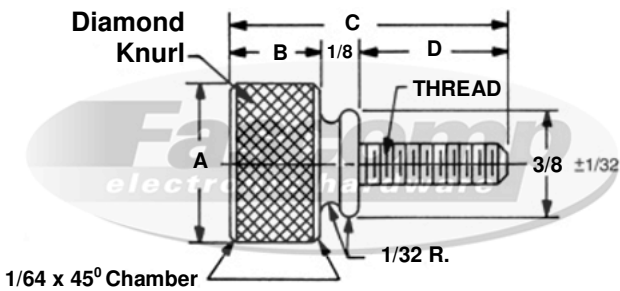


Washer Face Thumb Screws



Create a part number:		
Length	Material	Finish
FCXXXX	XX	XX
_____ - _____ - _____		

Length Table						
FCXXXX	Thread	A	B	C	D	
		+0.020 -0.000	+0.015 -0.015	+0.015 -0.015	+0.010 -0.010	
FC7100	4-40	3/8	3/16	5/8	5/16	
FC7101	4-40	3/8	3/16	11/16	3/8	
FC7102	4-40	3/8	3/16	3/4	7/16	
FC7103	6-32	3/8	3/16	11/16	3/8	
FC7104	6-32	3/8	3/16	3/4	7/16	
FC7105	6-32	3/8	3/16	13/16	1/2	
FC7106	8-32	7/16	3/16	11/16	3/8	
FC7107	8-32	7/16	3/16	13/16	1/2	
FC7108	8-32	7/16	3/16	15/16	5/8	
FC7109	10-32	7/16	3/16	11/16	3/8	
FC7110	10-32	7/16	3/16	13/16	1/2	
FC7111	10-32	7/16	3/16	15/16	5/8	
FC7112	1/4-20	1/2	1/4	3/4	3/8	
FC7113	1/4-20	1/2	1/4	7/8	1/2	
FC7114	1/4-20	1/2	1/4	1	5/8	
FC7115	1/4-20	1/2	1/4	1-1/8	3/4	

Material	
Material Code (XX)	
A	Aluminum
B	Brass
S	Steel
SS	Stainless Steel

Compatible Finish (XX)	
A, B, S, SS	0 - Plain
B, S	5 - Nickel Plate (QQ-N-290)
A	6 - Iridite #14 Gold (MIL-C-5541E)
A	7 - Iridite Clear (MIL-C-5541E)
A	9 - Alodine 1200
B, S	12 - Zinc Clear (ASTM-B-633)
B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)
SS	20 - Passivation (MIL-F-14072D)
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
A	24 - Black Anodize (MIL-A-8625)
B, S, SS	26 - Black Oxide
B, S	28 - Zinc Yellow (ASTM-B-633)

Tolerances
Unless otherwise Specified
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges

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Fascomp Electronic Hardware
 7814 Kingspointe Pkwy
 Orlando, FL 32819
 www.fascomp.com
 Tel: (407) 226-2112
 Fax: (407) 226-3370

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