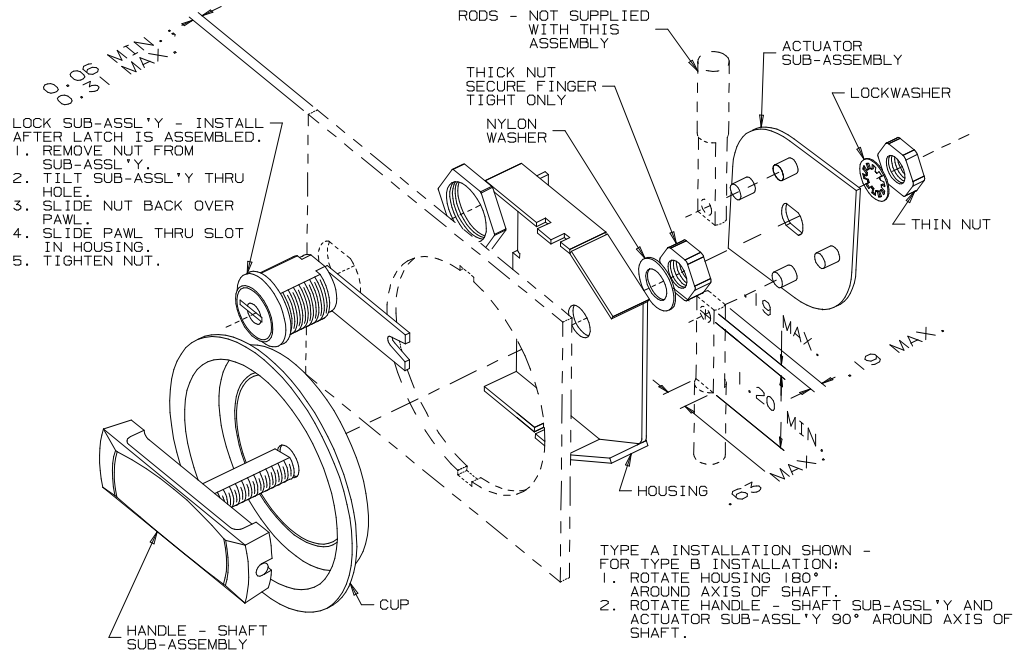
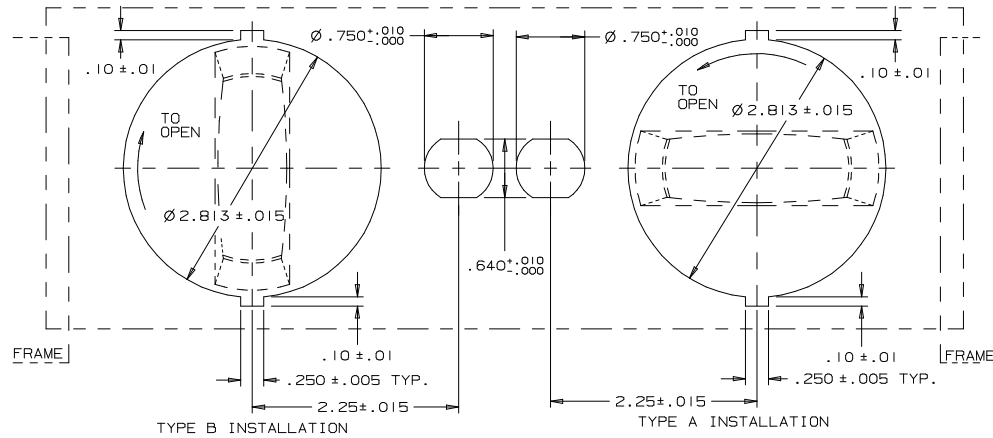


REV.	DATE	BY:CHD	REVISIONS
A	22FEB93	JSS	PRN: 011-146
B	04MAY93	ALC	PRN: S-1-03
C	10OCT96	SYD	PRN: S-93-23

REV.	DATE	BY:CHD	REVISIONS
A	22FEB93	JSS	PRN: 01-146
B	04MAY93	ALC	PRN: S-1-03
C	10OCT96	SYD	PRN: S-93-23

PANEL PREPARATION

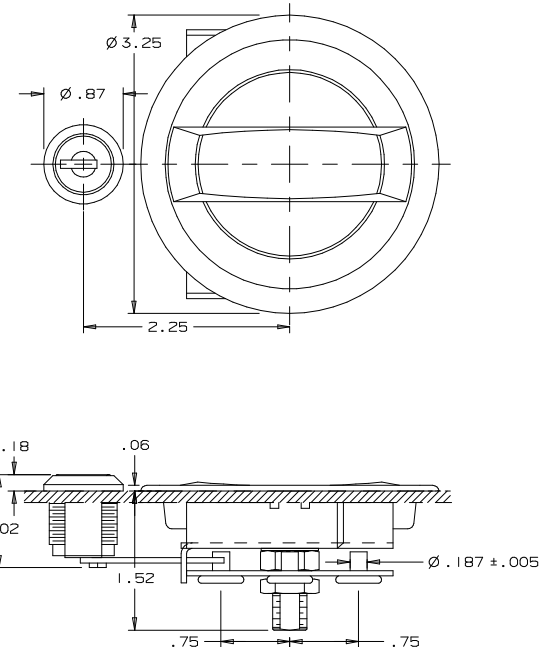


TYPE A INSTALLATION SHOWN -
FOR TYPE B INSTALLATION:

1. ROTATE HOUSING 180°
AROUND AXIS OF SHAFT.
2. ROTATE HANDLE - SHAFT SUB-ASSL'Y AND
ACTUATOR SUB-ASSL'Y 90° AROUND AXIS OF
SHAFT.

ITEM	COMPONENT	PART NO.	MATERIAL	FINISH
FLUSH CUP LATCH ASSEMBLY		01-33-55		
	HANDLE - SHAFT SUB-ASSEMBLY		SEE NOTE A	SEE NOTE A
	CUP		1010 STEEL	BLACK POWDER COAT
	HOUSING		1010 STEEL	DACROTIZED™
	ACTUATOR SUB-ASSEMBLY		STEEL	DACROTIZED™
	THICK NUT		STEEL	DACROTIZED™
	THIN NUT		STEEL	DACROTIZED™
	LOCKWASHER		SPRING STEEL	DACROTIZED™
	LYON WASHER		NYLON	NATURAL
	LOCK SUB-ASSEMBLY		SEE NOTE B	SEE NOTE B

MATERIAL AND FINISH NOTES:
A. HANDLE - SHAFT SUB-ASS'L Y CONSISTS OF: HANDLE - ABS,
BLACK; SHAFT - LOW CARBON
STEEL, DACTROTIZED™; PIN - 18-8 STAINLESS
STEEL, PASSIVATE.
B. LOCK SUB-ASS'L Y CONSISTS OF: LOCK PLUG - DIE CAST ZINC
AND BRASS, BLACK POWDER COAT FACE ONLY;
LOCK CYLINDER - DIE CAST ZINC, BLACK POWDER
COAT; NUT - DIE CAST ZINC, CHEMICAL PROTECTIVE FILM;
SCREW - 303 STAINLESS STEEL, PASSIVATE; PAWL - 1010
STEEL, DACTROTIZED™.



TOLERANCE ON ENVELOPE DIMENSIONS IS $\pm .02$