

PennEngineering Corporate Headquarters – Danboro, PA

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Part # KFH-032-8ET, Broaching Studs - Type KFH - Unified

No matter how sophisticated or advanced, electronic components must be attached reliably and securely ifthey are to deliver optimum performance. We offer several fastener products for use with PC boards to satisfy component-to-board, board-to-board, and board-to-chassis attachment needs.

Threaded broaching studs for use as solderable connectors or as permanently mounted studs on PC boards.





Specifications	
Thread Size	.190-32 (#10- 32)
L - Length ± .010	.500 ina1092.jpg
A (Shank) Max.	.065 in
Min. Sheet Thickness	.060 in
Hole Size in Sheet + .003000	.189 in
Max. Hole Size in Attached Parts	.220 in
H ± .010	.250 in
S Max.	.090 in
T ± .005	0.02 in
Min. Dist. Hole C/L to Edge	.20 in
For Use in Sheet Hardness ¹	HRB 55 / HB 83 or Less PC Board
Thread Specification	External, ANSI B1.1, 2A
Fastener Material	CDA-510 Phosphor Bronze
Standard Finish	Electro-Plated Preservative Tin, ASTM B545, Coating,

8/25/2024 | Page 2 of 2

	Class B with	Annealed
CAD Supplier	PennEngineering	® (PEM®)

¹ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.