industrial applications and extreme conditions. Resin-based colour ribbons guarantee maximum readability, even on the most difficult materials (e.g. barcodes). Depending on the backing material, medium to high print temperatures and slow print speeds are necessary when using these thermal transfer films. In return, a print image is obtained which stands out for its high resistance to abrasion and scratching and great solvent and heat resistance.



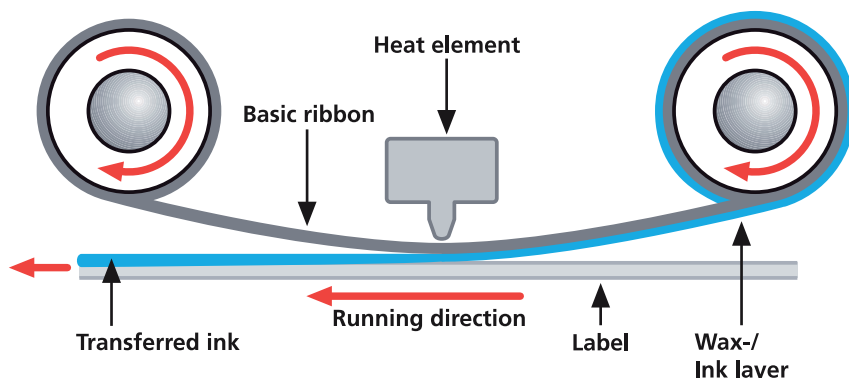
### Interesting facts about thermal transfer printing

Although thermal transfer printing is still a relatively new technology, because it is so versatile, it promises a high rate of growth. Thermal transfer printing plays a central role, especially in the field of printing variable data, single-proofs and even for small series. This is largely due to the fact that thermal transfer printing is a non-impact printing (NIP) process. Unlike traditional printing processes, such as offset-printing, a NIP printing process does not require a fixed printing block and can therefore print out different data with consistent quality from print to print.

Due to the increasing spread and importance of one and two-dimensional barcodes in goods inventory systems, logistics and in the field of component identification, the market potential of thermal transfer printing is growing all the time. The same is also true of incremental serial numbers, inventory designations, entrance tickets, rating plates, wine labels and many more.

Good print quality, high print speeds and the option of printing almost all backing materials permanently – these are the critical

advantages of thermal transfer printing. It's good readability, resistance and abrasion resistance allow thermal transfer printing to be put to use in applications where the print results from laser, inkjet or dot matrix printers are not satisfactory.



Heated dots strike a special colour ribbon, the thermal transfer film, which transfers liquefied colour ink at exactly that point onto the backing material (labels, tubes, rating plates). Our modern printers use what is known as "thin film technology", in which the very brief liquid phase of the ink produces faster print speeds and better and more precise images than with the "thick film technology" formerly used.

Moreover, the linear orientation of the labels or of the heatshrink tubing makes it possible to print on demand. The printing is then carried out as required. This is especially useful in the production of rating plates in series production.

In thermal transfer printing, the print image is defined by the three components: printer, label material and thermal transfer film (colour ribbon).

#### The advantages at a glance:

- High print quality with a resolution of 8-12 dots/mm (12 dots/mm corresponds to approx. 300 dpi)
- Barcode printing in excellent quality, hence good optical readability
- High print speeds of between 50 mm/sec and 200 mm/sec
- Individual graphics capability

- Problem-free and rapid realisation of self-designed drafts
- Quiet and service-friendly printers
- Prints are UV-fast and permanent, with high definition and contrast and good resistance to mechanical and chemical influences.



**Shrinkable tubing 3:1, continuous, thermal transfer**

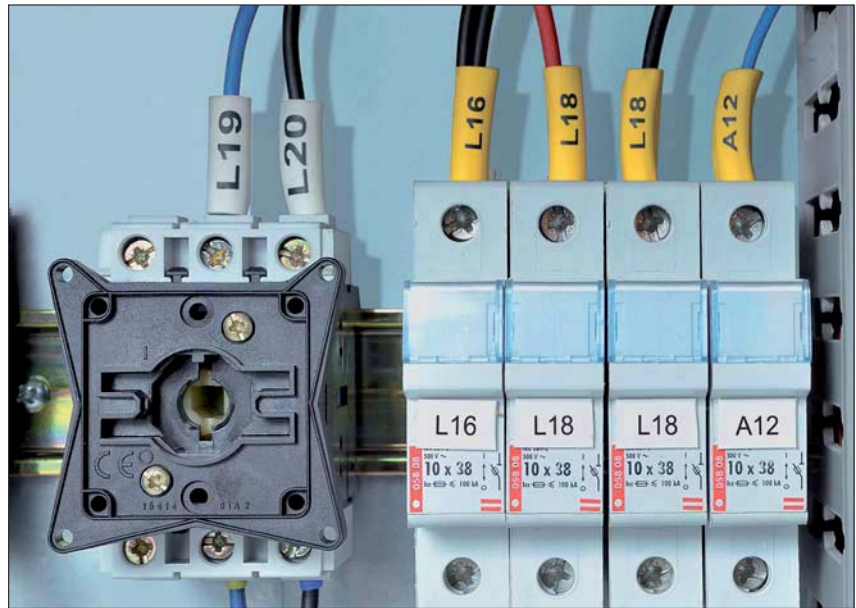
- TULT, UL listed

**Features and Benefits**

- Heat shrinkable tubing TULT - UL listed
- Shrink ratio 3:1
- Good mechanical strength and resistance to organic solvents and chemicals
- Unmeltable
- Self-extinguishing
- Highly flexible
- Delivery in convenient storage boxes
- Fulfils UL224 VW-1 und CSA requirements



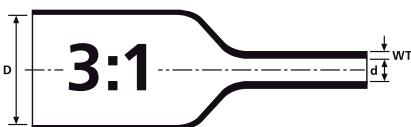
Thermal Transfer Printer



TULT – 5 colours of UL printable tube to cover a wide range of diameters

**Certifications please see Appendix.**

Material	<b>Polyolefin, cross-linked (POX)</b>
Colour	<b>White (WH), Yellow (YE), Red (RD), Blue (BU), Black (BK)</b>
Shrink Ratio	<b>3:1</b>
Longitudinal change after shrinkage	<b>-15% max.</b>
Min. Shrink Temperature	<b>+90 °C</b>
Dielectric Strength	<b>37 kV/mm according to ASTM D 876</b>
Operating Temperature	<b>-55 °C to +135 °C</b>
Recommended Ribbon Type	<b>TTRC+, TTDTHOUT, TTRW, TT822OUT8</b>
Specification	<b>UL224 VW-1, CSA</b>



Type	Supplied Ø D min.	Recov. Ø d max.	Wall (WT)
TULT3-1	3.0	1.0	0.60
TULT4.8-1.6	4.8	1.6	0.65
TULT6-2	6.0	2.0	0.70
TULT9-3	9.0	3.0	0.80
TULT12-4	12.0	4.0	0.85
TULT18-6	18.0	6.0	1.00
TULT24-8	24.0	8.0	1.20
TULT39-13	39.0	13.0	1.25

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.

## Shrinkable tubing 3:1, continuous, thermal transfer

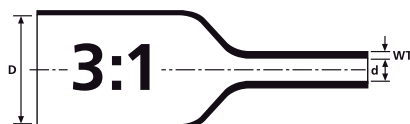
## • TULT, UL listed

Article-No.	Type	Colour	Supplied Ø D min.	Recov. Ø d max.	Wall (WT)	Pack Cont.
553-40309	TULT3-1WH	White (WH)	3.0	1.0	0.60	22 m x 8
553-40304	TULT3-1YE	Yellow (YE)	3.0	1.0	0.60	22 m x 8
553-40302	TULT3-1RD	Red (RD)	3.0	1.0	0.60	22 m x 8
553-40306	TULT3-1BU	Blue (BU)	3.0	1.0	0.60	22 m x 8
553-40300	TULT3-1BK	Black (BK)	3.0	1.0	0.60	22 m x 8
553-40489	TULT4.8-1.6WH	White (WH)	4.8	1.6	0.65	22 m x 5
553-40484	TULT4.8-1.6YE	Yellow (YE)	4.8	1.6	0.65	22 m x 5
553-40482	TULT4.8-1.6RD	Red (RD)	4.8	1.6	0.65	22 m x 5
553-40486	TULT4.8-1.6BU	Blue (BU)	4.8	1.6	0.65	22 m x 5
553-40480	TULT4.8-1.6BK	Black (BK)	4.8	1.6	0.65	22 m x 5
553-40609	TULT6-2WH	White (WH)	6.0	2.0	0.70	22 m x 5
553-40604	TULT6-2YE	Yellow (YE)	6.0	2.0	0.70	22 m x 5
553-40602	TULT6-2RD	Red (RD)	6.0	2.0	0.70	22 m x 5
553-40606	TULT6-2BU	Blue (BU)	6.0	2.0	0.70	22 m x 5
553-40600	TULT6-2BK	Black (BK)	6.0	2.0	0.70	22 m x 5
553-40909	TULT9-3WH	White (WH)	9.0	3.0	0.80	18 m x 4
553-40904	TULT9-3YE	Yellow (YE)	9.0	3.0	0.80	18 m x 4
553-40902	TULT9-3RD	Red (RD)	9.0	3.0	0.80	18 m x 4
553-40906	TULT9-3BU	Blue (BU)	9.0	3.0	0.80	18 m x 4
553-40900	TULT9-3BK	Black (BK)	9.0	3.0	0.80	18 m x 4
553-41209	TULT12-4WH	White (WH)	12.0	4.0	0.85	18 m x 3
553-41204	TULT12-4YE	Yellow (YE)	12.0	4.0	0.85	18 m x 3
553-41202	TULT12-4RD	Red (RD)	12.0	4.0	0.85	18 m x 3
553-41206	TULT12-4BU	Blue (BU)	12.0	4.0	0.85	18 m x 3
553-41200	TULT12-4BK	Black (BK)	12.0	4.0	0.85	18 m x 3
553-41809	TULT18-6WH	White (WH)	18.0	6.0	1.00	13 m x 2
553-41804	TULT18-6YE	Yellow (YE)	18.0	6.0	1.00	13 m x 2
553-41802	TULT18-6RD	Red (RD)	18.0	6.0	1.00	13 m x 2
553-41806	TULT18-6BU	Blue (BU)	18.0	6.0	1.00	13 m x 2
553-41800	TULT18-6BK	Black (BK)	18.0	6.0	1.00	13 m x 2
553-42409	TULT24-8WH	White (WH)	24.0	8.0	1.20	13 m x 2
553-42404	TULT24-8YE	Yellow (YE)	24.0	8.0	1.20	13 m x 2
553-42402	TULT24-8RD	Red (RD)	24.0	8.0	1.20	13 m x 2
553-42406	TULT24-8BU	Blue (BU)	24.0	8.0	1.20	13 m x 2
553-42400	TULT24-8BK	Black (BK)	24.0	8.0	1.20	13 m x 2
553-43909	TULT39-13WH	White (WH)	39.0	13.0	1.25	10 m
553-43904	TULT39-13YE	Yellow (YE)	39.0	13.0	1.25	10 m
553-43902	TULT39-13RD	Red (RD)	39.0	13.0	1.25	10 m
553-43906	TULT39-13BU	Blue (BU)	39.0	13.0	1.25	10 m
553-43900	TULT39-13BK	Black (BK)	39.0	13.0	1.25	10 m

All dimensions in mm. Subject to technical changes.



Thermal Transfer Printer



**Identification tags for cable bundle, continuous, thermal transfer**

- **TIPTAG PU for high temperature**

**Features and Benefits**

- Identification tags TIPTAG, Polyurethane
- Very tough and flexible material
- For bigger cable bundles and wires
- For cable ties up to 4.7 mm width
- Delivery on reel, perforated
- Flame retardant
- Weather resistant
- Abrasion resistant
- Good resistance to chemicals

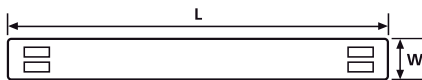


Thermal Transfer Printer



The printed mark has a tattoo-like permanency.

Material	<b>Polyurethane (PUR)</b>
Flammability	<b>self-extinguishing</b>
Operating Temperature	<b>-65 °C to +120 °C, intermittent +150 °C</b>
Recommended Ribbon Type	<b>TTRC+, TTDTHOUT</b>



Article-No.	Type	Colour	Length (L)	Width (W)	Quantity per reel
556-25010	<b>TTAGPU15X100YE</b>	Yellow (YE)	100	15	125
556-25006	<b>TTAGPU15X100WH</b>	White (WH)	100	15	125
556-25011	<b>TTAGPU15X65YE</b>	Yellow (YE)	65	15	190
556-25007	<b>TTAGPU15X65WH</b>	White (WH)	65	15	190
556-25020	<b>TTAGPU11X100YE</b>	Yellow (YE)	100	11	125
556-25021	<b>TTAGPU11X100WH</b>	White (WH)	100	11	125
556-25019	<b>TTAGPU11X65YE</b>	Yellow (YE)	65	11	190
556-25012	<b>TTAGPU11X65WH</b>	White (WH)	65	11	190

All dimensions in mm. Subject to technical changes.

### Self-laminating labels, thermal transfer

- **Material 323 (White-clear/ yellow-clear) high temperature**

Self-laminating labels are made for identification applications in outside environments like industry and defence technology.

#### Features and Benefits

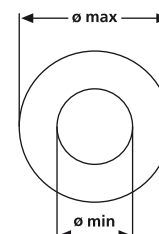
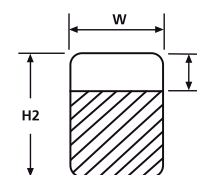
- Self-laminating labels for thermal transfer printing of polyvinyl fluorid
- Abrasion resistant
- UV- and weather resistant
- For durable outdoor applications
- Good resistance against chemicals
- Laminating foil ensures optimal protection against environmental influences



Thermal Transfer Printer



Easy marking of flexible, semi-rigid and rigid cables and wires.



Material	<b>Type 323, Polyvinylfluoride, white/yellow-transparent (WH/YE-CL)</b>
Operating Temperature	<b>-40 °C to +140 °C, intermittent +160 °C</b>
Curing Temperature	<b>from +10 °C</b>
Recommended Ribbon Type	<b>TT932DOUT</b>
Adhesive	<b>Acrylic</b>
Thickness of Foil (µm)	<b>25</b>
chem. material properties	<b>excellent resistance against water, UV radiation, weather influence and solvents based on petroleum</b>



Article-No.	Type	Colour	Bundle Ø min.	Bundle Ø max.	Width (W)	Height (H)	Height (H2)	Width of Liner (WL)	Labels per Row	Pack Cont.
596-51320	<b>TAG51TD3-323-WHCL</b>	White (WH), Transparent (CL)	1.35	3.0	25.40	8.80	19.05	85.0	3	5000
596-26320	<b>TAG26TD6-323-WHCL</b>	White (WH), Transparent (CL)	1.5	3.0	12.70	9.52	19.05	85.0	6	10000
596-36320	<b>TAG36TD7-323-WHCL</b>	White (WH), Transparent (CL)	2.0	4.7	12.70	9.00	23.80	95.0	7	10000
596-02320	<b>TAG2TD6-323-WHCL</b>	White (WH), Transparent (CL)	3.5	7.6	12.70	12.70	36.50	82.0	6	5000
596-22320	<b>TAG22TD3-323-WHCL</b>	White (WH), Transparent (CL)	3.5	7.6	25.40	12.70	36.50	82.0	3	2500
596-24320	<b>TAG24TD1-323-WHCL</b>	White (WH), Transparent (CL)	3.5	7.6	50.80	12.70	36.50	55.0	1	1000
596-23320	<b>TAG23TD5-323-WHCL</b>	White (WH), Transparent (CL)	4.5	10.0	19.05	12.70	44.50	101.6	5	5000
596-25320	<b>TAG25TD3-323-WHCL</b>	White (WH), Transparent (CL)	4.5	10.0	25.40	12.70	44.50	82.0	3	2500
596-09320	<b>TAG9TD3-323-WHCL</b>	White (WH), Transparent (CL)	5.5	12.1	25.40	19.05	57.10	82.0	3	2500
596-10320	<b>TAG10TD2-323-WHCL</b>	White (WH), Transparent (CL)	5.5	12.1	49.53	19.05	57.10	101.6	2	1000
596-01320	<b>TAG1TD2-323-WHCL</b>	White (WH), Transparent (CL)	8.5	18.2	48.20	19.05	79.20	101.6	2	1000
596-03320	<b>TAG3TD3-323-WHCL</b>	White (WH), Transparent (CL)	10.0	22.2	25.40	25.40	95.25	82.0	3	1000
596-06320	<b>TAG6TD1-323-WHCL</b>	White (WH), Transparent (CL)	10.0	22.2	50.80	25.40	95.25	55.0	1	500
596-10732	<b>TAG107TD3-323-WHCL</b>	White (WH), Transparent (CL)	12.0	37.5	25.40	31.75	149.86	82.0	3	1000
596-38320	<b>TAG38TD3-323-WHCL</b>	White (WH), Transparent (CL)	20.8	47.5	25.40	38.10	187.20	82.0	3	1000
596-07320	<b>TAG07TD1-323-WHCL</b>	White (WH), Transparent (CL)	20.8	47.5	50.80	25.40	187.20	55.0	1	250
596-03322	<b>TAG3TD3-323 YECL</b>	Yellow (YE), Transparent (CL)	10.0	22.2	25.40	25.40	95.25	82.0	3	1000

All dimensions in mm. Subject to technical changes.

### Pre-printed Cable Markers

• **ABR-Markers**

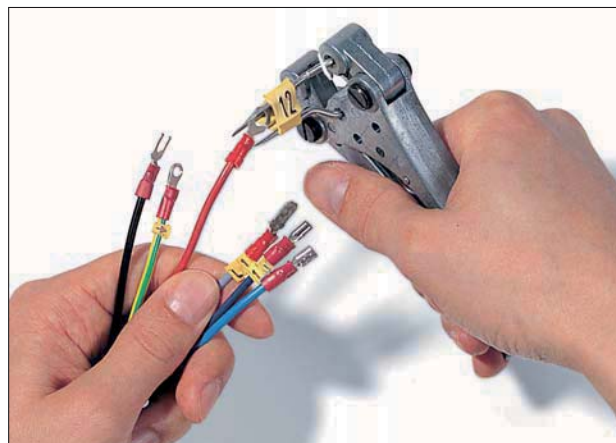
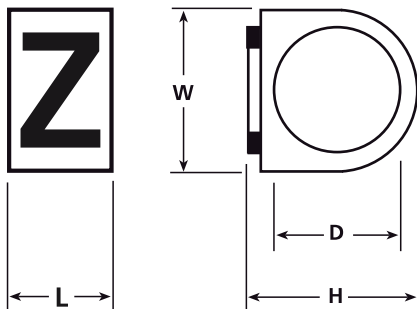
Ideally suited for the automotive industry for the identification coding of ignition cables. The embossed mark ensures clear legibility even in areas where dust and debris is found.

**Features and Benefits**

- Semi-severed markers made from chloroprene
- Highly elastic (up to 400%)
- Fits tightly onto bundles
- Embossed characters give excellent visibility even in dirty areas
- On request we offer already served markers
- Recommended applicator tool: Series NA or VA



Highly flexible, legible, and easy to apply.



The sleeve applicator tool allows markers to be fitted after crimping.

**For detailed information on Application Tools please refer to page 140.**

Material	<b>Chloroprene (CR)</b>
Colour	<b>Yellow (YE)</b>
Operating Temperature	<b>-25 °C to +90 °C, intermittent +100 °C</b>
Shore Hardness A	<b>Elastomer 31 +/- 5% Shore A</b>
Flammability	<b>UL94 HB and FMVSS-302</b>



Type	Ø D max.	Ø D	Width (W)	Height (H)	Length (L)	Application Tool	Pack Cont.
<b>ABR.1</b>	3.50	1.75	4.00	4.50	3.0	NA-0/1	500
<b>ABR.2</b>	6.00	3.0	5.00	5.50	4.0	NA-1K/3, VA2,5/5	500
<b>ABR.3</b>	9.00	5.0	8.00	8.50	5.0	NA-1K/3, VA2,5/5	500
<b>ABR.4</b>	13.00	7.5	10.00	10.50	6.0	NA-4/5, VA2,5/5	200
<b>ABR.5</b>	17.00	10.0	13.00	13.50	8.0	NA-4/5	100

All dimensions in mm. Subject to technical changes.

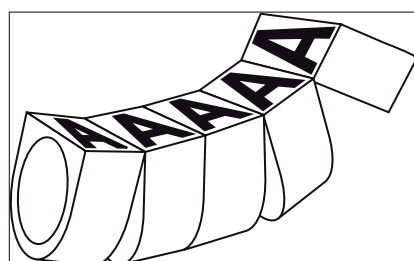
## Pre-printed Cable Markers

## • ABR-Markers

	Article-No.	Type
<b>A</b>	501-01014	ABR.1-A
<b>B</b>	501-01024	ABR.1-B
<b>C</b>	501-01034	ABR.1-C
<b>D</b>	501-01044	ABR.1-D
<b>E</b>	501-01054	ABR.1-E
<b>F</b>	501-01064	ABR.1-F
<b>G</b>	501-01074	ABR.1-G
<b>H</b>	501-01084	ABR.1-H
<b>I</b>	501-01094	ABR.1-I
<b>J</b>	501-01104	ABR.1-J
<b>K</b>	501-01114	ABR.1-K
<b>L</b>	501-01124	ABR.1-L
<b>M</b>	501-01134	ABR.1-M
<b>N</b>	501-01144	ABR.1-N
<b>O</b>	501-01154	ABR.1-O
<b>P</b>	501-01164	ABR.1-P
<b>Q</b>	501-01174	ABR.1-Q
<b>R</b>	501-01184	ABR.1-R
<b>S</b>	501-01194	ABR.1-S
<b>T</b>	501-01204	ABR.1-T
<b>U</b>	501-01214	ABR.1-U
<b>V</b>	501-01224	ABR.1-V
<b>W</b>	501-01234	ABR.1-W
<b>X</b>	501-01244	ABR.1-X
<b>Y</b>	501-01254	ABR.1-Y
<b>Z</b>	501-01264	ABR.1-Z
<b>+</b>	501-01274	ABR.1-+
<b>-</b>	501-01284	ABR.1--
<b>0</b>	501-01604	ABR.1-0
<b>1</b>	501-01614	ABR.1-1
<b>2</b>	501-01624	ABR.1-2
<b>3</b>	501-01634	ABR.1-3
<b>4</b>	501-01644	ABR.1-4
<b>5</b>	501-01654	ABR.1-5
<b>6</b>	501-01664	ABR.1-6
<b>7</b>	501-01674	ABR.1-7
<b>8</b>	501-01684	ABR.1-8
<b>9</b>	501-01694	ABR.1-9

	Article-No.	Type
<b>A</b>	501-02014	ABR.2-A
<b>B</b>	501-02024	ABR.2-B
<b>C</b>	501-02034	ABR.2-C
<b>D</b>	501-02044	ABR.2-D
<b>E</b>	501-02054	ABR.2-E
<b>F</b>	501-02064	ABR.2-F
<b>G</b>	501-02074	ABR.2-G
<b>H</b>	501-02084	ABR.2-H
<b>I</b>	501-02094	ABR.2-I
<b>J</b>	501-02104	ABR.2-J
<b>K</b>	501-02114	ABR.2-K
<b>L</b>	501-02124	ABR.2-L
<b>M</b>	501-02134	ABR.2-M
<b>N</b>	501-02144	ABR.2-N
<b>O</b>	501-02154	ABR.2-O
<b>P</b>	501-02164	ABR.2-P
<b>Q</b>	501-02174	ABR.2-Q
<b>R</b>	501-02184	ABR.2-R
<b>S</b>	501-02194	ABR.2-S
<b>T</b>	501-02204	ABR.2-T
<b>U</b>	501-02214	ABR.2-U
<b>V</b>	501-02224	ABR.2-V
<b>W</b>	501-02234	ABR.2-W
<b>X</b>	501-02244	ABR.2-X
<b>Y</b>	501-02254	ABR.2-Y
<b>Z</b>	501-02264	ABR.2-Z
<b>+</b>	501-02274	ABR.2-+
<b>-</b>	501-02284	ABR.2--
<b>0</b>	501-02604	ABR.2-0
<b>1</b>	501-02614	ABR.2-1
<b>2</b>	501-02624	ABR.2-2
<b>3</b>	501-02634	ABR.2-3
<b>4</b>	501-02644	ABR.2-4
<b>5</b>	501-02654	ABR.2-5
<b>6</b>	501-02664	ABR.2-6
<b>7</b>	501-02674	ABR.2-7
<b>8</b>	501-02684	ABR.2-8
<b>9</b>	501-02694	ABR.2-9

	Article-No.	Type
<b>A</b>	501-03014	ABR.3-A
<b>B</b>	501-03024	ABR.3-B
<b>C</b>	501-03034	ABR.3-C
<b>D</b>	501-03044	ABR.3-D
<b>E</b>	501-03054	ABR.3-E
<b>F</b>	501-03064	ABR.3-F
<b>G</b>	501-03074	ABR.3-G
<b>H</b>	501-03084	ABR.3-H
<b>I</b>	501-03094	ABR.3-I
<b>J</b>	501-03104	ABR.3-J
<b>K</b>	501-03114	ABR.3-K
<b>L</b>	501-03124	ABR.3-L
<b>M</b>	501-03134	ABR.3-M
<b>N</b>	501-03144	ABR.3-N
<b>O</b>	501-03154	ABR.3-O
<b>P</b>	501-03164	ABR.3-P
<b>Q</b>	501-03174	ABR.3-Q
<b>R</b>	501-03184	ABR.3-R
<b>S</b>	501-03194	ABR.3-S
<b>T</b>	501-03204	ABR.3-T
<b>U</b>	501-03214	ABR.3-U
<b>V</b>	501-03224	ABR.3-V
<b>W</b>	501-03234	ABR.3-W
<b>X</b>	501-03244	ABR.3-X
<b>Y</b>	501-03254	ABR.3-Y
<b>Z</b>	501-03264	ABR.3-Z
<b>+</b>	501-03274	ABR.3-+
<b>-</b>	501-03284	ABR.3--
<b>0</b>	501-03604	ABR.3-0
<b>1</b>	501-03614	ABR.3-1
<b>2</b>	501-03624	ABR.3-2
<b>3</b>	501-03634	ABR.3-3
<b>4</b>	501-03644	ABR.3-4
<b>5</b>	501-03654	ABR.3-5
<b>6</b>	501-03664	ABR.3-6
<b>7</b>	501-03674	ABR.3-7
<b>8</b>	501-03684	ABR.3-8
<b>9</b>	501-03694	ABR.3-9



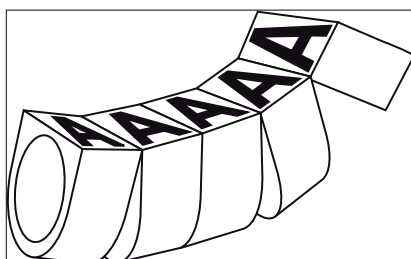
Special characters  
available on request.

## Pre-printed Cable Markers

### • ABR-Markers

	Article-No.	Type
<b>A</b>	501-04014	<b>ABR.4-A</b>
<b>B</b>	501-04024	<b>ABR.4-B</b>
<b>C</b>	501-04034	<b>ABR.4-C</b>
<b>D</b>	501-04044	<b>ABR.4-D</b>
<b>E</b>	501-04054	<b>ABR.4-E</b>
<b>F</b>	501-04064	<b>ABR.4-F</b>
<b>G</b>	501-04074	<b>ABR.4-G</b>
<b>H</b>	501-04084	<b>ABR.4-H</b>
<b>I</b>	501-04094	<b>ABR.4-I</b>
<b>J</b>	501-04104	<b>ABR.4-J</b>
<b>K</b>	501-04114	<b>ABR.4-K</b>
<b>L</b>	501-04124	<b>ABR.4-L</b>
<b>M</b>	501-04134	<b>ABR.4-M</b>
<b>N</b>	501-04144	<b>ABR.4-N</b>
<b>O</b>	501-04154	<b>ABR.4-O</b>
<b>P</b>	501-04164	<b>ABR.4-P</b>
<b>Q</b>	501-04174	<b>ABR.4-Q</b>
<b>R</b>	501-04184	<b>ABR.4-R</b>
<b>S</b>	501-04194	<b>ABR.4-S</b>
<b>T</b>	501-04204	<b>ABR.4-T</b>
<b>U</b>	501-04214	<b>ABR.4-U</b>
<b>V</b>	501-04224	<b>ABR.4-V</b>
<b>W</b>	501-04234	<b>ABR.4-W</b>
<b>X</b>	501-04244	<b>ABR.4-X</b>
<b>Y</b>	501-04254	<b>ABR.4-Y</b>
<b>Z</b>	501-04264	<b>ABR.4-Z</b>
<b>+</b>	501-04274	<b>ABR.4-+</b>
<b>-</b>	501-04284	<b>ABR.4--</b>
<b>0</b>	501-04604	<b>ABR.4-0</b>
<b>1</b>	501-04614	<b>ABR.4-1</b>
<b>2</b>	501-04624	<b>ABR.4-2</b>
<b>3</b>	501-04634	<b>ABR.4-3</b>
<b>4</b>	501-04644	<b>ABR.4-4</b>
<b>5</b>	501-04654	<b>ABR.4-5</b>
<b>6</b>	501-04664	<b>ABR.4-6</b>
<b>7</b>	501-04674	<b>ABR.4-7</b>
<b>8</b>	501-04684	<b>ABR.4-8</b>
<b>9</b>	501-04694	<b>ABR.4-9</b>

	Article-No.	Type
<b>A</b>	501-05014	<b>ABR.5-A</b>
<b>B</b>	501-05024	<b>ABR.5-B</b>
<b>C</b>	501-05034	<b>ABR.5-C</b>
<b>D</b>	501-05044	<b>ABR.5-D</b>
<b>E</b>	501-05054	<b>ABR.5-E</b>
<b>F</b>	501-05064	<b>ABR.5-F</b>
<b>G</b>	501-05074	<b>ABR.5-G</b>
<b>H</b>	501-05084	<b>ABR.5-H</b>
<b>I</b>	501-05094	<b>ABR.5-I</b>
<b>J</b>	501-05104	<b>ABR.5-J</b>
<b>K</b>	501-05114	<b>ABR.5-K</b>
<b>L</b>	501-05124	<b>ABR.5-L</b>
<b>M</b>	501-05134	<b>ABR.5-M</b>
<b>N</b>	501-05144	<b>ABR.5-N</b>
<b>O</b>	501-05154	<b>ABR.5-O</b>
<b>P</b>	501-05164	<b>ABR.5-P</b>
<b>Q</b>	501-05174	<b>ABR.5-Q</b>
<b>R</b>	501-05184	<b>ABR.5-R</b>
<b>S</b>	501-05194	<b>ABR.5-S</b>
<b>T</b>	501-05204	<b>ABR.5-T</b>
<b>U</b>	501-05214	<b>ABR.5-U</b>
<b>V</b>	501-05224	<b>ABR.5-V</b>
<b>W</b>	501-05234	<b>ABR.5-W</b>
<b>X</b>	501-05244	<b>ABR.5-X</b>
<b>Y</b>	501-05254	<b>ABR.5-Y</b>
<b>Z</b>	501-05264	<b>ABR.5-Z</b>
<b>+</b>	501-05274	<b>ABR.5-+</b>
<b>-</b>	501-05284	<b>ABR.5--</b>
<b>0</b>	501-05604	<b>ABR.5-0</b>
<b>1</b>	501-05614	<b>ABR.5-1</b>
<b>2</b>	501-05624	<b>ABR.5-2</b>
<b>3</b>	501-05634	<b>ABR.5-3</b>
<b>4</b>	501-05644	<b>ABR.5-4</b>
<b>5</b>	501-05654	<b>ABR.5-5</b>
<b>6</b>	501-05664	<b>ABR.5-6</b>
<b>7</b>	501-05674	<b>ABR.5-7</b>
<b>8</b>	501-05684	<b>ABR.5-8</b>
<b>9</b>	501-05694	<b>ABR.5-9</b>



Special characters  
available on request.

## Identification ties and plates for marking cable bundles

### • IT Ties

One of the major benefits is the ability to both secure and identify cable bundles at different times.

### Features and Benefits

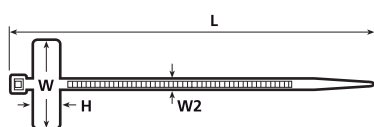
- Identification ties made of Polyamide 6.6
- For simple identification and securing of cable bundles in one step
- Can be marked either on-site or after bundling (Pen T82)
- In addition a large selection of labels are available

**Certifications**  
please see Appendix.

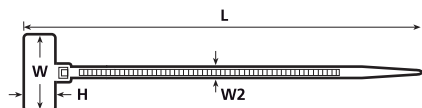


One operation with two user benefits.

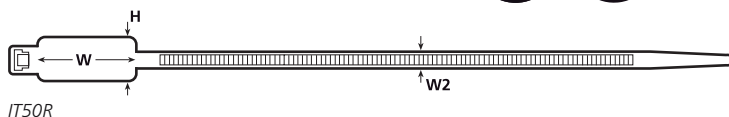
Material	<b>Polyamide 6.6 (PA66)</b>
Colour	<b>Natural (NA), Black (BK), Various (DIV)</b>
Operating Temperature	<b>-40 °C to +85 °C, intermittent +105 °C (for 500 h)</b>
Flammability	<b>UL94 V2</b>



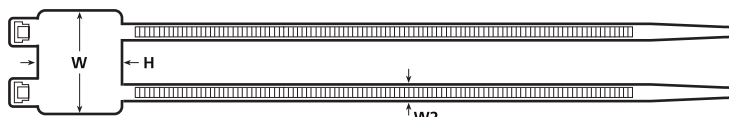
IT18R



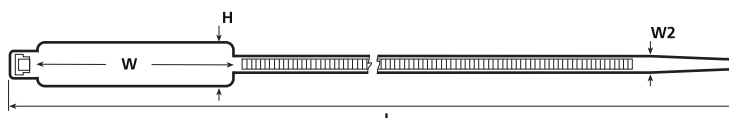
IT18FL



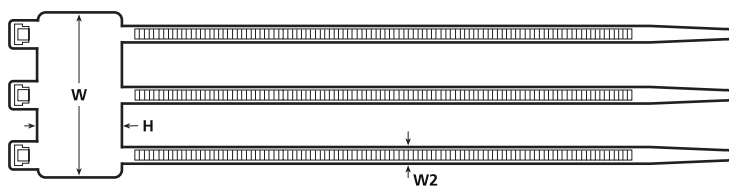
IT50R



IT50RD



IT50L



IT50RT

Article-No.	Type	Colour	Bundle Ø min.	Bundle Ø max.	Width (W)	Height (H)	Length (L)	Width (W2)	Min. Tensile Strength (N)	Pack Cont.	Recommended Labels
111-81821	IT18R	Natural (NA)	6.00	22.00	25.00	8.00	100.0	2.30	80	100	TAG23-06TD1
111-81919	IT18FL	Natural (NA)	1.50	19.00	20.50	9.00	110.0	2.50	80	100	TAG18-07TD1
111-85019	IT50R	Natural (NA)	9.50	44.50	28.00	12.90	203.0	4.60	225	100	TAG23-10TD1
111-85219	IT50RD	Natural (NA)	10.00	44.00	29.00	26.30	205.0	4.70	225	50	TAG26-21TD1
111-85119	IT50RT	Natural (NA)	10.00	44.00	46.00	26.30	205.0	4.70	225	50	TAG43-21TD1
111-85319	IT50L	Natural (NA)	10.00	100.00	56.00	12.80	390.0	4.70	225	100	TAG52-10TD1

All dimensions in mm. Subject to technical changes.



Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.



### Adhesive labels for plates and tags, thermal transfer

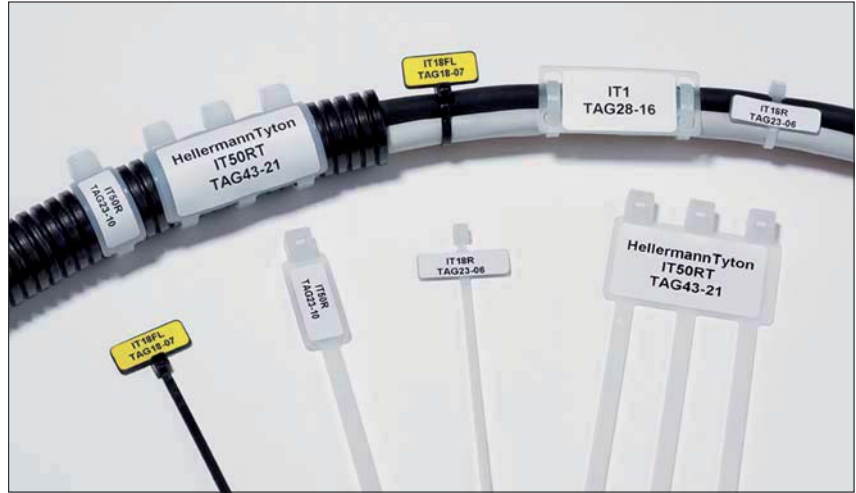
• **Material 1210 (White)**

These labels are especially used for cable and wire identification in computer and electronic business.

For problem-free printing, we recommend Tagprint Pro software, TT4000+ and TT420+ printers.

**Features and Benefits**

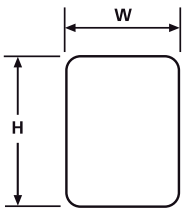
- Marking labels made of vinyl, white gloss
- Very flexible material
- Specially tailored to the sizes of IT marking ties and IMP tag range
- Suitable for permanent marking of components and devices on different surfaces
- Sticks even on rounded surfaces



Identification ties and tags.



Thermal Transfer Printer



Material	<b>Type 1210, Vinyl (PVC), white gloss (WH)</b>
Operating Temperature	<b>-20 °C to +80 °C</b>
Curing Temperature	<b>from +5 °C</b>
Adhesive	<b>Acrylic</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Thickness of Foil (µm)	<b>83</b>
chem. material properties	<b>Resistant to water, alcohol, most oils, greases, fuel, aliphatic solvents, weak acids, salts and alkalis.</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	For Size	Labels per Row	Pack Cont.
Thermal Transfer - Plain Labels, Material 1210								
596-12126	<b>TAG18-07TD1-1210-WH</b>	White (WH)	18.00	7.00	24.0	IT18FL	1	5000
596-12127	<b>TAG18-16TD1-1210-WH</b>	White (WH)	18.00	16.00	24.0	IMP1.5	1	2500
596-12128	<b>TAG23-06TD1-1210-WH</b>	White (WH)	23.00	6.00	30.0	IT18R	1	5000
596-12129	<b>TAG23-10TD1-1210-WH</b>	White (WH)	23.00	10.00	30.0	IT50R	1	5000
596-12130	<b>TAG26-21TD2-1210-WH</b>	White (WH)	26.00	21.00	57.0	IT50RD	2	2500
596-12131	<b>TAG28-16TD1-1210-WH</b>	White (WH)	28.00	16.00	34.0	IT1, IMP2	1	2500
596-12132	<b>TAG43-16TD1-1210-WH</b>	White (WH)	43.00	16.00	50.0	IMP2.5	1	2500
596-12133	<b>TAG43-21TD1-1210-WH</b>	White (WH)	43.00	21.00	50.0	IT50RT	1	2500
596-12134	<b>TAG43-41TD1-1210-WH</b>	White (WH)	43.00	41.00	50.0	IMP2.5W1.75	1	1000
596-12135	<b>TAG52-10TD1-1210-WH</b>	White (WH)	52.00	10.00	58.0	IT50L	1	5000
596-12136	<b>TAG68-16TD1-1210-WH</b>	White (WH)	68.00	16.00	74.0	IMP3.5, QT7016R	1	2500

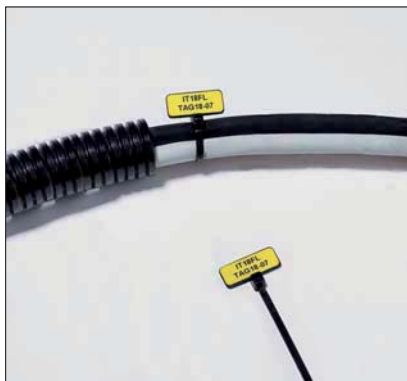
All dimensions in mm. Subject to technical changes.

### Adhesive labels for plates and tags, thermal transfer

#### • Material 1211 (Yellow)

#### Features and Benefits

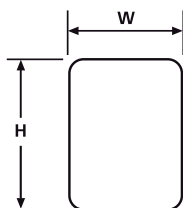
- Marking labels made of vinyl, yellow gloss
- Very flexible material
- Specially tailored to the sizes of IT marking ties and IMP tag range
- Suitable for permanent marking of components and devices on different surfaces
- Sticks even on rounded surfaces



Identification ties and tags.



Thermal Transfer Printer



Material	<b>Type 1211, Vinyl (PVC), yellow gloss (YE)</b>
Operating Temperature	<b>-20 °C to +80 °C</b>
Curing Temperature	<b>from +5 °C</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Adhesive	<b>Acrylic</b>
Thickness of Foil (µm)	<b>83</b>
chem. material properties	<b>Resistant to water, alcohol, most oils, greases, fuel, aliphatic solvents, weak acids, salts and alkalis.</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	For Size	Labels per Row	Pack Cont.
596-12110	<b>TAG18-07TD1-1211-YE</b>	Yellow gloss (GSYE)	18.00	7.00	24.0	IT18FL	1	5000
596-12111	<b>TAG18-16TD1-1211-YE</b>	Yellow gloss (GSYE)	18.00	16.00	24.0	IMP1.5	1	2500
596-12112	<b>TAG23-06TD1-1211-YE</b>	Yellow gloss (GSYE)	23.00	6.00	30.0	IT18R	1	5000
596-12113	<b>TAG23-10TD1-1211-YE</b>	Yellow gloss (GSYE)	23.00	10.00	30.0	IT50R	1	5000
596-12114	<b>TAG26-21TD2-1211-YE</b>	Yellow gloss (GSYE)	26.00	21.00	57.0	IT50RD	2	2500
596-12115	<b>TAG28-16TD1-1211-YE</b>	Yellow gloss (GSYE)	28.00	16.00	34.0	IT1, IMP2	1	2500
596-12116	<b>TAG43-16TD1-1211-YE</b>	Yellow gloss (GSYE)	43.00	16.00	50.0	IMP2.5	1	2500
596-12117	<b>TAG43-21TD1-1211-YE</b>	Yellow gloss (GSYE)	43.00	21.00	50.0	IT50RT	1	2500
596-12118	<b>TAG43-41TD1-1211-YE</b>	Yellow gloss (GSYE)	43.00	41.00	50.0	IMP2.5W1.75	1	1000
596-12119	<b>TAG52-10TD1-1211-YE</b>	Yellow gloss (GSYE)	52.00	10.00	58.0	IT50L	1	5000
596-61211	<b>TAG68-16TD1-1211-YE</b>	Yellow gloss (GSYE)	68.00	16.00	74.0	IMP3.5, QT7016R	1	2500

All dimensions in mm. Subject to technical changes.

### Type label identification, thermal transfer

• **Material 1204 (Silver)**

Scratch-resistant type plates for the industry. The adhesive is also suitable for critical surfaces like plastic and varnish.

**Features and Benefits**

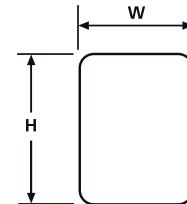
- Marking labels made of Polyester, silver matt
- Replacement for aluminium plates
- For even and smooth surfaces
- Also for difficult surfaces like plastics and varnish
- Operating temperature up to +150 °C
- Many different sizes are available



Thermal Transfer Printer



Professional type plate on a heating unit.



Material	<b>Type 1204, Polyester (PET), silver matt (SR)</b>
Operating Temperature	<b>-40 °C to +150 °C, intermittent +200 °C</b>
Curing Temperature	<b>from +0 °C</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Adhesive	<b>Acrylic</b>
Thickness of Foil (µm)	<b>55</b>
chem. material properties	<b>Excellent resistance to water, alcohol, most oils, greases, fuel, aliphatic solvents, weak acids, salts and alkalis.</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	Labels per Row	Pack Cont.
596-12071	<b>TAG71TD6-1204</b>	Silver (SR)	12.70	11.10	101.60	6	15000
596-12043	<b>TAG13TD4-1204</b>	Silver (SR)	19.05	6.35	101.60	4	10000
596-12046	<b>TAG16TD3-1204</b>	Silver (SR)	22.86	6.35	80.00	3	10000
596-34120	<b>TAG34TD3-1204</b>	Silver (SR)	25.40	9.53	85.09	3	75000
596-12045	<b>TAG15TD3-1204</b>	Silver (SR)	25.40	12.70	85.09	3	7500
596-31120	<b>TAG31TD3-1204</b>	Silver (SR)	25.40	19.05	85.09	3	5000
596-12042	<b>TAGR2TD1-1204</b>	Silver (SR)	30.00	endless	30.00	1	37,5 m
596-12035	<b>TAG35TD3-1204</b>	Silver (SR)	31.75	9.53	101.60	3	7500
596-12047	<b>TAG17TD2-1204</b>	Silver (SR)	38.10	6.35	85.09	2	5000
596-27120	<b>TAG27TD2-1204</b>	Silver (SR)	38.10	19.05	85.09	2	5000
596-12067	<b>TAG67TD2-1204</b>	Silver (SR)	38.10	31.75	85.10	2	1000
596-12069	<b>TAG69TD2-1204</b>	Silver (SR)	40.64	22.86	89.00	2	2500
596-12077	<b>TAG77TD1-1204</b>	Silver (SR)	50.80	22.86	55.00	1	2000
596-73124	<b>TAG73TD1-1204</b>	Silver (SR)	50.80	25.40	55.00	1	2000
596-12066	<b>TAG66TD1-1204</b>	Silver (SR)	50.80	36.50	56.80	1	1000
596-12068	<b>TAG68TD1-1204</b>	Silver (SR)	63.50	25.40	69.00	1	2000
596-12063	<b>TAG63TD1-1204</b>	Silver (SR)	63.50	38.10	70.00	1	1000
596-12076	<b>TAG76TD1-1204</b>	Silver (SR)	63.50	50.80	70.00	1	500
596-12072	<b>TAG72TD1-1204</b>	Silver (SR)	69.85	31.75	76.00	1	1000
596-12065	<b>TAG65TD1-1204</b>	Silver (SR)	76.20	36.50	82.00	1	1000
596-12062	<b>TAG62TD1-1204</b>	Silver (SR)	76.20	50.80	82.00	1	500
596-12064	<b>TAG64TD1-1204</b>	Silver (SR)	88.90	36.50	95.00	1	1000
596-71204	<b>TAG97TD1-1204</b>	Silver (SR)	101.60	74.00	106.00	1	500
596-21204	<b>TAG02TD1-1204</b>	Silver (SR)	104.00	12.00	104.00	1	5000
596-12078	<b>TAG78TD1-1204</b>	Silver (SR)	104.00	140.00	105.00	1	500
596-31204	<b>TAGR3TD1-1204</b>	Silver (SR)	104.00	endless	108.00	1	75.0 m

All dimensions in mm. Subject to technical changes.

### Asset identification label, thermal transfer

#### • Material 1206 (White)

Glossy white polyester label suited for the generation of asset tracking labels. The white colour guarantees a suitable contrast for all barcode scanners to read printed barcodes.

#### Features and Benefits

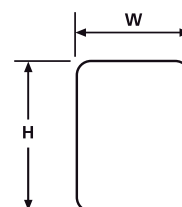
- Marking labels made of Polyester, white gloss
- For even and smooth surfaces
- Also for difficult surfaces like plastic and varnish
- Operating temperature up to +150 °C
- Many different sizes available



Thermal Transfer Printer



HELATAG label for a permanent asset identification.



Material	<b>Type 1206, Polyester (PET), white (WH)</b>
Operating Temperature	<b>-40 °C to +150 °C, intermittent +200 °C</b>
Curing Temperature	<b>from +0 °C</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Adhesive	<b>Acrylic</b>
Thickness of Foil (µm)	<b>50</b>
chem. material properties	<b>Excellent resistance to water, alcohol, most oils, greases, fuel, aliphatic solvents, weak acids, salts and alkalis.</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	Labels per Row	Pack Cont.
596-12671	<b>TAG71TD6-1206</b>	White gloss (GSWH)	12.70	11.10	101.60	6	15000
596-12061	<b>TAG13TD4-1206</b>	White gloss (GSWH)	19.05	6.35	101.60	4	10000
596-12616	<b>TAG16TD3-1206</b>	White gloss (GSWH)	22.86	6.35	80.00	3	10000
596-12661	<b>TAG61TD3-1206</b>	White gloss (GSWH)	25.40	4.75	89.00	3	10000
596-01120	<b>TAG01TD3-1206</b>	White gloss (GSWH)	25.40	6.35	89.00	3	7500
596-12634	<b>TAG34TD3-1206</b>	White gloss (GSWH)	25.40	9.53	85.09	3	7500
596-12615	<b>TAG15TD3-1206</b>	White gloss (GSWH)	25.40	12.70	85.09	3	7500
596-12631	<b>TAG31TD3-1206</b>	White gloss (GSWH)	25.40	19.05	85.09	3	5000
596-12635	<b>TAG35TD3-1206</b>	White gloss (GSWH)	31.75	9.53	101.60	3	7500
596-12617	<b>TAG17TD2-1206</b>	White gloss (GSWH)	38.10	6.35	85.09	2	5000
596-12627	<b>TAG27TD2-1206</b>	White gloss (GSWH)	38.10	19.05	85.09	2	2500
596-12667	<b>TAG67TD2-1206</b>	White gloss (GSWH)	38.10	31.75	85.10	2	2500
596-12669	<b>TAG69TD2-1206</b>	White gloss (GSWH)	40.64	22.86	89.00	2	2500
596-71206	<b>TAG77TD1-1206</b>	White gloss (GSWH)	50.80	22.86	55.00	1	2000
596-12673	<b>TAG73TD1-1206</b>	White gloss (GSWH)	50.80	25.40	55.00	1	2000
596-12666	<b>TAG66TD1-1206</b>	White gloss (GSWH)	50.80	36.50	56.80	1	1000
596-12668	<b>TAG68TD1-1206</b>	White gloss (GSWH)	63.50	25.40	69.00	1	2000
596-12663	<b>TAG63TD1-1206</b>	White gloss (GSWH)	63.50	38.10	70.00	1	1000
596-61206	<b>TAG76TD1-1206</b>	White gloss (GSWH)	63.50	50.80	70.00	1	500
596-41206	<b>TAG4TD1-1206</b>	White gloss (GSWH)	65.00	20.00	70.00	1	2500
596-12672	<b>TAG72TD1-1206</b>	White gloss (GSWH)	69.85	31.75	76.00	1	1000
596-12665	<b>TAG65TD1-1206</b>	White gloss (GSWH)	76.20	36.50	82.00	1	1000
596-12662	<b>TAG62TD1-1206</b>	White gloss (GSWH)	76.20	50.80	82.00	1	500
596-12664	<b>TAG64TD1-1206</b>	White gloss (GSWH)	88.90	36.50	95.00	1	1000

All dimensions in mm. Subject to technical changes.

### Tamper evident security labelling, thermal transfer

• **Material 1208 (White), fragmenting**

In nearly all areas, but especially suitable for cable and wire identification in computer and electronic businesses. For problem-free printing, we recommend our software Tagprint PRO.

**Features and Benefits**

- Marking labels made of acrylate foil, white, tamper proof
- Material will fragment when it is removed
- Construction has a weakness built in that will immediately indicate if anyone has been tampering with the label
- Adhesive must harden before tampering attempt
- Securely and unambiguously marking of assets



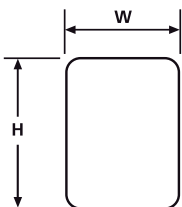
A secure way of identifying ...



... if an asset label has been tampered with.



Thermal Transfer Printer



Material	<b>Type 1208, Acrylate foil (AC), white (WH), tamper proof</b>
Operating Temperature	<b>-40 °C to +150 °C</b>
Curing Temperature	<b>from +4 °C</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Adhesive	<b>Acrylic</b>
Thickness of Foil (µm)	<b>56</b>
chem. material properties	<b>Resistant to oils, water and solvents</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	Labels per Row	Pack Cont.
596-20871	<b>TAG71TD6-1208-WH</b>	White (WH)	12.70	11.10	101.60	6	15000
596-12083	<b>TAG34TD3-1208-WH</b>	White (WH)	25.40	9.53	85.09	3	7500
596-12080	<b>TAG15TD3-1208-WH</b>	White (WH)	25.40	12.70	85.09	3	7500
596-12084	<b>TAG31TD3-1208-WH</b>	White (WH)	25.40	19.05	85.09	3	5000
596-12085	<b>TAG35TD3-1208-WH</b>	White (WH)	31.75	9.53	101.60	3	7500
596-12081	<b>TAG17TD2-1208-WH</b>	White (WH)	38.10	6.35	85.09	2	5000
596-12082	<b>TAG27TD2-1208-WH</b>	White (WH)	38.10	19.05	85.09	2	2500
596-12087	<b>TAG67TD2-1208-WH</b>	White (WH)	38.10	31.75	85.10	2	2500
596-12089	<b>TAG69TD2-1208-WH</b>	White (WH)	40.64	22.86	89.00	2	2500
596-71208	<b>TAG77TD1-1208-WH</b>	White (WH)	50.80	22.86	55.00	1	2000
596-31208	<b>TAG73TD1-1208-WH</b>	White (WH)	50.80	25.40	55.00	1	2000
596-12086	<b>TAG66TD1-1208-WH</b>	White (WH)	50.80	36.50	56.80	1	1000
596-12088	<b>TAG68TD1-1208-WH</b>	White (WH)	63.50	25.40	69.00	1	2000
596-20872	<b>TAG72TD1-1208-WH</b>	White (WH)	69.85	31.75	76.00	1	1000

All dimensions in mm. Subject to technical changes.

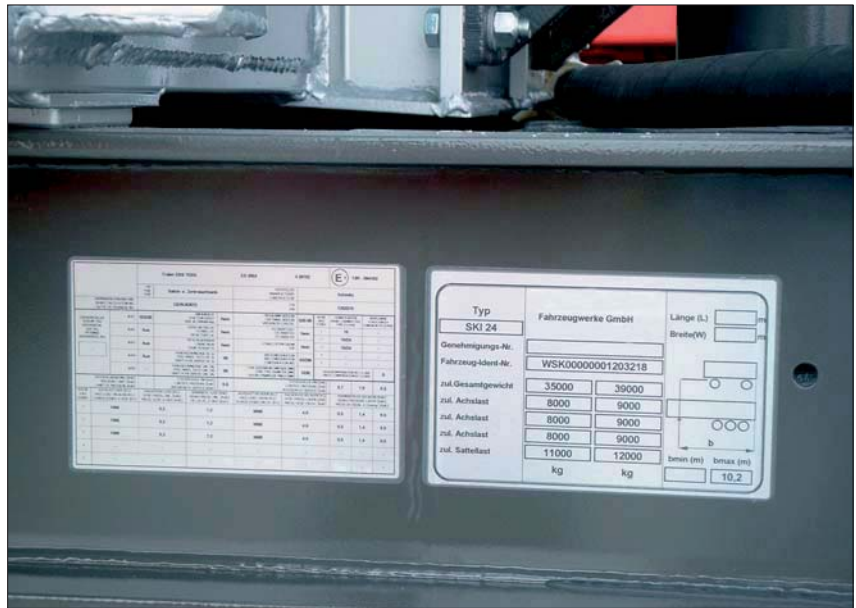
**Tamper evident security labelling, thermal transfer**

• **Material 951 (Silver), 2 parts**

Marking label especially for applications in the automotive area for lasting, non-transferable and tamperproof application of type plates. Recommended for use on flat surfaces on the vehicle chassis. The transparent protective laminate, which overlaps by a few millimetres, guarantees high resistance and is simple and safe to apply by hand.

**Features and Benefits**

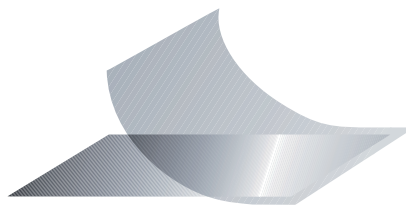
- Marking labels made of polyester, silver with protective laminate, tamper evident
- 2-part label, delivered on reel together with the protective label
- Tamper evident, when pulled off a checkered pattern will be visible as evident
- High durability in outside use
- Meets requirements of the KBA (Kraftfahrtbundesamt [Federal Motor Transport Authority]).
- Particularly suitable as type label for vehicles



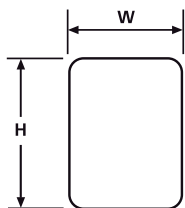
Type plate of an HGV trailer with protective laminate.



Thermal Transfer Printer



The printed silver type plate (Mat. 951A) is protected by the transparent laminate (Mat 951B).



Material	<b>Type 951, Polyester, silver (SR) and Polyester, transparent (CL)</b>
Adhesive	<b>Acrylic</b>
Application	<b>For automotive and electric industries for tamper proof applications. Particularly suitable as type label according to norms of German Kraftfahrtbundesamt (KBA).</b>
Recommended Ribbon Type	<b>TT822OUT</b>
Operating Temperature	<b>-40 °C to +150 °C</b>
Curing Temperature	<b>from +0 °C</b>



Article-No.	Type	Colour	Width (W)	Height (H)	Width of Liner (WL)	Labels per Row	Pack Cont.
596-44951	<b>TAG25.4-12.7TD1-951 SET</b>	Silver (SR)	25.40	12.70	31.50	1	1000
596-43951	<b>TAG50.8-25.4TD1-951 SET</b>	Silver (SR)	50.80	25.40	56.80	1	1000
596-42951	<b>TAG63.5-50.8TD1-951 SET</b>	Silver (SR)	63.50	50.80	69.50	1	500
596-41951	<b>TAG101-74TD1-951 SET</b>	Silver (SR)	101.60	74.00	107.00	1	250
596-40951	<b>TAG101-160TD1-951 SET</b>	Silver (SR)	101.60	160.00	105.80	1	250

All dimensions in mm. Subject to technical changes.

### Thermal transfer printer

- **TT4000+**

#### Features and Benefits

- Thermal transfer printer, premium class, for medium and high printing volumes
- Print head resolution: 300 dpi
- Very high print accuracy, consistency, speed, and power
- Perfect use for printing high definition graphics such as 2D barcodes, standard bar codes, numbers and text
- Print speeds up to 125mm per second (5" per second)
- Materials to print on: adhesive labels, thermo plastics such as heatshrink and TIPTAG markers

#### Accessories (optional)

- Perforator P4000
- Cutter S4000
- Tagprint Pro 2.0



**For problem-free printing we recommend Tagprint Pro, page 203.**



TT4000+ series printer.

Thermal Transfer Printers TT4000+ 300dpi, and TT420+	
<b>Print Method</b>	Thermal Transfer
<b>Print Head Type</b>	300 dpi, flat type
<b>Print Speed</b>	30, 40, 50, 75, 100, 125 mm/s
<b>Max. Print Width</b>	105.6 mm
<b>Maximum Print Length</b>	1000 mm
<b>Printer Interfaces</b>	Serial RS 232 C, USB 2.0, Ethernet 10/100 Base T, LPD, DHCP, FTP, SMTP, SNMP, NTP
<b>Supported Barcodes, Printer</b>	Standard, 2D
<b>L x H x W</b>	446 mm x 274 mm x 242 mm
<b>Printer Memory</b>	8 MB RAM
<b>Weight (kg)</b>	9 kg

Recommended Media	
<b>Supported Consumables</b>	<b>Shrinkable Wire Markers</b> Ladder Style – ShrinkTrak, TULT DS, TLFX DS; Continous shrinkable tubing – TULT, TCGT, TLFX
	<b>Cable Bundle Tags</b> Ladder Style – TIPTAG VA; Continous Tags – TIPTAG
	<b>All Self-laminating Wire Markers</b> Adhesive Labels – Helatag 320, 322, 323, 1209
	<b>Complete Asset Labeling range</b> Adhesive Labels – Helatag 271, 321, 917, 951, 823, 1203, 1204, 1205, 1206, 1207, 1208, 1210, 1211, 1212, 1213, 1216

Article-No.	Type
556-04000	<b>TT4000+ 300dpi</b>
556-04024	<b>P4000 Perforator</b>
556-04025	<b>S4000 Cutter</b>

Subject to technical changes.

## Thermal transfer printer

### • TT420+ Entry Level Printer

The thermal transfer technology is ideally suited for precise printing results of bar codes or graphical icons

#### Features and Benefits

- Thermal transfer printer, for low and medium printing volumes
- Lightweighting, solid housing, very easy to transport
- Print head resolution: 300 dpi
- Perfect use for printing standard bar codes, numbers and text
- Materials to print on: adhesive labels and ladder style pre-cut 3:1 heatshrink markers (ShrinkTrak) and TIPTAG markers



Thermal transfer printer (TT420+).

#### Thermal Transfer Printer TT420+

<b>Print Method</b>	Thermal Transfer
<b>Print Head Type</b>	300 dpi, flat type
<b>Print Speed</b>	up to 127 mm/sec.
<b>Max. Print Width</b>	106 mm
<b>Maximum Print Length</b>	1016 mm
<b>Printer Interfaces</b>	Serial- Parallel port, USB
<b>Supported Barcodes, Printer</b>	Standard and 2D
<b>L x H x W</b>	314 mm (L) x 188 (H) x 213 (W)
<b>Printer Memory</b>	8 MB RAM
<b>Weight (kg)</b>	2.8 kg

#### Recommended Media

<b>Supported Consumables</b>	<p><b>Shrinkable Wire Markers</b> Ladder Style – ShrinkTrak; Continuous shrinkable tubing – TULT, TCGT, TLFX</p> <p><b>Cable Bundle Tags</b> Ladder Style – TIPTAG VA; Continuous Tags – TIPTAG</p> <p><b>All Self-laminating Wire Markers</b> Adhesive Labels – Helatag 320, 322, 323, 1209</p> <p><b>Complete Asset Labeling range</b> Adhesive Labels – Helatag 271, 321, 917, 951, 823, 1203, 1204, 1205, 1206, 1207, 1208, 1210, 1211, 1212, 1213, 1216</p>
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The thermal transfer technology is ideally suited for precise printing results of bar codes or graphical icons

Article-No.	Type
556-00420	TT420+



### Thermal Printer Ribbons for adhesive labels

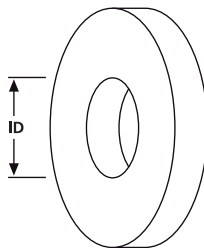
#### Features and Benefits

- Thermal transfer ribbons for highest quality and performance of printed markers
- The ribbons are specifically designed to maximise print performance for the recommended material (see below)



Ribbons for printing on labels.

**Certifications please see Appendix.**



**ID: The standard inside core diameter is 25.4 mm. Other sizes are available on request.**

Article-No.	Type	Recommended Material	Colour	Dimensions of Spool	
				Width (W)	Length (L)
556-00111	<b>TT822OUT 60MM</b>	TIPTAG VA/823/951/1203/1204/1205/1206/1207/1208/1209/1210/1211/1212/1213	Black (BK)	60	300 m
556-00101	<b>TT822OUT 110MM</b>	TIPTAG VA/823/951/1203/1204/1205/1206/1207/1208/1209/1210/1211/1212/1213	Black (BK)	110	300 m
556-00117	<b>TT932DOUT 85MM</b>	320/322/323/1209	Black (BK)	85	300
556-00118	<b>TT932DOUT 102MM</b>	320/322/323/1209	Black (BK)	102	300
556-00139	<b>TTDTHOUT 40MM</b>	TIPTAG/TIPTAG PU/ShrinkTrak/TULT/TCGT/TLFX	Black (BK)	40	300
556-00140	<b>TTDTHOUT 60MM</b>	TIPTAG/TIPTAG PU/ShrinkTrak/TULT/TCGT/TLFX	Black (BK)	60	300
556-00114	<b>TTRC+ 30MM</b>	TIPTAG PU/ShrinkTrak/TULT/TCGT/TLFX	Black (BK)	30	300
556-00115	<b>TTRC+ 60MM</b>	TIPTAG PU/ShrinkTrak/TULT/TCGT/TLFX	Black (BK)	60	300
556-00125	<b>TTRW 30MM</b>	Black ShrinkTrak/TULT/TCGT	White (WH)	30	300
556-00137	<b>TTRW 60MM</b>	Black ShrinkTrak/TULT/TCGT	White (WH)	60	300

All dimensions in mm. Subject to technical changes.

Other ribbon qualities and colours on inquiry.

## Thermal transfer printer accessories

### • S4000 Cutter

#### Features and Benefits

- To cut printed tubing and continuous label material at a desired length
- The cutter automatically initialises each time the printer is powered on
- The cutter tray ensures the cut pieces are collected in one place
- The plug and play cutter is simply attached with one Allen screw



Cutter S4000 for both TT4000+ and TrakMark DS.



### • P4000 Perforator

#### Features and Benefits

- To perforate printed tubing and continuous label material at a desired length
- Perforation depth can be adjusted to different thicknesses of the material
- Very useful accessory if tubings are printed with serial numbers
- Plug and play perforator is simply attached with one Allen screw



Perforator P4000 for both TT4000+ and TrakMark DS.

Article-No.	Type
556-04025	S4000 Cutter
556-04024	P4000 Perforator
556-03011	Cutter Tray for S4000

## Labelling Software

### • Tagprint Pro

#### Features and Benefits

Tagprint Pro label creation and printing software is powerful, multi-functional and extremely easy to use.

Used to provide solutions for industrial identification, Tagprint Pro speeds production and offers many options for a wide variety of labelling requirements.

“What You See Is What You Get” (WYSIWYG) label creation, bar coding, serialization, label sets, wire lists, graphics and text choices are just some capabilities of Tagprint Pro software.

Tagprint Pro's functionality and simplicity of use makes it a market leading label creation software package and the ideal program for your printing needs.

Tagprint Pro can be utilized with HellermannTyton's wide array of label options including laser, ink jet, dot matrix and thermal transfer printable labels.



Tagprint Pro Label Creation Software.

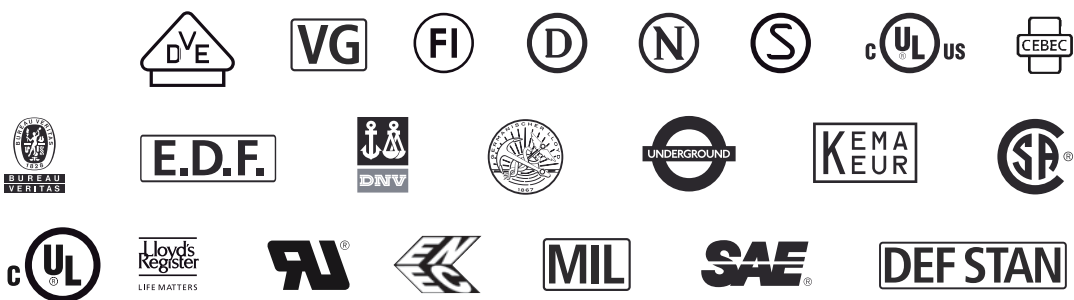
#### New Features for Version 2.0

- Alphanumeric sequences
- Print to multiple printers at one time
- “Print later” feature allows user to save jobs in queue and print all at one time
- Print faster
- Connect or import directly from other databases including Excel, Access, text files
- More bar code types
- Inverse, flip, and mirror image options for graphic images
- Multi-lingual
- Print log available
- Manually adjust font size to 1/10 of a point
- Customize height and width of characters
- Customize line spacing
- Compatible with all Tagprint Pro version 1.0 files
- And much more!

#### System Requirements

- IBM compatible PC
- Microsoft Windows 98SE, ME, NT 4.0, 2000, XP, Vista, Windows 7
- 128 MB of RAM (recommended)
- 60 MB of available hard-disk space

Article-No.	Type	Media	Pack Cont.
556-00049	TAGPRINTPRO Version 2.0 – Full	CD-ROM	1





## Appendix 5

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## Abreviation table for material and colours

Abbreviation*	Material
ABS	Acrylonitrile Butadiene Styrene
ALU	Aluminium
AR	Acryl
CN	Cotton
CR	Chloroprene
EPDM	Ethylen-Propylen-Dien-Terpolymer-Rubber
FPM	Fluoroelastomer (Viton)
HIR	Polyamide 6.6 high impact modified
HIRHS	Polyamide 6.6 high impact modified, heat stabilised
HL	Halar
HS	Polyamide 6.6 heat stabilised
HSW	Polyamide 6.6, heat stabilised and UV resistant on request
HV	Helvin
IIR	Butyl rubber
PA	Polyamide
PA11	Polyamide 11
PA12	Polyamide 12
PA46	Polyamide 4.6
PA6/PA66	Polyamide 6.6
PA66MP	Polyamide 6.6 with metal particles
PAP	Paper
PC	Polycarbonate
PE	Polyethylene
PEEK	PolyEtherEtherKetone
PEN	Polyethylenaphtalat
PET	Polyester
POX	Polyolefin, cross-linked
PI	Polyimide
PK	Polyketone
PO	Polyolefin
POA	Elastomer modified
POM	Polyacetal
PP	Polypropylene
PPESB	Polyphenylenether, Polysterene
PPMOD	Polypropylene, modified
PPO	Noryl
PS	Polystyrene
PTFE	Polytetrafluoroethylene (Teflon)
PUR	Polyurethane
PVC	Polyvinylchloride
PVDF	Polyvinylidene fluoride
SI	Silicone
SP	Saturised Polyester
SS	Stainless Steel
ST	Steel
TPE	Thermoplastisc Elastomer
TPU	Thermoplastic Polyurethane
TZ	Ethylenterafluorineethylene (Tefzel)
VO	Polyamide 6.6 Flamability according to UL94V0
W	Polyamide 6.6 UV resistant

\*according to EN ISO 1043 Part 1 and ISO 1629

Abbreviation*	Colour
BK	Black
BN	Brown
BU	Blue
GD	Gold
GN	Green
GNYE	Green-Yellow
GY	Grey
OG	Orange
PK	Pink
RD	Red
SR	Silver
VT	Violet
WH	White

\*according to DIN IEC 757

Abbreviation*	Colour
CL	Transparent
NA	Natural
YE	Yellow
BE	Beige
XX	Special colour
BV	Zinc-plated Metal
GC	Brass chromated
WC	White Chromated

\*according to HellermannTyton

# Degrees of protection (IP) according to DIN EN IEC 60529

## Definition of the degrees of protection according to DIN EN IEC 60529

The levels of protection are indicated by a code made up of two constant letters IP and two characteristic numbers for the degree of protection, e.g. IP54.

### Example:




Code IP65

First index: — Protection against contact and ingress of foreign objects.

Second index: — Protection against liquids.


Degree of protection against access and foreign bodies			Degrees of protection for water		
First Index	Designation	Scope of protection	Second Index	Designation	Scope of protection
0	<b>Non-protected</b>	No special protection for persons against direct contact with live or moving parts. No protection of the equipment against ingress of solid foreign objects.	0	<b>Non-protected</b>	No special protection.
1	<b>Protection against large foreign bodies</b>	Protection against accidental contact of large areas with live and internal moving parts, e.g. back of hand, but not protection against deliberate access to the parts. Protection against ingress of solid foreign objects with a diameter greater than 50 mm.	1	<b>Protection against vertically dripping water</b>	Water dripping vertically must cause no damage.
2	<b>Protection against medium-sized foreign bodies</b>	Protection against contact between the finger and live or internal moving parts. Protection against ingress of solid foreign objects with a diameter greater than 12.5 mm.	2	<b>Protection against dripping water (tilted)</b>	Water dripping at an angle of 15° to the vertical from any direction must cause no damage.
3	<b>Protection against small foreign bodies</b>	Protection against contact between live or internal moving parts and tools, wires and the like with a thickness greater than 2.5 mm. Protection against ingress of solid foreign objects with a diameter greater than 2.5 mm.	3	<b>Protection against spraying water</b>	Water dripping at an angle of 60° to the vertical from any direction must cause no damage.
4	<b>Protection against granular foreign objects</b>	Protection against contact between live or internal moving parts and tools, wires and the like with a thickness greater than 1 mm. Protection against ingress of solid foreign objects with a diameter greater than 1 mm.	4	<b>Protection against splashing water</b>	Water that splashes against the equipment from any direction must cause no damage.
5	<b>Protection against dust deposits</b>	Complete protection against contact with live or internal moving parts, protection against hazardous dust deposits. The ingress of dust is not completely prevented, but dust may not penetrate in such quantities as to impair the function.	5	<b>Protection against water jets</b>	A water jet from a nozzle that is directed against the equipment from any direction must cause no damage.
6	<b>Protection against dust entry</b>	Complete protection against contact with live or internal moving parts. Protection against the ingress of dust.	6	<b>Protection against flooding</b>	Water must not penetrate the equipment in hazardous quantities in cases of temporary flooding, e.g. due to heavy seas.
			7	<b>Protection during temporary immersion</b>	Water must not penetrate the equipment in hazardous quantities if the equipment is immersed in water under the specified conditions of pressure and time (1m for 30 min.).
			8	<b>Protection during continuous immersion</b>	Water must not penetrate the equipment in hazardous quantities if the equipment is immersed in water (at least 2 bar for 2 h for HelaGuard IP68 non-metallic fittings and 5 bar for 5 h for HelaGuard IP68 metallic fittings.)
			9k	<b>Protection against high pressure/steam jet cleaning</b>	Highly pressurised water directed at the enclosure from any direction must cause no damage.

## Standards Overview

CSA	Canadian Standards Association	Canada	
cUL	Canadian Underwriters Laboratories	Canada	
BV	Bureau Veritas	France	
DEF STAN	Defence Standard	Great Britain	
DNV	Det Norske Veritas	Norway	
E.D.F.	Electricité de France	France	
NF F	Norme Française Ferroviaire	France	
GL	Germanischer Lloyd	Germany	
LUL	London Underground Tested	Great Britain	
MIL	Military Specification	USA	
SAE - AMS	Society of Automotive Engineers - Aerospace Material Specifications	International	
EN IEC 61386	Elektroinstallationsrohrsysteme	International	
LR	Lloyd's Register	Great Britain	



## Standards Overview

UL, UL224	Underwriters Laboratories (Yellow Card)	USA	
UR	Underwriters Laboratories Recognized Component	USA	
VDE	Verband der Elektrotechnik Elektronik Informationstechnik e.V.	Germany	
VG	Verteidigungsgerätenorm der Bundeswehr	Germany	
FIMKO	Soumalainen testaus- ja sertifiointiyritys	Finland	
DEMKO	Danske Elektriske Materialkontrol	Denmark	
NEMKO	Norges Elektriske Materiellkontroll	Norway	
SEMKO	Sveriges Elektriska Materielkontrol	Sweden	
KEMA KEUR	KEMA Quality B.V	The Netherlands	
cULus	Underwriters Laboratories	Canada, USA	
CEBEC	Comité Electrotechnique Belgic	Belgium	
ENEC	European Norms Electrical Certification	Europe	
DIN	Deutsches Institut für Normung	Germany	
PAN	Panvia Aircraft GmbH	Germany	

## Standards for HellermannTyton Cable Ties

Type	Length	Width	UL/ UR	GL	BV	DNV	VG 95387 T04 PA66HS-Natur	VG 95387 T04 PA66W-Black	VG 95387 T04 PA66-Natural	SAE AS23190 (MIL MS 3367)	DIN EN 50146
T18S	83	2,3	● <sup>1</sup>	● <sup>2</sup>		● <sup>3</sup>			A106A	MS 3367-4 <sup>2</sup>	● <sup>4</sup>
T18R	100	2,5	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>	A201L	A106B	A106A	MS 3367-4 <sup>2</sup>	● <sup>4</sup>
T18RA	100	2,5	● <sup>1</sup>							MS 3367-4 <sup>2</sup>	
T18ROS	100	2,5									● <sup>4</sup>
T18I	140	2,5	● <sup>1</sup>		● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T18L	200	2,5	● <sup>1</sup>		● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T25L	240	2,8	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						● <sup>4</sup>
T25LL	330	2,8	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						● <sup>4</sup>
T30R	150	3,5	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>	A208L	A107B	A107A	MS 3367-5 <sup>2</sup>	● <sup>4</sup>
T30ROS	145	3,4									● <sup>4</sup>
T30L	190	3,5	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>		A107B	A107A		● <sup>4</sup>
T30LOS	200	3,4									● <sup>4</sup>
T30LL	285	3,5	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T30LR	260	3,3			● <sup>2</sup>						● <sup>4</sup>
T40S	145	3,5									● <sup>4</sup>
T40R	175	4,0	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						● <sup>4</sup>
T40I	290	4,0	● <sup>1</sup>								● <sup>4</sup>
T40L	365	4,0	● <sup>1</sup>								● <sup>4</sup>
T50S	150	4,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T50SOS	150	4,6									● <sup>4</sup>
T50R	200	4,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>	A202L	A108B	A108A	MS 3367-1 <sup>1</sup>	● <sup>4</sup>
T50ROS	200	4,6									● <sup>4</sup>
T50RDH	200	4,6	● <sup>1</sup>		● <sup>2</sup>						
T50MOS	245	4,6									● <sup>4</sup>
T50I	300	4,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>	A203L	A109B	A109A	MS 3367-7 <sup>2</sup>	● <sup>4</sup>
T50IDH	300	4,6	● <sup>1</sup>								
T50L	390	4,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>	A205L	A110B	A110A	MS 3367-2 <sup>1</sup>	● <sup>4</sup>
T50LOS	384	4,6									● <sup>4</sup>
T50LDH	390	4,6	● <sup>1</sup>								
T50LL	445	4,6			● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T80R	210	4,7	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>		A202L				● <sup>4</sup>
T80I	300	4,7	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						
T80L	390	4,7	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>		A205L				
T120S	225	7,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T120I	300	7,6	● <sup>1</sup>		● <sup>2</sup>						● <sup>4</sup>
T120R	380	7,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>		A111B	A111A	MS 3367-3 <sup>2</sup>	● <sup>4</sup>
T120M	460	7,6		● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>					● <sup>4</sup>
T120XM	600	7,6			● <sup>2</sup>						● <sup>4</sup>
T120L	760	7,6	● <sup>1</sup>		● <sup>2</sup>	● <sup>3</sup>		A112B	A112A	MS 3367-6 <sup>2</sup>	● <sup>4</sup>
T150R	365	7,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>		A204L				● <sup>4</sup>
T150M	530	8,9	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						● <sup>4</sup>
T150L	820	8,9	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>						● <sup>4</sup>
T150LL	925	8,9	● <sup>1</sup>		● <sup>2</sup>						● <sup>4</sup>
T150XL	1095	8,9	● <sup>1</sup>		● <sup>2</sup>						● <sup>4</sup>
T150XLL	1325	8,9	● <sup>1</sup>		● <sup>2</sup>						● <sup>4</sup>
T250S	225	12,5	● <sup>1</sup>		● <sup>2</sup>						
T250R	520	12,5	● <sup>1</sup>		● <sup>2</sup>						
T250M	565	12,5	● <sup>1</sup>		● <sup>2</sup>						
T250I	725	12,5	● <sup>1</sup>		● <sup>2</sup>						
T250L	880	12,5	● <sup>1</sup>		● <sup>2</sup>						
T250XL	1030	12,5	● <sup>1</sup>								
T255S	225	12,5	● <sup>1</sup>								
T255R	520	12,5	● <sup>1</sup>								
T255M	565	12,5	● <sup>1</sup>								
LK2	120	4,8		● <sup>2</sup>	● <sup>2</sup>						
LK2A	270	4,6	● <sup>1</sup>	● <sup>2</sup>	● <sup>2</sup>	● <sup>3</sup>					
LK5	535	13,2	● <sup>1</sup>	● <sup>2</sup>							

Type	Length	Width	UL/UR	GL	BV	VG 95387 T04 PA66W-Black	VG 95387 T04 PA66-Natural	E.D.F.
PE180	180	9,0		● <sup>2</sup>	● <sup>2</sup>			HN-33-S-62/97
RPE275	275	9,0						HN-33-S-62/97
RPE350	350	9,0						HN-33-S-62/97
PE530	535	9,0			● <sup>2</sup>			HN-33-S-62/97
LPH175	175	9,0			● <sup>2</sup>			
LPH275	100	2,5			● <sup>2</sup>			
LPH350	100	2,5			● <sup>2</sup>			
CTT20R	100	2,5	● <sup>1</sup>					
CTT60R	205	4,7	● <sup>1</sup>					
LRT230	230	7,6			● <sup>3</sup>			
RLT120	340	7,6		● <sup>2</sup>	● <sup>2</sup>			
RLT150	770	8,9		● <sup>2</sup>	● <sup>2</sup>			
REL100	100	6,5	● <sup>1</sup>					
REL140	140	7,5	● <sup>1</sup>					
REL250	250	7,5	● <sup>1</sup>					
RT40R	217	3,9	● <sup>1</sup>					
RELK2R	200	4,6			● <sup>2</sup>			
RELK2M	250	4,6			● <sup>2</sup>			
RELK2I	300	4,6			● <sup>2</sup>			
RELK2L	350	4,6			● <sup>2</sup>			
RT50R	140	8,6	● <sup>1</sup>					
RT50S	165	4,6	● <sup>1</sup>					
RT250S	230	12,5	● <sup>1</sup>		● <sup>2</sup>			
RT250R	516	12,5	● <sup>1</sup>		● <sup>2</sup>			
RT250M	570	12,5	● <sup>1</sup>		● <sup>2</sup>			
RT250I	729	12,5	● <sup>1</sup>					
RT250L	878	12,5	● <sup>1</sup>					
RT250XL	1025	12,5	● <sup>1</sup>					
T18MR	110	2,3	● <sup>1</sup>			B001B	B001A	
IT18R	102	2,3	● <sup>1</sup>					
IT18FL	111	2,3	● <sup>1</sup>					
T30MR	160	3,5	● <sup>1</sup>			B002B	B002A	
T30RSF	165	3,5	● <sup>1</sup>					
IT50RT	203	4,7	● <sup>1</sup>					
IT50L	381	4,7	● <sup>1</sup>					
T50ML	400	4,6	● <sup>1</sup>					
T50MR	215	4,6	● <sup>1</sup>			B004B	B004A	
T50MS	160	4,6	● <sup>1</sup>					
IT50R	203	4,7	● <sup>1</sup>					
T50RSF	216	4,6	● <sup>1</sup>					
T120MR	400	7,6	● <sup>1</sup>			B005B	B005A	
KR6/18	180	6,0		● <sup>2</sup>				
KR6/35	350	6,0		● <sup>2</sup>				
KR8/21	210	8,0		● <sup>2</sup>				
KR8/33	330	8,0		● <sup>2</sup>				

<sup>1</sup> Polyamide 6.6 (PA66), Polyamid 6.6 UV Resistant (W) black

<sup>2</sup> Polyamide 6.6 (PA66) natural, Polyamid 6.6 UV Resistant (W) black

<sup>3</sup> Polyamide 6.6 (PA66) natural, Polyamide 6.6 Heat stabilised (HS) natural, Polyamide 6.6 UV Resistant (W) black

<sup>4</sup> Polyamide 6.6 (PA66), Polyamid 6.6 Heat stabilised (HS) all colours and Polyamide UV Resistant (W)

Subject to changes.

#### HellermannTyton UL-File Nr.:

E 64 13 9

E 64 96 2

E 64 96 3

E 65 34 4

E 85 31 9

E 19 38 18

## HellermannTyton product standards

Type	Length	Width	GL	BV	DNV	DEF STAN
MAT8SS7	230	7.0	● <sup>7</sup>	● <sup>7</sup>		
MAT12SS7	330	7.0	● <sup>7</sup>	● <sup>7</sup>		
MAT16SS7	430	7.0	● <sup>7</sup>	● <sup>7</sup>		
MAT24SS7	630	7.0	● <sup>7</sup>	● <sup>7</sup>		
MAT8SS12	230	12.0	● <sup>7</sup>	● <sup>7</sup>		
MAT12SS12	330	12.0	● <sup>7</sup>	● <sup>7</sup>		
MAT16SS12	430	12.0	● <sup>7</sup>	● <sup>7</sup>		
MAT24SS12	630	12.0	● <sup>7</sup>	● <sup>7</sup>		
MAT8SSC7	230	7.0	● <sup>6</sup>			
MAT12SSC7	330	7.0	● <sup>6</sup>			
MAT16SSC7	430	7.0	● <sup>6</sup>			
MAT24SSC7	630	7.0	● <sup>6</sup>			
MAT8SSC12	230	12.0	● <sup>6</sup>			
MAT12SSC12	330	12.0	● <sup>6</sup>			
MAT16SSC12	430	12.0	● <sup>6</sup>			
MAT24SSC12	630	12.0	● <sup>6</sup>			
MBT5S	127	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT8S	201	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT14S	362	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT20S	521	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT27S	681	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT33S	838	4.6	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT8H	201	7.9	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT14H	362	7.9	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT20H	521	7.9	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT27H	681	7.9	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT33H	838	7.9	● <sup>7</sup>	● <sup>7</sup>	● <sup>7</sup>	
MBT14XH	362	12.3	● <sup>7</sup>	● <sup>7</sup>		
MBT20XH	521	12.3	● <sup>7</sup>	● <sup>7</sup>		
MBT27XH	681	12.3	● <sup>7</sup>	● <sup>7</sup>		
MBT33XH	838	12.3	● <sup>7</sup>	● <sup>7</sup>		
MLT8SS5	230	5.0		● <sup>7</sup>		
MLT12SS5	330	5.0		● <sup>7</sup>		
MLT16SS5	430	5.0		● <sup>7</sup>		
MLT24SS5	630	5.0		● <sup>7</sup>		
MLT8SS10	230	10.0		● <sup>7</sup>		
MLT12SS10	330	10.0		● <sup>7</sup>		
MLT16SS10	430	10.0		● <sup>7</sup>		
MLT24SS10	630	10.0		● <sup>7</sup>		
Protective Channel LFPC70	–	7.0				61-12/31
Protective Channel LFPC103	–	10.3				61-12/31
Protective Channel LFPC150	–	15.0				61-12/31

<sup>6</sup> Stainless Steel Type 316 coated

<sup>7</sup> Stainless Steel Type 316 uncoated

Subject to changes.

## HellermannTyton UL-File Nr.:

E 14 35 29    E 19 80 23  
E 19 80 24    E 20 40 71

## Standards for HellermannTyton Heat Shrinkable Tubing

Type	UL224 AFT	UL224 VW1	CSA	MIL/SAE - AMS	VG 95343 T05	DEF STAN	LUL	NF F 00-608
TF21		●	●					●
TF31		●	●					
TF24				DTL-23053/5	●	●		
TCN20	●							
Viton®-E					●			
EPS-400				DTL-23053/4				
EPS-300				DTL-23053/4				
TK20		●		DTL-23053/8	●			
TK29		●						
TFE2								
TFE4								
TR27						59-97/3	E1042:A6	

## Standards for HellermannTyton Cable Protection

Type	UR	FMVSS 302	UL94	NF F 16-101	DIN 5510-2	DIN VDE 0879-2
Helagaine HEGP		●	V2		●	
Helagaine HEGPX	●	●	V2		●	
Helagaine HEGPV0		●	V0	●	●	
Helagaine HEGPV0X	●	●	V0	●	●	
Helagaine HEGPA66		●	V2	●	●	
Helagaine HEGEMIP		●	V2			●
Helagaine HEGEMIPV0		●	V0			●
Helagaine HEGPL		●	V2			
HELAHOOK		●	V2	●		

## Standards for HellermannTyton Identification Systems

Type	UL/UR	CSA	LUL
IT Ties	●		
Helatag Thermotransfer, Material 951	●		
Helatag Thermotransfer, Material 1204	●		
Helatag Thermotransfer, Material 1206	●		
TULT	●	●	
TIPTAG			RSE STD 013

## Standards for HellermannTyton Application Tooling

Type	MIL	VG
MK7 Application Tool for Cable Ties	MS 90387-1	VG 95387-105
MK9 Application Tool for Cable Ties	MS 90387-2	VG 95387-105

## Type 061-20186 - EC45

Type	Article-No.	Page	Type	Article-No.	Page	Type	Article-No.	Page	Type	Article-No.	Page
061-20186	122-68019	133	ABR.2-Z	501-02264	190	ABR.5-2	501-05624	191	CC-PAEK5FT6.5PT1.7-2.3	151-00840	105
061-20815	110-06026	128	ABR.3-+	501-03274	190	ABR.5-3	501-05634	191	CCEC3.0TP	151-00611	108
061-21077	122-80032	133	ABR.3--	501-03284	190	ABR.5-4	501-05644	191	CCFT6LG	151-00785	105
064-00101	110-30101	130	ABR.3-0	501-03604	190	ABR.5-5	501-05654	191	CCFT6XLG	151-00786	105
069-00221	110-09511	129	ABR.3-1	501-03614	190	ABR.5-6	501-05664	191	CCISFT6.5x13	151-00620	107
069-05114	110-95011	134	ABR.3-2	501-03624	190	ABR.5-7	501-05674	191	CCSFT6.5	151-00775	105
ABR.1-+	501-01274	190	ABR.3-3	501-03634	190	ABR.5-8	501-05684	191	CCSFT7x12	151-00194	106
ABR.1--	501-01284	190	ABR.3-4	501-03644	190	ABR.5-9	501-05694	191	CCSFT7x12	151-00595	106
ABR.1-0	501-01604	190	ABR.3-5	501-03654	190	ABR.5-A	501-05014	191	CCSFT7x12	151-00222	106
ABR.1-1	501-01614	190	ABR.3-6	501-03664	190	ABR.5-B	501-05024	191	CGS1	151-00006	115
ABR.1-2	501-01624	190	ABR.3-7	501-03674	190	ABR.5-C	501-05034	191	CH20D6	151-00077	83
ABR.1-3	501-01634	190	ABR.3-8	501-03684	190	ABR.5-D	501-05044	191	CH20D7	151-02600	83
ABR.1-4	501-01644	190	ABR.3-9	501-03694	190	ABR.5-E	501-05054	191	CHA1	150-08110	82
ABR.1-5	501-01654	190	ABR.3-A	501-03014	190	ABR.5-F	501-05064	191	CHA2	151-02901	82
ABR.1-6	501-01664	190	ABR.3-B	501-03024	190	ABR.5-G	501-05074	191	CONNECTOR CLIP	150-41397	90
ABR.1-7	501-01674	190	ABR.3-C	501-03034	190	ABR.5-H	501-05084	191	CONNECTOR-CLIP EC6	150-92600	108
ABR.1-8	501-01684	190	ABR.3-D	501-03044	190	ABR.5-I	501-05094	191	COW20DP7	151-03100	86
ABR.1-9	501-01694	190	ABR.3-E	501-03054	190	ABR.5-J	501-05104	191	COW30DP7	151-03200	86
ABR.1-A	501-01014	190	ABR.3-F	501-03064	190	ABR.5-K	501-05114	191	CP2FT6	151-00216	105
ABR.1-B	501-01024	190	ABR.3-G	501-03074	190	ABR.5-L	501-05124	191	CP3FT6	151-00163	105
ABR.1-C	501-01034	190	ABR.3-H	501-03084	190	ABR.5-M	501-05134	191	CP6FT6	151-00162	105
ABR.1-D	501-01044	190	ABR.3-I	501-03094	190	ABR.5-N	501-05144	191	CP21DOP	151-00465	106
ABR.1-E	501-01054	190	ABR.3-J	501-03104	190	ABR.5-O	501-05154	191	CP31DOP	151-00214	106
ABR.1-F	501-01064	190	ABR.3-K	501-03114	190	ABR.5-P	501-05164	191	CP61DOP	151-00466	106
ABR.1-G	501-01074	190	ABR.3-L	501-03124	190	ABR.5-Q	501-05174	191	CT375	132-37540	35
ABR.1-H	501-01084	190	ABR.3-M	501-03134	190	ABR.5-R	501-05184	191	CTC4.5FT6LG	151-14314	98
ABR.1-I	501-01094	190	ABR.3-N	501-03144	190	ABR.5-S	501-05194	191	CTC4.5SB56	151-00700	99
ABR.1-J	501-01104	190	ABR.3-O	501-03154	190	ABR.5-T	501-05204	191	CTC7.5FT6LG	151-14313	98
ABR.1-K	501-01114	190	ABR.3-P	501-03164	190	ABR.5-U	501-05214	191	CTC7.5FT9	155-31602	98
ABR.1-L	501-01124	190	ABR.3-Q	501-03174	190	ABR.5-V	501-05224	191	CTC7.5SB56	151-00701	99
ABR.1-M	501-01134	190	ABR.3-R	501-03184	190	ABR.5-W	501-05234	191	CTC8.5FT6	151-00794	98
ABR.1-N	501-01144	190	ABR.3-S	501-03194	190	ABR.5-X	501-05244	191	CTC10FT6	151-14311	98
ABR.1-O	501-01154	190	ABR.3-T	501-03204	190	ABR.5-Y	501-05254	191	CTC10FT6LG	151-00018	98
ABR.1-P	501-01164	190	ABR.3-U	501-03214	190	ABR.5-Z	501-05264	191	CTC10FT9	155-17801	98
ABR.1-Q	501-01174	190	ABR.3-V	501-03224	190	AHC1AH	151-00366	94	CTC10SB56	151-00702	99
ABR.1-R	501-01184	190	ABR.3-W	501-03234	190	AHC2AH	151-00367	94	CTC13FT6	151-14312	98
ABR.1-S	501-01194	190	ABR.3-X	501-03244	190	AHC2BH	151-00208	94	CTC13FT6LG	151-00019	98
ABR.1-T	501-01204	190	ABR.3-Y	501-03254	190	AHC2SS	151-00368	94	CTC13SB56	151-00703	99
ABR.1-U	501-01214	190	ABR.3-Z	501-03264	190	AHC3BHR	151-00370	94	CTC17SB56	151-00010	99
ABR.1-V	501-01224	190	ABR.4+	501-04274	191	AHC3CHR	151-00371	94	CTC22FT9	155-25201	98
ABR.1-W	501-01234	190	ABR.4--	501-04284	191	AHC3DH	151-00181	94	CTCFT6	151-00783	98
ABR.1-X	501-01244	190	ABR.4-0	501-04604	191	AHC3EH2	151-00928	94	CTCLPROFILE	151-00026	97
ABR.1-Y	501-01254	190	ABR.4-1	501-04614	191	AHC3S5B	151-00373	94	CIT20R	112-51919	28
ABR.1-Z	501-01264	190	ABR.4-2	501-04624	191	AHC4AH	151-00374	94	CIT20R	112-51960	28
ABR.2+	501-02274	190	ABR.4-3	501-04634	191	ASN2-22	191-02220	140	CIT60R	112-56060	28
ABR.2--	501-02284	190	ABR.4-4	501-04644	191	ASN24-70	191-24700	140	CIT60R	112-56019	28
ABR.2-0	501-02604	190	ABR.4-5	501-04654	191	ATSB2CKSFT6,5	102-69068	81	CUTTER TRAY FOR S4000	556-03011	202
ABR.2-1	501-02614	190	ABR.4-6	501-04664	191	ATSBCEC35	102-68355	89, 124	CUTties-1	110-05000	135
ABR.2-2	501-02624	190	ABR.4-7	501-04674	191	ATSBCEC36	102-68365	89	CUTties-3	110-05001	135
ABR.2-3	501-02634	190	ABR.4-8	501-04684	191	ATSBCEC37	102-68375	89	CUTties-5	110-05002	135
ABR.2-4	501-02644	190	ABR.4-9	501-04694	191	ATSBCEC38	102-68385	89	Closures Black ATS3080	102-66210	119
ABR.2-5	501-02654	190	ABR.4-A	501-04014	191	ATSBCEC39	102-68395	89	Closures Natural ATS3080	102-66209	119
ABR.2-6	501-02664	190	ABR.4-B	501-04024	191	ATSBCEC40	102-68405	89	Compressed-air hose	110-30002	130
ABR.2-7	501-02674	190	ABR.4-C	501-04034	191	ATSBCEC41	102-68415	89	Control Box	120-00060	122
ABR.2-8	501-02684	190	ABR.4-D	501-04044	191	ATSBCEC42	102-68425	89	Cover Plug 20	151-00343	103
ABR.2-9	501-02694	190	ABR.4-E	501-04054	191	ATSBCEC43	102-68435	89	Cover Plug 20x50	151-00342	103
ABR.2-A	501-02014	190	ABR.4-F	501-04064	191	ATSBCEC44	102-68445	89	Cover Plug 32	151-00424	103
ABR.2-B	501-02024	190	ABR.4-G	501-04074	191	ATSBCEC45	102-68455	89	DC9	115-00034	66
ABR.2-C	501-02034	190	ABR.4-H	501-04084	191	ATSBCEC46	102-68465	89	DCT11	115-00033	66
ABR.2-D	501-02044	190	ABR.4-I	501-04094	191	ATSBCEC47	102-68475	89	DE863220	132-00200	35
ABR.2-E	501-02054	190	ABR.4-J	501-04104	191	ATSBCEC48	102-68485	89	DSWS4	151-06500	114
ABR.2-F	501-02064	190	ABR.4-K	501-04114	191	ATSBCEC49	102-68495	89	DSWS5	151-06502	114
ABR.2-G	501-02074	190	ABR.4-L	501-04124	191	ATSBCEC50	102-68505	89	E4500	391-90002	138
ABR.2-H	501-02084	190	ABR.4-M	501-04134	191	ATSBCEC51	102-68515	89	EC JAE CC	151-00472	108
ABR.2-I	501-02094	190	ABR.4-N	501-04144	191	ATSBCEC52	102-68525	89	EC6mod	151-00464	108
ABR.2-J	501-02104	190	ABR.4-O	501-04154	191	ATSBCEC53	102-68535	89	EC11	155-40602	108
ABR.2-K	501-02114	190	ABR.4-P	501-04164	191	ATSBCEC54	102-68545	89	EC14	151-03404	89
ABR.2-L	501-02124	190	ABR.4-Q	501-04174	191	ATSBCEC55	102-68555	89	EC15	151-03401	89
ABR.2-M	501-02134	190	ABR.4-R	501-04184	191	ATSBCEC56	102-68565	89	EC16	151-03402	89
ABR.2-N	501-02144	190	ABR.4-S	501-04194	191	ATSBCEC57	102-68575	89	EC17	151-00819	89
ABR.2-O	501-02154	190	ABR.4-T	501-04204	191	ATSBCEC58	102-68585	89	EC17	151-03403	89
ABR.2-P	501-02164	190	ABR.4-U	501-04214	191	ATSBCEC59	102-68595	89	EC27	151-00161	96
ABR.2-Q	501-02174	190	ABR.4-V	501-04224	191	ATSBCEC60	102-68605	89	EC28	151-00151	108
ABR.2-R	501-02184	190	ABR.4-W	501-04234	191	ATSBCEC61	102-68615	89	EC30	151-00022	89
ABR.2-S	501-02194	190	ABR.4-X	501-04244	191	ATSBCEC62	102-68625	89	EC32	151-00173	108
ABR.2-T	501-02204	190	ABR.4-Y	501-04254	191	ATSBCEC63	102-68635	89	EC33	151-00192	108
ABR.2-U	501-02214	190	ABR.4-Z	501-04264	191	ATSBCEC64	102-68645	89	EC39	151-00174	96
ABR.2-V	501-02224	190	ABR.5+	501-05274	191	ATSBCEC65	102-68655	89	EC41	151-00234	96
ABR.2-W	501-02234	190	ABR.5--	501-05284	191	ATSBCEC66	102-68665	89	EC42	151-00429	108
ABR.2-X	501-02244	190	ABR.5-0	501-05604	191	ATSBCEC67	102-68675	89	EC43	151-00430	108
ABR.2-Y	501-02254	190	ABR.5-1	501-05614	191	ATSBCEC68	102-68685	89	EC45	151-00460	108

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Type	Article-No.	Page	Type	Article-No.	Page	Type	Article-No.	Page	Type	Article-No.	Page
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EPS-300-3/1	340-03010	158	HEGPA6650	170-45000	169	KR8/21	121-82160	33	MBT14UH	111-01301	38
EPS-300-6/2	340-06020	158	HEGPA6660	170-46000	169	KR8/21	121-82119	33	MBT14XH	111-95149	38
EPS-300-9/3	340-09030	158	HEGPL03	170-80503	173	KR8/21	121-82155	33	MBT14XHFC	111-00299	40
EPS-300-12/4	340-12040	158	HEGPL06	170-80506	173	KR8/33	121-83319	33	MBT14XHS	111-95148	37
EPS-300-19/6	340-19060	158	HEGPL12	170-80512	173	KR8/33	121-83360	33	MBT20H	111-94209	38
EPS-300-24/8	340-24080	158	HEGPL20	170-80520	173	KR8/33	121-83355	33	MBT20HFC	111-00296	40
EPS-300-40/13	340-40130	158	HEGPL30	170-80530	173	KR8/33	121-83378	33	MBT20HS	111-94208	37
EPS-400-4/1	341-04010	158	HEGPL40	170-80540	173	KR8/33	121-83380	33	MBT20S	111-93209	38
EPS-400-8/2	341-08020	158	HEGPL50	170-80550	173	KR8/43	121-74360	33	MBT20SFC	111-00291	40
EPS-400-12/3	341-12030	158	HEGPO03	170-50030	168	KR8/43	121-74359	33	MBT20SH	111-93208	37
EPS-400-16/4	341-16040	158	HEGPO06	170-50060	168	KR8/50	121-05019	34	MBT20SH	111-01302	38
EPS-400-24/6	341-24060	158	HEGPO09	170-50090	168	KR8/50	121-05051	34	MBT20XH	111-95209	38
EPS-400-32/8	341-32080	158	HEGPOX12	170-50120	168	KR8/50	121-05060	34	MBT20XHFC	111-00300	40
Edge-Clip25	133-00075	108	HEGPOX20	170-50200	168	KR8/60	121-06060	34	MBT20XHS	111-95208	37
FBB100M	150-29100	65	HEGPOX30	170-50300	168	KR8/60	121-06019	34	MBT27H	111-94279	38
FBB140	150-28140	65	HEGPOX40	170-50400	168	KR8/70	121-07019	34	MBT27HFC	111-00297	40
FBB140M	150-29140	65	HEGPOX50	170-50500	168	KR8/70	121-07060	34	MBT27HS	111-94278	37
FBB185M	150-29180	65	HEGPO04	170-30400	167	KR8/80	121-08019	34	MBT27S	111-93279	38
FBS100	150-26100	49	HEGPO06	170-30600	167	KR8/80	121-08060	34	MBT27SFC	111-00292	40
FBS185	150-26180	49	HEGPO08	170-30800	167	KR8/100	121-10019	34	MBT27SS	111-93278	37
FT6LG.JAE.CONNECT.TS	151-00459	104	HEGPO12	170-31200	167	KR8/100	121-10060	34	MBT27UH	111-01303	38
FT6LG.M.STECKERAUFN.	155-18901	104	HEGPO15	170-31500	167	KR8/110	121-11060	34	MBT27UHD	111-01312	39
FT6LG.M.St.Aufn.II	155-32602	104	HEGPO20	170-32000	167	KR8/110	121-11051	34	MBT27XH	111-95279	38
FT6LG.YAZ.Connect.TS	155-30702	104	HEGPO30	170-33000	167	KR8/120	121-12019	34	MBT27XHFC	111-01307	39
FT65-Y.CONN.TS	155-43702	104	HEGPO40	170-34000	167	KR8/150	121-15019	34	MBT27XHFC	111-00301	40
FT220DP7	150-01700	56	HEGPO50	170-35000	167	KR8/C5	121-58560	34	MBT27XHS	111-95278	37
H5002	391-50200	137	HEGPO06	170-00600	166	KR8/C5	121-58551	34	MBT33H	111-94339	38
H5004	391-50400	137	HEGPO09	170-00900	166	KR8/S1	121-98151	34	MBT33HFC	111-00298	40
HC48FT6	151-00680	91	HEGPIX12	170-00120	166	KR8/S1	121-98160	34	MBT33HS	111-94338	37
HCCEC3.OSP-C	151-00610	96	HEGPIX20	170-00200	166	KR8PNSE	121-00889	133	MBT33S	111-93339	38
HDM19	151-00134	112	HEGPIX30	170-00300	166	KSF16.5 OC 7-9	151-00674	91	MBT33SFC	111-00293	40
HDM25	151-00437	112	HEGPIX40	170-00400	166	KSF16.5OC1-3	151-00673	91	MBT33SS	111-93338	37
HDM312	151-00439	112	HEGSA504	170-60401	170	KST-STG200	110-09950	134	MBT33UH	111-01304	38
HDM320	151-07000	112	HEGSA506	170-60600	170	LFC155	131-60070	63	MBT33UHD	111-01313	39
HDM321	151-07100	112	HEGSA509	170-60900	170	LFC165(PSA)	155-34202	63	MBT33XH	111-95339	38
HDM375BDM4W	151-00756	112	HEGSA512	170-61200	170	LFC165-2	157-00047	63	MBT33XHFC	111-01308	39
HDM400	151-07200	112	HEGSA515	170-61500	170	LFC70	111-93000	43	MBT33XHFC	111-00302	40
HDM401	151-00442	112	HEGSA520	170-62000	170	LFC83	111-00257	43	MBT33XHS	111-95338	37
HDM500	151-07400	112	HEGSA530	170-63000	170	LFC103	111-94000	43	MBT43UH	111-01305	38
HDM501	151-07500	112	HEGSA540	170-64000	170	LFC129	111-00253	43	MBT43UHD	111-01314	39
HEGEMIP04	173-00400	171	HELAHOOK10	170-05100	174	LFC132	111-00254	43	MBT43XH	111-01309	39
HEGEMIP06	173-00600	171	HELAHOOK15	170-05150	174	LFC150	111-95000	43	MBT49UH	111-01306	38
HEGEMIP08	173-00800	171	HELAHOOK20	170-05200	174	LFC163	111-00255	43	MBT49UHD	111-01315	39
HEGEMIP10	173-01000	171	HELAHOOK25	170-05250	174	LRJ1	151-08101	81	MBT49XHD	111-01310	39
HEGEMIP12	173-01200	171	HELAHOOK30	170-05300	174	Lock cap tensioning knob	110-07200	131	MBT60UH	111-01316	39
HEGEMIP14	173-01400	171	HH20	120-00080	122	MAT8SS7	111-92080	42	MBT60XHD	111-01311	39
HEGEMIP16	173-01600	171	HSG0	170-99001	141	MAT8SS12	111-93080	42	MK3PNSP2	110-03400	130
HEGEMIP18	173-01800	171	HT120R	112-00100	28	MAT8SSC7	111-92004	42	MK3SP	110-03500	127
HEGEMIP20	173-02000	171	Halter SFT6.5	133-00067	81	MAT8SSC12	111-92002	42	MK6	110-06000	128
HEGEMIPV004	173-60400	172	Horizontal Bench Mount Kit	102-00041	118	MAT12SS7	111-92120	42	MK7	110-07500	127
HEGEMIPV006	173-60600	172	IAHC1T	151-00223	95	MAT12SS12	111-93120	42	MK7HT	110-07000	128
HEGEMIPV008	173-60800	172	IAHC2T	151-00199	95	MAT12SSC7	111-96120	42	MK7P	110-07100	131
HEGEMIPV010	173-61000	172	IAHC3AH	151-00378	95	MAT12SSC12	111-92122	42	MK9	110-09500	129
HEGEMIPV012	173-61200	172	IAHC3CH	151-00381	95	MAT16SS7	111-92160	42	MK9HT	110-09000	129
HEGEMIPV014	173-61400	172	IAHC3EH	151-00489	95	MAT16SS12	111-93160	42	MK9P	110-09110	132
HEGEMIPV016	173-61600	172	IAHC3T	151-00213	95	MAT16SSC7	111-92162	42	MK9P	110-09100	132
HEGEMIPV018	173-61800	172	IAHC4AH	151-00382	95	MAT16SSC12	111-92163	42	MK9SST	110-95000	134
HEGEMIPV020	173-62000	172	IAHC4CH	151-00383	95	MAT24SS7	111-92240	42	MLT8SS5	111-94080	41
HEGP03	170-10300	165	IAHC4T	151-00207	95	MAT24SS12	111-93240	42	MLT8SS10	111-95080	41
HEGP04	170-10400	165	IAHC5BH	151-00384	95	MAT24SSC7	111-92200	42	MLT8SSC5	111-91000	41
HEGP05	170-10500	165	IAHC5FH	151-00787	95	MAT24SSC12	111-92201	42	MLT8SSC10	111-91001	41
HEGP06	170-10600	165	IAHC5T	151-00195	95	MB3APT	151-00514	110	MLT12SS5	111-94120	41
HEGP08	170-10800	165	IPC5P	151-00870	93	MB3APT	151-00432	110	MLT12SS10	111-95120	41
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HEGP12	170-11200	165	IPC10P	151-14400	93	MB4APT	151-00433	110	MLT12SSC10	111-91123	41
HEGP15	170-11500	165	IPC13AH	151-14130	93	MB5APT	151-00434	110	MLT16SS5	111-94161	41
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HEGP30	170-13000	165	IPC15P	151-14502	93	MBT5SS	111-93058	37	MLT16SSC10	111-91163	41
HEGP40	170-14000	165	IPC23AH	151-14601	93	MBT8H	111-94089	38	MLT24SS5	111-91400	41
HEGP50	170-15000	165	IPC23P	151-14603	93	MBT8HFC	111-00294	40	MLT24SS10	111-95241	41
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HEGPA6606	170-40600	169	IT18R	111-81821	192	MBT8S	111-93089	38	MLT24SSC10	111-91181	41
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T50SOSB8HE	155-46302	62	T120L	111-12402	27	TAG35TD3-1204	596-12035	195	TCN20-12.7/6.4	300-73080	148
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T50SOSBD-M10	157-00040	61	T120M	111-00153	25	TAG35TD3-1208-WH	596-12085	197	TCN20-19.1/9.5	300-73090	148
T50SOSB8HE	155-05701	60	T120R(E)	111-00168	27	TAG36TD7-320-WHCL	596-36320	188	TCN20-25.4/9.5	300-73200	149
T50SOSB85	156-00079	68	T120R(E)	111-12050	25	TAG38TD3-320-WHCL	596-38320	188	TCN20-25.4/12.7	300-73100	148
T50SOSB85E	155-12300	61	T120R(E)	111-12059	24	TAG43-16TD1-1210-WH	596-12132	193	TCN20-38.0/12.7	300-73210	149
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T50SVC4	156-00447	77	TAG3TD3-322 YECL	596-03322	188	TAG69TD2-1208-WH	596-12089	197	TF21-4.8/2.4	309-50482	152
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T50SVC5	155-31202	77	TAG6TD1-320-WHCL	596-06320	188	TAG71TD6-1206	596-12671	196	TF21-4.8/2.4	309-10480	152
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TF21-12.7/6.4	309-41277	153	TF31-9/3	333-20900	155	TK29-2.4/1.2	311-90249	161	TULT18-6WH	553-41809	186
TF21-12.7/6.4	309-21279	153	TF31-9/3	333-30907	156	TK29-3.2/1.6	311-90329	161	TULT18-6YE	553-41804	186
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TF21-19.0/9.5	309-11900	153	TF31-12/4	333-31209	156	TK29-25.4/12.7	311-92549	161	TULT39-13BK	553-43900	186
TF21-19.0/9.5	309-11902	153	TF31-12/4	333-31202	156	TK29-38.1/19.1	311-93819	161	TULT39-13BU	553-43906	186
TF21-25.4/12.7	309-12549	153	TF31-12/4	333-21200	155	TK29-50.8/25.4	311-95089	161	TULT39-13RD	553-43902	186
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190-00029	SNP1.25	101	302-21270	TL27-12.7/6.4	150	309-21274	TF21-12.7/6.4	153	333-20150	TF31-1.5/0.5	155
190-00090	SNP19	101	302-23810	TL27-38.1/19.1	150	309-21276	TF21-12.7/6.4	153	333-20900	TF31-9/3	155
190-00127	SNP28	101	302-25080	TL27-50.8/25.4	150	309-21279	TF21-12.7/6.4	153	333-21200	TF31-12/4	155
190-00254	SNP12A	101	302-30240	TL27-2.4/1.2	150	309-31023	TF24-101.6/50.8	154	333-24000	TF31-40/13	155
190-00258	SNP18A	101	302-30320	TL27-3.2/1.6	150	309-31903	TF24-19.1/9.5	154	333-30150	TF31-1.5/0.5	156
190-00300	SNP14A	101	302-30480	TL27-4.8/2.4	150	309-32543	TF24-25.4/12.7	154	333-30152	TF31-1.5/0.5	156
191-00005	SNP42N	101	302-30640	TL27-6.4/3.2	150	309-33813	TF24-38.1/19.1	154	333-30153	TF34-1.5/0.5	157
191-01700	MSN1-70	140	302-30950	TL27-9.5/4.8	150	309-35083	TF24-50.8/25.4	154	333-30154	TF31-1.5/0.5	156
191-02220	ASN2-22	140	302-31900	TL27-19.1/9.5	150	309-37603	TF24-76.2/38.1	154	333-30155	TF31-1.5/0.5	156
191-10029	SNP2(E)	101	302-32540	TL27-25.4/12.7	150	309-40123	TF24-1.2/0.6	154	333-30156	TF31-1.5/0.5	156
191-10039	SNP3(E)	101	309-10120	TF21-1.2/0.6	152	309-40163	TF24-1.6/0.8	154	333-30157	TF31-1.5/0.5	156
191-10049	SNP4(E)	101	309-10160	TF21-1.6/0.8	152	309-40243	TF24-2.4/1.2	154	333-30159	TF31-1.5/0.5	156
191-10069	SNP6(E)	101	309-10240	TF21-2.4/1.2	152	309-40247	TF21-2.4/1.2	152	333-30300	TF31-3/1	156
191-10089	SNP8(E)	101	309-10320	TF21-3.2/1.6	152	309-40323	TF24-3.2/1.6	154	333-30302	TF31-3/1	156
191-10109	SNP10(E)	101	309-10480	TF21-4.8/2.4	152	309-40327	TF21-3.2/1.6	152	333-30303	TF34-3/1	157
191-10129	SNP12(E)	101	309-10640	TF21-6.4/3.2	152	309-40953	TF24-9.5/4.8	154	333-30304	TF31-3/1	156
191-10149	SNP14(E)	101	309-10950	TF21-9.5/4.8	152	309-41273	TF24-12.7/6.4	154	333-30305	TF31-3/1	156
191-10169	SNP16(E)	101	309-11020	TF21-101.6/50.8	153	309-41277	TF21-12.7/6.4	153	333-30306	TF31-3/1	156
191-10189	SNP18(E)	101	309-11022	TF21-101.6/50.8	153	309-50482	TF21-4.8/2.4	152	333-30307	TF31-3/1	156
191-10209	SNP20(E)	101	309-11024	TF21-101.6/50.8	153	309-50483	TF24-4.8/2.4	154	333-30309	TF31-3/1	156
191-10229	SNP22(E)	101	309-11026	TF21-101.6/50.8	153	309-50484	TF21-4.8/2.4	152	333-30600	TF31-6/2	156
191-10249	SNP24(E)	101	309-11029	TF21-101.6/50.8	153	309-50486	TF21-4.8/2.4	152	333-30602	TF31-6/2	156
191-10329	SNP32(E)	101	309-11270	TF21-12.7/6.4	153	309-50487	TF21-4.8/2.4	152	333-30603	TF34-6/2	157
191-10349	SNP34(E)	101	309-11900	TF21-19.0/9.5	153	309-50489	TF21-4.8/2.4	152	333-30604	TF31-6/2	156
191-10369	SNP36(E)	101	309-11902	TF21-19.0/9.5	153	309-50642	TF21-6.4/3.2	152	333-30605	TF31-6/2	156
191-10389	SNP38(E)	101	309-11904	TF21-19.0/9.5	153	309-50643	TF24-6.4/3.2	154	333-30606	TF31-6/2	156
191-10429	SNP42(E)	101	309-11906	TF21-19.0/9.5	153	309-50644	TF21-6.4/3.2	152	333-30607	TF31-6/2	156
191-10469	SNP46(E)	101	309-11907	TF21-19.0/9.5	153	309-50646	TF21-6.4/3.2	152	333-30609	TF31-6/2	156
191-10509	SNP50(E)	101	309-11909	TF21-19.0/9.5	153	309-50647	TF21-6.4/3.2	152	333-30900	TF31-9/3	156
191-10549	SNP54(E)	101	309-12540	TF21-25.4/12.7	153	309-50649	TF21-6.4/3.2	152	333-30902	TF31-9/3	156
191-10589	SNP58(E)	101	309-12542	TF21-25.4/12.7	153	309-50957	TF21-9.5/4.8	152	333-30903	TF34-9/3	157
191-10629	SNP62(E)	101	309-12544	TF21-25.4/12.7	153	311-00129	TK20-1.2/0.6	160	333-30904	TF31-9/3	156
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192-10060	SNP6	101	309-13812	TF21-38.0/19.0	153	311-00649	TK20-6.4/3.2	160	333-31200	TF31-12/4	156
192-10070	SNP7	101	309-13814	TF21-38.0/19.0	153	311-00959	TK20-9.5/4.8	160	333-31202	TF31-12/4	156
192-10080	SNP8	101	309-13816	TF21-38.0/19.0	153	311-01279	TK20-12.7/6.4	160	333-31203	TF34-12/4	157
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192-10160	SNP16	101	309-13819	TF21-38.0/19.0	153	311-02549	TK20-25.4/12.7	160	333-31205	TF31-12/4	156
192-10220	SNP22	101	309-15080	TF21-50.8/25.4	153	311-03819	TK20-38.1/19.1	160	333-31206	TF31-12/4	156
192-10240	SNP24	101	309-15082	TF21-50.8/25.4	153	311-05089	TK20-50.8/25.4	160	333-31207	TF31-12/4	156
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192-10360	SNP36	101	309-15086	TF21-50.8/25.4	153	311-90169	TK29-1.6/0.8	161	333-31800	TF31-18/6	156
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241-00002	PLUGFT6XL	102	309-17604	TF21-76.0/38.0	153	311-90959	TK29-9.5/4.8	161	333-31806	TF31-18/6	156
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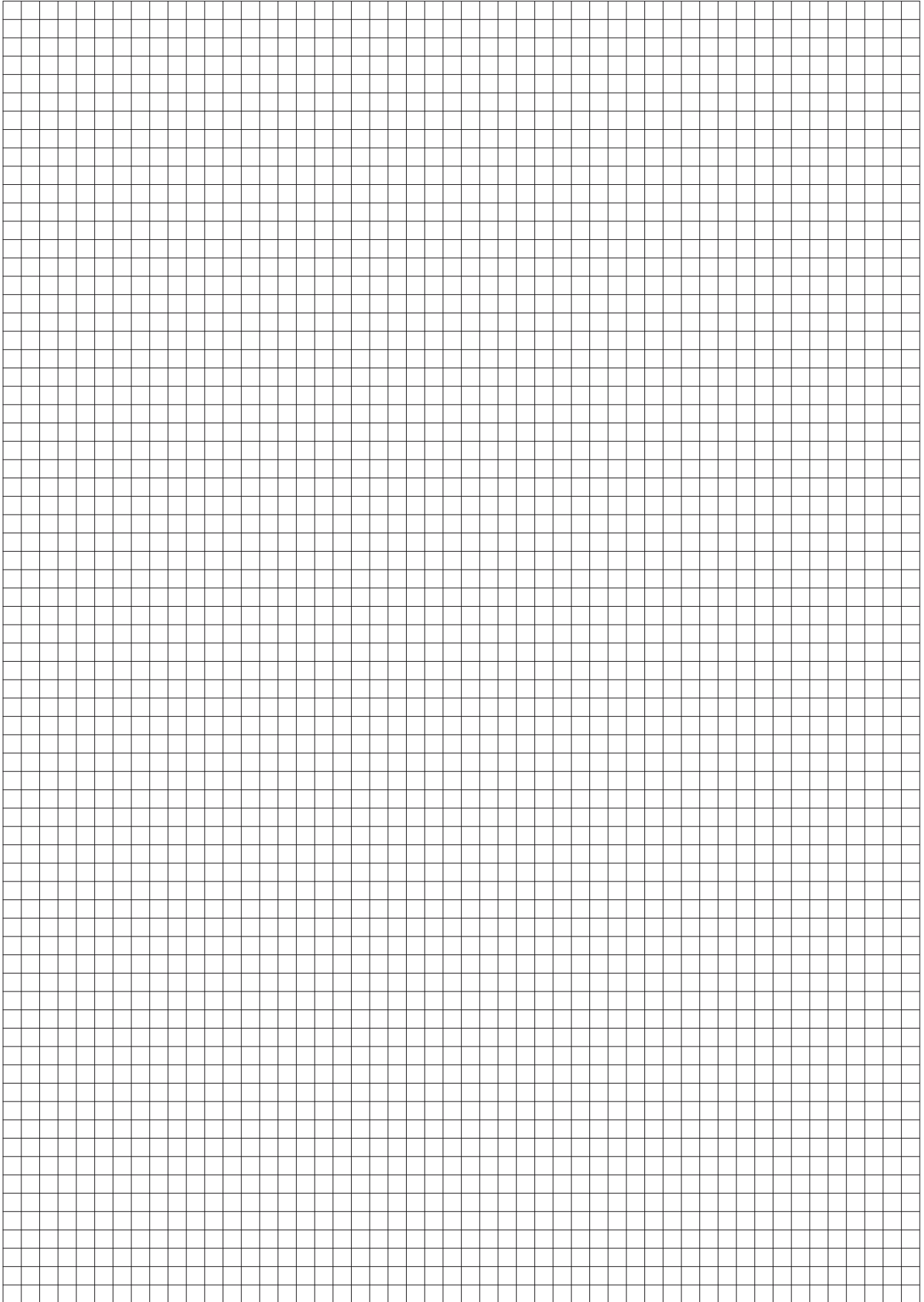
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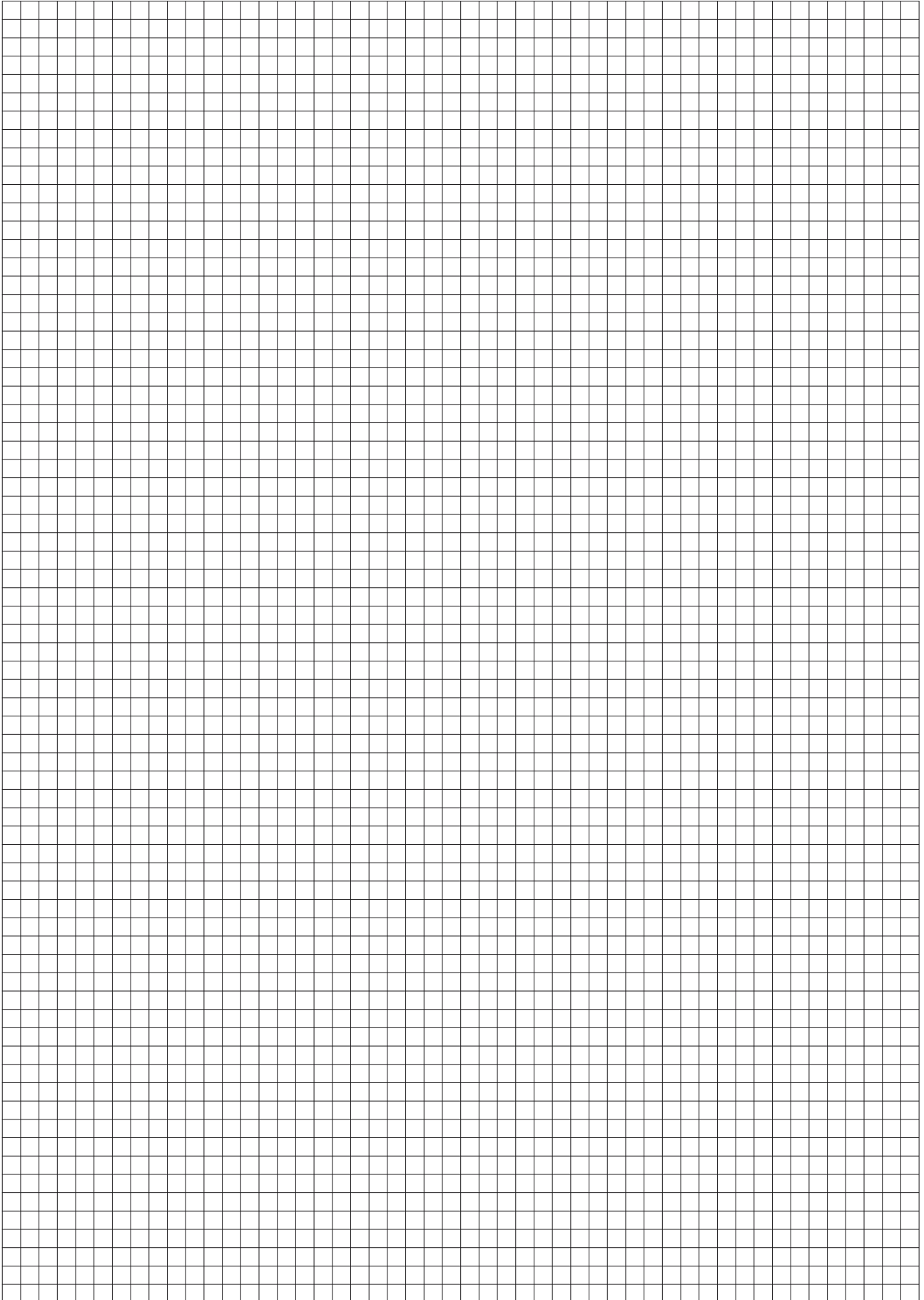
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333-34009	TF31-40/13	156	501-01224	ABR.1-V	190	501-03194	ABR.3-S	190	501-05164	ABR.5-P	191
333-40300	TF31-3/1	155	501-01234	ABR.1-W	190	501-03204	ABR.3-T	190	501-05174	ABR.5-Q	191
333-40600	TF31-6/2	155	501-01244	ABR.1-X	190	501-03214	ABR.3-U	190	501-05184	ABR.5-R	191
333-41800	TF31-18/6	155	501-01254	ABR.1-Y	190	501-03224	ABR.3-V	190	501-05194	ABR.5-S	191
333-42400	TF31-24/8	155	501-01264	ABR.1-Z	190	501-03234	ABR.3-W	190	501-05204	ABR.5-T	191
336-00079	TFE2-30	163	501-01274	ABR.1+	190	501-03244	ABR.3-X	190	501-05214	ABR.5-U	191
336-00099	TFE2-28	163	501-01284	ABR.1--	190	501-03254	ABR.3-Y	190	501-05224	ABR.5-V	191
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339-00340	TFE4-3/16	163	501-02074	ABR.2-G	190	501-04044	ABR.4-D	191	553-40300	TULT3-1BK	186
339-00649	TFE4-1/4	163	501-02084	ABR.2-H	190	501-04054	ABR.4-E	191	553-40302	TULT3-1RD	186
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341-16040	EPS-400-16/4	158	501-02254	ABR.2-Y	190	501-04224	ABR.4-V	191	553-40906	TULT9-3BU	186
341-24060	EPS-400-24/6	158	501-02264	ABR.2-Z	190	501-04234	ABR.4-W	191	553-40909	TULT9-3WH	186
341-32080	EPS-400-32/8	158	501-02274	ABR.2+	190	501-04244	ABR.4-X	191	553-41200	TULT12-4BK	186
391-50200	H5002	137	501-02284	ABR.2--	190	501-04254	ABR.4-Y	191	553-41202	TULT12-4RD	186
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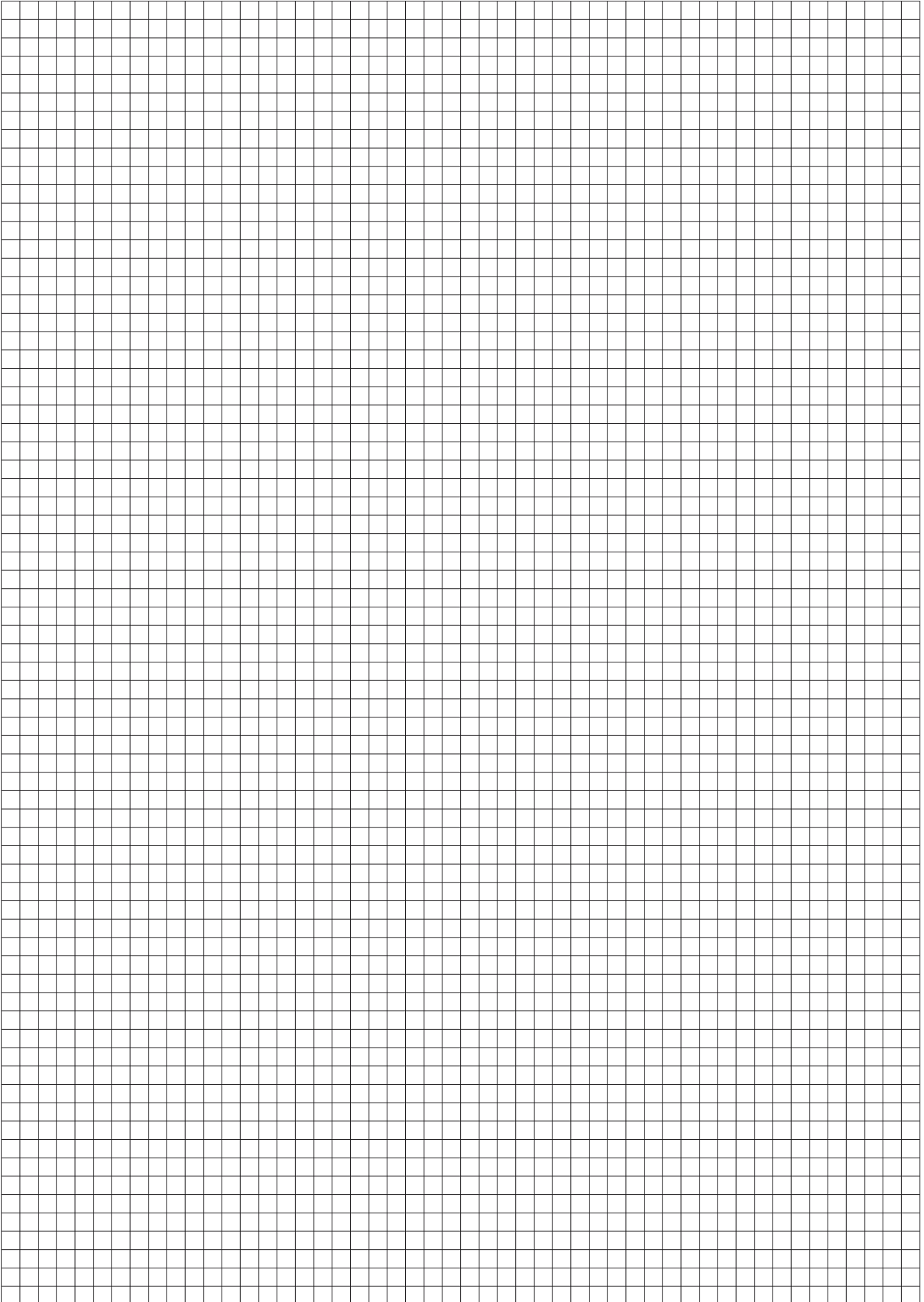
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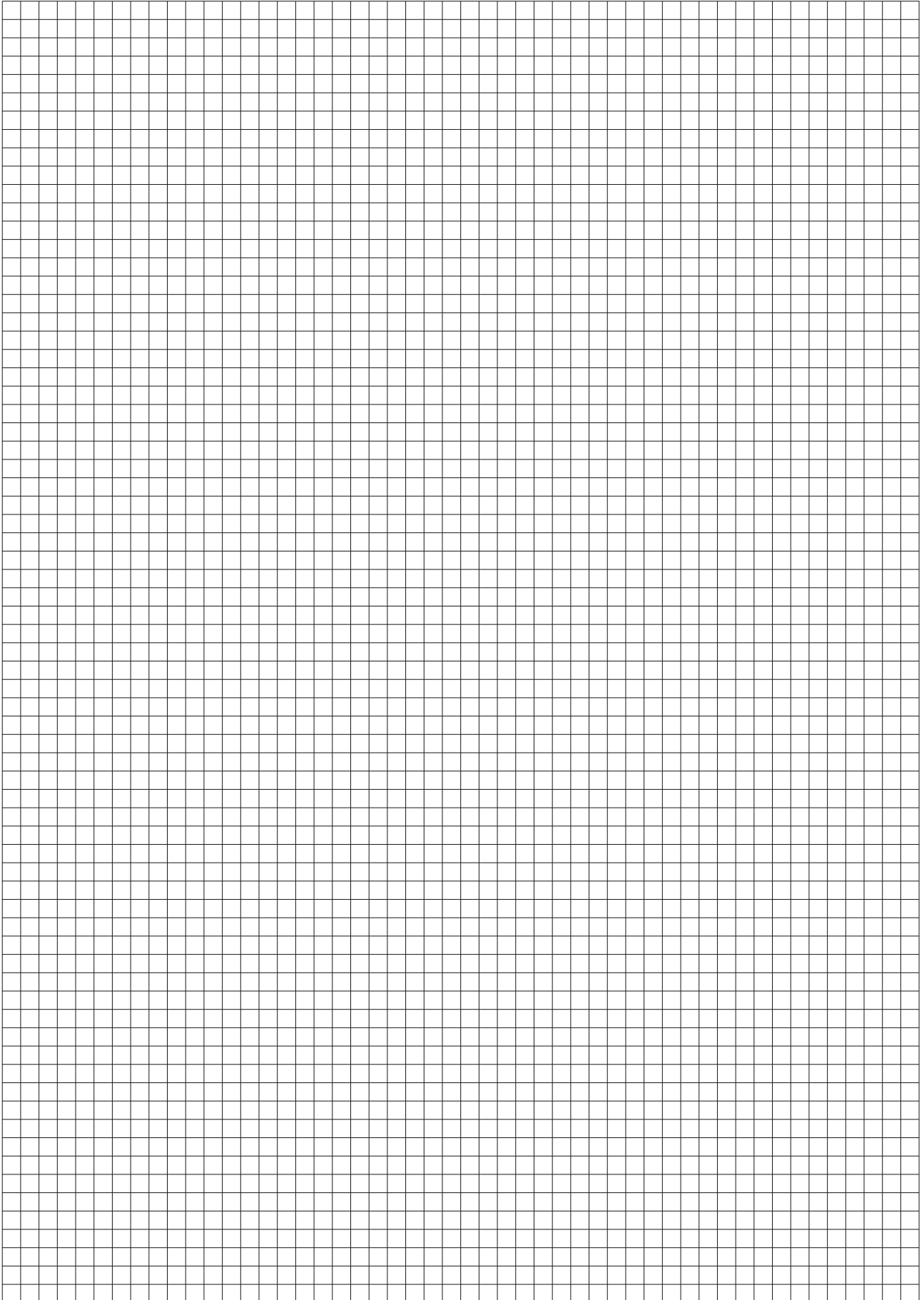
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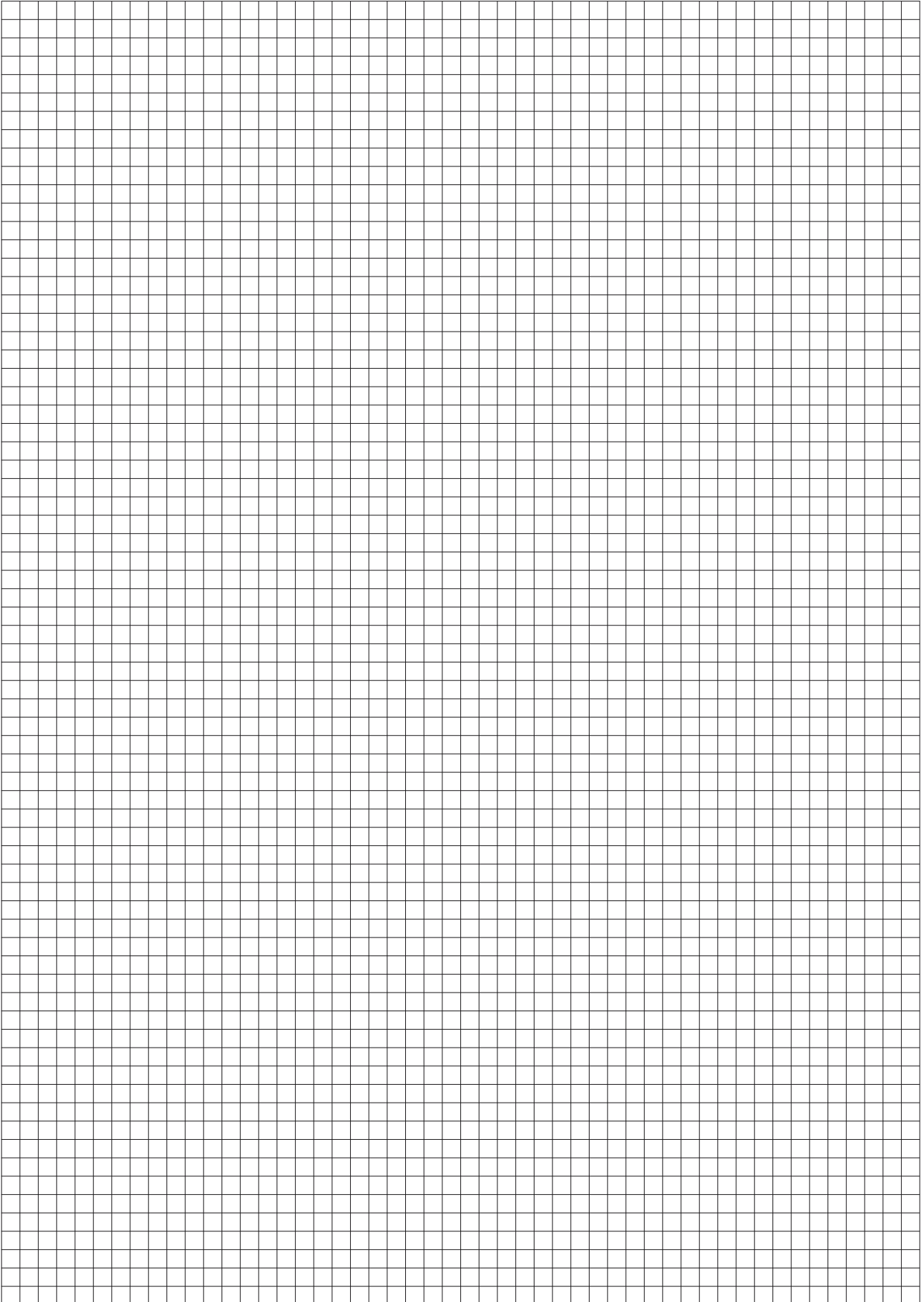












## 1. General

1.1 The following General Terms of Sale and Supply ("GTSS") apply to all current and future supplies and other services including any consultancy services and information of HellermannTyton Holdings GmbH and branches ("the Company"). This will also apply even if the Company does not refer the Buyer to them again in subsequent transactions. The Buyer's terms and conditions shall not form part of a contract even if the Company does not expressly raise objections. Rather these GTSS shall apply exclusively.

1.2 Quotations by the Company are made without obligation. A duty to supply will not exist until the Company issues a written Company confirmation of order.

1.3 All agreements that are made between the Company and the Buyer shall be put in writing in the contract.

1.4 In case of doubt Incoterms 2000 shall prevail for the interpretation of trade terms.

1.5 The Buyer may only assign to third parties claims against the Company arising from this contract with the prior express consent of the Company.

1.6 Where individual provisions of these General Terms of Sale and Supply are or become ineffective, this shall not affect the validity of the rest of the provisions. The invalid provision shall be replaced by such existing provision as is common practice in the trade for this event and, where there is no permissible one that is common practice in the trade, the corresponding statutory provision.

## 2. Prices and payment conditions

2.1 Unless otherwise agreed in writing, prices are understood, ex works or ex Company warehouse exclusive of packaging. Value Added Tax at the current statutory rate will apply. For minimum orders under 150 Euros (net less Turnover Tax) the Company will charge a minimum order surcharge of 25 Euros (net) per order.

2.2 All invoices – subject to any divergent written agreement in individual cases – are payable within thirty days of date of invoice.

2.3 Payments must be made free of charge, in the agreed currency and with provision of the account number, exclusively to the Company's accounts shown in the invoice. They must be made on the date due free of charge and without any deduction. Completion for payments of all types is the date on which the Company has unrestricted access to the payment.

2.4 The Company is not obliged to accept bills of exchange or cheques. If permitted they will only be accepted subject to possible discounting against payment of all charges. The Company is not obliged to submit bills of exchange or cheques on time or to lodge protests.

2.5 In the event of payment default by the Buyer, default interest of 8 (eight) percentage points p.a. over the current basic interest rate according to § 247 BGB [German Civil Code] shall be chargeable. The claiming of further loss caused by default is reserved.

2.6 Rights of set-off or retention shall be available to the Buyer only if his counterclaims are legally established, unchallenged or recognised by the Company. This restriction shall not apply to the § 320 BGB right of retention.

2.7 In the event of a petition to commence insolvency proceedings against the Buyer's assets, if the Buyer has initiated out-of-court proceedings to settle the debt or has stopped payments, or if the Company is aware of other circumstances which substantially reduce the credit-worthiness of the Buyer and appears to threaten fulfilment by the

Buyer of the counter-performance, the Company is entitled to seek security by advance payment or bank guarantee (at the Buyer's choice) for outstanding supplies by fixing a period of at least one week and to delay supply until the security is made. The Company is further entitled after the fruitless expiry of a reasonable period of grace to withdraw from this contract or to demand compensation for non-fulfilment of contract. In this case the Company may also withdraw the authority to resell together with the authorisation to collect under 5.3 and 5.5 and the right to handle and process, combine and mix goods already supplied under 5.2 and 5.3 and also to demand the return of the goods supplied.

## 3. Supply and acceptance

3.1 The Company's duty to supply is conditional on it receiving delivery that is complete, correct and on time in as far as the Company obtains the goods as complete or as components of the goods from a subcontractor. This does not apply if the Company is responsible for nondelivery or delay.

3.2 The Buyer shall bear the risk and cost of shipment of the goods ex works/ex warehouse as well as the cost of any transport insurance. This will also apply if shipment is by a carrier chosen by the Company.

3.3 The risk passes to the Buyer with the start of loading the goods onto the vehicle - even in the case of carriage-paid deliveries.

3.4 Should the goods be ready to be shipped and dispatch or assignment of space and/or acceptance is delayed on grounds beyond the Company's control, the risk passes to the Buyer upon receipt by the Buyer of notification of readiness to ship.

3.5 The Buyer may not return part shipments of a reasonable size and must pay for these immediately upon receipt of the part shipment. Objection to a part shipment does not entitle to a refusal of further supplies under the same or other contract. The Company reserves the right to over or under supply by 10% of the quantity ordered in the case of special orders. The actual quantity supplied will be invoiced in each case.

3.6 The Buyer will also be in default of acceptance if the supply is only offered by the Company in writing. Section 294 BGB is therefore contracted out. The other legal conditions for delay in acceptance are not affected.

3.7 The Buyer must promptly accept goods notified as ready for shipment under the terms of the contract. Otherwise the Company is entitled either to ship the goods at the risk and cost of the Buyer or place the goods in store and to invoice after a period of grace of one week has elapsed, as the Company chooses. The same will apply if the goods have not been retrieved in full or in part within the period agreed for retrieval.

3.8 If the Buyer falls more than one month behind in fulfilling the obligations resulting from the above arrangements the Company can, notwithstanding rights that extend further, demand from the Buyer a contract penalty of 5 (five) percent of the invoice value in place of fulfilment of contract, and sell the goods stored elsewhere. The contractual penalty must be calculated against the compensation the Buyer would have to pay if the situation arose. The Buyer must repay any quantity discount granted on earlier deliveries.

3.9 The Buyer must also notify the Company promptly of any damage in transit but no later than one week from receipt of the goods even if the Company is not responsible for shipping.

## 4. Delivery periods and deadlines

4.1 A condition of the due fulfilment of contractual obligations is observance of delivery periods and deadlines. Delivery periods start with the date of the Company's confirmation of order but not before clarification of all details for execution of the order and receipt of all materials required for execution of the order and of other details to be supplied by the Buyer and the receipt of any payment agreed.

The delivery period will also be considered to have been met if the goods leave the works or warehouse at the time agreed or notification of readiness to ship has been sent to the Buyer but the goods have not been shipped on time for reasons for which the Company is not responsible. The above arrangements will apply to the delivery deadlines respectively.

4.2 Even when there is agreement on the definition of time for performance according to the calendar or a time is calculable according to the calendar after a preceding event, default will not apply until a reminder is received by the Company.

4.3 Unpredictable events outside the control of the Company such as war, risk of war, unrest, the use of violence by third parties against persons or property, intervention involving sovereignty including currency and commercial policy measures, employment disputes at the Company or its suppliers or shipping companies, interruptions to the transport links provided, fire, shortages of raw materials, shortage of energy and other non-fault operating problems at the company or its suppliers will extend fixed delivery periods and deadlines by the duration of the obstruction. This will also apply to the extent the Company is already behind with deliveries or to the extent that the foregoing obstructions to delivery were already present before conclusion of the contract but the Company was not aware of them. The Company will advise the Buyer immediately of obstructions of the type mentioned above.

4.4 If delivery delays caused by the above last longer than two months both parties will be entitled to withdraw from the contract. The Buyer may only withdraw if the Company, at the former's request, fails to state within a week whether it wishes to withdraw or make delivery within a reasonable period. The same right to withdraw arises independent of the above period, if completion of the contract has become unreasonable for one of the parties taking account of the delay.

## 5. Reservation of ownership

5.1 All goods delivered shall remain the property of the Company (reserved goods) until complete and final fulfilment (i.e. only after final release from any joint liability for bills of exchange or cheques) of all claims arising from the business connection for whatever legal reason. The same shall also apply in respect of any future or conditional claims arising from contracts entered into concurrently or later within the context of the business connection. Reserved ownership shall serve to secure Company claims arising from a competitive relationship where there is a current account.

5.2 Treatment and processing of reserved goods occur for the Company as manufacturer within the meaning of Section 950 BGB without placing an obligation on the latter. The treated/processed goods shall apply as reserved goods to secure Company claims within the meaning of 5.1. In the event of treatment/processing, linking or mixing of the reserved goods by the Buyer with other goods not belonging to the Company, the Company shall have joint ownership of the new item in the ratio of the invoice value of the reserved goods to the

invoice value of the other goods used. If Company ownership of the reserved goods expires by linking, mixing or treatment/processing of the reserved goods the Buyer will transfer the title held by him in the new part or item to the extent of the invoice value of the reserved goods and will hold it for the Company free-of-charge with the care of a diligent businessman. The joint title rights accruing will also apply as reserved goods as security for Company claims within the meaning of No. (5.1).

5.3 The Buyer may only sell the reserved goods in the normal course of his business and only on his normal terms of business provided that concurrently the claims under the resale pass to the Company as per 5.4 to 5.6. The Buyer is not entitled to other dispositions [disposals] of the reserved goods, in particular to a pledge or transfer by way of security. The above authorisation will expire in the event of the Buyer's default of payment. The authorisation may also be cancelled by the Company in the cases listed in 2.7, by a breach of the foregoing obligations and in the case of non-payment of an invoice when due. In these cases the Buyer is also prohibited from treating and processing the reserved goods and linking or mixing it with other goods.

5.4 The demands and other claims including the Buyer's collateral rights arising from the resale of the reserved goods are now, i.e. with the agreement of these GTSS, assigned to the Company, who hereby accepts the assignment. They will serve to secure the Company's claims to the same extent as the reserved goods. If the reserved goods are sold by the Buyer with other goods not supplied by the Company, the claim arising from the resale is assigned in the ratio of the invoice value of the reserved goods to the invoice value of the other goods. When goods are sold to which the Company has joint title under 5.2, the Company shall be assigned a part corresponding to its share under the joint title.

5.5 As long as the resale authority has not been cancelled, the Buyer meets his payment obligations towards the Company and is not in breach of any other fundamental contractual duties (cf. 7.2 in this connection), the Buyer is entitled to collect any claims from resale. The Buyer is not entitled to assign or pledge any claims to third parties – including the sale of any claims to factoring banks. The Buyer shall notify the Company immediately of any detriment to its rights through third parties by delivering any documents required for intervention. Any intervention costs incurred shall be borne by the Buyer.

5.6 After cancellation of the resale authority and/or the authorisation to collect the Buyer shall, at the Company's request, undertake to supply information on the status of the reserved goods and assigned claims and to inform his purchaser of the assignment to the Company (in as far as the Company does not do this itself) and to give the Company the information and documents necessary for collection. The Company may, if the Buyer is more than two weeks in arrears with his payment obligations to the Company, demand the return of the reserved goods and collect the demands and other claims assigned to the Company. Furthermore, the Company may use the reserved goods to satisfy its claims as soon as the Company has withdrawn from the contract or the conditions for a claim for compensation on the grounds of non-fulfilment have arisen. The right of the Buyer to possess the reserved goods expires under the foregoing conditions. In said cases the Company will be entitled to enter the Buyer's property and retrieve the reserved goods after giving notice in advance and arranging a time.

5.7 If the collectible value of the existing securities exceed the secured claims by a total of 10 (ten)

percent the Company, at the Buyer's request, will undertake to release securities to that extent as the Company elects.

## 6. Nature of the goods and warranty

6.1 To the extent that the Company places test pieces or sample at the disposal of the Buyer or receives them from the Buyer, or quotes analyses, DIN provisions, other domestic or foreign quality standards or gives other details on the quality of the goods these shall merely serve to specify in more detail the works the Company is to provide. No guarantee of quality is linked thereto.

6.2 In particular, the Company does not undertake to check whether the goods meet or are suitable for the specific purpose intended by the Buyer.

6.3 The Buyer must inspect the goods delivered without delay with the care it considers reasonable and (if necessary by way of a test process) check the quality of the goods supplied and raise a claim for any identifiable defects without delay but no later than 7 (seven) days of receipt of the goods in writing (as far as possible and reasonable enclosing samples) quoting the invoice, manufacture and shipping number. Hidden defects must be similarly notified immediately they are discovered.

Otherwise the goods will be deemed approved without reservation. Any further obligations of the Buyer under Section 377 HGB [German Commercial Code] will not be affected.

6.4 No claims for defects will apply if the Buyer fails to grant third party rights of recourse, processes defective goods without prior quality control or supplies goods claimed as defective to third parties without giving the Company the opportunity to check the claimed defects. The same will apply to inappropriate or improper use of the goods, faulty assembly or commissioning by the Buyer or third parties, improper modifications to the goods supplied, natural wear and tear and faulty or careless handling.

6.5 And if claims for defects or complaints are justified, the Company undertakes at its choice either to repair or remedy the defect or supply a replacement. In the event of repair, the Buyer shall pay the extra costs that are due to the goods delivered being taken to a place other than the place of performance.

6.6 Should the repair chosen by the Company repeatedly be unsuccessful; should it be unreasonable to expect such of the Buyer; should it be refused by the Company or be delayed beyond a reasonable period on grounds within the Company's control, the Buyer may – notwithstanding any claims for damages – withdraw from the contract or reduce the purchase price.

6.7 Warranty claims for the goods expire within one year after passing of the risk. This shall not apply where the law prescribes longer time limits pursuant to § 438, sub-section 1, No. 2 BGB (Building Works and Items for Building Works), § 479 sub-section 1 BGB (Recourse Claim) and § 634 a sub-section 1 No. 2 BGB (Structural Defects) or where the Company is liable for malice aforethought.

6.8 Further, claims for damages are limited under No. (7).

## 7. Limitation of claims for damages and reimbursement of expenses

7.1 The Buyer's claims for damages and reimbursement of expenses against the Company or the Company's employees, representatives and agents, on whatever legal grounds, are precluded, unless the aforementioned are held liable for malice aforethought, gross negligence, guarantee given, risk of

sourcing accepted, harm to life, body, health or fundamental contractual duties. This shall also apply to any claims for damages arising from incorrect supplier declarations. This ruling does not shift the burden of proof to the Buyer.

7.2 The Buyer's claims for damages and reimbursement of expenses against the Company or the Company's employees, representatives and agents, for breach of fundamental contractual duties are limited to the contractually typical, foreseeable harm, unless held liable for malice aforethought, gross negligence, guarantee given, risk of sourcing accepted or harm to life, body or health.

Fundamental contractual duties will be deemed to mean such duties as, when violated, threaten the purpose of the contract, e.g. in cases of substantial delay, considerable infringement of cooperation, notification or confidentiality obligations or in the case of considerable violation of obligations that may determine the success or failure of the contract. This arrangement does not shift the burden of proof to the Buyer.

7.3 Contractual claims for damages and reimbursement of expenses against the Company or its employees, representatives and agents, on whatever legal grounds, shall expire after one year at the latest. The special arrangement for warranty claims for the goods in No. (6.7) is not affected.

7.4 Where the Company is liable imperatively under the Product Liability Act of 15 December 1989 for damage to property or personal injury caused by a product's defects, the provisions of the Product Liability Act shall prevail. The foregoing rules shall still apply for an internal settlement under § 5 sentence 2 of the Product Liability Act.

## 8. Intellectual Property Rights and Data Protection

8.1 The Company reserves the copyright in drawings and other design materials. These may not be made accessible to third parties. Where the Company manufactures goods to the Buyer's drawings, samples or other details and infringes third-party intellectual property rights thereby, the Buyer shall indemnify the Company against all linked claims.

8.2 The Company is entitled to adapt and store within the meaning of the Federal Data Protection Act such data about the Buyer as is received in connection with the business association – even when such originates from third parties.

## 9. Place of performance, jurisdiction and applicable law.

9.1 Tornesch shall be the place of performance for delivery and payment.

9.2 Elmshorn shall be the forum for any legal disputes arising from or about the existence and validity of this contract including those arising from cheques or bills of exchange – insofar as the Buyer is a trader or a public corporation or a statutory undertaking. However, the Company may sue the Buyer at any other jurisdiction that is given under the Code of Civil Procedure.

9.3 The contractual relationship shall be governed by the law of the Federal Republic of Germany. The provisions of the UN Treaty on International Trade (CISG) are excluded.

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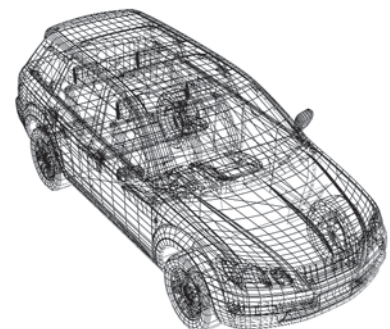
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