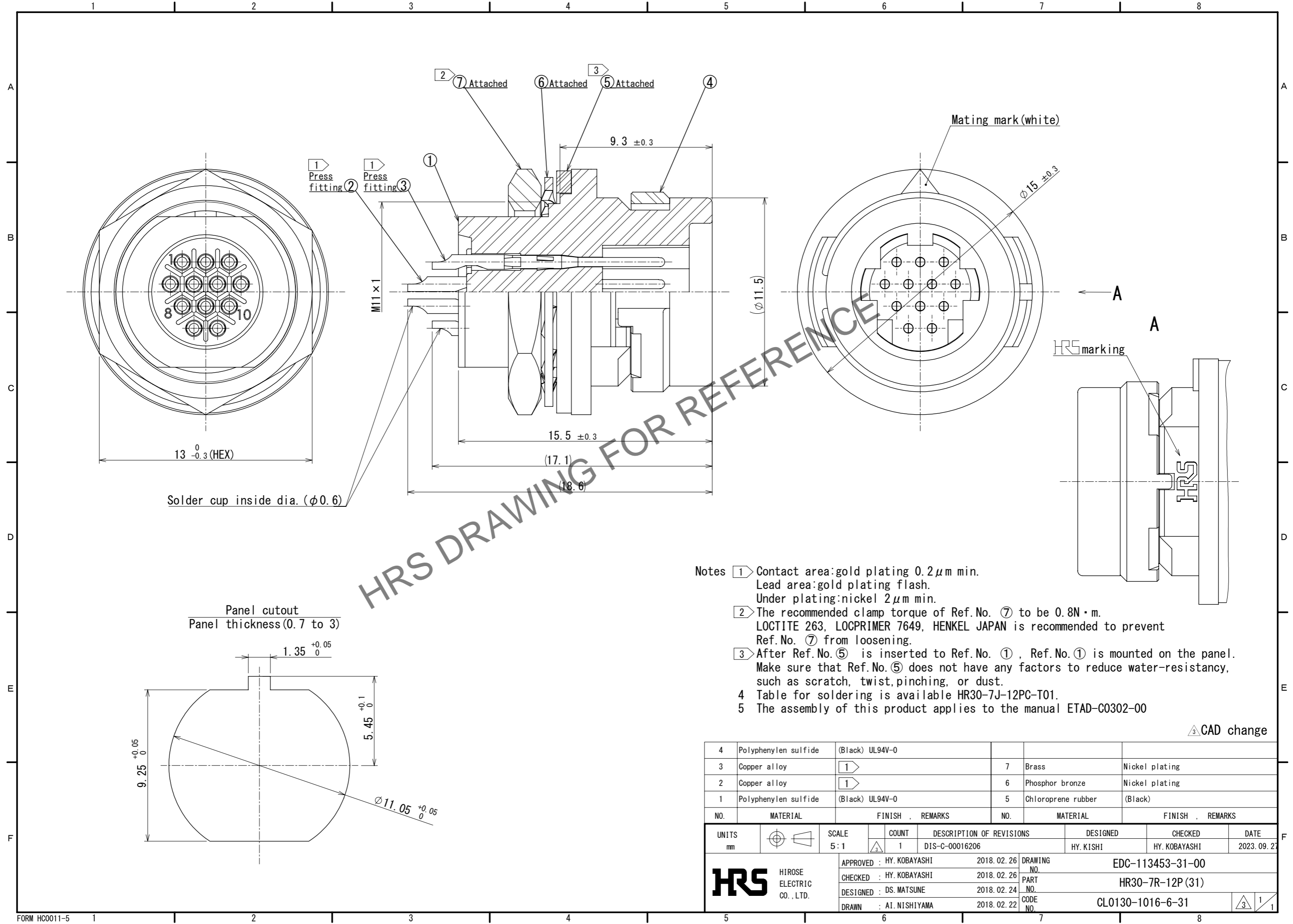


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- Notes
- ① Contact area: gold plating 0.2 μm min.  
Lead area: gold plating flash.  
Under plating: nickel 2 μm min.
  - ② The recommended clamp torque of Ref.No. ⑦ to be 0.8N · m.  
LOCTITE 263, LOCPRIMER 7649, HENKEL JAPAN is recommended to prevent Ref.No. ⑦ from loosening.
  - ③ After Ref.No. ⑤ is inserted to Ref.No. ①, Ref.No. ① is mounted on the panel.  
Make sure that Ref.No. ⑤ does not have any factors to reduce water-resistancy, such as scratch, twist, pinching, or dust.
  - 4 Table for soldering is available HR30-7J-12PC-T01.
  - 5 The assembly of this product applies to the manual ETAD-C0302-00

△ CAD change

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
4	Polyphenylen sulfide	(Black)	UL94V-0				
3	Copper alloy	①		7	Brass	Nickel plating	
2	Copper alloy	①		6	Phosphor bronze	Nickel plating	
1	Polyphenylen sulfide	(Black)	UL94V-0	5	Chloroprene rubber	(Black)	

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5:1	③ 1	DIS-C-00016206	HY. KISHI	HY. KOBAYASHI	2023. 09. 27

APPROVED :	HY. KOBAYASHI	2018. 02. 26	DRAWING NO.	EDC-113453-31-00
CHECKED :	HY. KOBAYASHI	2018. 02. 26	PART NO.	HR30-7R-12P (31)
DESIGNED :	DS. MATSUNE	2018. 02. 24	CODE NO.	CL0130-1016-6-31
DRAWN :	AI. NISHIYAMA	2018. 02. 22		